



| PART NO. | L | K | APPROX WEIGHT LB/100 |
|-----------|-------|-----------|----------------------|
| MS9736-04 | .688 | .105-.125 | 5.55 |
| MS9736-05 | .750 | .105-.125 | 5.78 |
| MS9736-06 | .812 | .105-.125 | 6.00 |
| MS9736-07 | .875 | .105-.125 | 6.23 |
| MS9736-08 | .938 | .105-.125 | 6.45 |
| MS9736-09 | 1.000 | .105-.125 | 6.68 |
| MS9736-10 | 1.062 | .105-.125 | 6.91 |
| MS9736-11 | 1.125 | .105-.125 | 7.13 |
| MS9736-12 | 1.188 | .105-.125 | 7.36 |
| MS9736-13 | 1.250 | .105-.125 | 7.58 |
| MS9736-14 | 1.312 | .125-.158 | 7.81 |
| MS9736-15 | 1.375 | .190-.250 | 8.04 |
| MS9736-16 | 1.438 | .252-.312 | 8.26 |
| MS9736-17 | 1.500 | .315-.375 | 8.49 |
| MS9736-18 | 1.562 | .378-.438 | 8.71 |
| MS9736-19 | 1.625 | .440-.500 | 8.94 |
| MS9736-20 | 1.688 | .502-.562 | 9.17 |
| MS9736-21 | 1.750 | .565-.625 | 9.39 |

| PART NO. | L | K | APPROX WEIGHT LB/100 |
|-----------|-------|-------------|----------------------|
| MS9736-22 | 1.812 | .628-.688 | 9.62 |
| MS9736-23 | 1.875 | .690-.750 | 9.84 |
| MS9736-24 | 2.000 | .815-.875 | 10.30 |
| MS9736-25 | 2.125 | .940-1.000 | 10.75 |
| MS9736-26 | 2.250 | 1.065-1.125 | 11.20 |
| MS9736-27 | 2.375 | 1.190-1.250 | 11.65 |
| MS9736-28 | 2.500 | 1.315-1.375 | 12.10 |
| MS9736-29 | 2.625 | 1.440-1.500 | 12.56 |
| MS9736-30 | 2.750 | 1.565-1.625 | 13.01 |
| MS9736-31 | 2.875 | 1.690-1.750 | 13.46 |
| MS9736-32 | 3.000 | 1.815-1.875 | 13.91 |
| MS9736-33 | 3.125 | 1.940-2.000 | 14.36 |
| MS9736-34 | 3.250 | 2.065-2.125 | 14.82 |
| MS9736-35 | 3.375 | 2.190-2.250 | 15.27 |
| MS9736-36 | 3.500 | 2.315-2.375 | 15.72 |
| MS9736-37 | 3.625 | 2.440-2.500 | 16.17 |
| MS9736-38 | 3.750 | 2.565-2.625 | 16.62 |
| MS9736-39 | 3.875 | 2.690-2.750 | 17.08 |

| PART NO. | L | K | APPROX WEIGHT LB/100 |
|-----------|-------|-------------|----------------------|
| MS9736-40 | 4.000 | 2.815-2.875 | 17.53 |
| MS9736-41 | 4.125 | 2.940-3.000 | 17.98 |
| MS9736-42 | 4.250 | 3.065-3.125 | 18.43 |
| MS9736-43 | 4.375 | 3.190-3.250 | 18.88 |
| MS9736-44 | 4.500 | 3.315-3.375 | 19.34 |
| MS9736-45 | 4.625 | 3.440-3.500 | 19.79 |
| MS9736-46 | 4.750 | 3.565-3.625 | 20.24 |
| MS9736-47 | 4.875 | 3.690-3.750 | 20.69 |
| MS9736-48 | 5.000 | 3.815-3.875 | 21.14 |
| MS9736-49 | 5.125 | 3.940-4.000 | 21.60 |
| MS9736-50 | 5.250 | 4.065-4.125 | 22.05 |
| MS9736-51 | 5.375 | 4.190-4.250 | 22.50 |
| MS9736-52 | 5.500 | 4.315-4.375 | 22.95 |
| MS9736-53 | 5.625 | 4.440-4.500 | 23.40 |
| MS9736-54 | 5.750 | 4.565-4.625 | 23.86 |
| MS9736-55 | 5.875 | 4.690-4.750 | 24.31 |
| MS9736-56 | 6.000 | 4.815-4.875 | 24.76 |

Review activities:
USAF - 42, 85

This military standard is approved by the Department of the Air Force and the Naval Air Systems Command and is mandatory for use by these activities. All other military activities are required to employ this standard where suitable.

- SHANK SHALL BE STRAIGHT WITHIN .0025 PER INCH OF BOLT LENGTH.
- THE RUNOUT OF THREAD PD IN RELATION TO THE SHANK SHALL BE WITHIN .006 FIR.
- THE RUNOUT OF THE SHANK IN RELATION TO THE WASHER FACE DIAMETER AND DOUBLE HEXAGON OD SHALL BE WITHIN .010 FIR.
- INCOMPLETE THREADS NOT TO ENTER FILLET.
- MATERIAL: CRES AMS 5643.
- HARDNESS: ROCKWELL C32-38.
- MANUFACTURING SPECIFICATION: AMS 7474.
- FLUORESCENT PENETRANT INSPECTION PER AMS 2645.
- SURFACE TEXTURE: USAS B46.1-1962. UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICROINCHES EXCEPT UPSET HEAD.
- BREAK SHARP EDGES .003-.015 UNLESS OTHERWISE SPECIFIED.
- DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: LINEAR DIMENSIONS $\pm .010$, ANGULAR DIMENSIONS $\pm 5^\circ$.
- DO NOT USE UNASSIGNED PART NUMBERS.

AS & AMS ARE SOCIETY OF AUTOMOTIVE ENGINEERS, INC. PUBLICATIONS.

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE MILITARY SERVICES BY THE SAE AEROSPACE PART STANDARDS DIV.

P.A. USAF - 11

Other Cost

May - AS

TITLE

BOLT, MACHINE - DOUBLE HEXAGON EXTENDED
WASHER HEAD, PD SHANK, CRES AMS 5643,
.4375-20 UNJF-3A

PROCUREMENT SPECIFICATION

SUPERSEDES:

MILITARY STANDARD

MS9736 (ASG)

SHEET 1 OF 1

DD FORM 672-1 (Limited coordination)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

5306 - PUL7

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