

INCH-POUND

MS9494A  
AMENDMENT 1  
29 April 1996

MILITARY STANDARD

BOLT, MACHINE - HEXAGON HEAD, FULL  
SHANK, AMS 5731, .500-20 UNJF-3A

This amendment forms a part of MS9494A, dated 17 November 1969,  
and is approved for use by all Departments and Agencies of the  
Department of Defense.

PAGE 1

DELETE

7. Fluorescent penetrant inspection per AMS 2645.

SUBSTITUTE

7. Fluorescent penetrant inspection per ASTM E1417.

DELETE

8. Surface Texture: USAS B46.1. Unless otherwise specified surfaces to be  
125 microinches except upset head.

SUBSTITUTE

8. Surface Texture: ANSI/ASME B46.1. Unless otherwise specified surfaces to  
be 125 microinches except upset head.

Custodians:  
Army - AV  
Navy - AS  
Air Force - 99

Preparing Activity:  
DLA-IS  
  
(Project 5306-1948)

AMSC N/A  
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FSC 5306