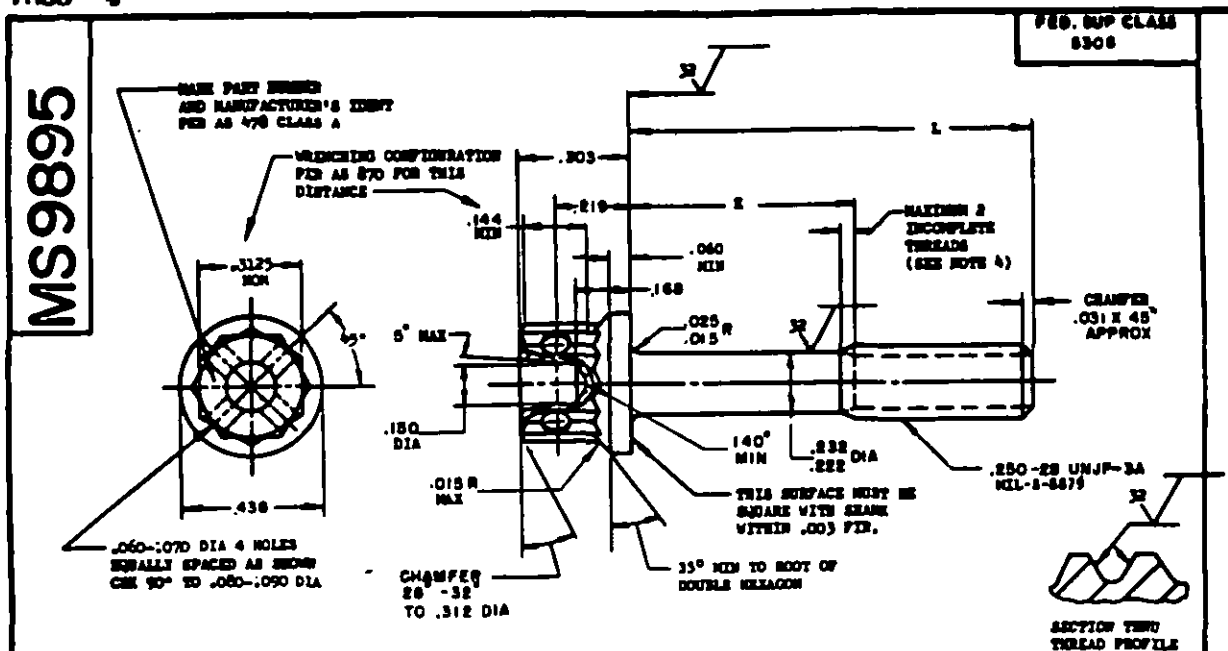


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PART NO.	L	K	APPROX WEIGHT LB/100	PART NO.	L	K	APPROX WEIGHT LB/100	PART NO.	L	K	APPROX WEIGHT LB/100
K9895-04	.375	.079-.099	1.26	K9895-24	1.625	.815-.875	2.70	K9895-44	3.750	2.940-3.000	5.13
K9895-05	.438	.079-.099	1.33	K9895-25	1.688	.878-.938	2.77	K9895-45	3.875	3.065-3.125	5.28
K9895-06	.500	.079-.099	1.41	K9895-26	1.750	.940-1.000	2.84	K9895-46	4.000	3.190-3.250	5.42
K9895-07	.562	.079-.099	1.49	K9895-27	1.812	1.002-1.062	2.91	K9895-47	4.125	3.315-3.375	5.55
K9895-08	.625	.079-.099	1.56	K9895-28	1.875	1.065-1.125	2.98	K9895-48	4.250	3.440-3.500	5.70
K9895-09	.688	.079-.099	1.63	K9895-29	1.938	1.128-1.188	3.05	K9895-49	4.375	3.565-3.625	5.85
K9895-10	.750	.079-.099	1.70	K9895-30	2.000	1.190-1.250	3.12	K9895-50	4.500	3.690-3.750	6.00
K9895-11	.812	.079-.099	1.77	K9895-31	2.125	1.315-1.375	3.27	K9895-51	4.625	3.815-3.875	6.13
K9895-12	.875	.079-.125	1.84	K9895-32	2.250	1.440-1.500	3.41	K9895-52	4.750	3.940-4.000	6.28
K9895-13	.938	.128-.188	1.91	K9895-33	2.375	1.565-1.625	3.56	K9895-53	4.875	4.065-4.125	6.43
K9895-14	1.000	.190-.250	1.98	K9895-34	2.500	1.690-1.750	3.70	K9895-54	5.000	4.190-4.250	6.57
K9895-15	1.062	.252-.312	2.05	K9895-35	2.625	1.815-1.875	3.85	K9895-55	5.125	4.315-4.375	6.71
K9895-16	1.125	.315-.375	2.12	K9895-36	2.750	1.940-2.000	3.98	K9895-56	5.250	4.440-4.500	6.86
K9895-17	1.188	.378-.438	2.19	K9895-37	2.875	2.065-2.125	4.14	K9895-57	5.375	4.565-4.625	7.00
K9895-18	1.250	.440-.500	2.27	K9895-38	3.000	2.190-2.250	4.28	K9895-58	5.500	4.690-4.750	7.13
K9895-19	1.312	.502-.562	2.33	K9895-39	3.125	2.315-2.375	4.42	K9895-59	5.625	4.815-4.875	7.28
K9895-20	1.375	.565-.625	2.41	K9895-40	3.250	2.440-2.500	4.56	K9895-60	5.750	4.940-5.000	7.43
K9895-21	1.438	.628-.688	2.49	K9895-41	3.375	2.565-2.625	4.71	K9895-61	5.875	5.065-5.125	7.57
K9895-22	1.500	.690-.750	2.56	K9895-42	3.500	2.690-2.750	4.84	K9895-62	6.000	5.190-5.250	7.72
K9895-23	1.562	.752-.812	2.63	K9895-43	3.625	2.815-2.875	4.98				

1. SHAFT SHALL BE STRAIGHT WITHIN .005 PER INCH OF BOLT LENGTH.
2. THE CONCENTRICITY OF THREAD TO IN RELATION TO THE SHAFT SHALL BE WITHIN .006 FID.
3. THE CONCENTRICITY OF THE SHAFT IN RELATION TO THE MARKING FACE DIAMETER AND DOUBLE HELIXION CO SHALL BE WITHIN .007 FID.
4. INCOMPLETE THREADS NOT TO ENTER FILLET.
5. MATERIAL: COMPRESSION RESISTANT STEEL AMS 3616.
6. MANUFACTURING SPECIFICATION: AMS 7970 EXCEPT HEAD SHALL BE UPSET.
7. HEAD TO SHAFT FILLET SHALL BE COLD ROLLED AFTER HEAT TREATMENT TO REMOVE ALL VISUAL EVIDENCE OF CRACKING OR TOOL MARKS.
8. HARDNESS: ROCKWELL C32-38.
9. SURFACE TEXTURE: USAS B46.1-1962. UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICROINCHES EXCEPT UPSET HEAD.
10. MAGNETIC PARTICLE INSPECTION PER AMS 7640.
11. BREAK SHARP EDGES .003-.015 UNLESS OTHERWISE SPECIFIED.
12. DIMENSIONS IN INCHES: UNLESS OTHERWISE SPECIFIED, TOLERANCES: LINEAR DIMENSIONS $\pm .010$, ANGULAR DIMENSIONS $\pm 1^\circ$.
13. DO NOT USE UNASSIGNED PART NUMBERS.

AS 6 AND ARE SOCIETY OF AUTOMOTIVE ENGINEERS, INC. PUBLICATION.
THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE MILITARY SERVICES BY THE SAE AEROSPACE PROPULSION DIVISION.

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE MILITARY SERVICES BY THE U.S. GOVERNMENT, THE U.S. ARMY, THE U.S. NAVY, THE U.S. AIR FORCE, AND THE U.S. MARINE CORPS.		
P.A. 1147 - 11 Other Code Rev. - A3	TITLE BOLT, MACHINE-DOUBLE HEXAGON EXTENDED WASHER HEAD, DRILLED, AMS 9895, 250-26 UNJF-3A	MILITARY STANDARD MS9895 SHEET 1 OF 1
PROCESSING SPECIFICATION	SUPPLEMENT	

DD FORM 672-1 (Revised 6-6-64)
All use only

PLANNING DEPT. OF THE STATE AND GOVT.

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