

INCH-POUND

**MS9439A
AMENDMENT 1
8 JULY 2003**

MILITARY STANDARD

**SCREW, MACHINE-STEEL, AMS 6304, DIFFUSED NICKEL-CADMIUM PLATED,
HEXAGON HEAD, DRILLED, .164-36 UNJF-3A**

**This amendment forms a part of MS9439A, dated 13 DECEMBER 1972,
and is approved for use by all Departments and Agencies of the
Department of Defense.**

PAGE 1

**Screw illustration view at the right: Delete "MIL-S-8879" from ".164-36 UNJF-3A MIL-S-8879" and
substitute "AS8879".**

For view A enlarged view: Add "(SEE NOTE 13)" after ".272 DIA MIN BEARING SURFACE".

Add the word "NOTES:" above note 1.

Note 8: Delete "AMS 7455" and substitute "'AS7455".

Note 9: Delete "AS291" and substitute "ASME B46.1".

**Add new note: "13. BEARING SURFACE: BEARING SURFACE SHALL BE FLAT AND WASHER
FACED. DIAMETER OF BEARING SURFACE SHALL BE EQUAL TO THE MAXIMUM WIDTH
ACROSS FLATS WITHIN A TOLERANCE OF MINUS 10% IN ACCORDANCE WITH ASME B18.2.1."**

**Custodians:
Navy - AS
DLA-IS**

**Preparing Activity:
DLA-IS
(Project 5305-2545)**

**AMSC N/A
DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.**

FSC 5305