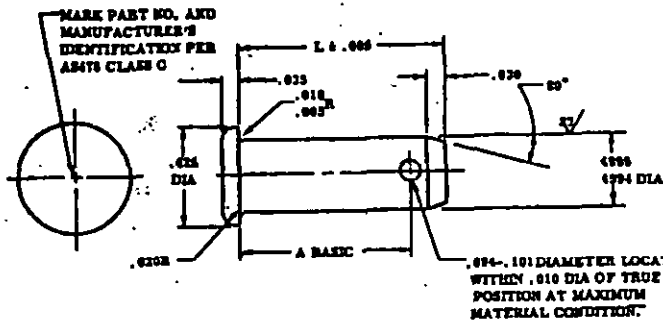


MS9848 (ASG)FED. SUP CLASS
6318

PART NO.	A	L	APPROX WEIGHT LB/100	PART NO.	A	L	APPROX WEIGHT LB/100	PART NO.	A	L	APPROX WEIGHT LB/100
MS9848-00	.817	.804	3.630	MS9848-21	1.287	1.334	7.870	MS9848-36	2.104	2.231	12.850
MS9848-10	.879	.866	3.870	MS9848-22	1.329	1.416	8.000	MS9848-37	2.287	2.334	13.200
MS9848-11	.643	.729	4.220	MS9848-23	1.392	1.479	8.270	MS9848-38	2.329	2.416	13.520
MS9848-12	.704	.791	4.870	MS9848-24	1.454	1.541	8.710	MS9848-39	2.392	2.479	13.890
MS9848-13	.767	.854	5.010	MS9848-25	1.517	1.604	9.050	MS9848-40	2.454	2.541	14.210
MS9848-14	.829	.916	5.250	MS9848-26	1.579	1.666	9.490	MS9848-41	2.517	2.604	14.580
MS9848-15	.892	.979	5.600	MS9848-27	1.642	1.729	9.750	MS9848-42	2.579	2.666	14.920
MS9848-16	.954	1.041	5.940	MS9848-28	1.704	1.791	10.090	MS9848-43	2.642	2.729	15.220
MS9848-17	1.017	1.104	6.280	MS9848-29	1.767	1.854	10.430	MS9848-44	2.704	2.791	15.610
MS9848-18	1.079	1.166	6.630	MS9848-30	1.829	1.916	10.790	MS9848-45	2.767	2.854	16.060
MS9848-19	1.142	1.229	6.980	MS9848-31	1.892	1.979	11.120	MS9848-46	2.829	2.916	16.310
MS9848-20	1.204	1.291	7.320	MS9848-32	1.954	2.041	11.470	MS9848-47	2.892	2.979	16.620
				MS9848-33	2.017	2.104	11.820	MS9848-48	2.954	3.041	16.990
				MS9848-34	2.079	2.166	12.180	MS9848-49	3.017	3.104	17.340
				MS9848-35	2.142	2.229	12.490				

Review activities: USAP - 02, 05

This military standard is approved by the Department of the Air Force and the Bureau of Aeronautics and is mandatory for use by these activities. All other military activities are required to apply this standard when applicable.

NOTES

1. MATERIAL: AMS 6418.
2. HARDNESS: ROCKWELL C40-46.
3. FLUORESCENT PENETRANT INSPECTION PER AMS2943.
4. HEAD DIA TO BE CONCENTRIC WITH SHANK DIA, WITHIN .003 IN.
5. SURFACE TEXTURE: ASA DIA 1.1963, UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICROINCHES.
6. BREAK SHARP EDGES .003-.010.
7. DIMENSIONS IN INCHES, UNLESS OTHERWISE SPECIFIED, TOLERANCES: LINEAR DIMENSIONS $\pm .010$, ANGULAR DIMENSIONS $\pm 1^\circ$.
8. DO NOT USE UNASSIGNED PART NUMBERS.

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THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE MILITARY SERVICES BY THE SAE AEROSPACE PROPULSION DIVISION.

P.A.	USAP- 11	TITLE	MILITARY STANDARD
Other Code	NAVY- 45	PK, STRAIGHT, HEADED .0799 DIAMETER, AMS6418	MS9848 (ASG)
PROCUREMENT SPECIFICATION	SIZE	SUPERSEDES	SHEET 1 OF 1

DD FORM 672-1 (limited circulation)
AND use only

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