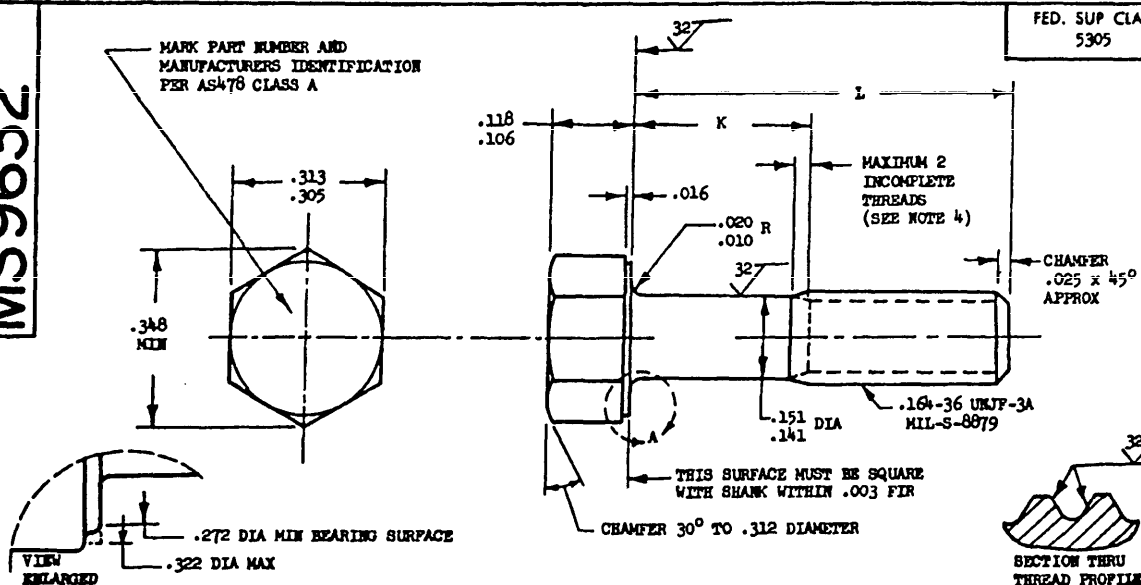


**MS9632**

PART NUMBER	L	K	APPROX WEIGHT LB/100	PART NUMBER	L	K	APPROX WEIGHT LB/100
MS9632-02	.250	.062-.082	.24	MS9632-26	1.750	1.112-1.172	.66
MS9632-03	.312	.062-.082	.26	MS9632-27	1.812	1.174-1.234	.68
MS9632-04	.375	.062-.082	.28	MS9632-28	1.875	1.237-1.297	.69
MS9632-05	.438	.062-.082	.30	MS9632-29	1.938	1.300-1.360	.71
MS9632-06	.500	.062-.082	.32	MS9632-30	2.000	1.362-1.422	.73
MS9632-07	.562	.062-.082	.34				
MS9632-08	.625	.062-.082	.35				
MS9632-09	.688	.062-.110	.37				
MS9632-10	.750	.112-.172	.39				
MS9632-11	.812	.174-.234	.40				
MS9632-12	.875	.237-.297	.42				
MS9632-13	.938	.300-.360	.44				
MS9632-14	1.000	.362-.422	.46				
MS9632-15	1.062	.424-.484	.47				
MS9632-16	1.125	.487-.547	.49				
MS9632-17	1.188	.550-.610	.51				
MS9632-18	1.250	.612-.672	.53				
MS9632-19	1.312	.674-.734	.54				
MS9632-20	1.375	.737-.797	.56				
MS9632-21	1.438	.800-.860	.58				
MS9632-22	1.500	.862-.922	.59				
MS9632-23	1.562	.924-.984	.61				
MS9632-24	1.625	.987-1.047	.63				
MS9632-25	1.688	1.050-1.110	.64				

1. SHANK SHALL BE STRAIGHT WITHIN .003 TOTAL PER INCH OF SCREW LENGTH.
2. THE CONCENTRICITY OF THREAD PD IN RELATION TO THE SHANK SHALL BE WITHIN .006 FIR.
3. THE CONCENTRICITY OF THE SHANK IN RELATION TO THE WASHER FACE DIAMETER AND HEXAGON SHALL BE WITHIN .010 FIR.
4. INCOMPLETE THREADS NOT TO ENTER FILLET.
5. MATERIAL: TITANIUM AMS 4967.
6. HARDNESS: ROCKWELL C36-42.
7. MANUFACTURING SPECIFICATION: AMS 7461, EXCEPT MATERIAL AS NOTED.
8. FLUORESCENT PENETRANT INSPECTION PER AMS 2645.
9. SURFACE TEXTURE: USAS B46.1-1962. UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICROINCHES EXCEPT UPSET HEAD.
10. BREAK SHARP EDGES .003-.015 UNLESS OTHERWISE SPECIFIED.
11. DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: LINEAR DIMENSIONS  $\pm .010$ , ANGULAR DIMENSIONS  $\pm 5^\circ$ .
12. DO NOT USE UNASSIGNED PART NUMBERS.

**(B) REINSTATED 15 AUG 84**

AS & AMS ARE SOCIETY OF AUTOMOTIVE ENGINEERS, INC. PUBLICATIONS.  
THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE MILITARY SERVICES BY THE SAE AEROSPACE PART STANDARDS DIVISION.

P.A. AS Other Cust. <b>(B)</b> AV 99	INTERNATIONAL INTEREST <b>(B)</b>	TITLE SCREW, MACHINE - HEXAGON HEAD, PD SHANK, TITANIUM AMS 4967, .164-36 UNJF-3A	MILITARY STANDARD <b>MS9632</b>
PROCUREMENT SPECIFICATION NONE		SUPERSEDES:	PAGE 1 OF 1

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document when applicable.

Review activities:  
**(B)** AIR FORCE - 88  
DLA - 18

DD FORM 672-1

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

5305-1565

APPROVED 3 MAR 70 REVISED 21 DEC 83 **(B)** 15 AUG 84