

FED. SUP CLASS
5306

USER ACTIVITIES:

REVIEWED ACTIVITIES:
AIR FORCE-82
DLA-15

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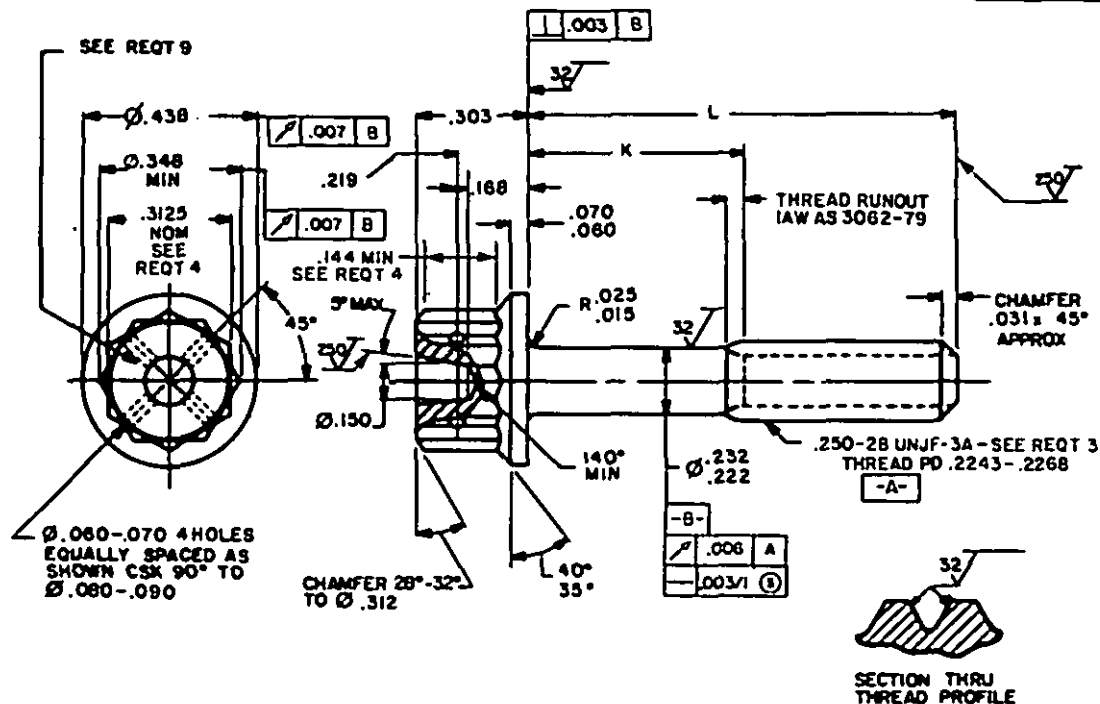


TABLE I. DASH NUMBERS AND DIMENSIONS

DASH NUMBER	L	R	APPROX WEIGHT LB/100
-04	.375	.079-.099	1.06
-05	.430	.079-.099	1.33
-06	.500	.079-.099	1.41
-07	.562	.079-.099	1.40
-08	.625	.079-.099	1.56
-09	.600	.079-.099	1.63
-10	.750	.079-.099	1.71
-11	.812	.079-.099	1.78
-12	.875	.079-.125	1.86
-13	.930	.120-.180	1.93
-14	1.000	.190-.250	2.01
-15	1.062	.252-.312	2.03
-16	1.125	.315-.375	2.16
-17	1.103	.370-.430	2.23
-18	1.250	.440-.500	2.31
-19	1.312	.502-.562	2.30
-20	1.375	.565-.625	2.46
-21	1.430	.620-.680	2.53
-22	1.500	.690-.750	2.61
-23	1.562	.752-.812	2.60
-24	1.625	.815-.875	2.76

DASH NUMBER	L	R	APPROX WEIGHT LB/100
-25	1.608	.870-.930	2.80
-26	1.750	.940-1.000	2.91
-27	1.812	1.002-1.062	2.90
-28	1.875	1.065-1.125	3.06
-29	2.000	1.190-1.250	3.21
-30	2.125	1.315-1.375	3.36
-31	2.250	1.440-1.500	3.51
-32	2.375	1.565-1.625	3.66
-33	2.500	1.690-1.750	3.81
-34	2.625	1.815-1.875	3.96
-35	2.750	1.940-2.000	4.11
-36	2.875	2.065-2.125	4.26
-37	3.000	2.190-2.250	4.41
-38	3.125	2.315-2.375	4.56
-39	3.250	2.440-2.500	4.71
-40	3.375	2.565-2.625	4.86
-41	3.500	2.690-2.750	5.00
-42	3.625	2.815-2.875	5.15
-43	3.750	2.940-3.000	5.30
-44	3.875	3.065-3.125	5.45
-45	4.000	3.190-3.250	5.60

DASH NUMBER	L	R	APPROX WEIGHT LB/100
-46	4.125	3.315-3.375	5.75
-47	4.250	3.440-3.500	5.90
-48	4.375	3.565-3.625	6.05
-49	4.500	3.690-3.750	6.20
-50	4.625	3.815-3.875	6.35
-51	4.750	3.940-4.000	6.50
-52	4.875	4.065-4.125	6.65
-53	5.000	4.190-4.250	6.80
-54	5.125	4.315-4.375	6.95
-55	5.250	4.440-4.500	7.10
-56	5.375	4.565-4.625	7.25
-57	5.500	4.690-4.750	7.40
-58	5.625	4.815-4.875	7.55
-59	5.750	4.940-5.000	7.70
-60	5.875	5.065-5.125	7.85
-61	6.000	5.190-5.250	8.00

Ⓐ ENTIRE STANDARD REVISED

P. A. NAVY-AS Other Code ARMY-AV AIR FORCE-99	INTERNATIONAL INTEREST	TITLE BOLT, MACHINE-DOUBLE HEXAGON, EXTENDED WASHER HEAD, DRILLED, SILVER PLATED, CORROSION AND HEAT RESISTANT STEEL, .250-28 UNJF-3A	MILITARY STANDARD MS9715
PROCUREMENT SPECIFICATION AMS 7471	SUPERSEDES	PAGE 1 OF 2	

AMSC N/A

DD FORM 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

5306-0947
E25-187-3

APPROVED 3 MAR 69 REVISED 24 FEB 86

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REQUIREMENTS:

1. MATERIAL: CORROSION AND HEAT RESISTANT STEEL IN ACCORDANCE WITH AMS 5708.
2. FINISH: SILVER PLATE IN ACCORDANCE WITH AMS 2410, .0002-.0006 THICK AT THREAD PD. DIMENSIONS SPECIFIED ARE AFTER PLATING.
3. THREADS: THREADS IN ACCORDANCE WITH MIL-S-8879. INCOMPLETE THREADS NOT TO ENTER FILLET.
4. WRENCHING CONFIGURATION: WRENCHING CONFIGURATION IN ACCORDANCE WITH AS 870.
5. DIMENSIONING AND TOLERANCING: DIMENSIONING AND TOLERANCING SHALL BE IN ACCORDANCE WITH ANSI Y14.5M.
6. SURFACE TEXTURE: SURFACE TEXTURE, UNLESS OTHERWISE SPECIFIED, SHALL BE 125 MICROINCHES EXCEPT UPSET HEAD IN ACCORDANCE WITH ANSI B46.1.
7. FLOUORESCENT PENETRANT INSPECTION: FLOUORESCENT PENETRANT INSPECTION SHALL BE IN ACCORDANCE WITH AMS 2645-83, BEFORE PLATING.
8. HEAD TO SHANK FILLET: HEAD TO SHANK FILLET SHALL BE COLD ROLLED AFTER HEAT TREATMENT TO REMOVE ALL VISUAL EVIDENCE OF GRINDING OR TOOL MARKS EXCEPT DASH NUMBER SIZES -14 AND SMALLER.
9. MARKING: MARK PART NUMBER AND MANUFACTURER'S IDENTIFICATION IN ACCORDANCE WITH AS 478-79, CLASS A.
10. TOLERANCES: UNLESS OTHERWISE SPECIFIED, TOLERANCES SHALL BE FOR LINEAR DIMENSIONS $\pm .010$, ANGULAR DIMENSIONS $\pm 5^\circ$.
11. EDGES: BREAK SHARP EDGES .003-.015 UNLESS OTHERWISE SPECIFIED.
12. PART NUMBER: THE PART NUMBER SHALL CONSIST OF THE BASIC MS NUMBER FOLLOWED BY A DASH NUMBER FROM TABLE I.

EXAMPLE: MS9715-04

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  |-----DASH NUMBER
  |
  |-----BASIC MS NUMBER
  
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MS9715-04 INDICATES: BOLT, MACHINE - DOUBLE HEXAGON EXTENDED WASHER HEAD, DRILLED, SILVER PLATED, .250-28 UNJF-3A, LENGTH .375

NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. DO NOT USE UNASSIGNED PART NUMBERS.
3. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
4. REFERENCED GOVERNMENT (OR NONGOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DOI/ISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.
5. THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE SAE AEROSPACE PROPULSION DIVISION.
6. AS AND AMS ARE SAE PUBLICATIONS.

APPROVED 3 MAR 69 REVISED (A) FOR CHANGES SEE PAGE 1 AND 2

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