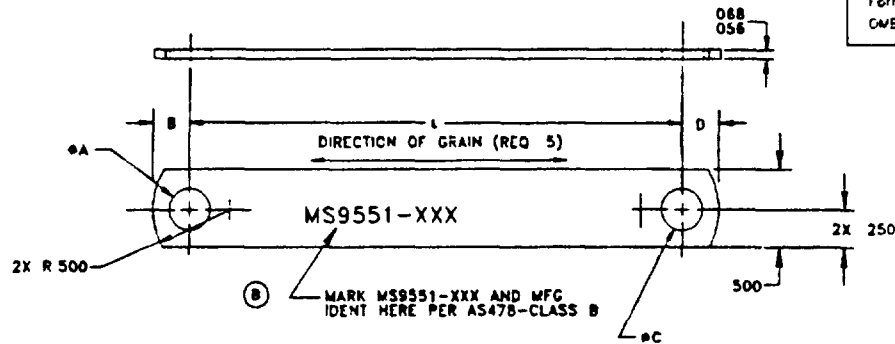


THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODISS SPECIFIED IN THE SOLICITATION NONE

THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE



Form Approved  
CAGE No 07G4-0188

TABLE I BOLT SIZES AND DIMENSIONS

PART NUMBER	NOMINAL BOLT SIZE	ØA	B	ØC	D	APPROX WEIGHT LB/100
MS9551-004 THRU -045	190 x 190	200- 210	195- 205	200- 210	195- 205	878L+ 197
MS9551-105 THRU -145	190 x 250	200- 210	195- 205	260- 270	225- 235	878L+ 184
MS9551-206 THRU -245	250 x 250	260- 270	225- 235	260- 270	225- 235	878L+ 172

TABLE II PART NUMBERS AND DIMENSIONS

L LENGTH	190 x 190			190 x 250			250 x 250		
	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER
625	*MS9551-004			*MS9551-105			*MS9551-206		
688	*MS9551-005			*MS9551-106			*MS9551-207		
750	*MS9551-006			*MS9551-107			*MS9551-208		
812	*MS9551-007			*MS9551-108					
875	*MS9551-008								
938	*MS9551-009			*MS9551-109			*MS9551-209		
1000	*MS9551-010			*MS9551-110			*MS9551-210		
1062	*MS9551-011			*MS9551-111			*MS9551-211		
1125	*MS9551-012			*MS9551-112			*MS9551-212		
1188	*MS9551-013			*MS9551-113			*MS9551-213		
1250	*MS9551-014			*MS9551-114			*MS9551-214		
1312	*MS9551-015			*MS9551-115			*MS9551-215		
1375	*MS9551-016			*MS9551-116			*MS9551-216		
1438	*MS9551-017			*MS9551-117			*MS9551-217		
1500	*MS9551-018			*MS9551-118			*MS9551-218		
1562	*MS9551-019			*MS9551-119			*MS9551-219		
1625	*MS9551-020			*MS9551-120			*MS9551-220		
1688	*MS9551-021			*MS9551-121			*MS9551-221		
1750	*MS9551-022			*MS9551-122			*MS9551-222		
1812	*MS9551-023			*MS9551-123			*MS9551-223		
1875	*MS9551-024			*MS9551-124			*MS9551-224		
1938	*MS9551-025			*MS9551-125			*MS9551-225		
2000	*MS9551-026			*MS9551-126			*MS9551-226		
2062	*MS9551-027			*MS9551-127			*MS9551-227		
2125	*MS9551-028			*MS9551-128			*MS9551-228		
2188	*MS9551-029			*MS9551-129			*MS9551-229		
2250	*MS9551-030			*MS9551-130			*MS9551-230		
2312	*MS9551-031			*MS9551-131			*MS9551-231		
2375	*MS9551-032			*MS9551-132			*MS9551-232		
2438	*MS9551-033			*MS9551-133			*MS9551-233		
2500	*MS9551-034			*MS9551-134			*MS9551-234		
2562	*MS9551-035			*MS9551-135			*MS9551-235		
2625	*MS9551-036			*MS9551-136			*MS9551-236		
2688	*MS9551-037			*MS9551-137			*MS9551-237		
2750	*MS9551-038			*MS9551-138			*MS9551-238		
2812	*MS9551-039			*MS9551-139			*MS9551-241		
2875	*MS9551-040			*MS9551-140			*MS9551-240		
2938	*MS9551-041			*MS9551-141			*MS9551-241		
3000	*MS9551-042			*MS9551-142			*MS9551-242		
3062	*MS9551-043			*MS9551-143			*MS9551-243		
3125	*MS9551-044			*MS9551-144			*MS9551-244		
3188	*MS9551-045			*MS9551-145			*MS9551-245		

\* PREFERRED

Ø DENOTES CHANGES

INCH-POUND

PREPARING ACTIVITY NAVY-AS CUSTODIANS ARMY- AV NAVY- AS AIR FORCE-99 DLA- REVIEW SH 82 IS USER PROJECT NUMBER 5340-2198	MILITARY SPECIFICATION SHEET TITLE BRACKET FLAT, STEEL AMS 6350 CAD PLATE	SPECIFICATION SHEET NUMBER 21 NOV 94 MS9551 REV B SUPERSEDING MS9551A 28 FEB 84 AMSC- N/A FSC-5340
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THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODISS SPECIFIED IN THE SOLICITATION NONE

THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE

		Form Approved CMB No. C704-C18A	
<b>REQUIREMENTS</b>			
1 MATERIAL STEEL AMS 6350 HARDEN (OIL QUENCH) AND TEMPER TO ROCKWELL 32-38 HRC PER ASTM E18			
2 FINISH CADMIUM PLATE PER AMS 2400 DIMENSIONS SPECIFIED ARE AFTER PLATING			
3 REMOVE BURRS AND BREAK SHARP EDGES			
4 TOLERANCES UNLESS OTHERWISE SPECIFIED, LINEAR DIMENSIONS $\pm$ 010			
(B) 5 GRAIN FLOW SHOULD BE PARALLEL WITH ROLLING DIRECTION			
6 PART NUMBER THE MS PART NUMBER SHALL BE AS SHOWN IN TABLE II			
<b>NOTES</b>			
1 ALL DIMENSIONS ARE IN INCHES			
2 IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE			
3 REFERENCED GOVERNMENT OR (NON-GOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN			
PREPARING ACTIVITY NAVY-AS CUSTODIANS ARMY-AV NAVY-AS AIR FORCE-99 DLA- REVIEW SM 82, IS USER PROJECT NUMBER 5340-2198		<b>MILITARY SPECIFICATION SHEET</b> TITLE BRACKET, FLAT STEEL, AMS 6350 CAD PLATE	
		SPECIFICATION SHEET NUMBER 21 NOV 94 <b>MS9551</b> REV B SUPERSEDING MS9551A 28 FEB 84 AMSC- N/A FSC-5340	
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