

**INCH-POUND**

**MS9439A  
AMENDMENT 1  
8 JULY 2003**

**MILITARY STANDARD**

**SCREW, MACHINE-STEEL, AMS 6304, DIFFUSED NICKEL-CADMIUM PLATED,  
HEXAGON HEAD, DRILLED, .164-36 UNJF-3A**

**This amendment forms a part of MS9439A, dated 13 DECEMBER 1972,  
and is approved for use by all Departments and Agencies of the  
Department of Defense.**

**PAGE 1**

**Screw illustration view at the right: Delete "MIL-S-8879" from ".164-36 UNJF-3A MIL-S-8879" and substitute "AS8879".**

**For view A enlarged view: Add "(SEE NOTE 13)" after ".272 DIA MIN BEARING SURFACE".**

**Add the word "NOTES:" above note 1.**

**Note 8: Delete "AMS 7455" and substitute "AS7455".**

**Note 9: Delete "AS291" and substitute "ASME B46.1".**

**Add new note: "13. BEARING SURFACE: BEARING SURFACE SHALL BE FLAT AND WASHER FACED. DIAMETER OF BEARING SURFACE SHALL BE EQUAL TO THE MAXIMUM WIDTH ACROSS FLATS WITHIN A TOLERANCE OF MINUS 10% IN ACCORDANCE WITH ASME B18.2.1."**

**Custodians:  
Navy - AS  
DLA-IS**

**Preparing Activity:  
DLA-IS  
(Project 5305-2545)**