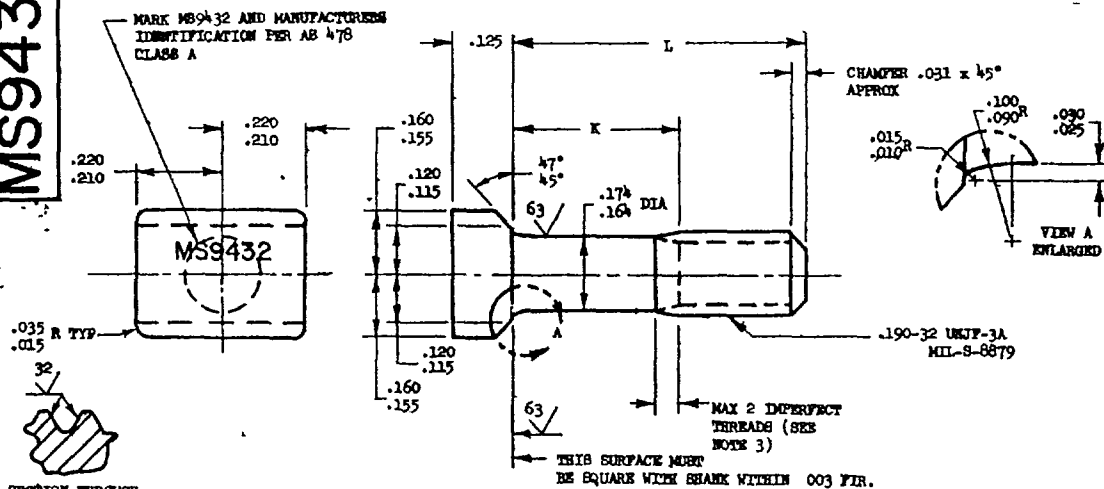


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This standard has been approved by the Department of the Navy and is mandatory for use by that activity. All other military activities are required to employ this standard where suitable.

# MS9432 (ASG)

FED SUP CLASS  
5306



SECTION THROUGH  
THREAD PROFILE

PART NUMBER	L	K	APPROX WEIGHT LB/100	PART NUMBER	L	K	APPROX WEIGHT LB/100
MS9432-04	.375	.114-.134	.62	MS9432-21	1.438	.748-.808	1.31
MS9432-05	.438	.114-.134	.66	MS9432-22	1.500	.810-.870	1.35
MS9432-06	.500	.114-.134	.70	MS9432-23	1.562	.872-.932	1.39
MS9432-07	.562	.114-.134	.74	MS9432-24	1.625	.935-.995	1.43
MS9432-08	.625	.114-.134	.78	MS9432-25	1.688	.998-1.058	1.47
MS9432-09	.688	.114-.134	.82	MS9432-26	1.750	1.060-1.120	1.51
MS9432-10	.750	.114-.134	.86	MS9432-27	1.875	1.185-1.245	1.59
MS9432-11	.812	.122-.182	.90	MS9432-28	2.000	1.310-1.370	1.67
MS9432-12	.875	.185-.245	.94	MS9432-29	2.125	1.435-1.495	1.75
MS9432-13	.938	.248-.308	.98	MS9432-30	2.250	1.560-1.620	1.83
MS9432-14	1.000	.310-.370	1.03	MS9432-31	2.375	1.685-1.745	1.91
MS9432-15	1.062	.372-.432	1.07	MS9432-32	2.500	1.810-1.870	1.99
MS9432-16	1.125	.435-.495	1.11	MS9432-33	2.625	1.935-1.995	2.07
MS9432-17	1.188	.498-.558	1.15	MS9432-34	2.750	2.060-2.120	2.16
MS9432-18	1.250	.560-.620	1.19	MS9432-35	2.875	2.185-2.245	2.24
MS9432-19	1.312	.622-.682	1.23	MS9432-36	3.000	2.310-2.370	2.32
MS9432-20	1.375	.685-.745	1.27				

- SHANK SHALL BE STRAIGHT WITHIN .003 FIR PER INCH OF BOLT LENGTH.
  - THE CONCENTRICITY OF THREAD PD IN RELATION TO THE SHANK SHALL BE WITHIN .006 FIR
  - INCOMPLETE THREADS NOT TO ENTER THE FILLET AREA.
  - HEAD TO SHANK FILLET SHALL BE COLD ROLLED.
  - MATERIAL CORROSION AND HEAT RESISTANT STEEL AMS 5735
  - SURFACE ROUGHNESS AS 291, UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICROINCHES EXCEPT UPPER HEAD
  - MANUFACTURING SPECIFICATION AMS 7478 EXCEPT HEAD MUST BE UPSET.
  - PART SUBJECT TO FLUORESCENT PENETRANT INSPECTION PER AMS 2645
  - BREAK SHARP EDGES .003-.015 UNLESS OTHERWISE SPECIFIED.
  - DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED, TOLERANCES; LINEAR DIMENSIONS  $\pm .010$ ,
  - DO NOT USE UNASSIGNED PART NUMBERS.
  - AS & AMS ARE SAE PUBLICATIONS.
- THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE.

P.A.	USAF - AFSC	TITLE	MILITARY STANDARD
Other Cust	NAVY - WEP	BOLT, THE HEAD - AMS 5735, CHAMFERED, .190-32 UNF-3A	MS9432 (ASG)
PROCUREMENT SPECIFICATION	NONE	SUPERSEDES:	SHEET 1 OF 1