

INCH-POUND

MS9680B  
AMENDMENT 1  
29 April 1996

MILITARY STANDARD

BOLT, MACHINE-STEEL, AMS 6322, CADMIUM PLATED,  
DOUBLE HEXAGON, EXTENDED WASHER HEAD,  
CUP WASHER LOCKED, .190-32 UNJF-EA

This amendment forms a part of MS9680B, dated 27 June 1984,  
and is approved for use by all Departments and Agencies of the  
Department of Defense.

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DELETE

6. Part subject to fluorescent penetrant inspection per AMS 2645.

SUBSTITUTE

6. Part subject to fluorescent penetrant inspection per ASTM E1417.

DELETE

8. Surface Roughness: AS 291 unless otherwise specified surfaces to be 125  
microinches except upset head.

SUBSTITUTE

8. Surface Roughness: ANSI/ASME B46.1 unless otherwise specified surfaces to  
be 125 microinches except upset head.

Custodians:  
Navy - AS  
Air Force - 99

Preparing Activity:  
DLA-IS

(Project 5306-1988)

AMSC N/A

FSC 5306

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