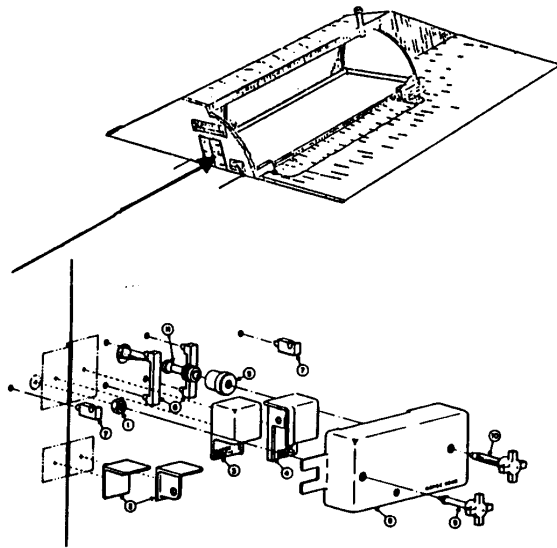


# **STANDARD PLANS FOR HIGH SECURITY HASPS AND PHYSICAL SECURITY EQUIPMENT ASHORE**



by  
**Naval Weapons Support Center  
(NAVWPNSUPPCEN)  
Crane, Indiana 47522**

## ACTIVITY REQUESTS FOR HIGH SECURITY HASPS, LOCKS, SAFES, ETC

Background: NAVWPNSUPPCEN Crane (Code-208) is in the business of furnishing physical security hardware to activities and ships for the Arms, Ammunition and Explosives (AA&E) and Nuclear Weapons Security Programs. However, recent requests from the above type units for this hardware and the fact that over 50 percent of the ammunition and weapons in storage do not qualify for the level of protection we can provide, make it necessary that a policy be established regarding validation of requests.

Policy: Henceforth, an activity wishing hardware should forward a message or letter to NAVWPNSUPPCEN Crane (Code 208) stating the following:

- a. Requesting Activity
- b. Building Number or Magazine Number  
(where hasps is to be installed)
- c. Risk Category being stored
- d. Style\* of Hasp or type of Door  
(correlate to building number)
- e. Complete Shipping Address  
(include ATTN: name and code)
- f. Desired Delivery Date  
(normal shipping time: 2-3 weeks)
- g. A Point of Contact, with phone number

Discussion: the above information will allow us to validate a request, prioritize its filling, and initiate shipment as quickly as possible to meet security requirements.

Forward Requests to:

Commander  
Code 3046  
NAVSURFWARCENDIV  
300 Highway 361  
Crane, IN 47522-5001

For Additional Assistance, Contact Code 208 Representative:

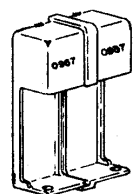
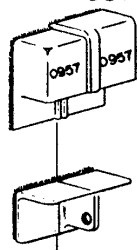
Mr. Bob Price  
Mr. Jeff Solliday

Telephone: Commercial (812) 854-8560/5840  
DSN 482-5860/5840

\*There are two styles of Landbase hasps. See Hasp Style Determination for correlation of style to door type.

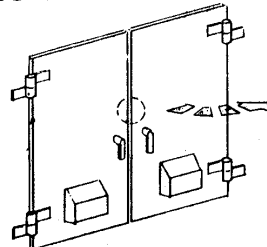
# HASP STYLE DETERMINATION

## HIGH SECURITY HASP STYLE 0957

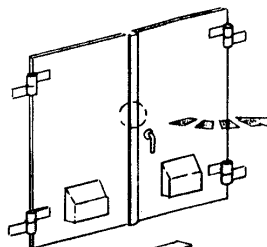


STYLE 0957  
MK-2 MOD-9

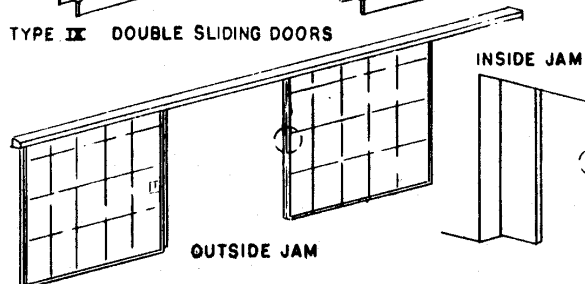
TYPE I WITHOUT ASTRAGAL



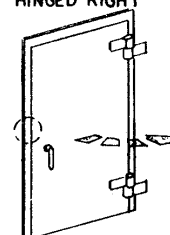
WITH ASTRAGAL



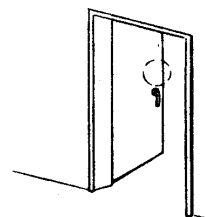
TYPE IX DOUBLE SLIDING DOORS



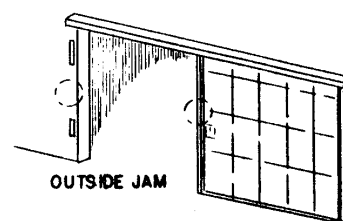
TYPE III SINGLE DOOR  
HINGED RIGHT



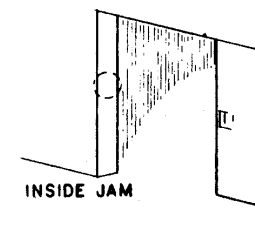
TYPE II SINGLE DOOR  
HINGED LEFT



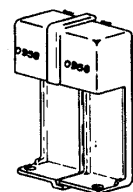
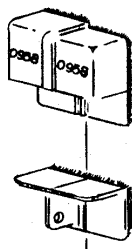
TYPE VI SLIDING DOOR  
MOVING RIGHT



TYPE XIII SLIDING DOOR  
MOVING RIGHT

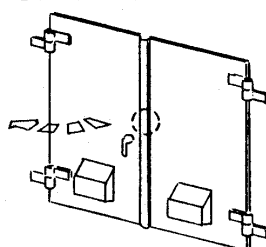


## HIGH SECURITY HASP STYLE 0958

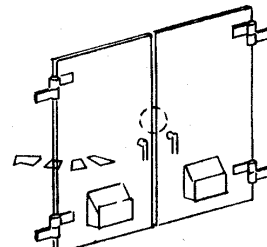


STYLE 0958  
MK-2 MOD-9

TYPE II WITHOUT ASTRAGAL

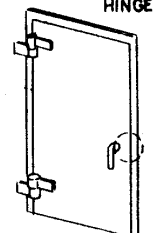


WITH ASTRAGAL

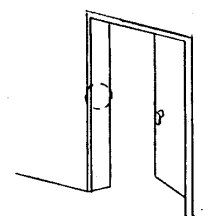


TYPE IX DOUBLE SLIDING DOORS  
(SEE ABOVE)

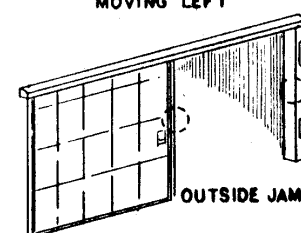
TYPE IV SINGLE DOOR  
HINGED LEFT



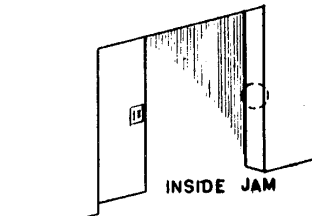
TYPE I SINGLE DOOR  
HINGED RIGHT

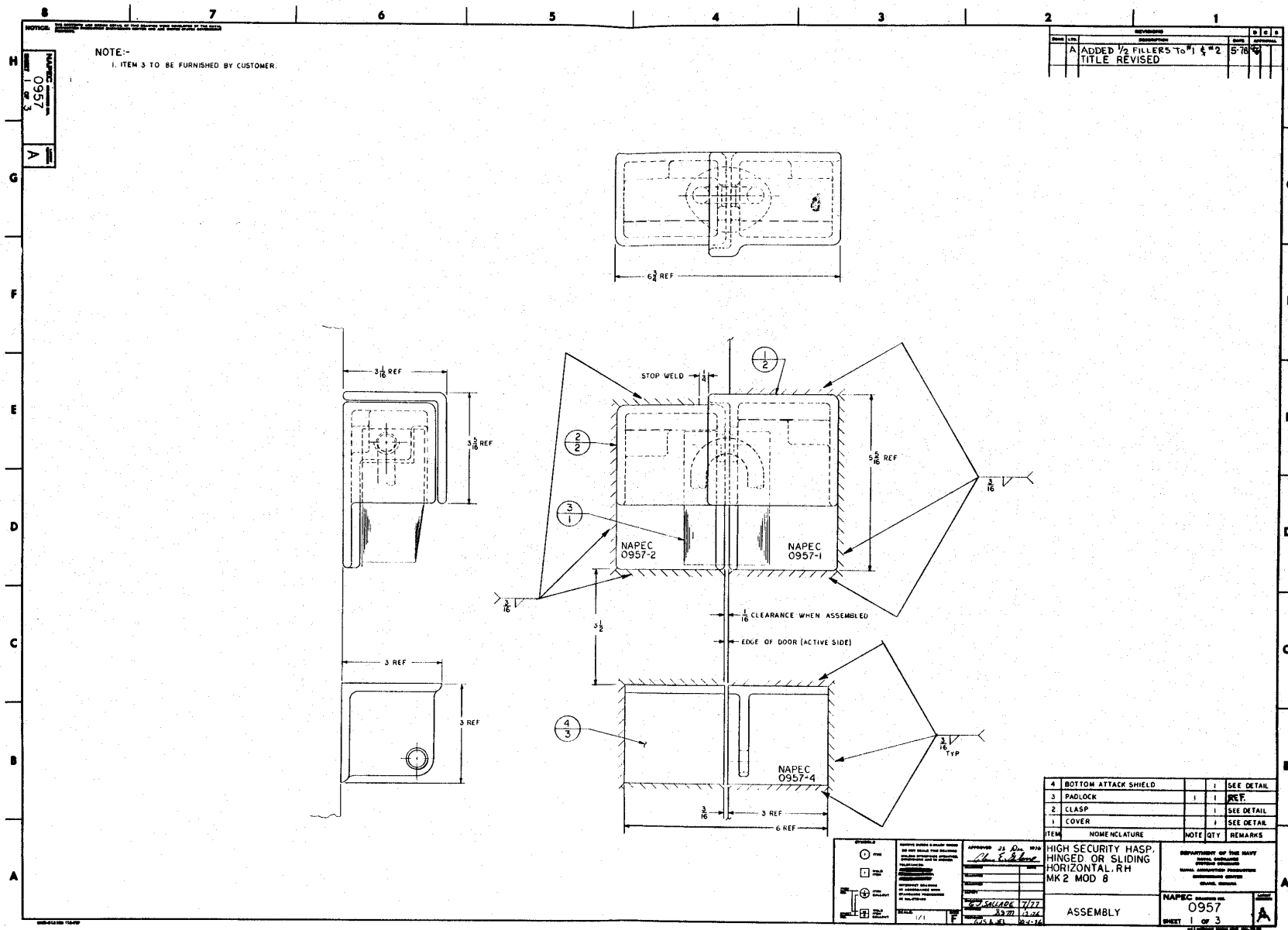


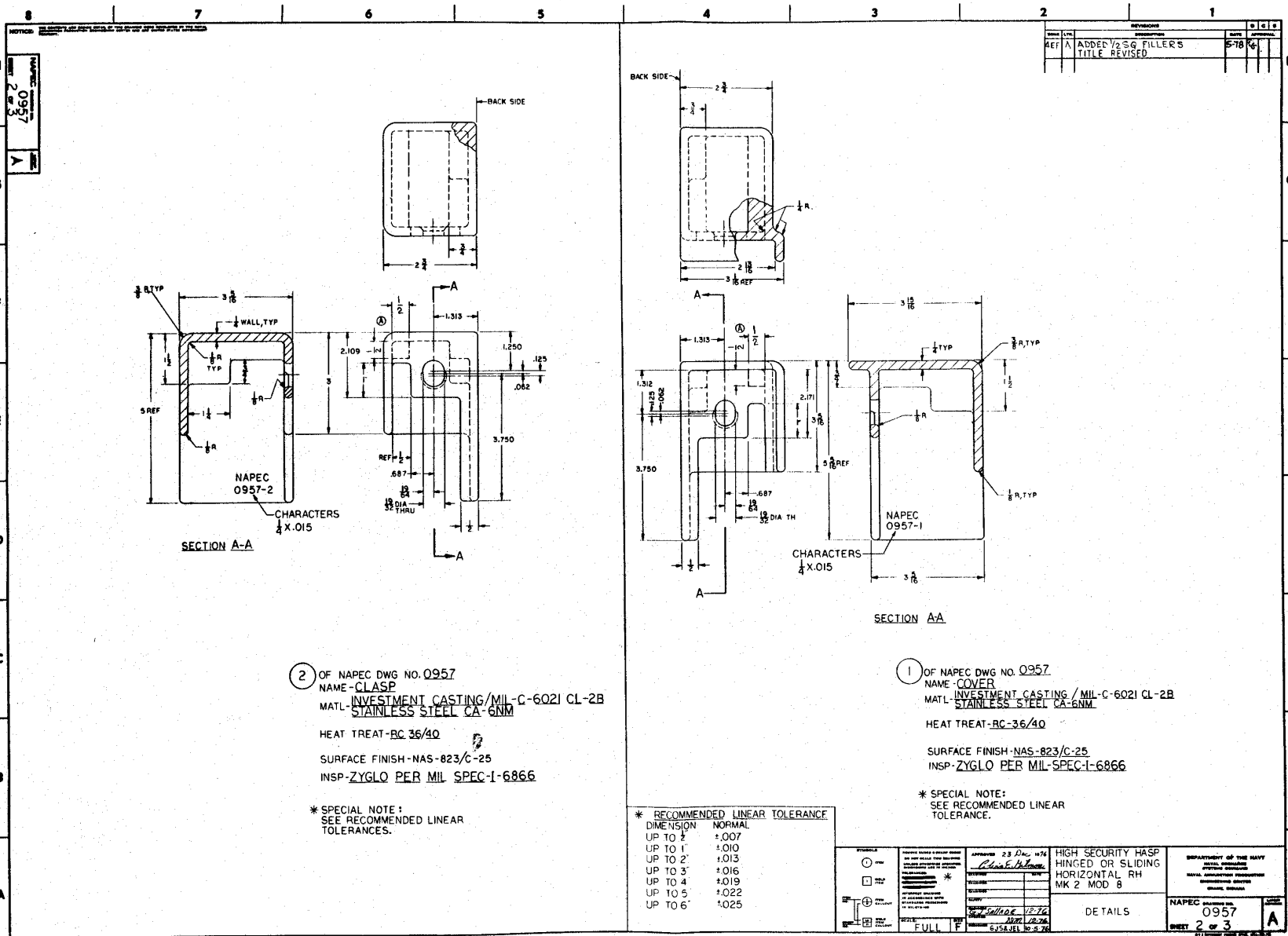
TYPE V SLIDING DOOR  
MOVING LEFT

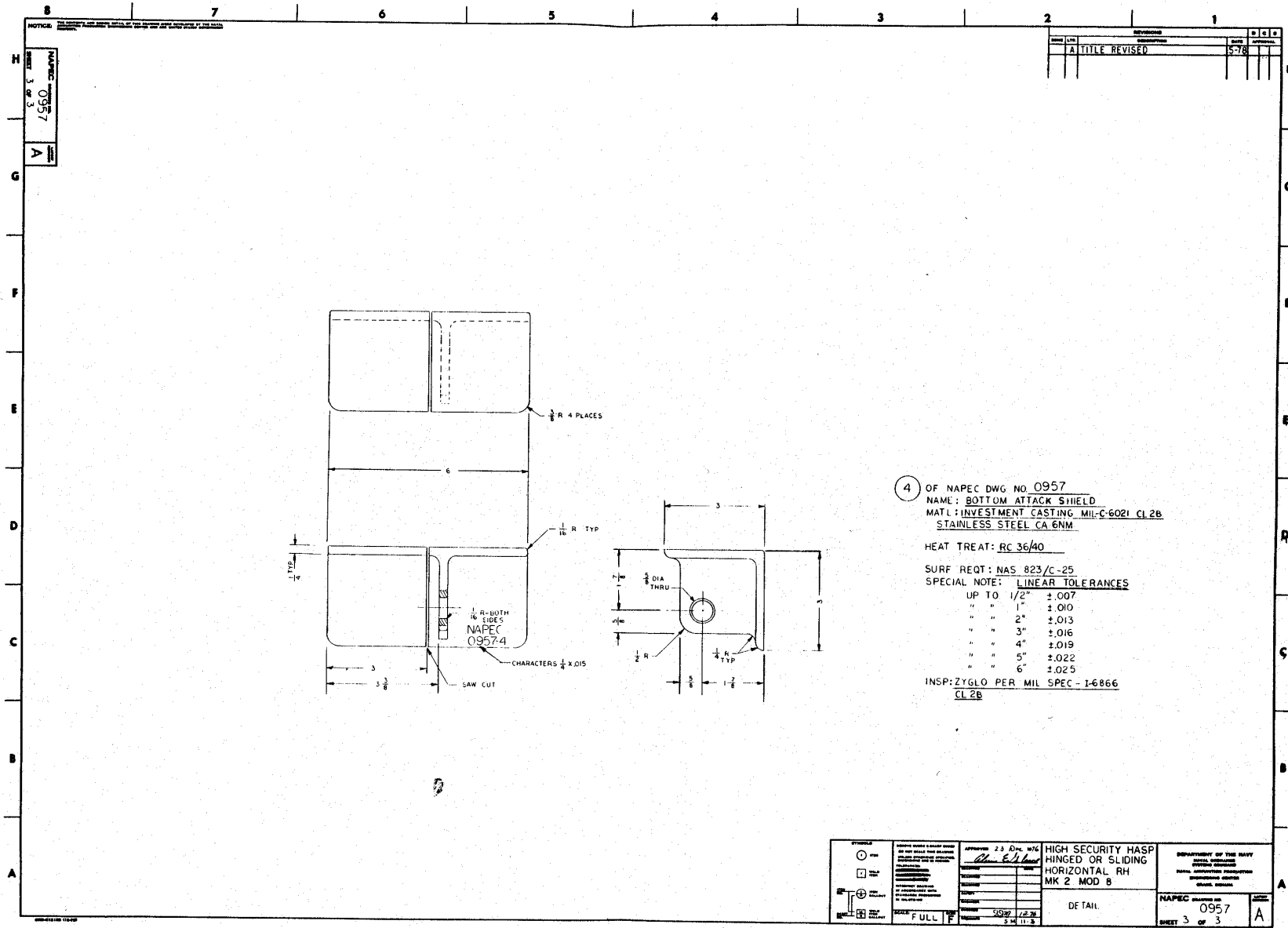


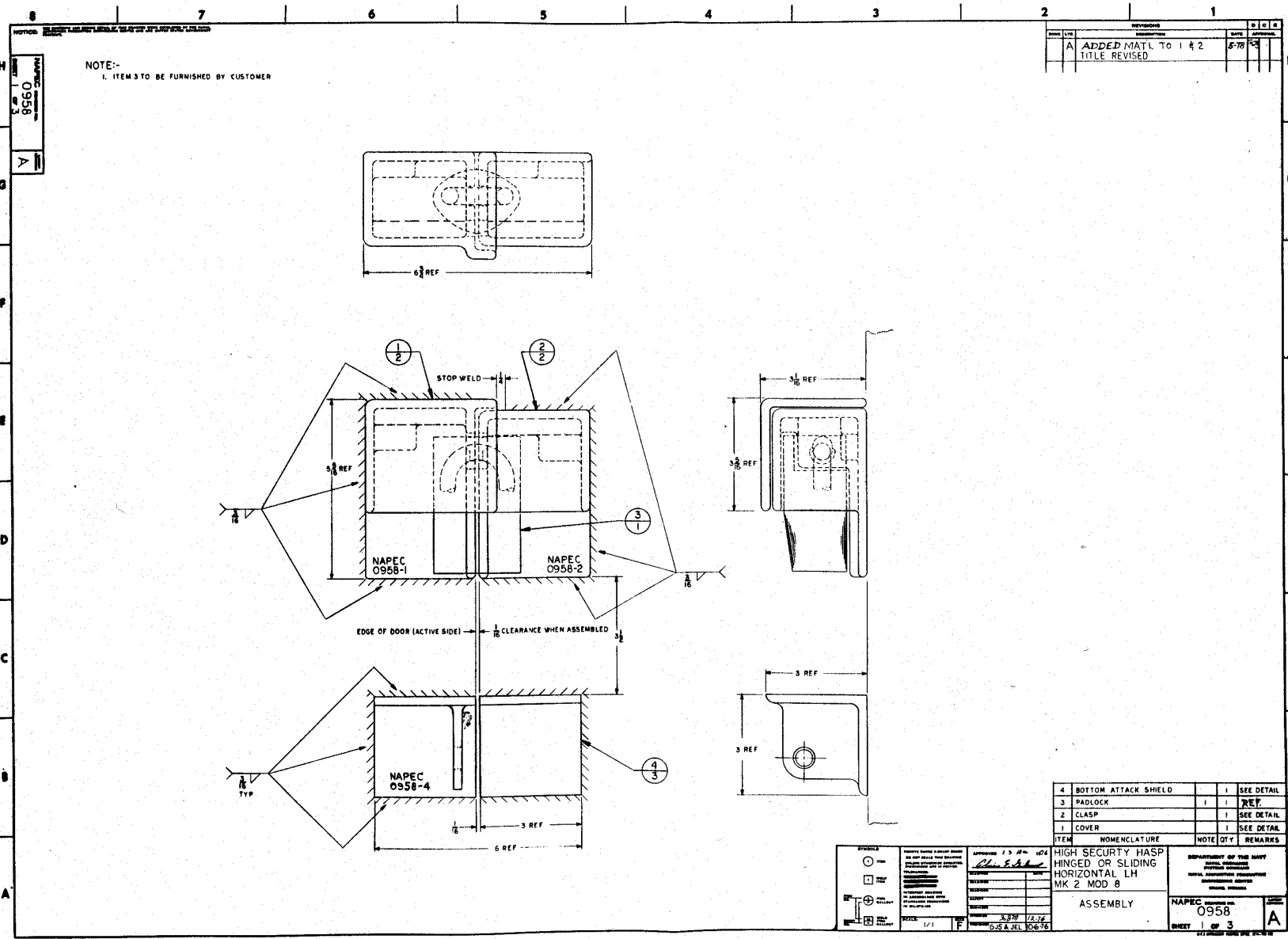
TYPE XII SLIDING DOOR  
MOVING LEFT









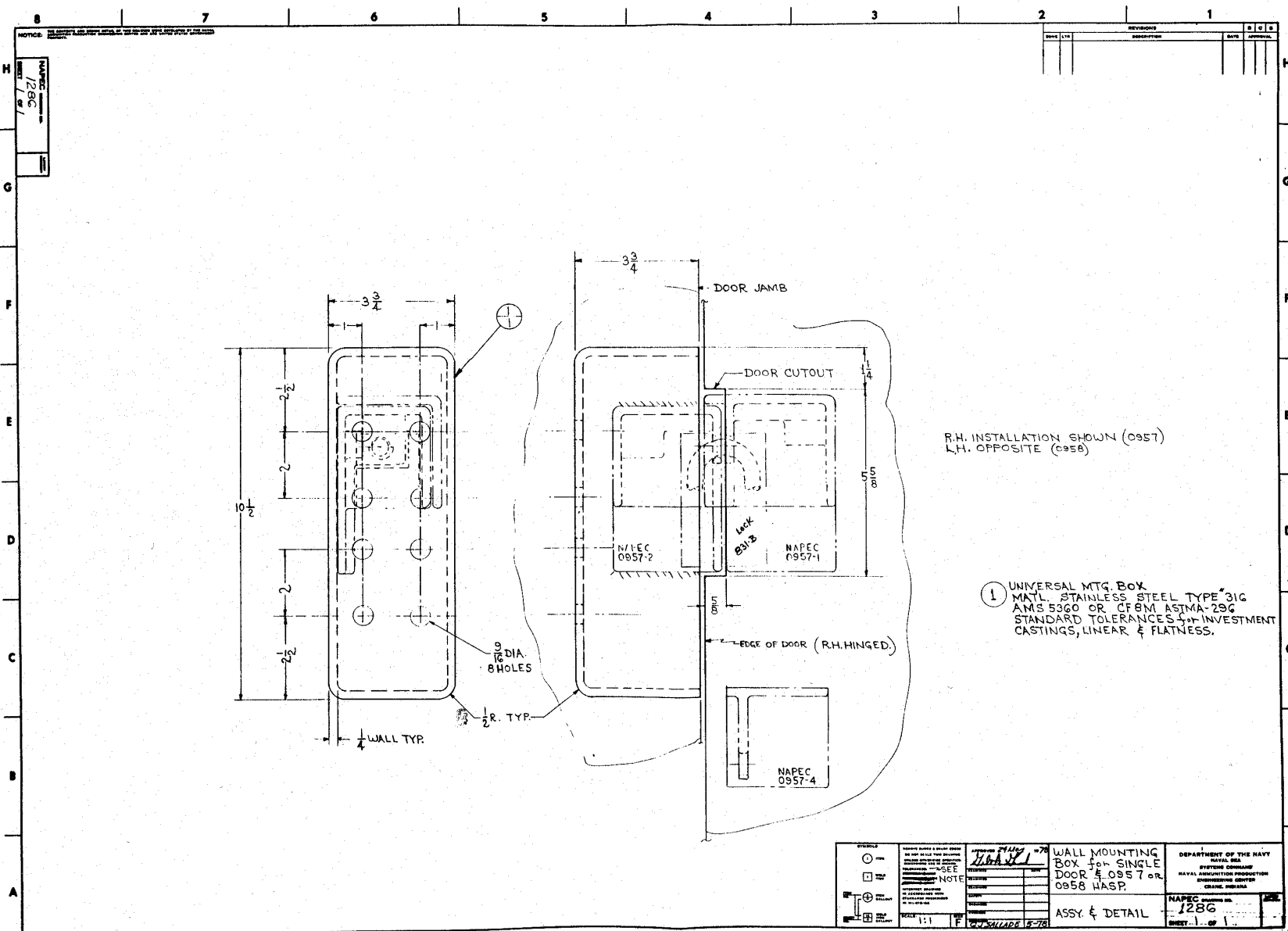


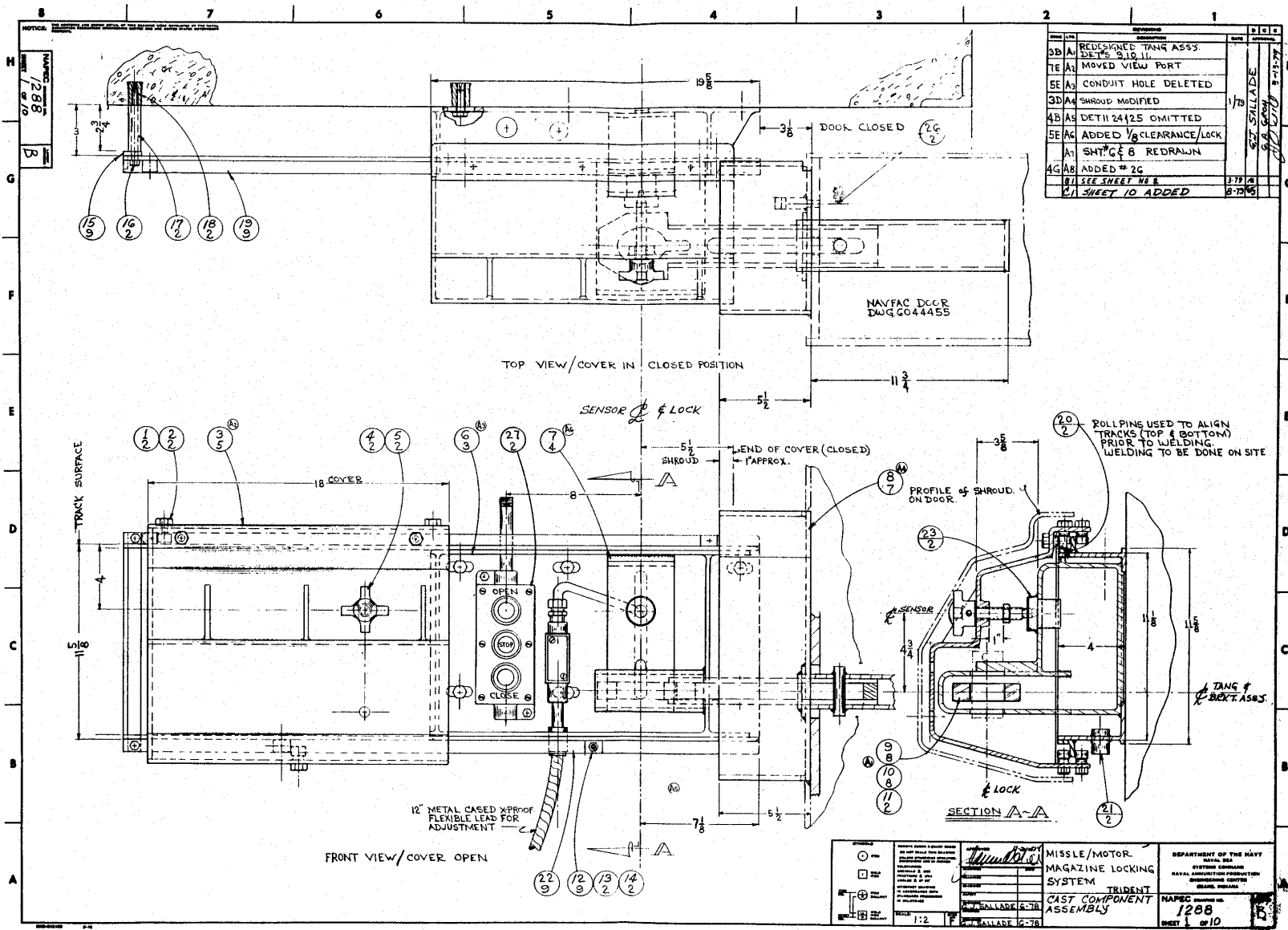






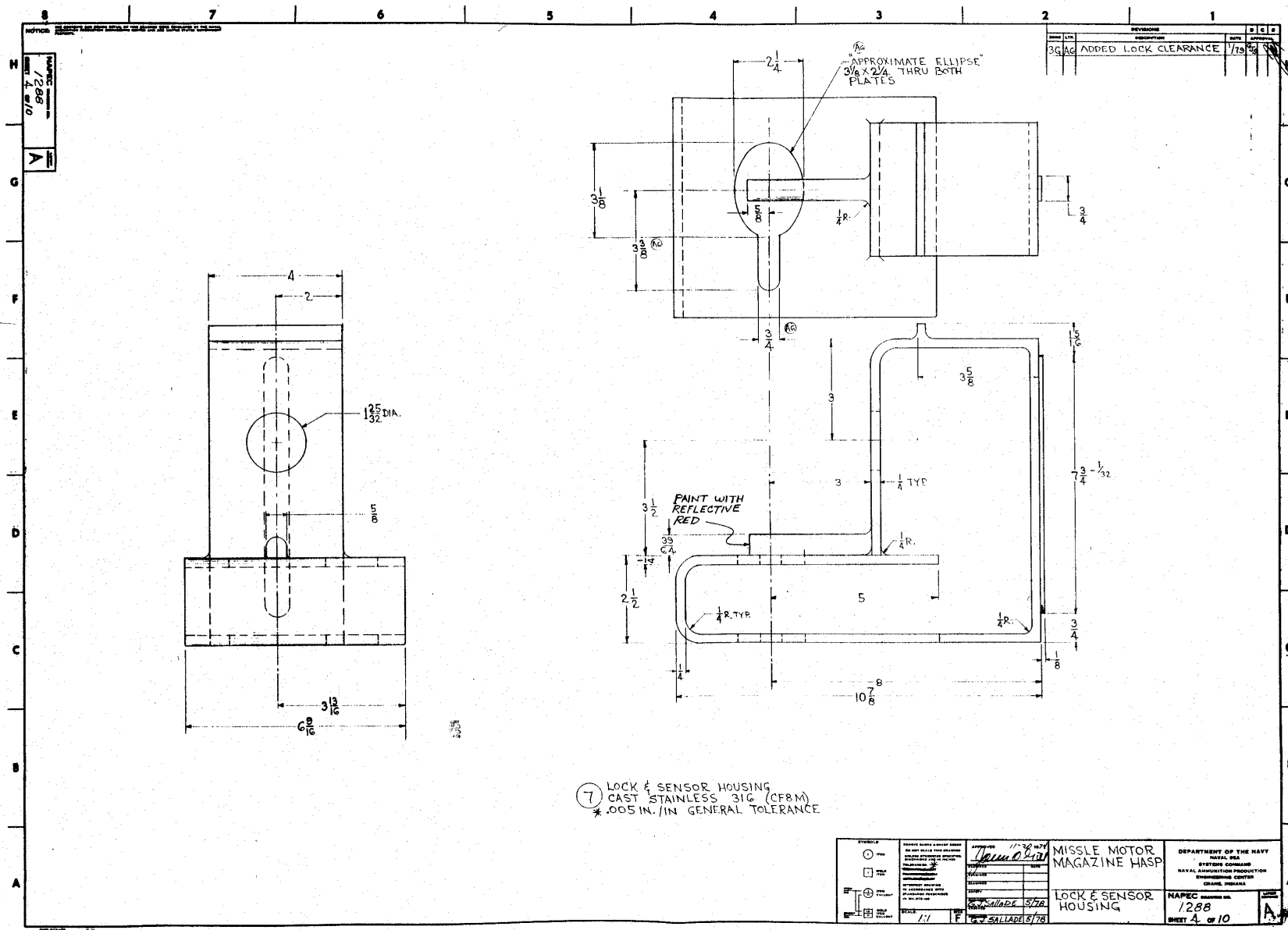






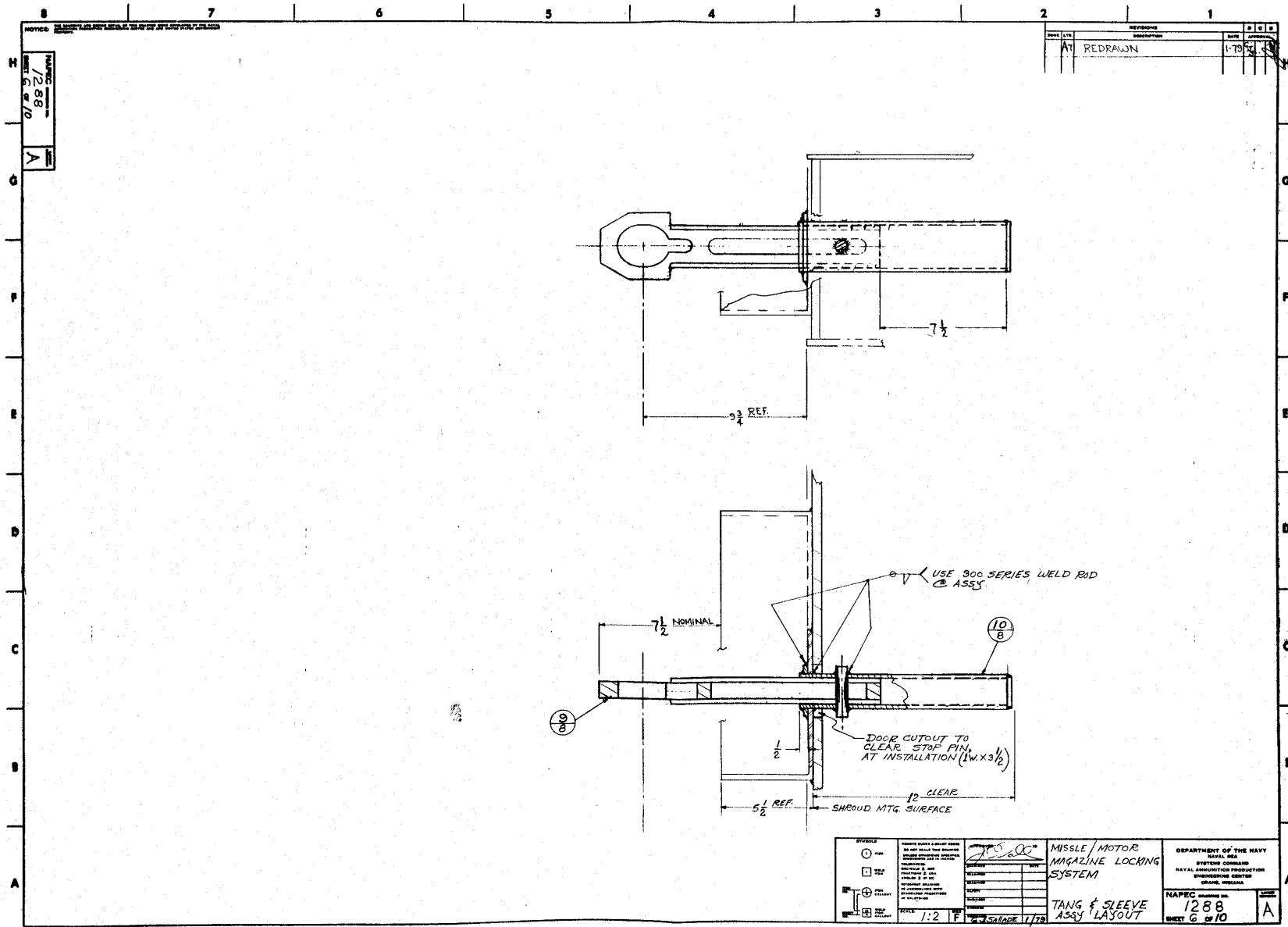


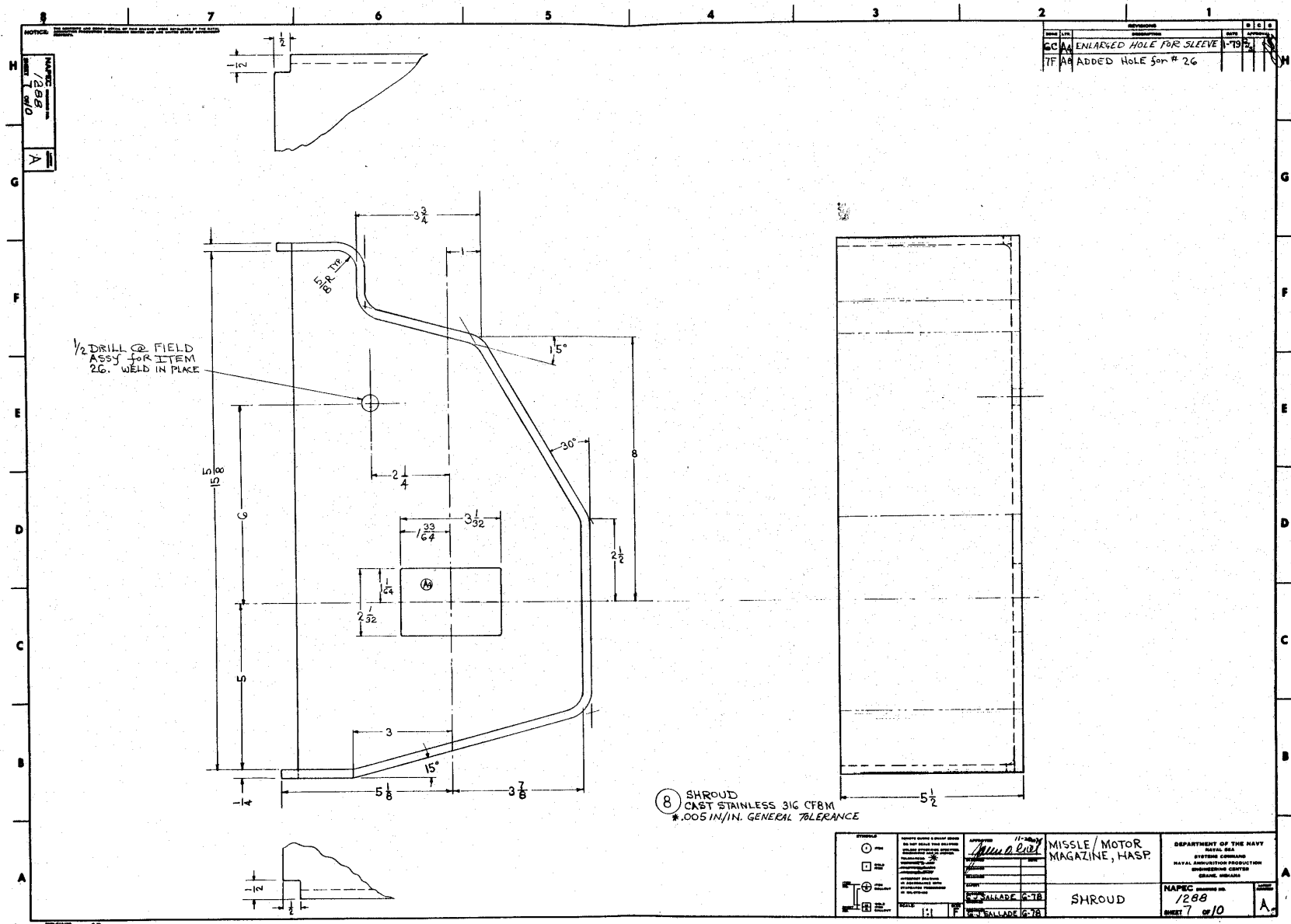


















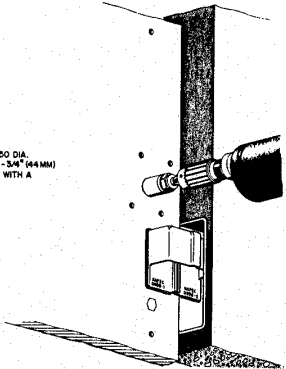
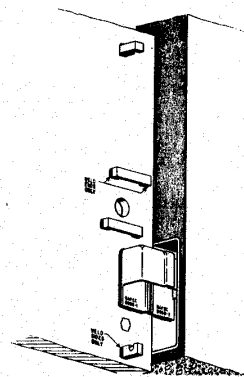
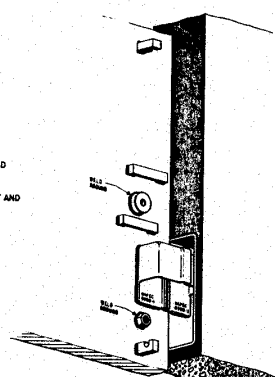
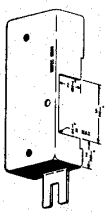
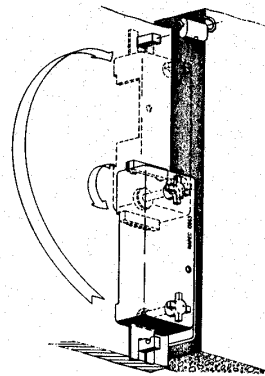




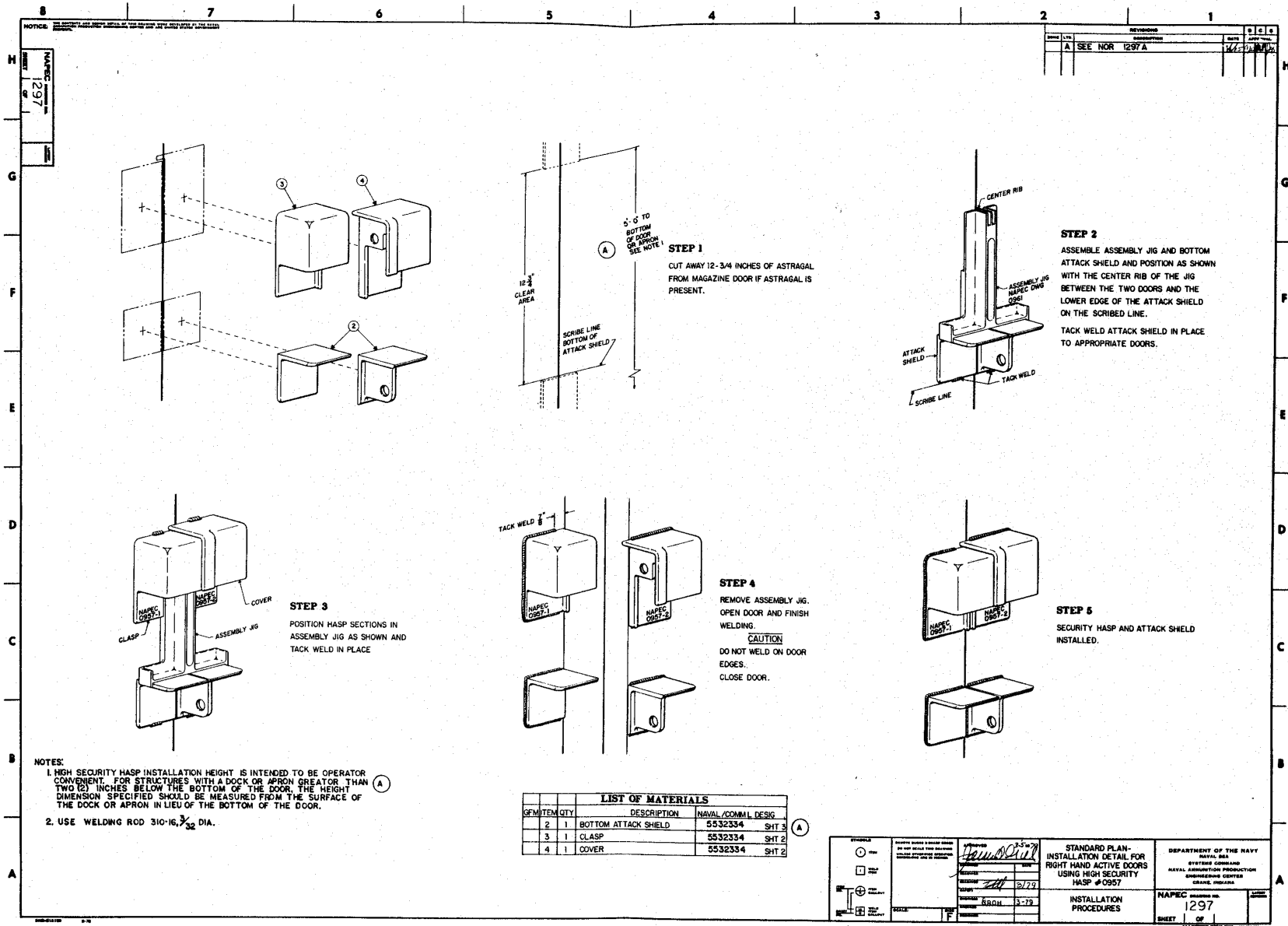


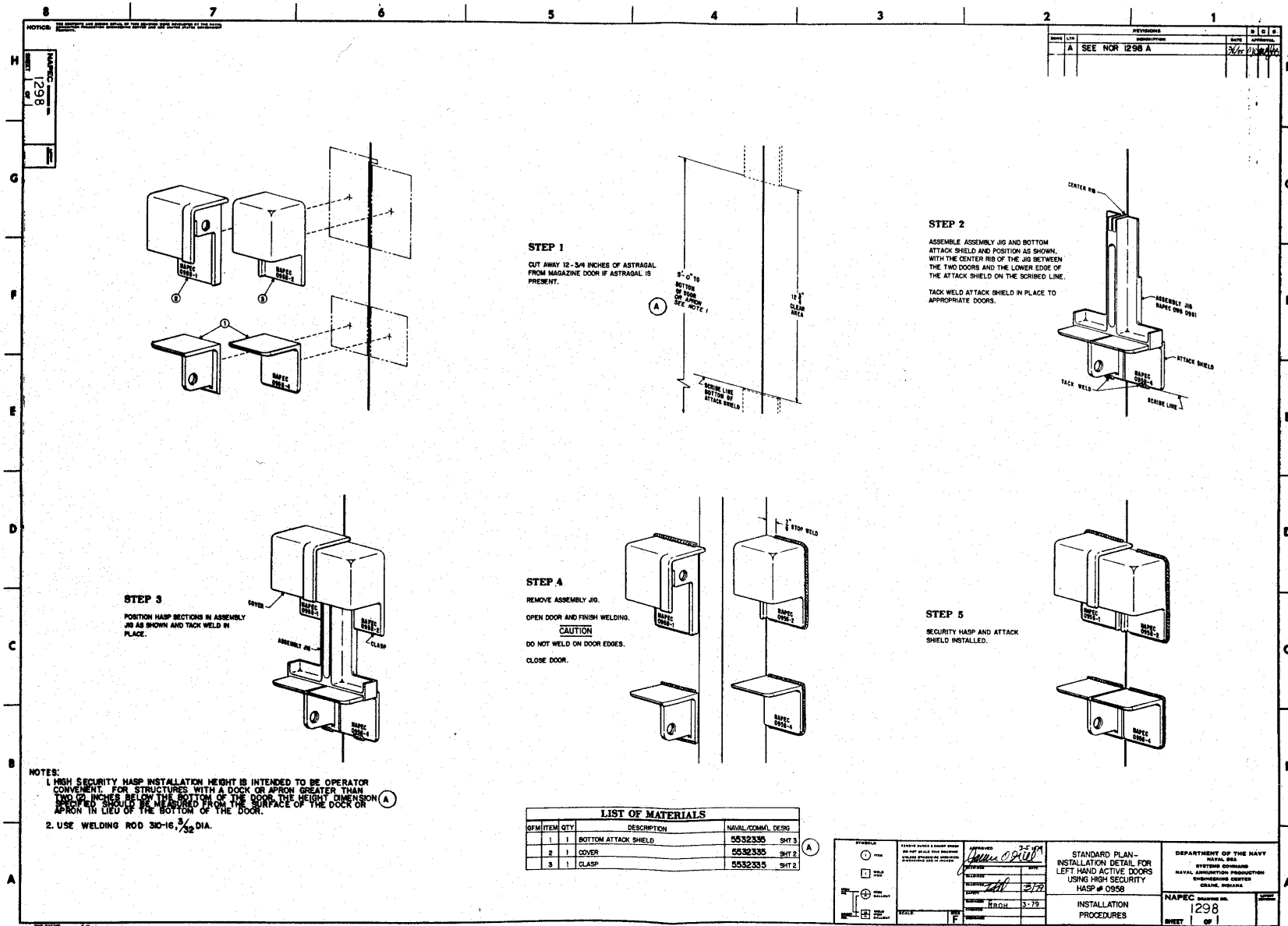




8	7	6	5	4	3	2	1																				
<div style="display: flex; justify-content: space-between;"> <div style="width: 15%;"> <p><b>NOTICE:</b> THIS DRAWING IS THE PROPERTY OF THE U.S. NAVY. IT IS TO BE KEPT IN THE ORIGINAL FORM AND NOT REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.</p> <p>NAPEC 1295</p> </div> <div style="width: 85%;"> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="2">REVISIONS</th> <th>DATE</th> <th>BY</th> <th>REASON</th> </tr> <tr> <td>A</td> <td>CHANGE TO TITLE</td> <td>1-79</td> <td></td> <td></td> </tr> <tr> <td>B</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>C</td> <td>SEE NOR 1295C</td> <td></td> <td></td> <td></td> </tr> </table> </div> </div>								REVISIONS		DATE	BY	REASON	A	CHANGE TO TITLE	1-79			B					C	SEE NOR 1295C			
REVISIONS		DATE	BY	REASON																							
A	CHANGE TO TITLE	1-79																									
B																											
C	SEE NOR 1295C																										
<div style="display: flex; justify-content: space-around;"> <div style="width: 30%;"> <p><b>STEP 5</b></p> <p>CENTERPUNCH AND DRILL .250 DIA. THRU. ENLARGE HOLE TO 1-3/4" (44MM) WITH A HOLE SAW EQUIPPED WITH A .250 PILOT.</p>  </div> <div style="width: 30%;"> <p><b>STEP 6</b></p> <p>LOCATE LUGS AND STAPLES AND WELD IN PLACE.</p>  </div> <div style="width: 30%;"> <p><b>STEP 7</b></p> <p>INSERT SENSOR BODY AND WELD IN PLACE.</p> <p>LOCATE HOLD DOWN NUT AND WELD TO DOOR.</p>  </div> </div>																											
<div style="display: flex; justify-content: space-around;"> <div style="width: 30%;"> <p><b>STEP 8</b></p> <p>AIB MODIFICATION TO COVER HASP.</p> <p>NOTE: CUT JAMB SIDE OF AIB ONLY.</p>  </div> <div style="width: 30%;"> <p><b>STEP 9</b></p> <p>AIB INSTALLED IN SECURE POSITION MINUS LOCK. SENSOR SCREW KNOBS ARE SCREWED DOWN. AIB TO BE PLACED IN STORE POSITION, ROTATE AIB COVER 180° AND SECURE TO TOP STAPLE WITH LOCK.</p>  </div> </div>																											
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;"> <p><b>SYMBOLS</b></p> <p>○ FILL</p> <p>□ FILL</p> <p>⊕ FILL</p> <p>⊗ FILL</p> </td> <td style="width: 15%;"> <p><b>PROVIDE PARTS &amp; SUPPLY SOURCE</b></p> <p>BY THE BULKY ITEM DESIGN</p> <p>INDICATE PARTS &amp; SUPPLY SOURCE</p> </td> <td style="width: 15%;"> <p><b>APPROVED</b></p> <p><i>[Signature]</i></p> <p>DATE: 3-79</p> </td> <td style="width: 15%;"> <p><b>HIGH SECURITY HASP AND AIB INSTALLATION FOR SINGLE DOORS SLIDING LEFT TO OPEN</b></p> <p>INSTALLATION PROCEDURES</p> </td> <td style="width: 40%;"> <p><b>DEPARTMENT OF THE NAVY</b></p> <p><b>NAVAL SEA</b></p> <p><b>STATION COMMAND</b></p> <p><b>NAVAL AMBUSH PRODUCTION</b></p> <p><b>ENGINEERING CENTER</b></p> <p><b>GRAND PRAIRIE</b></p> <p><b>NAPEC DRAWING NO. 1295</b></p> <p><b>SHEET 2 OF 3</b></p> </td> </tr> </table>								<p><b>SYMBOLS</b></p> <p>○ FILL</p> <p>□ FILL</p> <p>⊕ FILL</p> <p>⊗ FILL</p>	<p><b>PROVIDE PARTS &amp; SUPPLY SOURCE</b></p> <p>BY THE BULKY ITEM DESIGN</p> <p>INDICATE PARTS &amp; SUPPLY SOURCE</p>	<p><b>APPROVED</b></p> <p><i>[Signature]</i></p> <p>DATE: 3-79</p>	<p><b>HIGH SECURITY HASP AND AIB INSTALLATION FOR SINGLE DOORS SLIDING LEFT TO OPEN</b></p> <p>INSTALLATION PROCEDURES</p>	<p><b>DEPARTMENT OF THE NAVY</b></p> <p><b>NAVAL SEA</b></p> <p><b>STATION COMMAND</b></p> <p><b>NAVAL AMBUSH PRODUCTION</b></p> <p><b>ENGINEERING CENTER</b></p> <p><b>GRAND PRAIRIE</b></p> <p><b>NAPEC DRAWING NO. 1295</b></p> <p><b>SHEET 2 OF 3</b></p>															
<p><b>SYMBOLS</b></p> <p>○ FILL</p> <p>□ FILL</p> <p>⊕ FILL</p> <p>⊗ FILL</p>	<p><b>PROVIDE PARTS &amp; SUPPLY SOURCE</b></p> <p>BY THE BULKY ITEM DESIGN</p> <p>INDICATE PARTS &amp; SUPPLY SOURCE</p>	<p><b>APPROVED</b></p> <p><i>[Signature]</i></p> <p>DATE: 3-79</p>	<p><b>HIGH SECURITY HASP AND AIB INSTALLATION FOR SINGLE DOORS SLIDING LEFT TO OPEN</b></p> <p>INSTALLATION PROCEDURES</p>	<p><b>DEPARTMENT OF THE NAVY</b></p> <p><b>NAVAL SEA</b></p> <p><b>STATION COMMAND</b></p> <p><b>NAVAL AMBUSH PRODUCTION</b></p> <p><b>ENGINEERING CENTER</b></p> <p><b>GRAND PRAIRIE</b></p> <p><b>NAPEC DRAWING NO. 1295</b></p> <p><b>SHEET 2 OF 3</b></p>																							







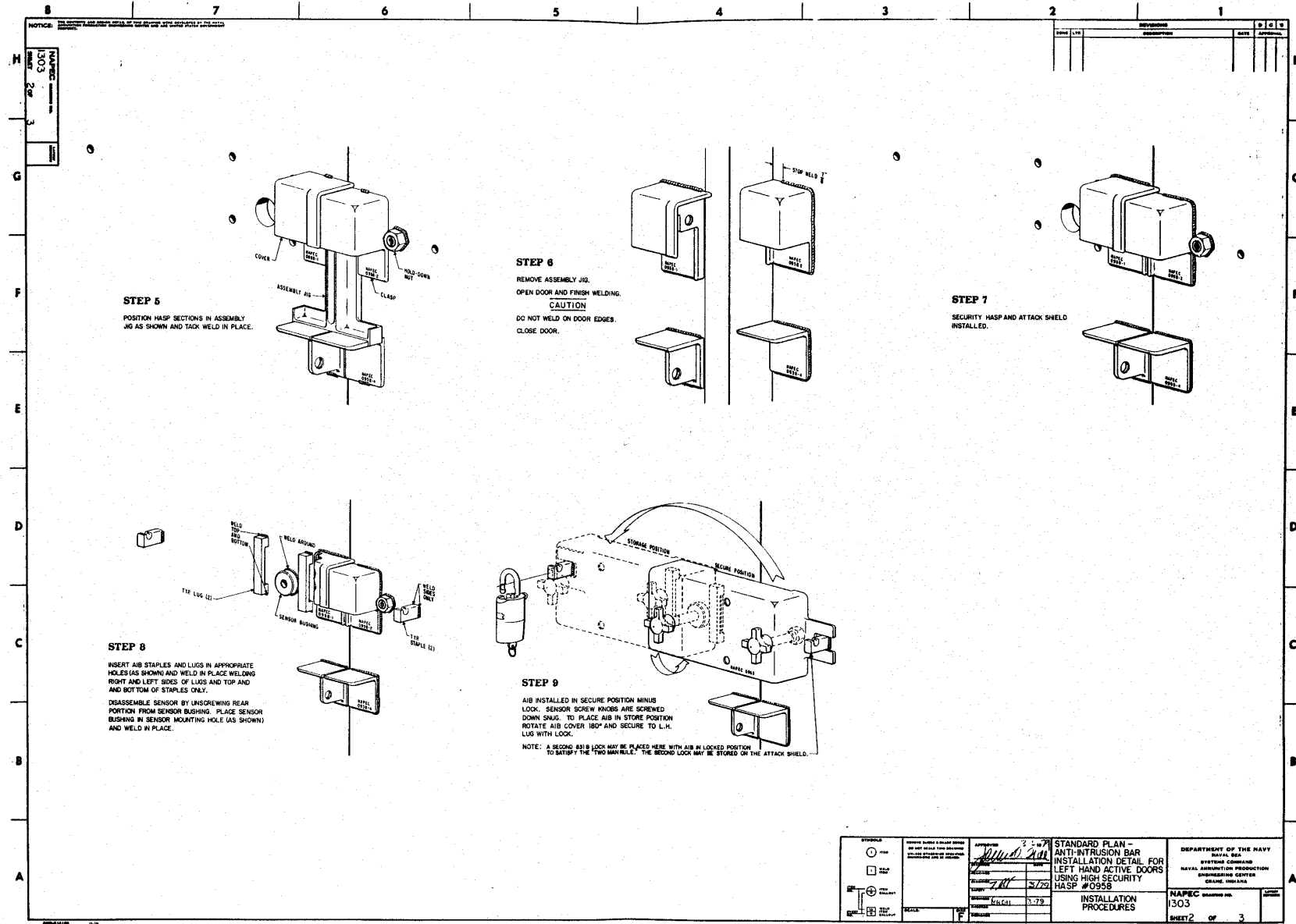




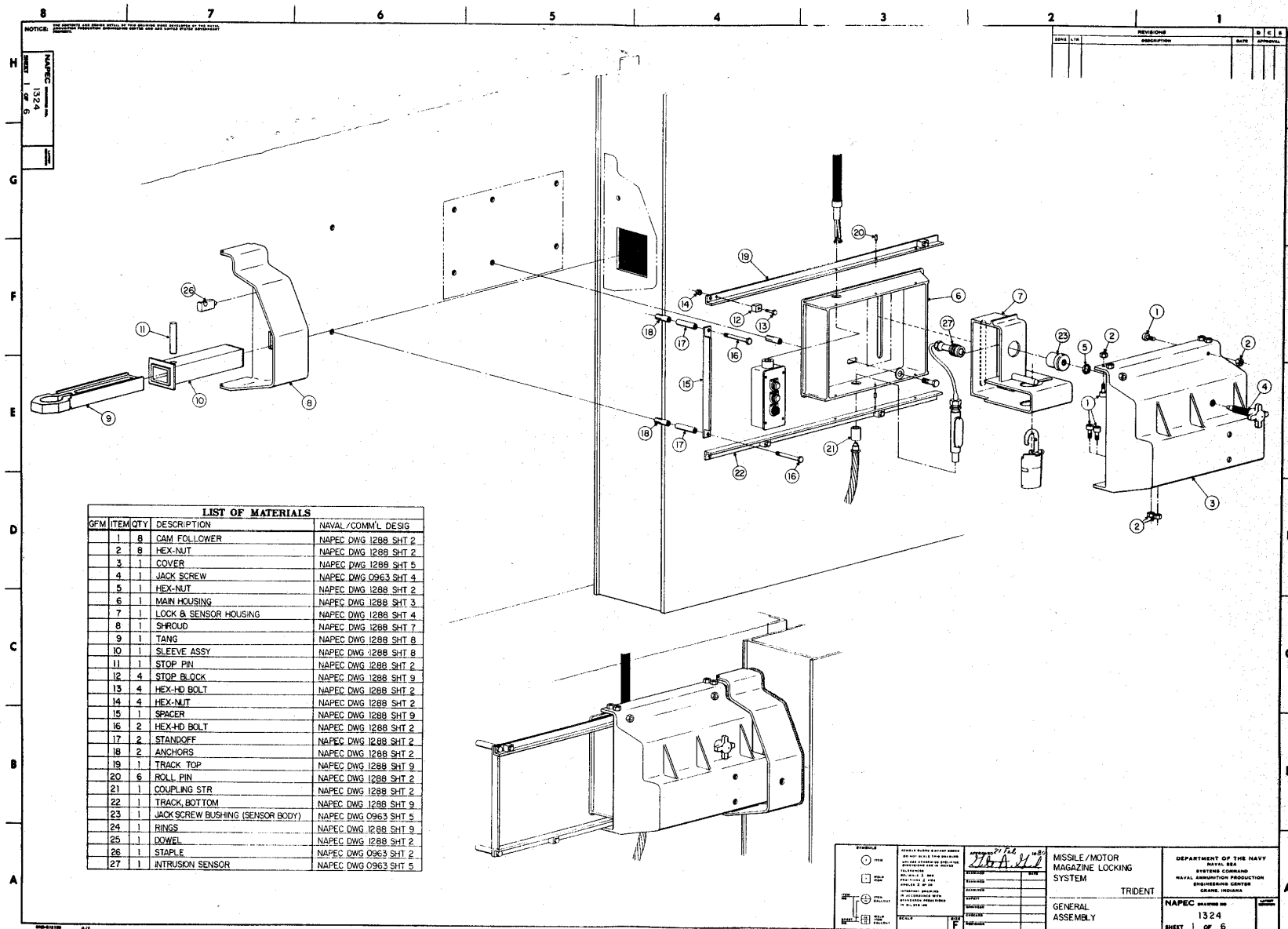


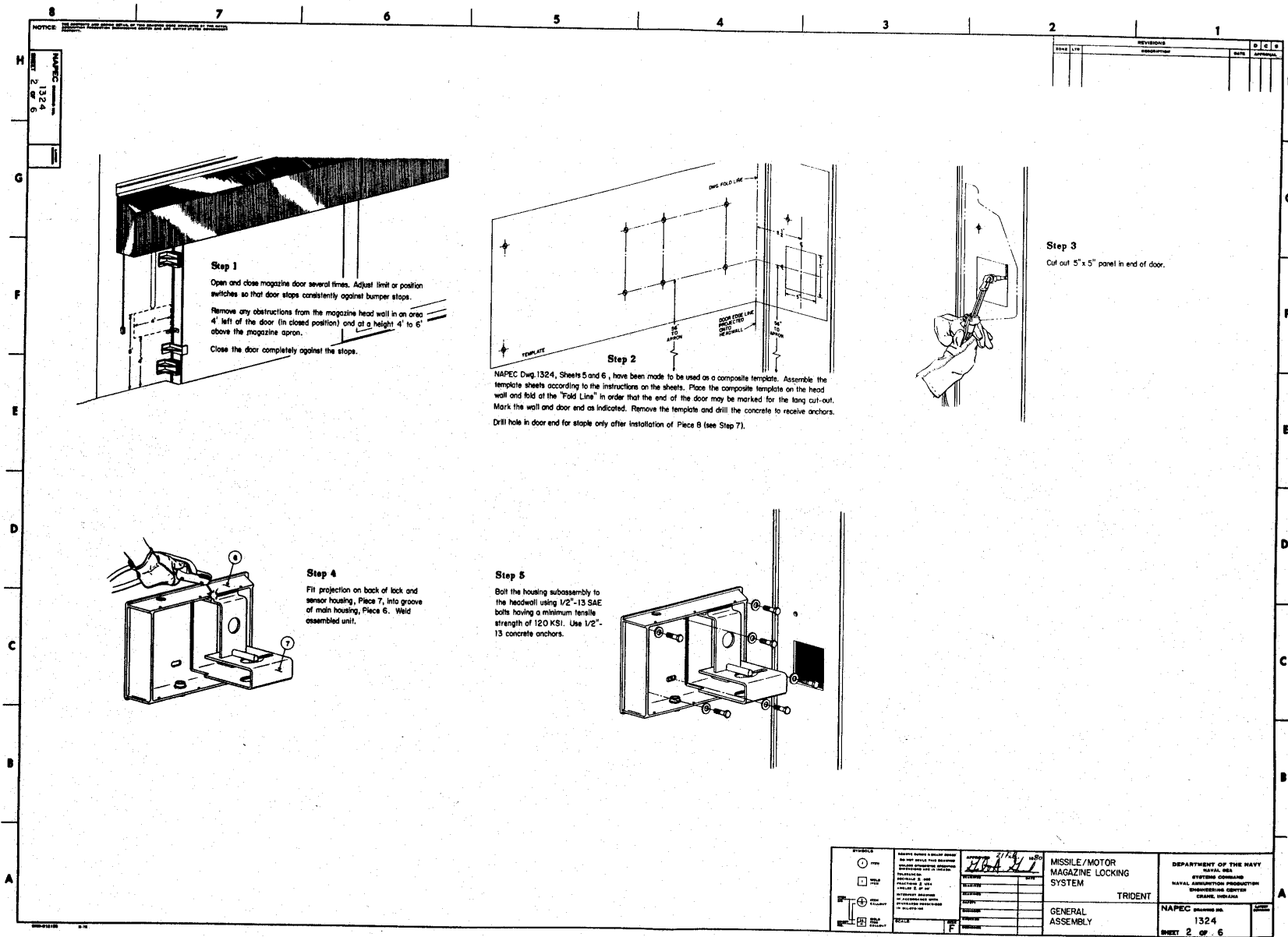










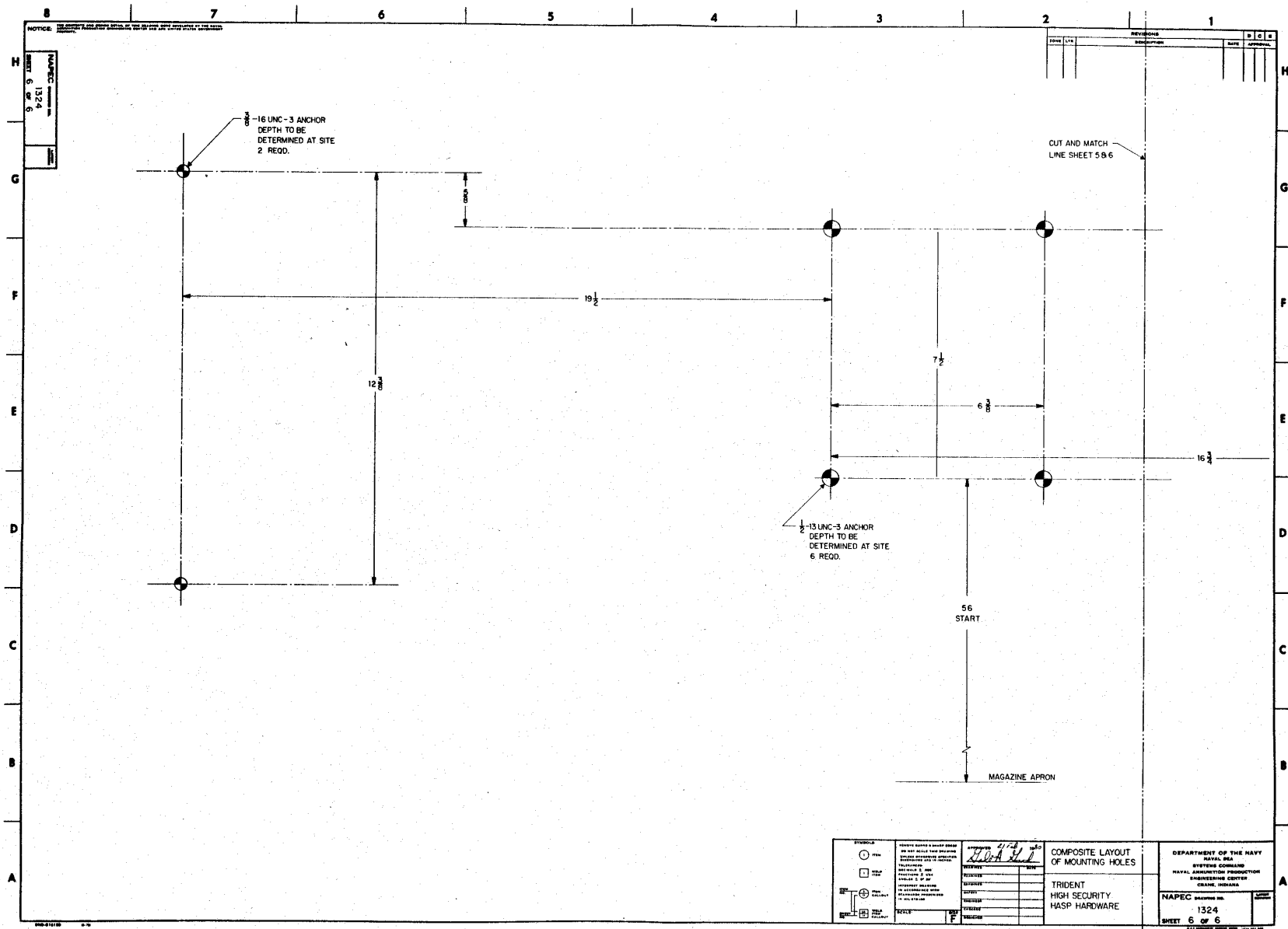






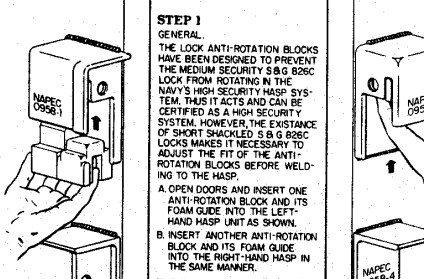
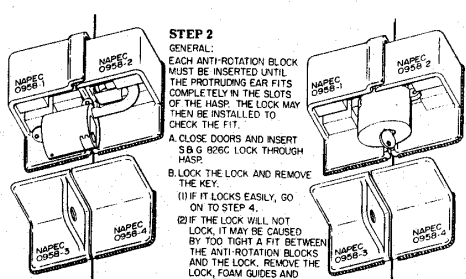
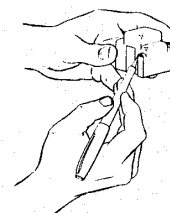


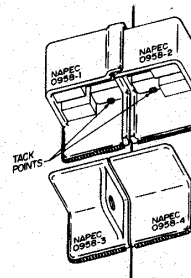
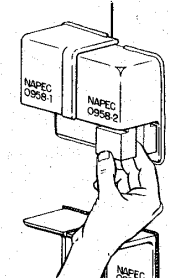






NOTICE: THE CONTENTS AND DESIGN OF THIS DRAWING ARE THE PROPERTY OF THE U.S. NAVY. NO PART OF THIS DRAWING IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.		REVISIONS	
		DATE	APPROVAL
<p><b>NOTES</b></p> <p>1. INTERPRET DRAWING IN ACCORDANCE WITH MIL-STD-100.</p> <p>2. REMOVE BURRS AND SHARP EDGES.</p>		<p>8</p> <p>7</p> <p>6</p> <p>5</p> <p>4</p> <p>3</p> <p>2</p> <p>1</p>	
<p><b>STEP 1</b></p> <p>GENERAL:</p> <p>THE LOCK ANTI-ROTATION BLOCKS HAVE BEEN DESIGNED TO PREVENT THE MEDIUM SECURITY S &amp; G 825C LOCK FROM ROTATING IN THE NAVY'S HIGH SECURITY HASP SYSTEM. THIS IT ACTS AND CAN BE CERTIFIED AS A HIGH SECURITY SYSTEM. HOWEVER, THE EXISTENCE OF SHORT SHAKLED S &amp; G 825C LOCKS MAKES IT NECESSARY TO ADJUST THE FIT OF THE ANTI-ROTATION BLOCKS BEFORE WELDING TO THE HASP.</p> <p>A. OPEN DOORS AND INSERT ONE ANTI-ROTATION BLOCK AND ITS FOAM GUIDE INTO THE LEFT-HAND HASP UNIT AS SHOWN.</p> <p>B. INSERT ANOTHER ANTI-ROTATION BLOCK AND ITS FOAM GUIDE INTO THE RIGHT-HAND HASP IN THE SAME MANNER.</p> <p>(THE FOAM GUIDES ARE DESIGNED TO HOLD THE BLOCKS IN PLACE TO DETERMINE THE FIT.)</p>		<p><b>STEP 2</b></p> <p>GENERAL:</p> <p>EACH ANTI-ROTATION BLOCK MUST BE INSERTED UNTIL THE PROTRUDING EAR FITS COMPLETELY IN THE SLOTS OF THE HASP. THE LOCK MAY THEN BE INSTALLED TO CHECK THE FIT.</p> <p>A. CLOSE DOORS AND INSERT S &amp; G 825C LOCK THROUGH HASP.</p> <p>B. LOCK THE LOCK AND REMOVE THE KEY.</p> <p>(1) IF IT LOCKS EASILY, GO ON TO STEP 4.</p> <p>(2) IF THE LOCK WILL NOT LOCK, IT MAY BE CAUSED BY TOO TIGHT A FIT BETWEEN THE ANTI-ROTATION BLOCKS AND THE LOCK. REMOVE THE LOCK, FOAM GUIDES AND ANTI-ROTATION BLOCKS AND GO TO STEP 3.</p>	
<p><b>STEP 4</b></p> <p>GENERAL:</p> <p>THE LOCK ANTI-ROTATION BLOCKS DO NOT HAVE TO BE FULL WELDED TO THE HASP TO PROVIDE SECURITY. ALSO, THE BLOCKS MUST BE REMOVED IF THE S &amp; G 831B LOCK IS TO BE USED.</p> <p>A. TACK WELD ANTI-ROTATION BLOCKS TO THEIR RESPECTIVE HASP HALVES AS SHOWN. (TACK WELD ONLY!!)</p> <p>B. USE 308-15 OR 308-16 WELDING ROD FOR BEST RESULTS.</p>		<p><b>STEP 3</b></p> <p>GENERAL:</p> <p>A BETTER FIT MAY BE OBTAINED BY GRINDING AWAY A PORTION OF THE EAR WHICH FITS IN THE HASP SLOT. REMOVAL OF 1/16 INCH WILL GENERALLY BE SUFFICIENT TO ALLOW THE LOCK TO CLOSE BUT NOT ENOUGH TO DEFEAT THE PURPOSE OF THE BLOCKS. AFTER GRINDING, REPEAT STEPS 1 &amp; 2.</p>	
<p><b>STEP 5</b></p> <p>REMOVE FOAM INSTALLATION GUIDES AND DISCARD.</p>		<p>1382</p> <p>2</p> <p>3</p> <p>4</p> <p>5</p> <p>6</p> <p>7</p> <p>8</p>	

FIND NO.	QTY REQ.	CODE IDENT.	PART DRAWING OR SPEC NO.	NOMENCLATURE/DESCRIPTION	REMARKS
PARTS LIST					
SYMBOLS		DO NOT SCALE DRAWING			
<input type="checkbox"/> STEP <input type="checkbox"/> DIMENSION <input type="checkbox"/> TOLERANCE <input type="checkbox"/> SURFACE <input type="checkbox"/> FINISH <input type="checkbox"/> SCALE		EXAMINED SAFETY CHECKED SCALE			
NEXT ASSY. USED ON		APPLICATION			

NAVY & MARINE CORPS  
 DEPARTMENT OF THE NAVY  
 NAVAL SEA SYSTEMS COMMAND  
 WASHINGTON, DC 20380

INSTALLATION INSTRUCTIONS  
 FOR  
 LOCK ANTI-ROTATION BLOCKS  
 USING NAPEC HASPS 0957 & 0958

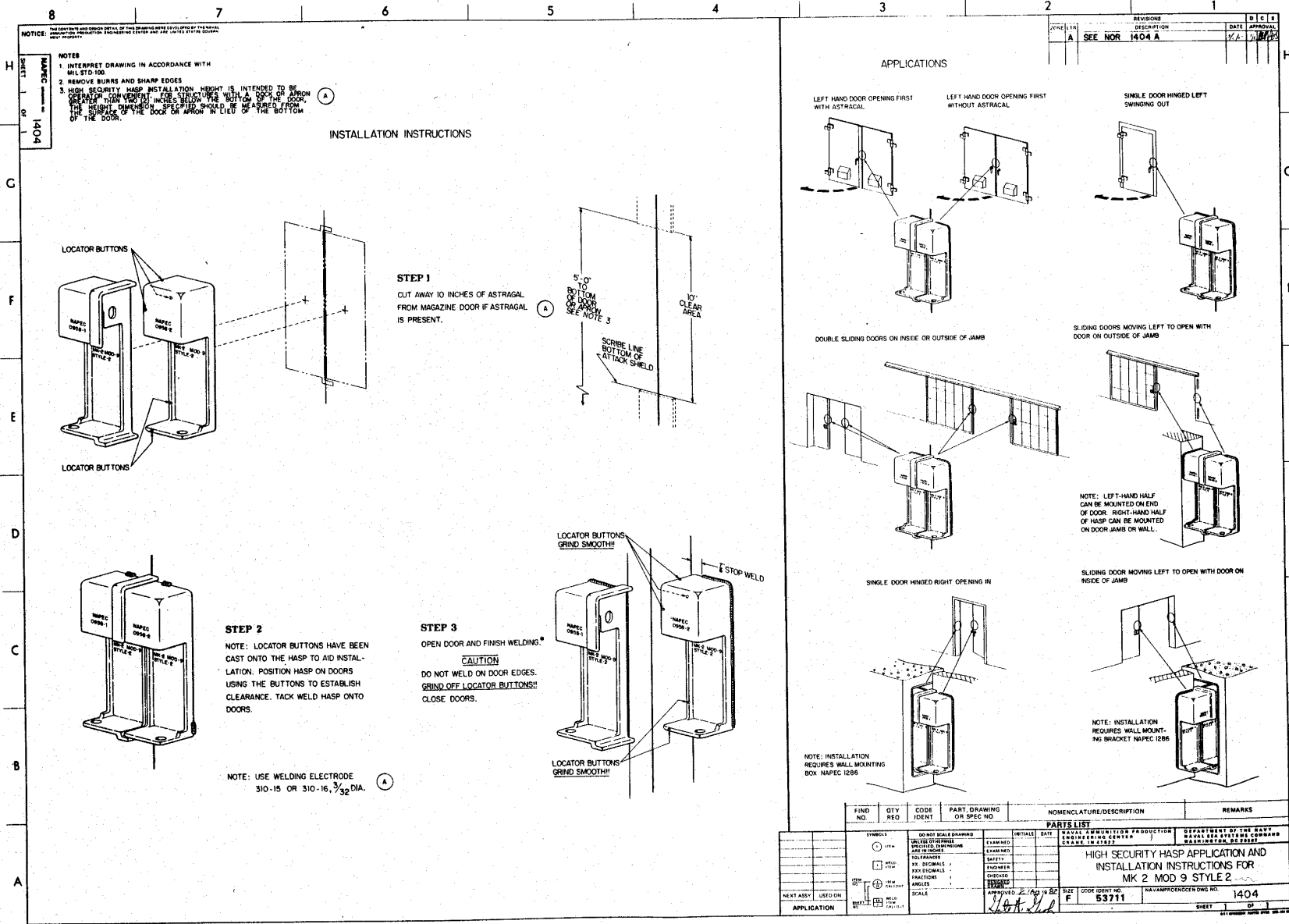
NAVY & MARINE CORPS  
 DEPARTMENT OF THE NAVY  
 NAVAL SEA SYSTEMS COMMAND  
 WASHINGTON, DC 20380

NAVY & MARINE CORPS  
 DEPARTMENT OF THE NAVY  
 NAVAL SEA SYSTEMS COMMAND  
 WASHINGTON, DC 20380

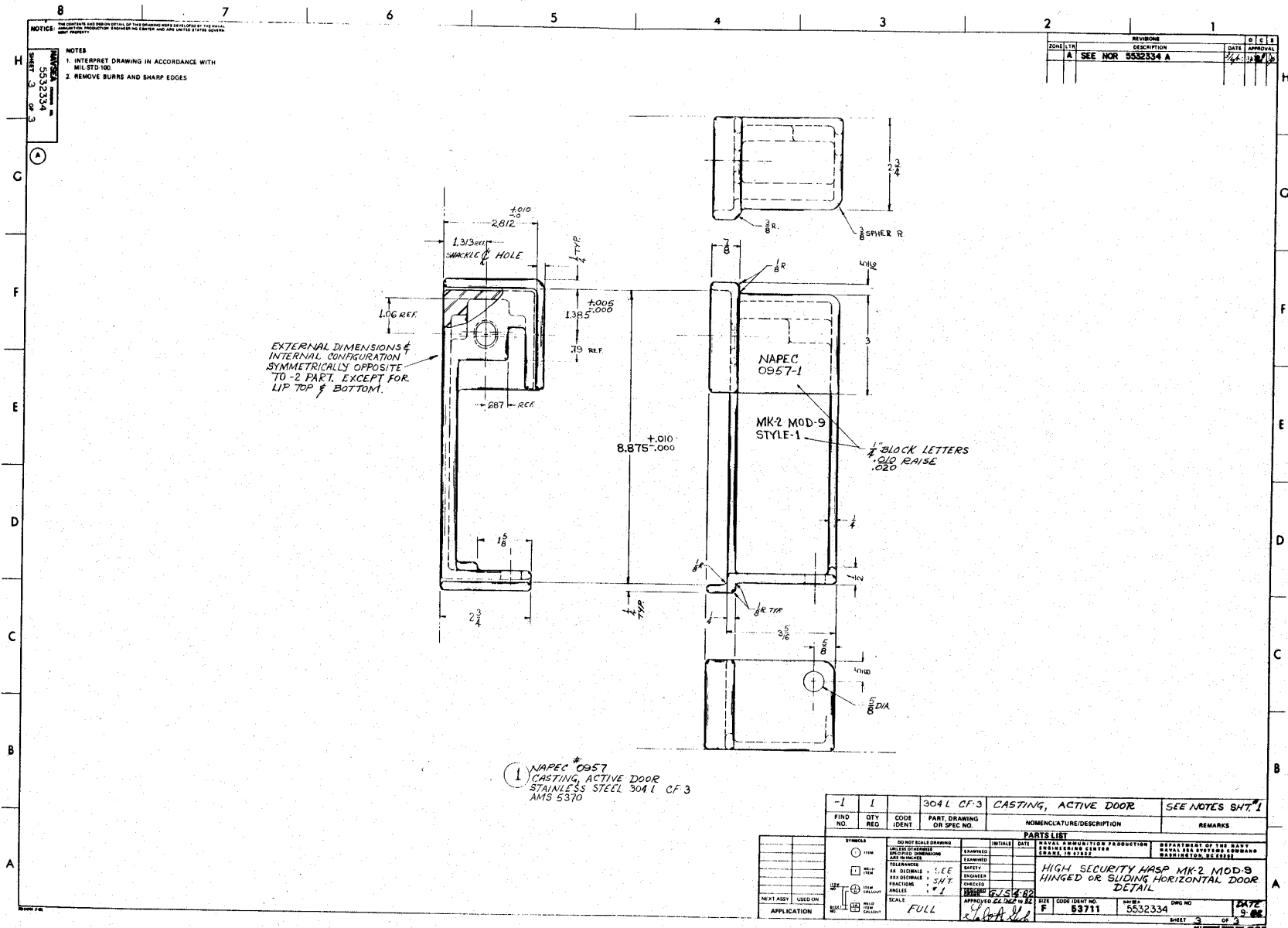
NAVY & MARINE CORPS  
 DEPARTMENT OF THE NAVY  
 NAVAL SEA SYSTEMS COMMAND  
 WASHINGTON, DC 20380

NAVY & MARINE CORPS  
 DEPARTMENT OF THE NAVY  
 NAVAL SEA SYSTEMS COMMAND  
 WASHINGTON, DC 20380



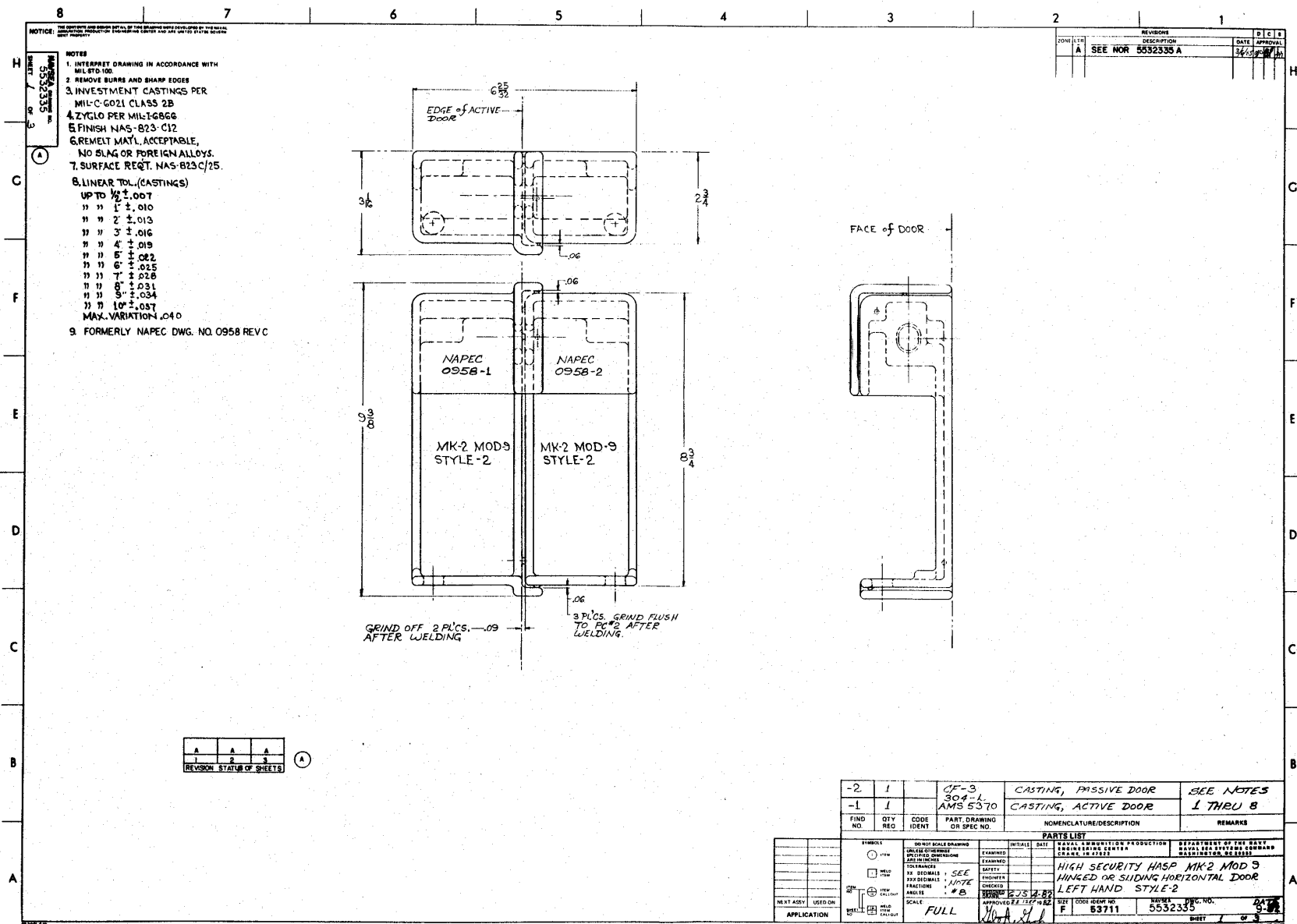




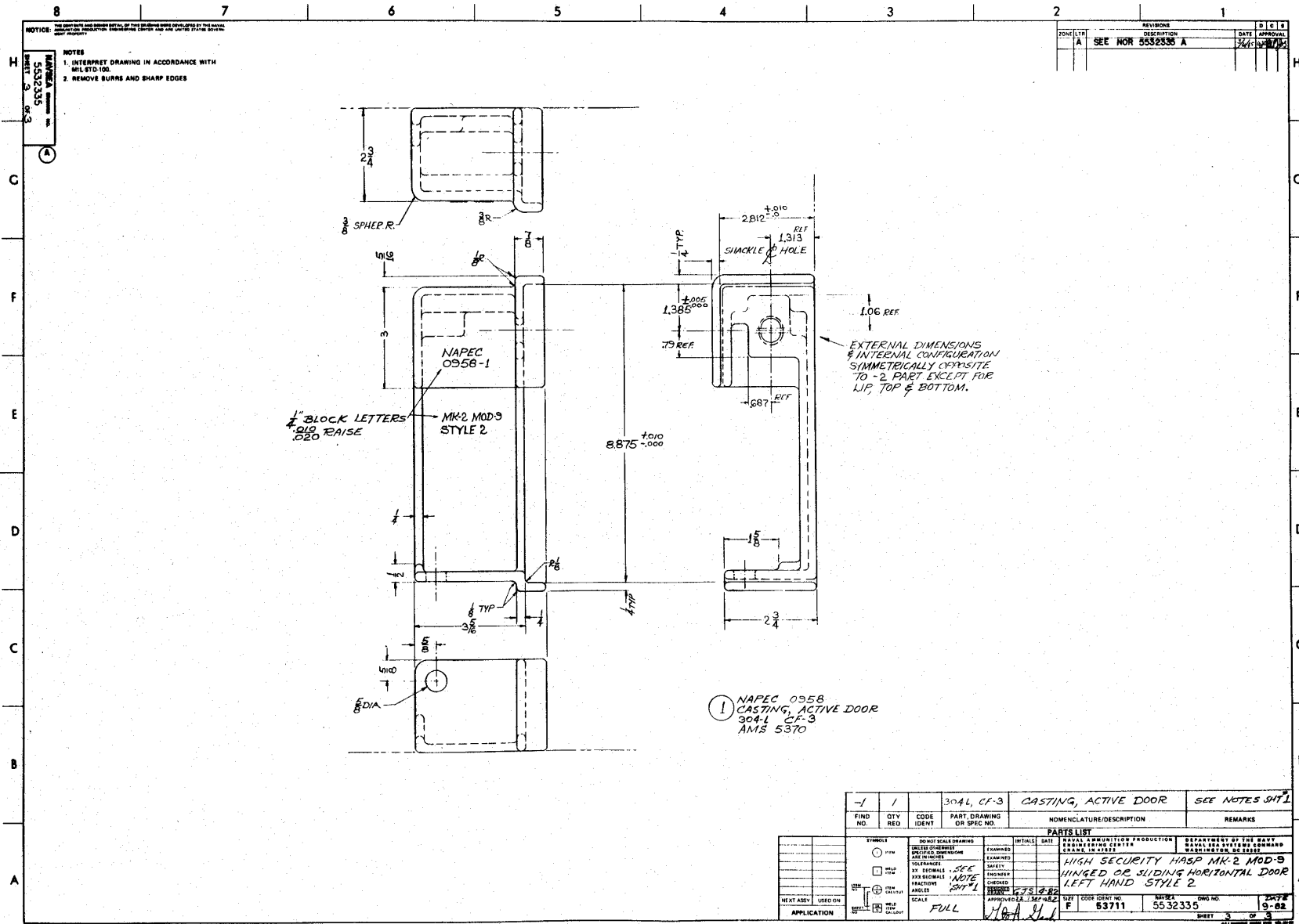






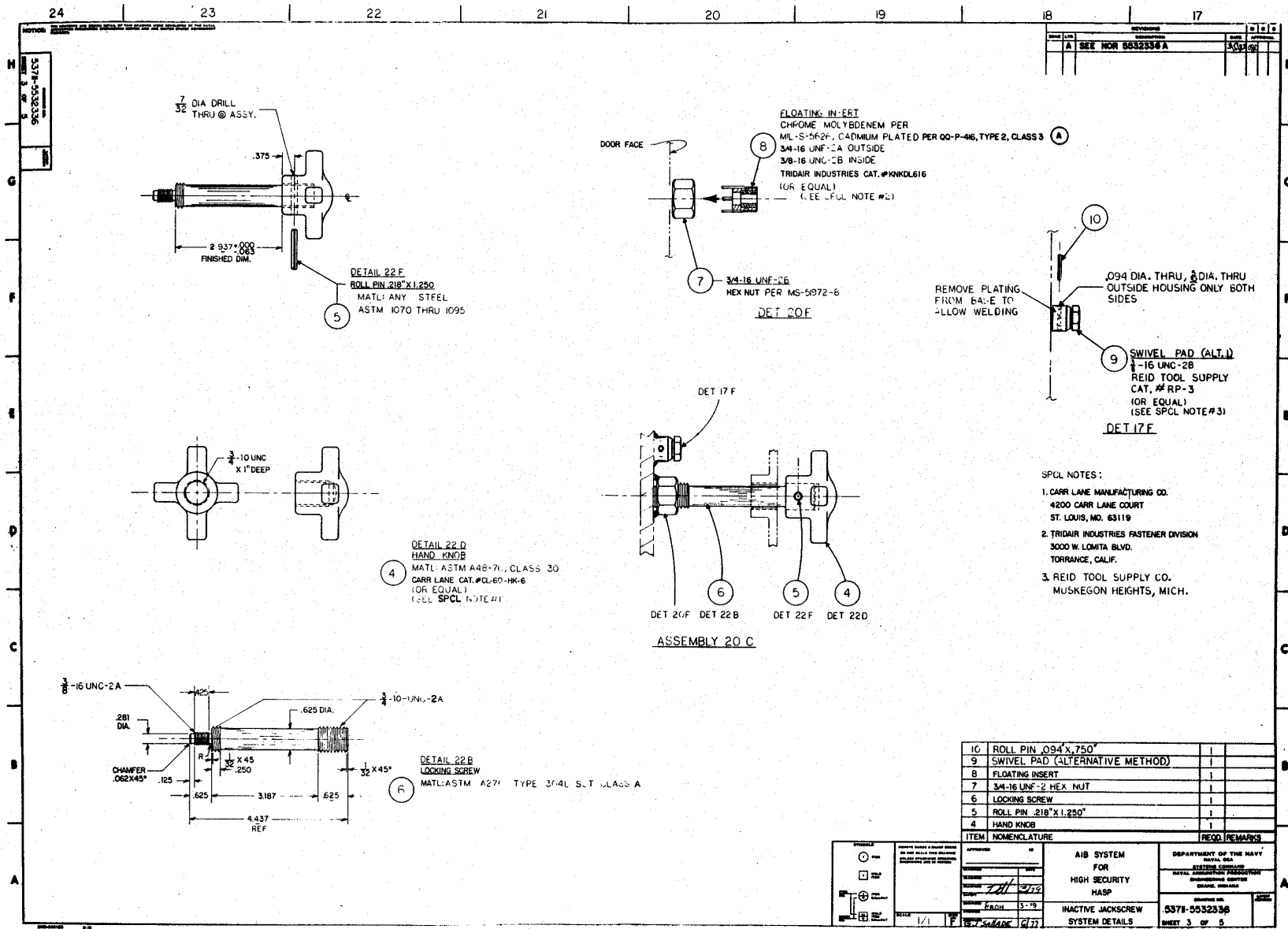


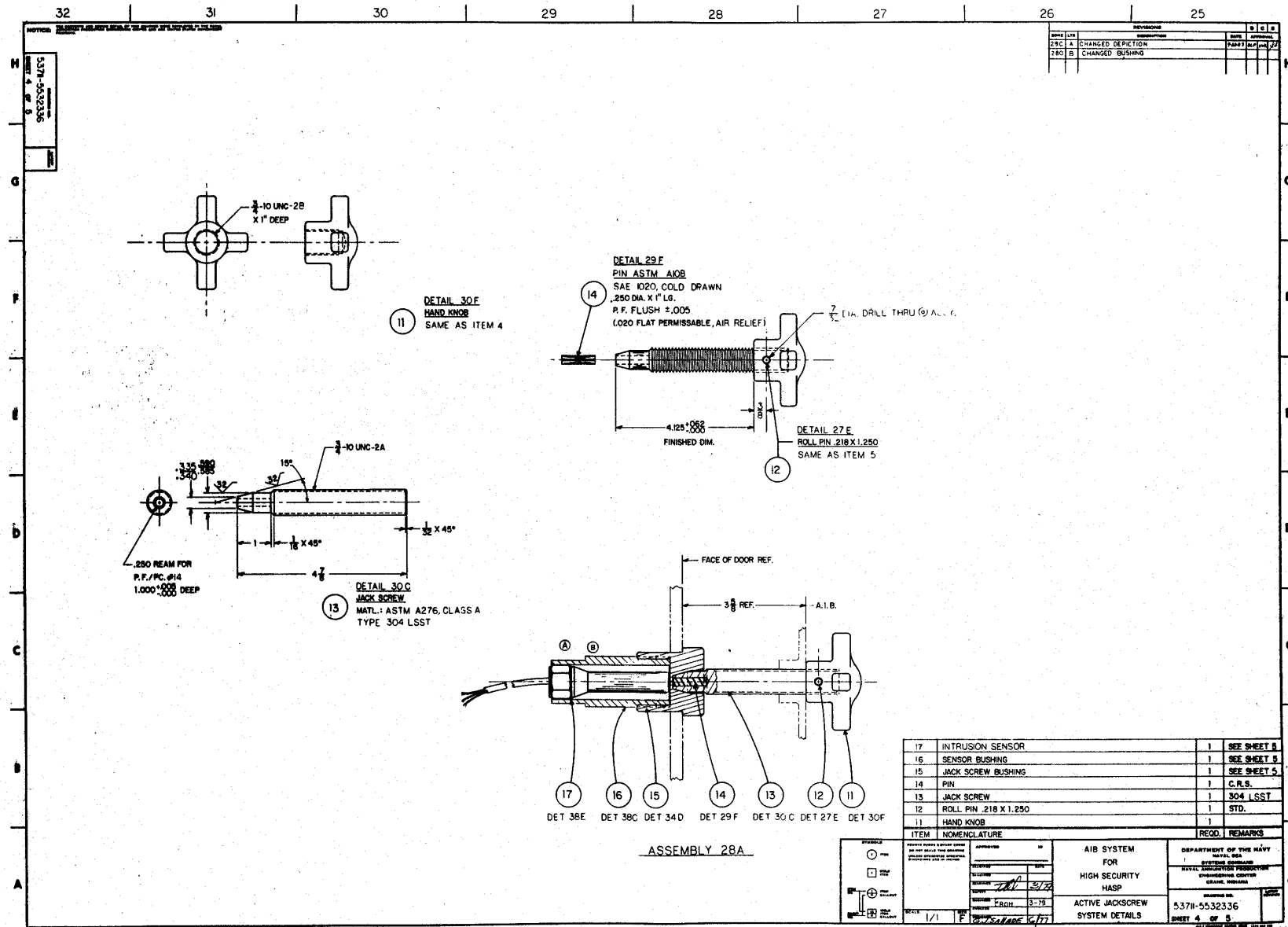


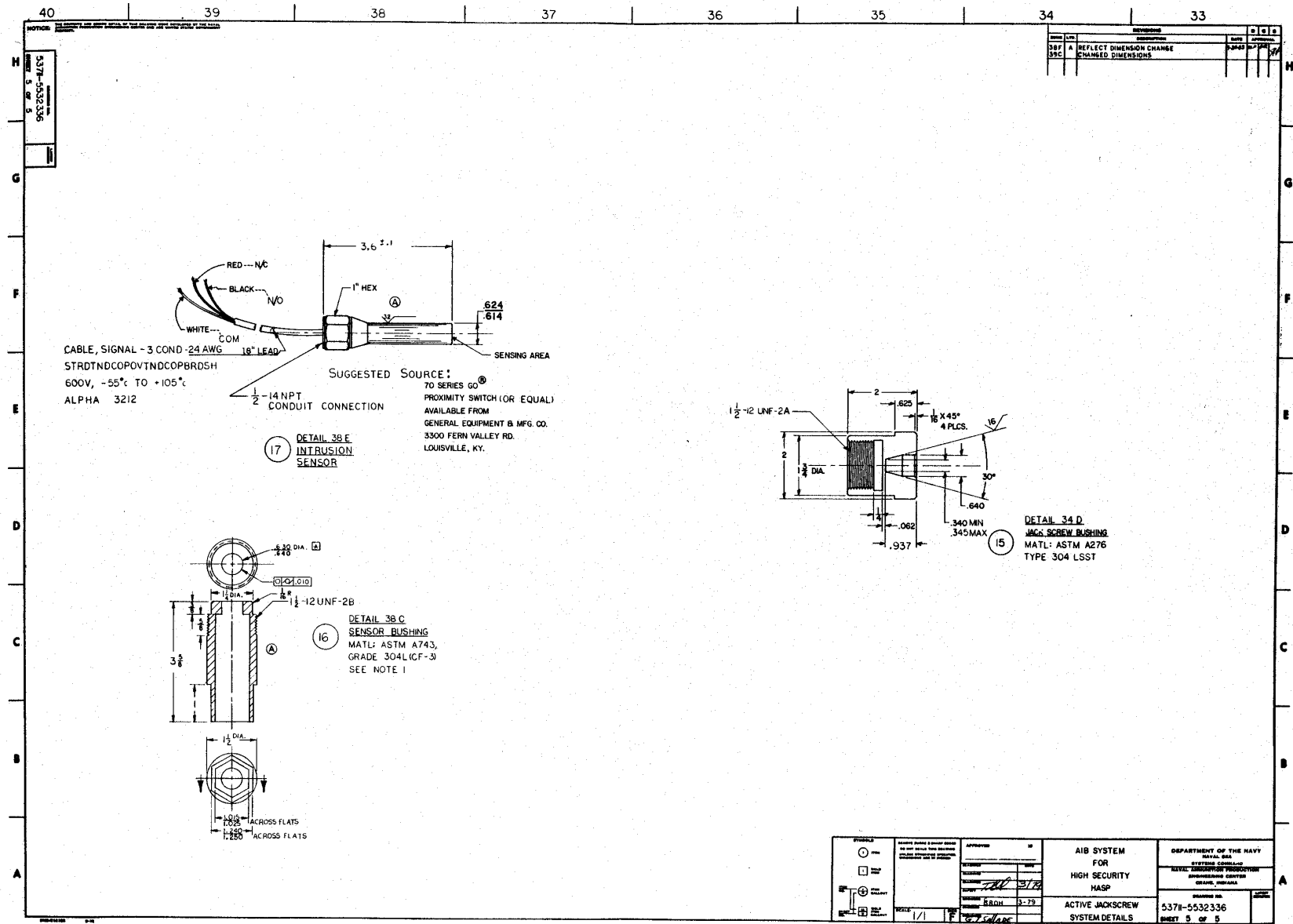




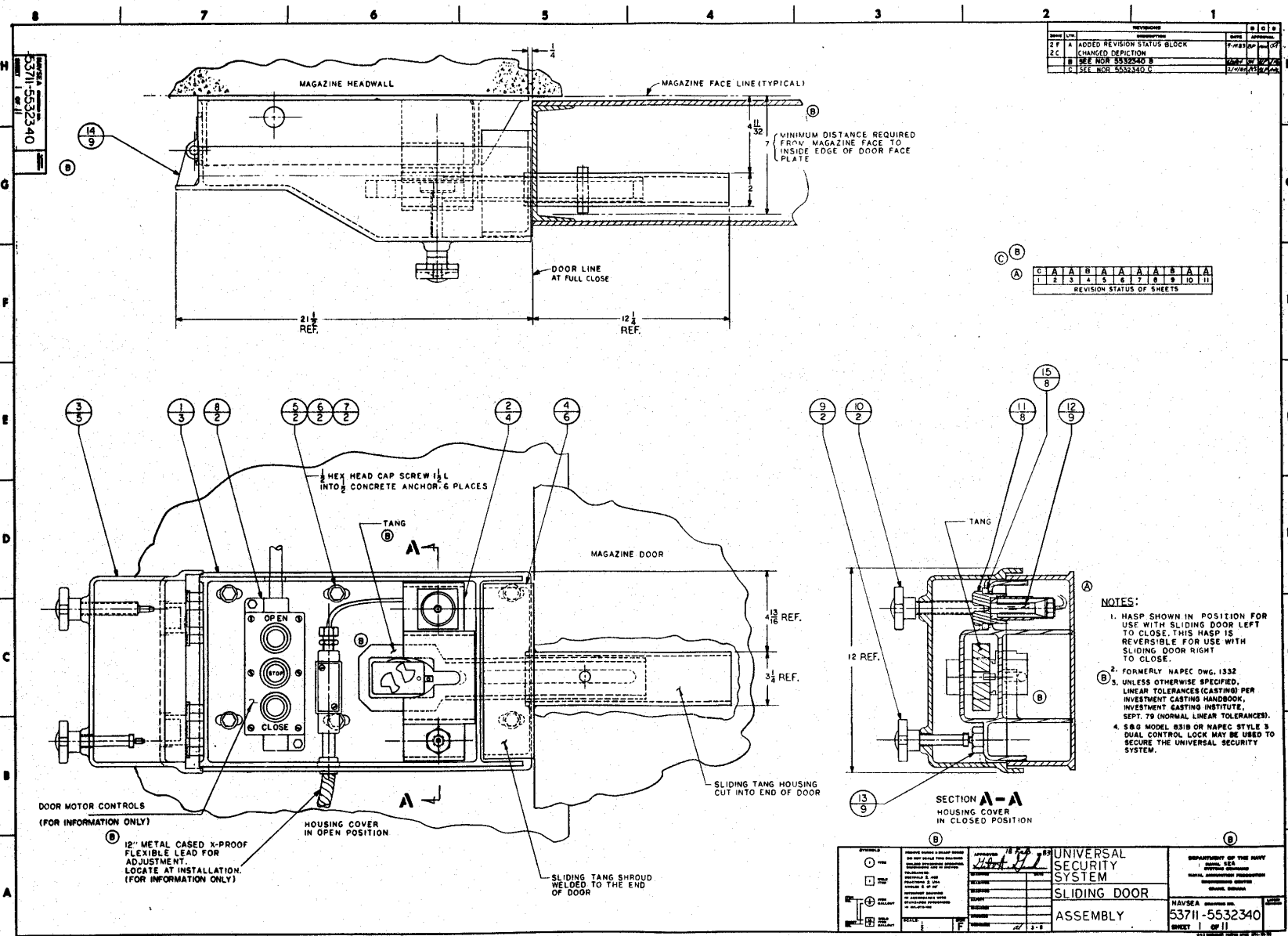




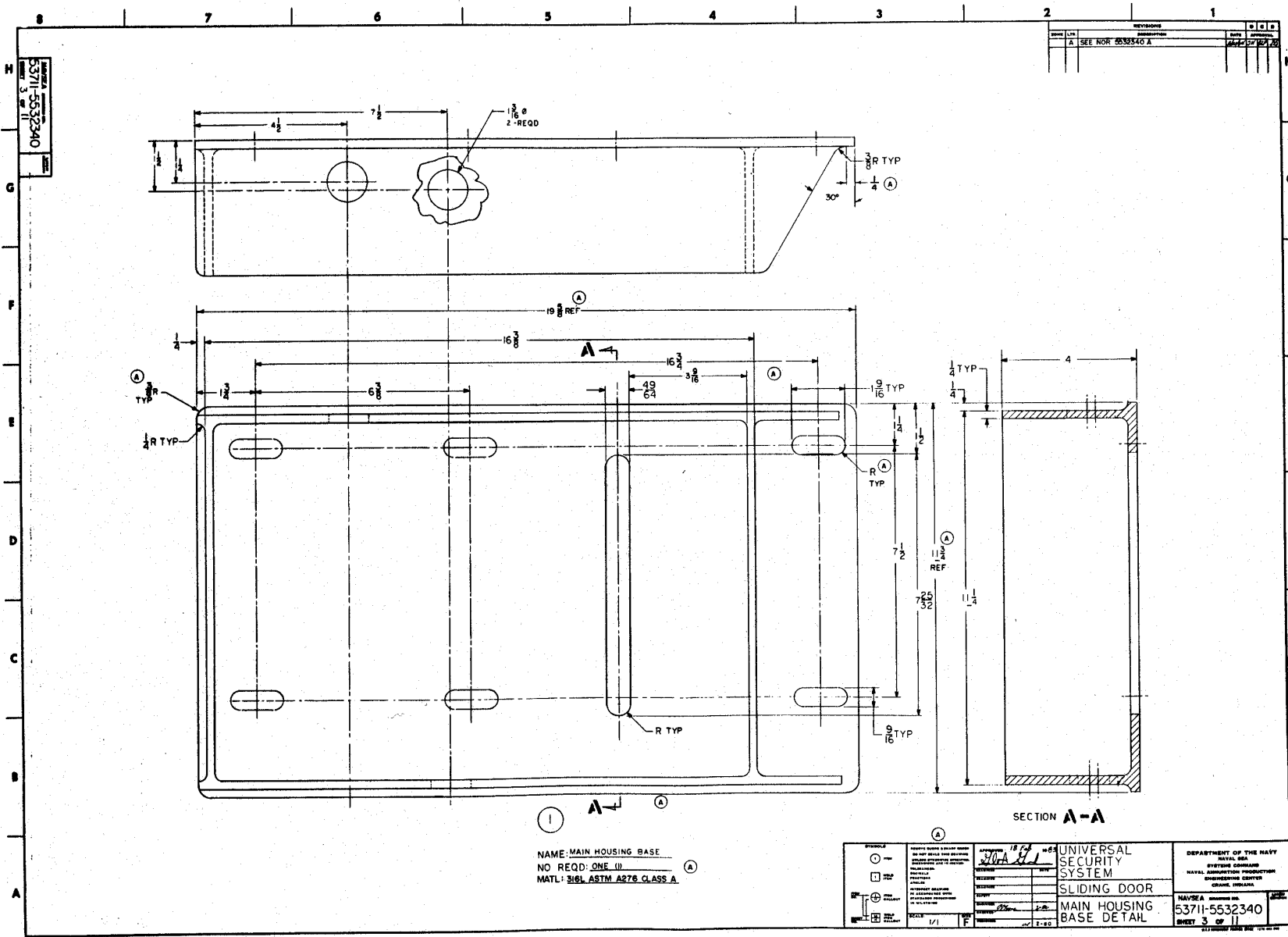


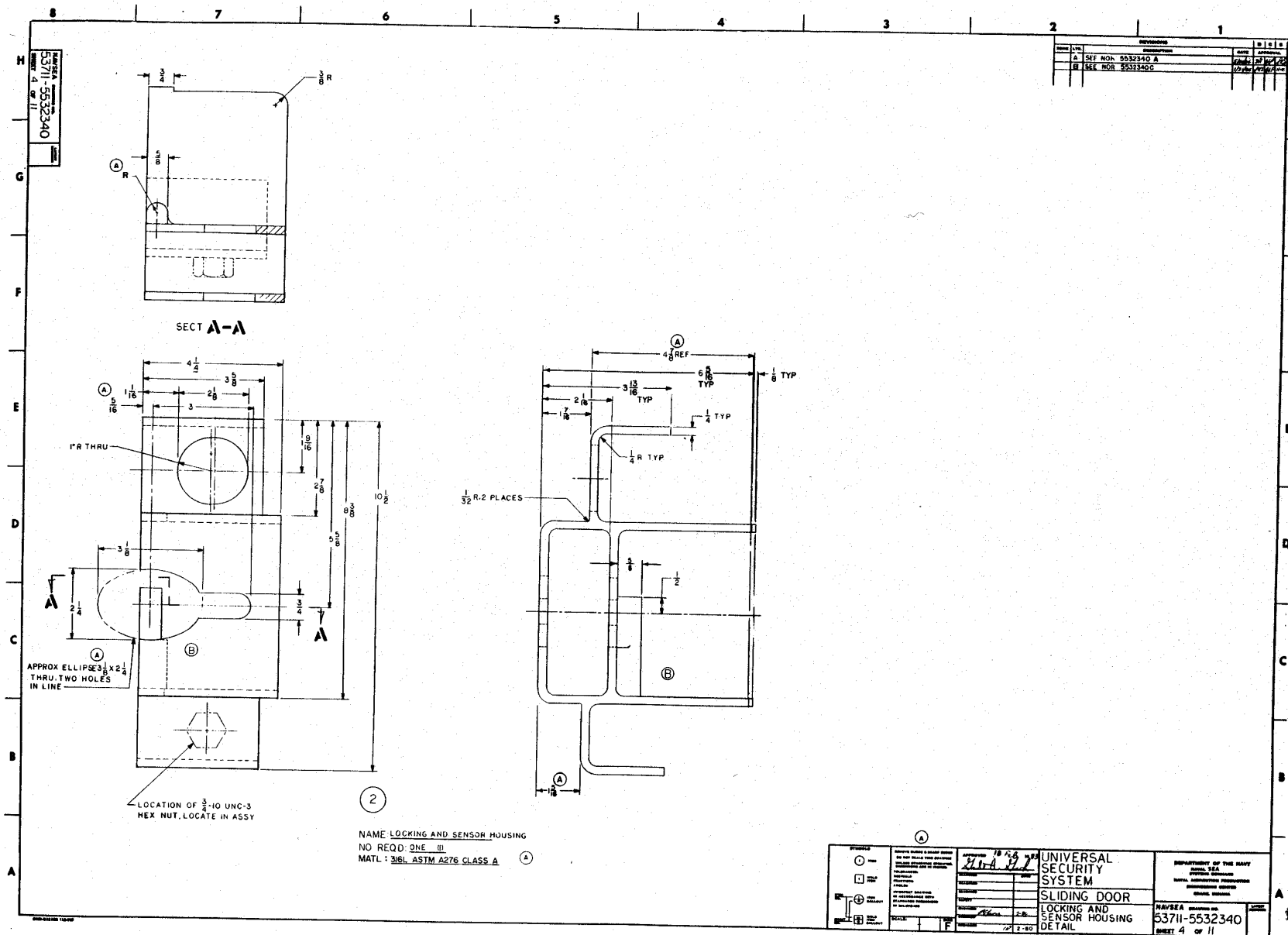














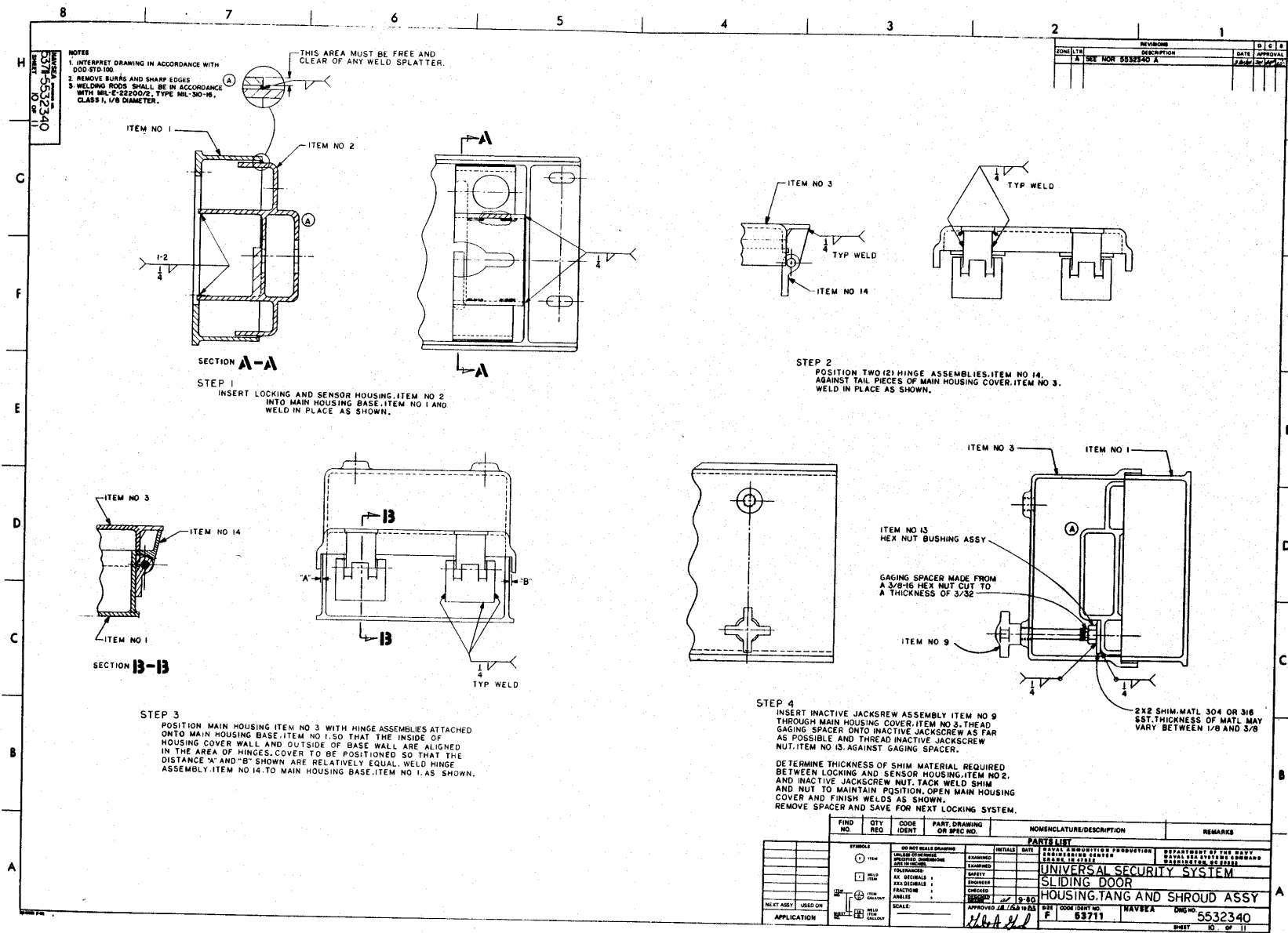
















NOTES		REVISIONS	
<p>1. INTERPRET DRAWING IN ACCORDANCE WITH DOD STD 100.</p> <p>2. REMOVE BURRS AND SHARP EDGES.</p> <p>3. USE WELDING ROD 30-15, 3/8" DIA.</p>		<p>DATE APPROVAL</p> <p>DATE APPROVAL</p>	
<p><b>STEP 1</b></p> <p>OPEN AND CLOSE MAGAZINE DOOR SEVERAL TIMES NOTING THE POSITION OF THE DOOR. MARK THIS POSITION ON THE HEADWALL. REMOVE ANY OBSTRUCTIONS FROM THE MAGAZINE HEADWALL IN AREA APPROXIMATELY 2" RIGHT OF THE DOOR (IN CLOSED POSITION) AND AT A HEIGHT 3 TO 5 ABOVE THE MAGAZINE APRON.</p> <p>THE DOOR EMERGENCY STOP ACTUATOR STRIP LOCATED ON THE END OF THE DOOR SHOULD BE REMOVED TO PREVENT DAMAGE DURING THE CUTTING AND WELDING PHASES OF THE INSTALLATION.</p>		<p><b>STEP 3</b></p> <p>ATTACH THE SHIM PAD BY THE ONE ANCHOR INSTALLED IN STEP NO. 2. THE SHIM PAD SHOULD THEN BE LEVELED AND THE ANCHOR NUT TIGHTENED. THE SHIM PAD CAN THEN BE USED AS A DRILL GUIDE FOR THE REMAINING HOLES. THREE HOLES IN EACH SECTION MUST BE SECURED WITH ANCHORS. THE OTHER HOLES ARE PROVIDED FOR USE IF INTERFERENCE WITH REBAR OR OTHER OBJECTS PREVENTS PENETRATION TO FULL DEPTH.</p>	
<p><b>STEP 2</b></p> <p>MARK ANCHOR LOCATION ON THE HEADWALL BY POSITIONING THE SHIM PAD AS SHOWN. USE 1/2" DIA. ANCHOR WITH A MIN. LENGTH OF 5 IN. ANCHORS SHOULD BE SET TO A DEPTH TO ALLOW A PROTRUSION OF 28 IN. OF THREAD. ANCHOR LOCATIONS MARKED ARE DRILLED UNTIL ONE ANCHOR IS SET FULL DEPTH.</p>		<p><b>STEP 5</b></p> <p>THE TANG AND SHROUD ASSEMBLY SHOULD THEN BE INSERTED INTO THE LOCK HOUSING AND THE TANG SHIMMED IN THE CENTER OF THE LOCK HOUSING.</p>	
<p><b>STEP 4</b></p> <p>HASP SHOULD BE POSITIONED ON THE SHIM PAD AND SHOULD BE SECURED BY THE 1/2" NUTS PROVIDED. THE HASP SHOULD BE POSITIONED 2 IN. FROM THE DOOR EDGE AND TIGHTENED.</p>		<p><b>STEP 6</b></p> <p>CLOSE COVER AND FASTEN SECURELY USING TWO JACKSCREWS. INSERT WOODEN SHIM BETWEEN THE SHROUD AND THE COVER AS SHOWN TO CENTER THE SHROUD ASSEMBLY.</p>	

FIND NO.		QTY REQ.	CODE IDENT.	PART DRAWING OR SPEC NO.	NOMENCLATURE/DESCRIPTION	REMARKS
<p><b>PARTS LIST</b></p> <p>UNIVERSAL SECURITY SYSTEM (VAL ARCH Sliding Door Installation Procedures) MAGAZINE</p>						
<p>APPROVED: <i>[Signature]</i> DATE: <i>[Date]</i> SCALE: <i>[Scale]</i></p>						
<p>NAVSEA ORO NO 53711</p>						
<p>SHEET 2 OF 3</p>						



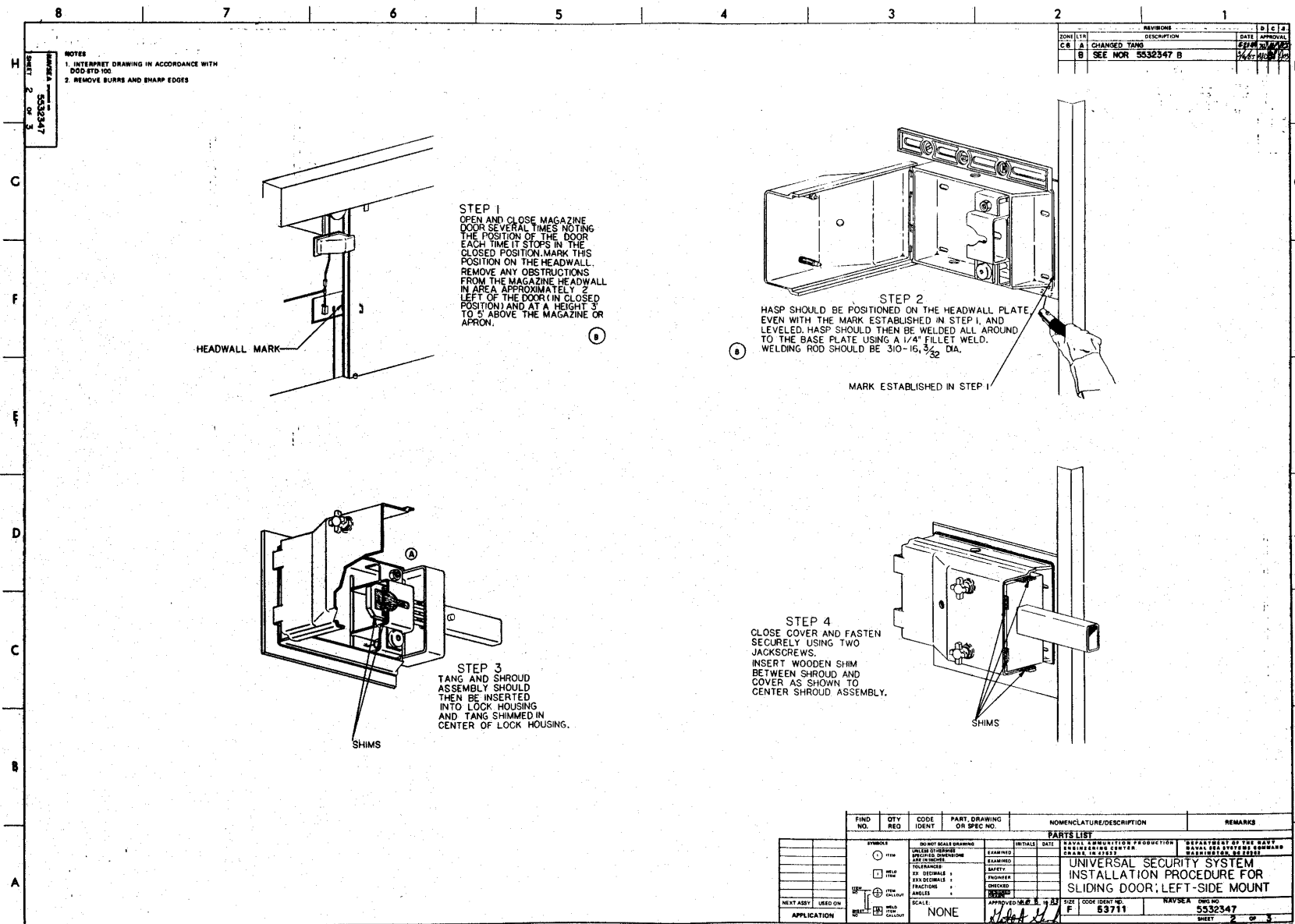


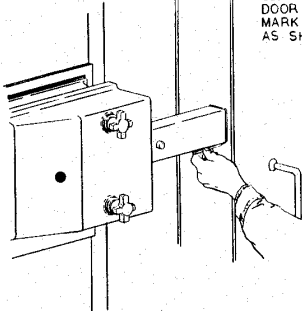
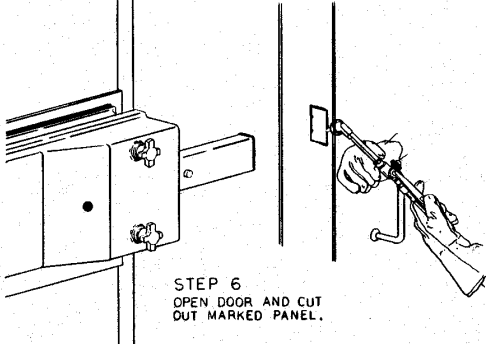
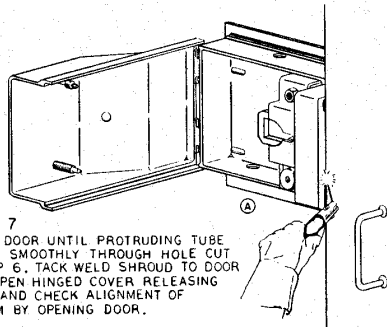
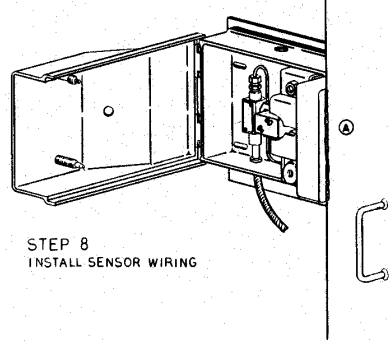






8	7	6	5	4	3	2	1																																																						
<b>REVISION STATUS OF SHEETS</b> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%;">SHEET NO.</td> <td style="width: 10%;">1</td> <td style="width: 10%;">2</td> <td style="width: 10%;">3</td> </tr> <tr> <td>REVISION</td> <td>A</td> <td>B</td> <td>A</td> </tr> </table>						SHEET NO.	1	2	3	REVISION	A	B	A	<b>REVISIONS</b> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%;">ZONE</td> <td style="width: 10%;">LYN</td> <td style="width: 10%;">DESCRIPTION</td> <td style="width: 10%;">DATE</td> <td style="width: 10%;">APPROVAL</td> </tr> <tr> <td>C4</td> <td>A</td> <td>CHANGED TANG</td> <td>10/1/71</td> <td></td> </tr> </table>		ZONE	LYN	DESCRIPTION	DATE	APPROVAL	C4	A	CHANGED TANG	10/1/71		<b>DECL</b> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%;">DATE</td> <td style="width: 10%;">APPROVAL</td> </tr> <tr> <td>10/1/71</td> <td></td> </tr> </table>	DATE	APPROVAL	10/1/71																																
SHEET NO.	1	2	3																																																										
REVISION	A	B	A																																																										
ZONE	LYN	DESCRIPTION	DATE	APPROVAL																																																									
C4	A	CHANGED TANG	10/1/71																																																										
DATE	APPROVAL																																																												
10/1/71																																																													
<div style="display: flex; justify-content: space-between;"> <div style="width: 15%;"> <p><b>NOTES</b></p> <ol style="list-style-type: none"> <li>1. INTERPRET DRAWING IN ACCORDANCE WITH DDG-STD-100.</li> <li>2. REMOVE BURRS AND SHARP EDGES</li> <li>3. S.B.O. MODEL 850-B OR NAPEC STYLE 3</li> <li>4. DUAL CONTROL LOCK MAY BE USED TO SECURE THE UNIVERSAL SECURITY SYSTEM.</li> </ol> </div> <div style="width: 85%;"> </div> </div>																																																													
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 10%;">ITEM NO.</th> <th style="width: 10%;">QTY REQ</th> <th style="width: 10%;">CODE IDENT</th> <th style="width: 10%;">PART, DRAWING OR SPEC NO.</th> <th style="width: 40%;">NOMENCLATURE/DESCRIPTION</th> <th style="width: 20%;">REMARKS</th> </tr> <tr> <td colspan="6" style="text-align: center;"> <b>PARTS LIST</b>  <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 10%;">ITEM NO.</th> <th style="width: 10%;">QTY REQ</th> <th style="width: 10%;">CODE IDENT</th> <th style="width: 10%;">PART, DRAWING OR SPEC NO.</th> <th style="width: 40%;">NOMENCLATURE/DESCRIPTION</th> <th style="width: 20%;">REMARKS</th> </tr> <tr> <td>1</td> <td>1</td> <td></td> <td></td> <td>UNIVERSAL SECURITY SYSTEM</td> <td></td> </tr> <tr> <td>2</td> <td>1</td> <td></td> <td></td> <td>SLIDING DOOR</td> <td></td> </tr> <tr> <td>3</td> <td>1</td> <td></td> <td></td> <td>LOCK MECHANISM</td> <td></td> </tr> <tr> <td>4</td> <td>1</td> <td></td> <td></td> <td>HANDLE</td> <td></td> </tr> <tr> <td>5</td> <td>1</td> <td></td> <td></td> <td>KEY</td> <td></td> </tr> </table> </td> </tr> <tr> <td colspan="6"> <div style="display: flex; justify-content: space-between;"> <div> <p>APPROVED: <i>[Signature]</i> DATE: 10/1/71</p> <p>SCALE: NONE</p> </div> <div> <p>SHEET: 1 OF 3</p> <p>DATE: 10/1/71</p> </div> </div> </td> </tr> </table>								ITEM NO.	QTY REQ	CODE IDENT	PART, DRAWING OR SPEC NO.	NOMENCLATURE/DESCRIPTION	REMARKS	<b>PARTS LIST</b> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 10%;">ITEM NO.</th> <th style="width: 10%;">QTY REQ</th> <th style="width: 10%;">CODE IDENT</th> <th style="width: 10%;">PART, DRAWING OR SPEC NO.</th> <th style="width: 40%;">NOMENCLATURE/DESCRIPTION</th> <th style="width: 20%;">REMARKS</th> </tr> <tr> <td>1</td> <td>1</td> <td></td> <td></td> <td>UNIVERSAL SECURITY SYSTEM</td> <td></td> </tr> <tr> <td>2</td> <td>1</td> <td></td> <td></td> <td>SLIDING DOOR</td> <td></td> </tr> <tr> <td>3</td> <td>1</td> <td></td> <td></td> <td>LOCK MECHANISM</td> <td></td> </tr> <tr> <td>4</td> <td>1</td> <td></td> <td></td> <td>HANDLE</td> <td></td> </tr> <tr> <td>5</td> <td>1</td> <td></td> <td></td> <td>KEY</td> <td></td> </tr> </table>						ITEM NO.	QTY REQ	CODE IDENT	PART, DRAWING OR SPEC NO.	NOMENCLATURE/DESCRIPTION	REMARKS	1	1			UNIVERSAL SECURITY SYSTEM		2	1			SLIDING DOOR		3	1			LOCK MECHANISM		4	1			HANDLE		5	1			KEY		<div style="display: flex; justify-content: space-between;"> <div> <p>APPROVED: <i>[Signature]</i> DATE: 10/1/71</p> <p>SCALE: NONE</p> </div> <div> <p>SHEET: 1 OF 3</p> <p>DATE: 10/1/71</p> </div> </div>					
ITEM NO.	QTY REQ	CODE IDENT	PART, DRAWING OR SPEC NO.	NOMENCLATURE/DESCRIPTION	REMARKS																																																								
<b>PARTS LIST</b> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 10%;">ITEM NO.</th> <th style="width: 10%;">QTY REQ</th> <th style="width: 10%;">CODE IDENT</th> <th style="width: 10%;">PART, DRAWING OR SPEC NO.</th> <th style="width: 40%;">NOMENCLATURE/DESCRIPTION</th> <th style="width: 20%;">REMARKS</th> </tr> <tr> <td>1</td> <td>1</td> <td></td> <td></td> <td>UNIVERSAL SECURITY SYSTEM</td> <td></td> </tr> <tr> <td>2</td> <td>1</td> <td></td> <td></td> <td>SLIDING DOOR</td> <td></td> </tr> <tr> <td>3</td> <td>1</td> <td></td> <td></td> <td>LOCK MECHANISM</td> <td></td> </tr> <tr> <td>4</td> <td>1</td> <td></td> <td></td> <td>HANDLE</td> <td></td> </tr> <tr> <td>5</td> <td>1</td> <td></td> <td></td> <td>KEY</td> <td></td> </tr> </table>						ITEM NO.	QTY REQ	CODE IDENT	PART, DRAWING OR SPEC NO.	NOMENCLATURE/DESCRIPTION	REMARKS	1	1			UNIVERSAL SECURITY SYSTEM		2	1			SLIDING DOOR		3	1			LOCK MECHANISM		4	1			HANDLE		5	1			KEY																					
ITEM NO.	QTY REQ	CODE IDENT	PART, DRAWING OR SPEC NO.	NOMENCLATURE/DESCRIPTION	REMARKS																																																								
1	1			UNIVERSAL SECURITY SYSTEM																																																									
2	1			SLIDING DOOR																																																									
3	1			LOCK MECHANISM																																																									
4	1			HANDLE																																																									
5	1			KEY																																																									
<div style="display: flex; justify-content: space-between;"> <div> <p>APPROVED: <i>[Signature]</i> DATE: 10/1/71</p> <p>SCALE: NONE</p> </div> <div> <p>SHEET: 1 OF 3</p> <p>DATE: 10/1/71</p> </div> </div>																																																													



8		7		6		5		4		3		2		1																																																											
<div style="display: flex; justify-content: space-between;"> <div style="width: 15%;"> <p><b>NOTES</b></p> <p>1. INTERPRET DRAWING IN ACCORDANCE WITH DDD-STD-100.</p> <p>2. REMOVE BURRS AND SHARP EDGES</p> </div> <div style="width: 85%;"> <div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="width: 45%;">  <p><b>STEP 5</b> CLOSE DOOR UNTIL SLIDE TUBE TOUCHES DOOR END. MARK AROUND TANG AS SHOWN.</p> </div> <div style="width: 45%;">  <p><b>STEP 6</b> OPEN DOOR AND CUT OUT MARKED PANEL.</p> </div> </div> <div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="width: 45%;">  <p><b>STEP 7</b> CLOSE DOOR UNTIL PROTRUDING TUBE PASSES SMOOTHLY THROUGH HOLE CUT IN STEP 6. TACK WELD SHROUD TO DOOR END. OPEN HINGED COVER RELEASING SHIMS AND CHECK ALIGNMENT OF SYSTEM BY OPENING DOOR.</p> <p>COMPLETE WELD BETWEEN SHROUD AND DOOR END.</p> </div> <div style="width: 45%;">  <p><b>STEP 8</b> INSTALL SENSOR WIRING</p> </div> </div> </div> </div>														<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2" style="text-align: center;">REVISIONS</th> <th style="text-align: center;">DATE</th> <th style="text-align: center;">APPROVAL</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">C6</td> <td style="text-align: center;">CHANGED TANG</td> <td style="text-align: center;">1/24/90</td> <td style="text-align: center;">[Signature]</td> </tr> <tr> <td style="text-align: center;">C2</td> <td style="text-align: center;">CHANGED TANG B LOCK</td> <td style="text-align: center;">1/24/90</td> <td style="text-align: center;">[Signature]</td> </tr> </tbody> </table>		REVISIONS		DATE	APPROVAL	C6	CHANGED TANG	1/24/90	[Signature]	C2	CHANGED TANG B LOCK	1/24/90	[Signature]																																														
REVISIONS		DATE	APPROVAL																																																																						
C6	CHANGED TANG	1/24/90	[Signature]																																																																						
C2	CHANGED TANG B LOCK	1/24/90	[Signature]																																																																						
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: center;">FIND NO.</th> <th style="text-align: center;">QTY REQ</th> <th style="text-align: center;">CODE IDENT</th> <th style="text-align: center;">PART DRAWING OR SPEC NO.</th> <th style="text-align: center;">NOMENCLATURE/DESCRIPTION</th> <th style="text-align: center;">REMARKS</th> </tr> </thead> <tbody> <tr> <td colspan="6" style="text-align: center;"> <b>PARTS LIST</b> </td> </tr> <tr> <td colspan="6" style="text-align: center;"> <b>UNIVERSAL SECURITY SYSTEM</b> </td> </tr> <tr> <td colspan="6" style="text-align: center;"> <b>INSTALLATION PROCEDURE FOR</b> </td> </tr> <tr> <td colspan="6" style="text-align: center;"> <b>SLIDING DOOR; LEFT-SIDE MOUNT</b> </td> </tr> <tr> <td colspan="6" style="text-align: center;"> <b>SCALE: NONE</b> </td> </tr> <tr> <td colspan="6" style="text-align: center;"> <b>APPROVED: [Signature]</b> </td> </tr> <tr> <td colspan="6" style="text-align: center;"> <b>DOOR IDENT NO. 63711</b> </td> </tr> <tr> <td colspan="6" style="text-align: center;"> <b>NAVSEA DDD NO. 5532347</b> </td> </tr> <tr> <td colspan="6" style="text-align: center;"> <b>SHEET 3 OF 3</b> </td> </tr> </tbody> </table>														FIND NO.	QTY REQ	CODE IDENT	PART DRAWING OR SPEC NO.	NOMENCLATURE/DESCRIPTION	REMARKS	<b>PARTS LIST</b>						<b>UNIVERSAL SECURITY SYSTEM</b>						<b>INSTALLATION PROCEDURE FOR</b>						<b>SLIDING DOOR; LEFT-SIDE MOUNT</b>						<b>SCALE: NONE</b>						<b>APPROVED: [Signature]</b>						<b>DOOR IDENT NO. 63711</b>						<b>NAVSEA DDD NO. 5532347</b>						<b>SHEET 3 OF 3</b>					
FIND NO.	QTY REQ	CODE IDENT	PART DRAWING OR SPEC NO.	NOMENCLATURE/DESCRIPTION	REMARKS																																																																				
<b>PARTS LIST</b>																																																																									
<b>UNIVERSAL SECURITY SYSTEM</b>																																																																									
<b>INSTALLATION PROCEDURE FOR</b>																																																																									
<b>SLIDING DOOR; LEFT-SIDE MOUNT</b>																																																																									
<b>SCALE: NONE</b>																																																																									
<b>APPROVED: [Signature]</b>																																																																									
<b>DOOR IDENT NO. 63711</b>																																																																									
<b>NAVSEA DDD NO. 5532347</b>																																																																									
<b>SHEET 3 OF 3</b>																																																																									

