

INCH-POUND

MS9589D  
AMENDMENT 1  
29 April 1996

MILITARY STANDARD

BOLT, MACHINE-HEXAGON HEAD, DRILLED,  
6 HOLES, FULL SHANK, .5625-18 UNJF-3A

This amendment forms a part of MS9589D, dated 30 September 1987,  
and is approved for use by all Departments and Agencies of the  
Department of Defense.

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DELETE

3. Fluorescent penetrant inspection per AMS 2645.

SUBSTITUTE

3. Fluorescent penetrant inspection per ASTM E1417.

Custodians:  
Navy - AS  
Air Force - 99

Preparing Activity:  
DLA-IS

(Project 5306-1983)

Review activity:  
Army - MI

AMSC N/A

FSC 5306

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