

5340

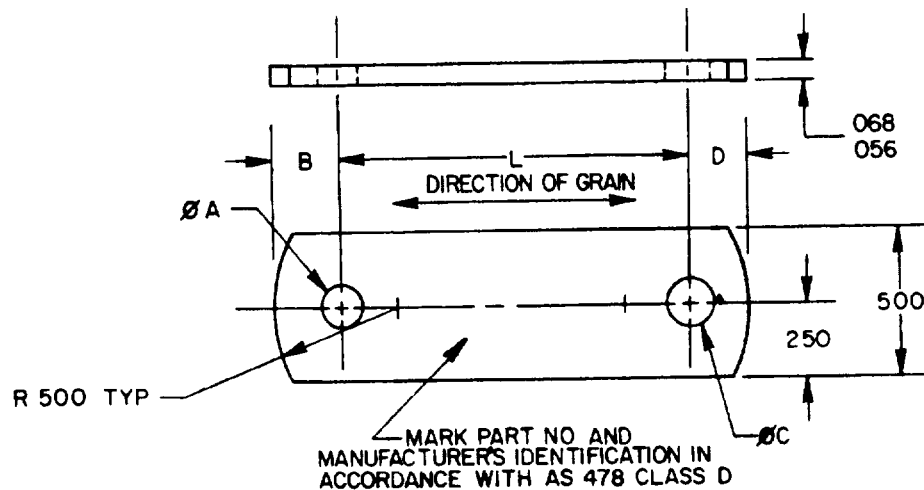


TABLE 1 DASH NUMBERS AND DIMENSIONS

DASH NO	NOMINAL BOLT HOLE SIZE	ØA	B	ØC	D	APPROX WEIGHT LB/100
-004 THRU -045	190 X 190	200- 210	195- 205	200- 210	195- 205	878 L + .197
-105 THRU -145	190 X 250	200- 210	195- 205	.260-.270	225- 235	878 L + .184
-206 THRU -245	250 X 250	260- 270	225- 235	.260-.270	225- 235	878 L + .172

L LENGTH	190 X 190	190 X 250	250 X 250	L LENGTH	190 X 190	190 X 250	250 X 250
	DASH NO				DASH NO		
625	-004 1/	-105 1/	-206 1/	1 875	-024 1/	-124 1/	-224 1/
688	-005 1/	-106 1/	-207 1/	1 938	-025	-125	-225
750	-006 1/	-107 1/	-208 1/	2 000	-026 1/	-126 1/	-226 1/
812	-007 1/	-108 1/	-209 1/	2 062	-027	-127	-227
875	-008 1/	-109 1/	-210 1/		-028 1/	-128 1/	-228 1/
					-029	-129	-229
938	-009 1/	-110 1/	-211 1/		-030 1/	-130 1/	-230 1/
1 000	-010 1/	-111 1/	-212 1/	2 312	-031	-131	-231
1 062	-011	-112 1/	-213	2 375	-032 1/	-132 1/	-232 1/
1 125	-012 1/	-113	-214 1/	2 438	-033	-133	-233
1 188	-013	-114 1/	-215	2 500	-034 1/	-134 1/	-234 1/
1 250	-014 1/	-115	-216 1/	2 562	-035	-135	-235
1 312	-015	-116 1/	-217	2 625	-036 1/	-136 1/	-236 1/
1 375	-016 1/	-117	-218	2 688	-037	-137	-237
1 438	-017	-118 1/	-219 1/	2 750	-038 1/	-138 1/	-238 1/
1 500	-018 1/	-119	-220 1/	2 812	-039	-139	-239
1 562	-019	-120 1/	-221 1/	2 875	-040 1/	-140 1/	-240 1/
1 625	-020 1/	-121	-222 1/	2 938	-041	-141	-241
1 688	-021 1/	-122 1/	-223	3 000	-042 1/	-142 1/	-242 1/
1 750	-022 1/	-123		3 062	-043	-143	-243
1 812	-023			3 125	-044 1/	-144 1/	-244 1/
				3 188	-045	-145	-245

1/ PREFERRED SIZES

(A) ENTICE STANDARD REVISED

NAVY-AS		INTERNATIONAL INTEREST		TITLE		MILITARY STANDARD	
Other Cust		ARMY-AR		PLATE, MENDING		MS9552	
AIR FORCE-62		PROCUREMENT SPECIFICATION		SUPERSEDES		PAGE 1 OF 2	
NONE		MS9365, MS9366, MS9367					

USER ACTIVITIES

REVIEWER ACTIVITIES
DLA-15

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AMSC N/A

DD FORM 672-1 (COORDINATED)

5340-1744

REVISED (A) 18 JUN 87

APPROVED 19 DEC 66

USER ACTIVITIES

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DLA - IS

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		FED SUP CLASS 5340	
REQUIREMENTS			
1. <u>MATERIAL</u> CORROSION RESISTANT STEEL IN ACCORDANCE WITH AMS 5510			
2. <u>DIMENSIONING AND TOLERANCING</u> DIMENSIONING AND TOLERANCING SHALL BE IN ACCORDANCE WITH ANSI Y14.5M			
3. <u>TOLERANCES</u> UNLESS OTHERWISE SPECIFIED, TOLERANCES SHALL BE FOR LINEAR DIMENSIONS $\pm .010$			
4. <u>PART NUMBER</u> THE PART NUMBER SHALL CONSIST OF THE BASIC MS NUMBER FOLLOWED BY A DASH NUMBER FROM TABLE 1			
EXAMPLE MS9552-004			
		DASH NUMBER BASIC MS NUMBER	
MS9552-02 INDICATES - PLATE, MENDING, LENGTH L, 625, CRES, 190 x 190 BOLT			
NOTES:			
1. ALL DIMENSIONS ARE IN INCHES			
2. DO NOT USE UNASSIGNED DASH NUMBERS			
3. REMOVE BURRS AND BREAK SHARP EDGES.			
4. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE			
5. REFERENCED GOVERNMENT (OR NON-GOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION, FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN			
6. AS, AMS AND ARP ARE SOCIETY OF AUTOMOTIVE ENGINEERS, INC. PUBLICATIONS			
7. THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE			
PA NAVY-AS Other Cust: ARMY-AR AIR FORCE-82		INTERNATIONAL INTEREST	TITLE PLATE, MENDING
PROCUREMENT SPECIFICATION NONE		SUPERSEDES MS9365, MS9366, MS9367	MILITARY STANDARD MS9552
		PAGE 2	OF 2

APPROVED 19 DEC 66 REVISED (A) FOR CHANGES SEE PAGES 1 AND 2

DD FORM 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

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