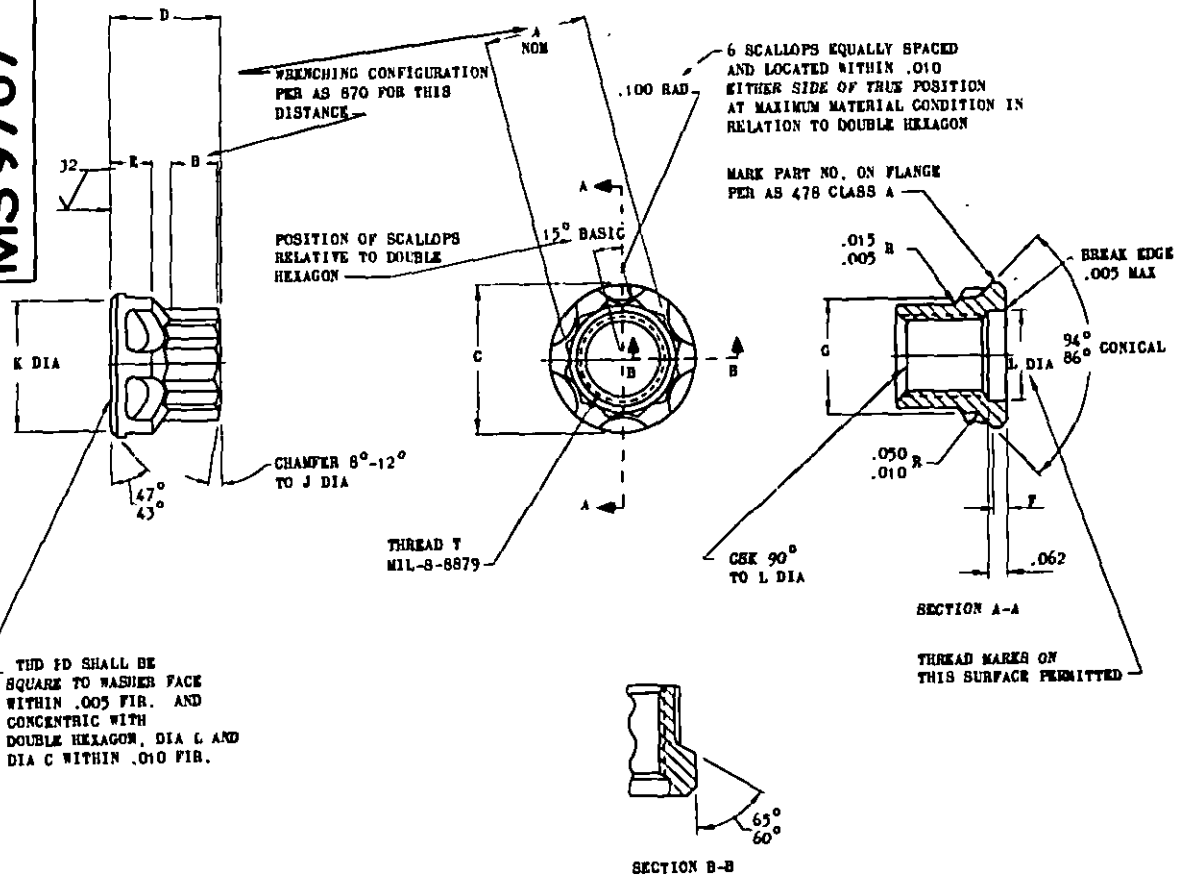


**MS9767**FED. SUP CLASS  
5310

PART NUMBER	THREAD T	A NOM	B MIN	C +.000 -.005	D NOM	E MIN	F		G +.000 -.015	J NOM	K +.000 -.010	L NOM	APPROX WEIGHT LB/100
							MIN	MAX					
MS9767-09	.190-32 UNJF-3B	.2500	.122	.375	.277	.095	.030	.045	.285	.250	.345	.205	.492
MS9767-10	.250-28 UNJF-3B	.3125	.144	.438	.329	.125	.035	.055	.350	.312	.408	.265	.566
MS9767-11	.3125-24 UNJF-3B	.3750	.166	.500	.352	.125	.035	.055	.415	.375	.470	.327	.750
MS9767-12	.375-24 UNJF-3B	.4375	.168	.562	.384	.125	.035	.055	.480	.438	.532	.390	.919

1. MATERIAL: STEEL AMS 6322.
2. HARDNESS: ROCKWELL C26-32. PARTS MUST BE HARDENED (OIL QUENCHED) AND TEMPERED BEFORE THREADING.
3. FINISH: CADMIUM PLATE AMS 2400. DIMENSIONS SPECIFIED ARE AFTER PLATING.
4. MAGNETIC PARTICLE INSPECTION PER AMS 2640 AFTER PLATING.
5. SURFACE TEXTURE: USAS B46, 1-1962. UNLESS OTHERWISE SPECIFIED MACHINED SURFACES TO BE 125 MICROINCHES.
6. BREAK SHARP EDGES .003 TO .015 UNLESS OTHERWISE SPECIFIED.
7. DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: LINEAR DIMENSIONS  $\pm .010$ , ANGULAR DIMENSIONS  $\pm 5^\circ$ .
8. DO NOT USE UNASSIGNED PART NUMBERS.

(B) REINSTATE. INACTIVE FOR NEW DESIGN, NO SUPERSEDING STANDARD.

AS & AMS ARE SOCIETY OF AUTOMOTIVE ENGINEERS, INC. PUBLICATIONS.

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE MILITARY SERVICES BY THE SAE AEROSPACE PART STANDARDS DIVISION

P.A. USAF-11	TITLE NUT, DOUBLE HEXAGON - CUPWASHER LOCKED, AMS 6322, CADMIUM PLATED MIL-8-8879	MILITARY STANDARD <b>MS9767</b>
Other Cust NAVY-AS		
PROCUREMENT SPECIFICATION NONE	SUPERSEDES:	SHEET 1 OF 1