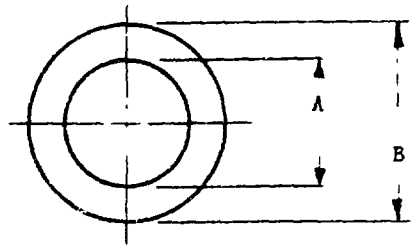
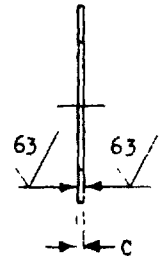
Downloaded from http://www.everyspec.com

MS9549 (ASG)

FED SUP CLASS
5310





PART NUMBER	NOMINAL SIZE	A +.010 -.005	B ± .010	C	APPROX WEIGHT LB/100
MS9549-04	.099	.119	.250	.014 - .018	.02
MS9549-05	.112	.135	.312	.014 - .018	.03
MS9549-06	.125	.150	.312	.014 - .018	.03
MS9549-07	.138	.159	.375	.014 - .018	.04
MS9549-08	.164	.184	.375	.014 - .018	.04
MS9549-09	.190	.213	.438	.028 - .036	.11
MS9549-10	.250	.276	.500	.028 - .036	.13
MS9549-11	.312	.338	.562	.028 - .036	.15
MS9549-12	.375	.401	.625	.028 - .036	.17
MS9549-13	.438	.463	.750	.028 - .036	.25
MS9549-14	.500	.526	.812	.028 - .036	.27
MS9549-15	.562	.588	.938	.028 - .036	.39
MS9549-16	.625	.651	1.000	.028 - .036	.42
MS9549-17	.750	.776	1.188	.028 - .036	.60
MS9549-18	.875	.901	1.375	.028 - .036	.78
MS9549-19	1.000	1.026	1.562	.028 - .036	1.01

1. MATERIAL: CORROSION RESISTANT STEEL AMS 5510.
2. WASHER FACES SHALL BE FLAT WITHIN .003 AND PARALLEL WITHIN .002 FIR.
3. REMOVE BURRS AND SHARP EDGES.
4. SURFACE ROUGHNESS: AS 291.
5. DIAMETERS A AND B TO BE CONCENTRIC WITHIN .010 FIR.
6. DIMENSIONS IN INCHES.
7. IDENTIFICATION: MARK PART NUMBER AND MANUFACTURER'S IDENTIFICATION ON CONTAINER.
8. DO NOT USE UNASSIGNED PART NUMBERS.

AMS 5510 ARE SOCIETY OF AUTOMOTIVE ENGINEERS, INC. PUBLICATIONS.
THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE & PROPELLER UTILITY PARTS COMMITTEE OF THE SAE.

APPROVED 19 Apr 65 REVISED

Review activities:
USAF - 11
Navy - WP

This docu... as been approved ... Department ... for use by ... Navy, and ... Agencies. ... User activities ... All other activity ... may make use ... to apply this ... standard where ... is suitable.

PA USAF - 11	TITLE	MILITARY STANDARD
Other Cust Navy - WP	WASHER, FLAT - AMS 5510	MS 9549 (ASG)
PROCUREMENT SPECIFICATION NONE	SUPERSEDES:	SHEET 1 OF 1

DD FORM 1 JUL 65 672-1 (Limited coordination)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE