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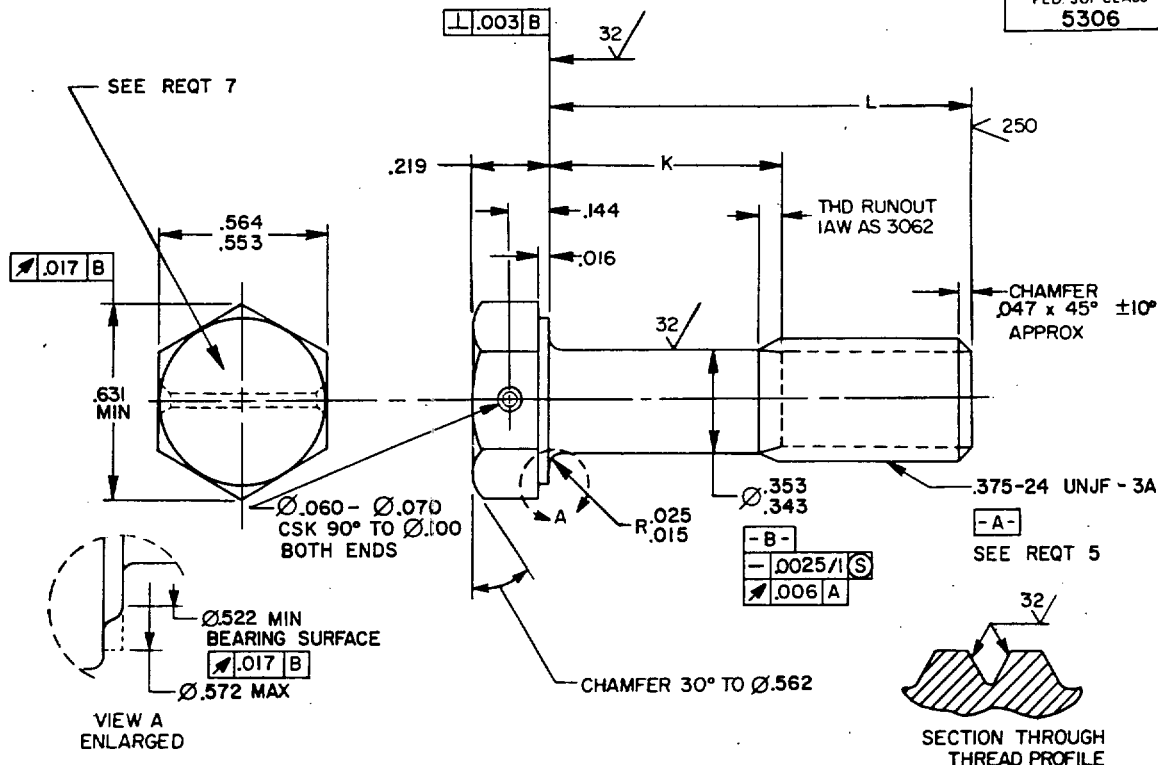
FED. SOP CLASS
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TABLE I. DASH NUMBERS AND DIMENSIONS

DASH NUMBER	L	K	APPROX WEIGHT LB/100	DASH NUMBER	L	K	APPROX WEIGHT LB/100
-03	.562	.088-.108	3.18	-31	2.625	1.565-1.625	8.73
-04	.625	.088-.108	3.35	-32	2.750	1.690-1.750	9.07
-05	.688	.088-.108	3.52	-33	2.875	1.815-1.875	9.41
-06	.750	.088-.108	3.69	-34	3.000	1.940-2.000	9.74
-07	.812	.088-.108	3.86	-35	3.125	2.065-2.125	10.08
-08	.875	.088-.108	4.03	-36	3.250	2.190-2.250	10.41
-09	.938	.088-.108	4.20	-37	3.375	2.315-2.375	10.75
-10	1.000	.088-.108	4.37	-38	3.500	2.440-2.500	11.09
-11	1.062	.088-.108	4.53	-39	3.625	2.565-2.625	11.42
-12	1.125	.088-.125	4.70	-40	3.750	2.690-2.750	11.76
-13	1.188	.128-.188	4.87	-41	3.875	2.815-2.875	12.09
-14	1.250	.190-.250	5.04	-42	4.000	2.940-3.000	12.43
-15	1.312	.252-.312	5.21	-43	4.125	3.065-3.125	12.77
-16	1.375	.315-.375	5.37	-44	4.250	3.190-3.250	13.10
-17	1.438	.378-.438	5.54	-45	4.375	3.315-3.375	13.44
-18	1.500	.440-.500	5.71	-46	4.500	3.440-3.500	13.77
-19	1.562	.502-.562	5.88	-47	4.625	3.565-3.625	14.11
-20	1.625	.565-.625	6.05	-48	4.750	3.690-3.750	14.45
-21	1.688	.628-.688	6.21	-49	4.875	3.815-3.875	14.78
-22	1.750	.690-.750	6.38	-50	5.000	3.940-4.000	15.12
-23	1.812	.752-.812	6.55	-51	5.125	4.065-4.125	15.45
-24	1.875	.815-.875	6.72	-52	5.250	4.190-4.250	15.79
-25	1.938	.878-.938	6.88	-53	5.375	4.315-4.375	16.13
-26	2.000	.940-1.000	7.05	-54	5.500	4.440-4.500	16.46
-27	2.125	1.065-1.125	7.39	-55	5.625	4.565-4.625	16.80
-28	2.250	1.190-1.250	7.73	-56	5.750	4.690-4.750	17.13
-29	2.375	1.315-1.375	8.06	-57	5.875	4.815-4.875	17.47
-30	2.500	1.440-1.500	8.40	-58	6.000	4.940-5.000	17.81

(A) ENTIRE STANDARD REVISED

P.A. NAVY - AS Other Cust	INTERNATIONAL INTEREST	TITLE BOLT, MACHINE - HEXAGON HEAD, DRILLED, 1 HOLE, PD SHANK, STEEL, DIFFUSED NICKEL CADMIUM, .375-24 UNJF-3A	MILITARY STANDARD MS9688
AIR FORCE-99	PROCUREMENT SPECIFICATION AMS 7459	SUPERSEDES:	PAGE 1 OF 2

DD FORM 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

5306 - 1254

USER ACTIVITIES:

REVIEWER ACTIVITIES:

DLA-IS

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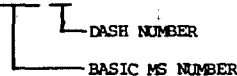
AMSC N/A

APPROVED 8 JULY 71 REVISED (A) 17 MAY 88

REQUIREMENTS

1. MATERIAL: MATERIAL IN ACCORDANCE WITH AMS 6304 (UNS K14675).
2. HARDNESS: ROCKWELL C42-46
3. FINISH: DIFFUSED NICKEL-CADMIUM PLATE IN ACCORDANCE WITH AMS 2416. DIMENSIONS SPECIFIED ARE AFTER PLATING CONTACT POINTS PERMISSIBLE.
4. MAGNETIC PARTICLE INSPECTION: MAGNETIC PARTICLE INSPECTION IN ACCORDANCE WITH AMS 2640 BEFORE PLATING.
5. THREADS: THREADS IN ACCORDANCE WITH MIL-S-8879. INCOMPLETE THREADS NOT TO ENTER FILLET.
6. DIMENSIONING AND TOLERANCING: DIMENSIONING AND TOLERANCING SHALL BE IN ACCORDANCE WITH ANSI Y14.5M.
7. MARKING: MARK PART NUMBER AND MANUFACTURER'S IDENTIFICATION IN ACCORDANCE WITH AS478 CLASS A.
8. EDGES: BREAK SHARP EDGES .003-.015 UNLESS OTHERWISE SPECIFIED.
9. SURFACE TEXTURE: SURFACE TEXTURE IN ACCORDANCE WITH ANSI/ASME B46.1. UNLESS OTHERWISE SPECIFIED, SURFACE TO BE 125 MICROINCHES EXCEPT UPSET HEAD.
10. TOLERANCING: UNLESS OTHERWISE SPECIFIED, TOLERANCES SHALL BE FOR LINEAR DIMENSIONS $\pm .010$, ANGULAR DIMENSIONS $\pm 5^\circ$.
11. PART NUMBER: THE PART NUMBER SHALL CONSIST OF THE BASIC MS NUMBER FOLLOWED BY A DASH NUMBER FROM TABLE 1.

EXAMPLE: MS9688-03



MS9688-03 INDICATES: BOLT, MACHINE-HEXAGON HEAD, DRILLED, 1 HOLE, PD SHANK, STEEL AMS 6304, DIFFUSED NICKEL CADMIUM PLATE .375-24 UNJF -3A X .562 LONG.

NOTES:

1. ALL DIMENSIONS ARE IN INCHES
2. DO NOT USE UNASSIGNED PART NUMBERS
3. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
4. REFERENCED GOVERNMENT (OR NONGOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.
5. THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE SAE AEROSPACE PROPULSION DIVISION.
6. AS AND AMS ARE SAE PUBLICATIONS.

P.A. NAVY-AS Other Cust AIR FORCE-99	INTERNATIONAL INTEREST	TITLE BOLT, MACHINE-HEXAGON HEAD, DRILLED, 1 HOLE, PD SHANK, STEEL, DIFFUSED NICKEL CADMIUM, .375-24 UNJF-3A	MILITARY STANDARD MS9688
PROCUREMENT SPECIFICATION AMS 7459	SUPERSEDES:		PAGE 2 OF 2

USER ACTIVITIES:

REVIEWER ACTIVITIES:

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This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document when applicable.

APPROVED 8 JULY 71
REVISED
(A) FOR CHANGES SEE 1 AND 2