



This military standard is approved by the Department of Defense and is mandatory on all activities. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

1. MATERIAL: ALUMINUM AMS 4212 OR AMS 4281.
2. PARTING LINES OF CASTINGS ARE TO BE COMMERCIALY CLEAN.
3. SURFACE TEXTURE: USAS B46.1-1962 UNSPECIFIED SURFACES ARE MACHINED OR CAST
4. FLUORESCENT PENETRANT INSPECTION PER AMS 2645.
5. FINISH: ANODIC TREAT ALL OVER PER AMS 2470 OR AMS 2471. PAINT PER AMS 2510 WHERE SHOWN. DIMENSIONS APPLY BEFORE PAINTING.
6. BREAK SHARP EDGES .003-.015 UNLESS OTHERWISE SPECIFIED.
7. DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED: TOLERANCES; LINEAR DIMENSIONS ±.010, ANGULAR DIMENSIONS ±5°.
8. DIMENSIONING AND TOLERANCING: USAS Y14.5-1966. Ø = Diameter

AS AND AMS ARE SOCIETY OF AUTOMOTIVE ENGINEERS, INC.. PUBLICATIONS. THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE MILITARY SERVICES BY THE SAE AEROSPACE PART STANDARDS DIVISION.

PART NO.	APPROX WEIGHT EA
MS9948-01	2.20

P.A. USAF - 11 Other Cust Army - AV Navy - AS	TITLE COVER - ACCESSORY DRIVE, 10,000 BC ROUND, QAD	MILITARY STANDARD MS9948
PROCUREMENT SPECIFICATION NONE	SUPERSEDES:	

DD FORM 1 SEP 67 672-1

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

PE-25-195 1/23/70

APPROVED 4 May 70 REVISED