

INCH - POUND

MS9732 (ASG)
AMENDMENT 1
8 FEBRUARY 1996

MILITARY SPECIFICATION

BOLT, MACHINE - DOUBLE HEXAGON EXTENDED WASHER HEAD, PD SHANK, CRES AMS 5643,
190-32 UNJF-3A

This amendment forms a part of MS9732 (ASG), dated 3 March 1969,
and is approved for use by all Departments and Agencies of the
Department of Defense

PAGE 1

DELETE

8 Fluorescent penetrant inspection per AMS 2645

SUBSTITUTE

8 Fluorescent penetrant inspection per ASTM E1417

DELETE

9 Surface Texture: USAF B46.1 Unless otherwise specified surfaces to be
125 microinches except upset head.

SUBSTITUTE

9 Surface Texture: ANSI/ASME B46.1 Unless otherwise specified surfaces to
be 125 microinches except upset head.

Custodians:
Navy - AS
Air Force - 99

Preparing Activity
DLA-IS

(Project 5306-1912)

AMSC N/A

FSC 5306

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