

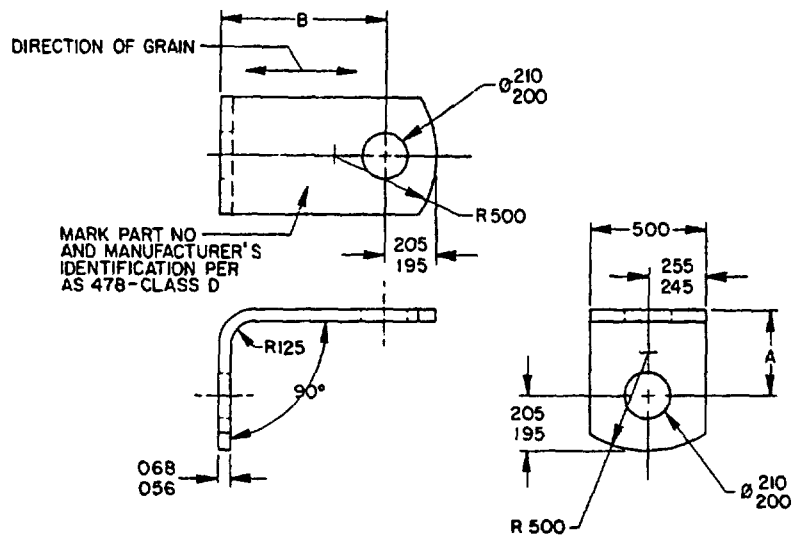
FED SUP CLASS
5340

TABLE 1. DASH NUMBERS AND DIMENSIONS

B LENGTH	A-LENGTH					
	.438	.500	.562	.625	.688	.750
DASH NUMBERS						
.438	-005 ¹ / ₂					
.500	-006 ¹ / ₂					
.562	-007 ¹ / ₂					
.625	-008 ¹ / ₂					
.688	-009 ¹ / ₂					
.750	-010 ¹ / ₂					
.812	-011 ¹ / ₂					
.875	-012 ¹ / ₂					
.938	-013 ¹ / ₂					
1.000	-014 ¹ / ₂					
1.062	-015 ¹ / ₂					
1.125	-016 ¹ / ₂					
1.188	-017 ¹ / ₂					
1.250	-018 ¹ / ₂					
1.312	-019 ¹ / ₂					
1.375	-020 ¹ / ₂					
1.438	-021 ¹ / ₂					
1.500	-022 ¹ / ₂					
1.562	-023 ¹ / ₂					
1.625	-024 ¹ / ₂					
1.688	-025 ¹ / ₂					
1.750	-026 ¹ / ₂					
1.875	-027 ¹ / ₂					
	-046 ¹ / ₂					
	-047 ¹ / ₂					
	-048 ¹ / ₂					
	-049 ¹ / ₂					
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	-224 ¹ / ₂					
	-225 ¹ / ₂					
	-226 ¹ / ₂					
	-227 ¹ / ₂					

¹/ PREFERRED SIZES

(B) ENTIRE STANDARD REVISED

PA NAVY-AS Other Cust	INTERNATIONAL INTEREST	TITLE BRACKET, ANGLE, 90°, CRES, .190 BOLT	MILITARY STANDARD MS9600
AIR FORCE-II			
PROCUREMENT SPECIFICATION NONE	SUPERSEDES MS9228	PAGE 1	OF 2

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AMSC N/A

DD FORM 1 MAY 12 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

5340-1825

APPROVED 22 NOV 66 REVISED (B) 5 JUN 87

USER ACTIVITIES

REVIEWER ACTIVITIES:
DLA-1S

FED SUP CLASS
5340

TABLE I. DASH NUMBERS AND DIMENSIONS - CONTINUED

B LENGTH	A-LENGTH			
	.812	.875	.938	1.000
DASH NUMBERS				
.812	-251			
.875	-252	-292 ^{1/}		
.938	-253	-293	-333	
1.000	-254	-294 ^{1/}	-334	-374 ^{1/}
1.062	-255	-295	-335	-375
1.125	-256	-296 ^{1/}	-336	-376 ^{1/}
1.188	-257	-297	-337	-377
1.250	-258	-298 ^{1/}	-338	-378 ^{1/}
1.312	-259	-299	-339	-379
1.375	-260	-300 ^{1/}	-340	-380 ^{1/}
1.438	-261	-301	-341	-381
1.500	-262	-302 ^{1/}	-342	-382 ^{1/}
1.562	-263	-303	-343	-383
1.625	-264	-304 ^{1/}	-344	-384 ^{1/}
1.688	-265	-305	-345	-385
1.750	-266	-306 ^{1/}	-346	-386 ^{1/}
1.875	-267	-307 ^{1/}	-347	-387 ^{1/}

^{1/} PREFERRED SIZES

REQUIREMENTS

- MATERIAL** : CORROSION RESISTANT STEEL IN ACCORDANCE WITH AMS 5504.
- FINISH** : HEAT TREATMENT AND CLEANING IN ACCORDANCE WITH AMS 2550.
- HARDNESS** : ROCKWELL C 30-38
- DIMENSIONING AND TOLERANCING** : DIMENSIONING AND TOLERANCING SHALL BE IN ACCORDANCE WITH ANSI Y14.5M.
- TOLERANCES** : UNLESS OTHERWISE SPECIFIED, TOLERANCES SHALL BE FOR LINEAR DIMENSION $\pm .010$ ANGULAR DIMENSIONS $\pm 5^\circ$.
- EDGES** : BREAK SHARP EDGES .003-.015 UNLESS OTHERWISE SPECIFIED.
- PART NUMBER** : THE PART NUMBER SHALL CONSIST OF THE BASIC MS NUMBER FOLLOWED BY A DASH NUMBER FROM TABLE I.

EXAMPLE: MS9600-005

DASH NUMBER

BASIC MS NUMBER

MS9600-005 INDICATES - BRACKET, ANGLE, 90°, CRES, 190 BOLT, 438 X .438 LONG

NOTES:

- ALL DIMENSIONS ARE IN INCHES.
- DO NOT USE UNASSIGNED PART NUMBER.
- IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
- REFERENCED GOVERNMENT (OR NON-GOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.
- THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE.
- AS AND AMS ARE SOCIETY OF AUTOMOTIVE ENGINEERS, INC PUBLICATIONS
- APPROXIMATE WEIGHT LB/100 = .877 (A+B) + .157.

PA NAVY-AS Other Cust	INTERNATIONAL INTEREST	TITLE BRACKET, ANGLE, 90°, CRES, .190 BOLT	MILITARY STANDARD
AIR FORCE - II			MS9600
PROCUREMENT SPECIFICATION NONE	SUPERSEDES MS9228	PAGE 2	OF 2

USER ACTIVITIES

REVIEWER ACTIVITIES
DLA-1S

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