

INCH-POUND

MS9491A
AMENDMENT 1
29 April 1996

MILITARY STANDARD

BOLT, MACHINE - HEXAGON HEAD, FULL
SHANK, AMS 5731, .3125-24 UNJF-3A

This amendment forms a part of MS9491A, dated 17 November 1969,
and is approved for use by all Departments and Agencies of the
Department of Defense.

PAGE 1

DELETE

7. Fluorescent penetrant inspection per AMS 2645.

SUBSTITUTE

7. Fluorescent penetrant inspection per ASTM E1417.

DELETE

8. Surface Texture: USAS B46.1. Unless otherwise specified surfaces to be
125 microinches except upset head.

SUBSTITUTE

8. Surface Texture: ANSI/ASME B46.1. Unless otherwise specified surfaces to
be 125 microinches except upset head.

Custodians:
Army - AV
Navy - AS
Air Force - 99

Preparing Activity:
DLA-IS

(Project 5306-1945)

AMSC N/A
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FSC 5306