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FED. SUP CLASS
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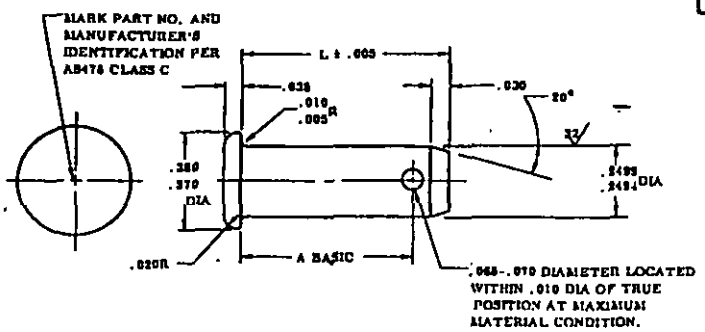
MS9845 (ASG)



PART NO.	A	L	APPROX WEIGHT LB/100	PART NO.	A	L	APPROX WEIGHT LB/100	PART NO.	A	L	APPROX WEIGHT LB/100
				MS9845-21	1.315	1.390	2.020	MS9845-36	2.253	2.328	3.340
				MS9845-22	1.378	1.453	2.110	MS9845-37	2.315	2.390	3.430
				MS9845-23	1.440	1.515	2.200	MS9845-38	2.378	2.453	3.510
				MS9845-24	1.503	1.578	2.290	MS9845-39	2.440	2.515	3.600
				MS9845-25	1.565	1.640	2.380	MS9845-40	2.503	2.578	3.690
MS9845-06	.378	.453	.710	MS9845-26	1.628	1.703	2.460	MS9845-41	2.565	2.650	3.780
MS9845-07	.440	.515	.800	MS9845-27	1.690	1.765	2.550	MS9845-42	2.628	2.703	3.860
MS9845-08	.503	.578	.890	MS9845-28	1.753	1.828	2.640	MS9845-43	2.690	2.765	3.950
MS9845-09	.565	.640	.980	MS9845-29	1.815	1.890	2.730	MS9845-44	2.753	2.828	1.040
MS9845-10	.628	.703	1.060	MS9845-30	1.878	1.953	2.810	MS9845-45	2.815	2.890	4.130
MS9845-11	.690	.765	1.150	MS9845-31	1.940	2.015	2.900	MS9845-46	2.878	2.953	4.220
MS9845-12	.753	.828	1.240	MS9845-32	2.003	2.078	2.990				
MS9845-13	.815	.890	1.320	MS9845-33	2.065	2.140	3.080				
MS9845-14	.878	.953	1.410	MS9845-34	2.128	2.203	3.160				
MS9845-15	.940	1.015	1.500	MS9845-35	2.190	2.265	3.250				
MS9845-16	1.003	1.078	1.590								
MS9845-17	1.065	1.140	1.680								
MS9845-18	1.128	1.203	1.760								
MS9845-19	1.190	1.265	1.850								
MS9845-20	1.253	1.328	1.940								

NOTES:
1. MATERIAL: AMS 5616.
2. HARDNESS: ROCKWELL C45-50.
3. FLUORESCENT PENETRANT INSPECTION PER AMS2645.
4. HEAD DIA TO BE CONCENTRIC WITH SHANK DIA WITHIN .003 FIR.
5. SURFACE TEXTURE: ASA B46.1 1962. UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICROINCHES.
6. BREAK SHARP EDGES .003-.015.
7. DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: LINEAR DIMENSIONS ±.010, ANGULAR DIMENSIONS ±5°.
8. DO NOT USE UNASSIGNED PART NUMBERS.

AS & AMS ARE SOCIETY OF AUTOMOTIVE ENGINEERS, INC. PUBLICATIONS.
THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE MILITARY SERVICES BY THE SAE AEROSPACE PROPULSION DIVISION.

P.A. USAF - 11 Other Cust NAVY - AS	TITLE PIN, STRAIGHT, HEADED .2499 DIAMETER, AMS5616	MILITARY STANDARD MS9845 (ASG)
PROCUREMENT SPECIFICATION NONE	SUPERSEDES:	SHEET 1 OF 1

DD FORM 672-1 (Limited coordination)
ASD use only

PREVIOUS EDITION OF THIS FORM ARE OBSOLETE.

APPROVED 29 Feb 58 REVISED

Review activities: USAF - 82, 85

This military standard is approved by the Department of the Air Force and the Bureau of Naval Weapons and is mandatory for use by those activities. All other military activities are required to employ this standard where suitable.