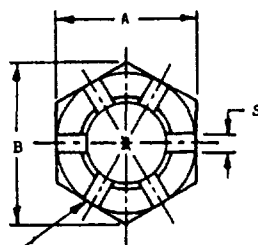
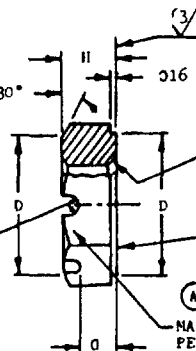


FED SUP CLASS  
5310

MS9364

CHAMFER 30°  
TO D.005 R  
MINCSK 90° TO C  
BOTH SIDES  
THE T UNJF-3B  
SPEC MIL-S-8879THREAD PD SHALL BE SQUARE  
TO THIS SURFACE WITHIN .005  
PIR. AND CONCENTRIC WITH  
HEX. WITHIN .010 PIR.MARK PART NO AND MPR IDENT  
PER AS 478 CLASS C  
(SEE NOTE 1)OPPOSITE SLOTS SHALL COINCIDE WITHIN .005  
AND SLOT AXIS SHALL BE WITHIN .005 OF THREAD  
PD AXIS

PART NO.	THREAD T	A		B	C	D	G	H	S		APPROX WEIGHT LB/100
		MIN	MAX	MIN	DIA	DIA			MIN	MAX	
MS9364-08	164-36	336	345	383	.174	344	.078	156	.073	.088	0 35
MS9364-09	190-32	367	376	419	.200	375	.094	188	.073	.088	0 37
MS9364-10	.250-28	430	439	.491	.260	438	.094	.188	.073	.088	0 51
MS9364-11	3125-24	492	502	.561	.422	500	.094	188	.073	.088	0 64
MS9364-12	375-24	553	564	.631	.385	562	.109	219	.115	.135	0 79
MS9364-13	.4375-20	679	690	.775	.448	688	.109	219	.115	.135	1 59
MS9364-14	500-20	741	752	.846	.510	750	.141	250	.115	.135	1 95
MS9364-15	.5625-18	.865	.877	.987	.572	875	.188	312	.146	.166	3 49
MS9364-16	.625-18	.928	.940	1 059	.635	938	.188	312	.146	.166	3.85
MS9364-17	750-16	1 052	1 064	1 200	.760	1 062	.250	375	.146	.166	5 71
MS9364-18	875-14	1 239	1 252	1 414	.885	1 250	.312	438	.146	.166	9 57
MS9364-19	1 000-12	1 427	1 440	1 628	1 010	1 438	.375	500	.146	.166	14 84

- MULTIPLE MARKING OF BAR STOCK IS PERMISSIBLE PROVIDED POSITIVE IDENTIFICATION IS SHOWN. PARTS SHALL BE MARKED BEFORE THREADING. DASH NUMBERS MAY APPEAR ON ADJACENT FLATS.
- MATERIAL: CORROSION AND HEAT RESISTANT STEEL AMS 5735 CLASS C. 73%.
- SURFACE FINISH: SILVER PLATE AMS 2410 0002 - 0006 THICK ON THREAD AT PD DIMENSIONS ARE AFTER PLATING.
- SURFACE ROUGHNESS: USAS B46 1 - 1962 UNLESS OTHERWISE SPECIFIED SURFACES TO BE 125 MICRONS EXCEPT HEX FACES.
- FLUORESCENT PENETRANT INSPECTION PER AMS 2645 BEFORE PLATING.
- BREAK SHARP EDGES .003 - .015 UNLESS OTHERWISE SPECIFIED.
- DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED, TOLERANCES LINEAR DIMENSIONS  $\pm .010$ , ANGULAR DIMENSIONS  $\pm 5^\circ$ .
- DO NOT USE UNASSIGNED PART NUMBERS.

- CERTAIN PROVISIONS (LIMITS OF SIZE FOR ACROSS-FLAT DIMENSIONS) OF THIS STANDARD ARE THE SUBJECT OF INTERNATIONAL STANDARDIZATION AGREEMENT ASCC AIR JTD 17/2 WHEN REVISION OR CANCELLATION OF THIS STANDARD IS PROPOSED, THE DEPARTMENTAL CUSTODIAN WILL INFORM THEIR RESPECTIVE DEPARTMENTAL STANDARDIZATION OFFICE SO THAT APPROPRIATE ACTION MAY BE TAKEN RESPECTING THE INTERNATIONAL AGREEMENT CONCERNED.

AS & AMS ARE SOCIETY OF AUTOMOTIVE ENGINEERS, INC., PUBLICATIONS,  
DEVELOPED COOPERATIVELY WITH THE MILITARY STANDARDIZATION OFFICE, U.S. DEPARTMENT OF DEFENSE.

P.A.	INTERNATIONAL	TITLE	MILITARY STANDARD
USAF - 1.	INTEREST	(1) NUT, SLOTTED HEXAGON - SHEAR, .286, SILVER PLATE, MIL-S-8879	MS9364
Other Cust			
Navv - AS			
Arm - AV			
PROCUREMENT SPECIFICATION	SUPERSEDES.		SHEET 1 OF 1
NONE			U.S. GOVERNMENT PRINTING OFFICE: 1981 35-528/613

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS STANDARD ARE OBSOLETE

U.S. GOVERNMENT PRINTING OFFICE 1981 - 703-023/7893

Dear activities:  
USAF - 02, 05  
ARMY - ATDear activities:  
USAF - 02, 05  
ARMY - AT

This military standard is approved by the Department of Defense and is mandatory on all activities. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

APPROVED 26 JUN 63  
REVISED 27 MAY 58