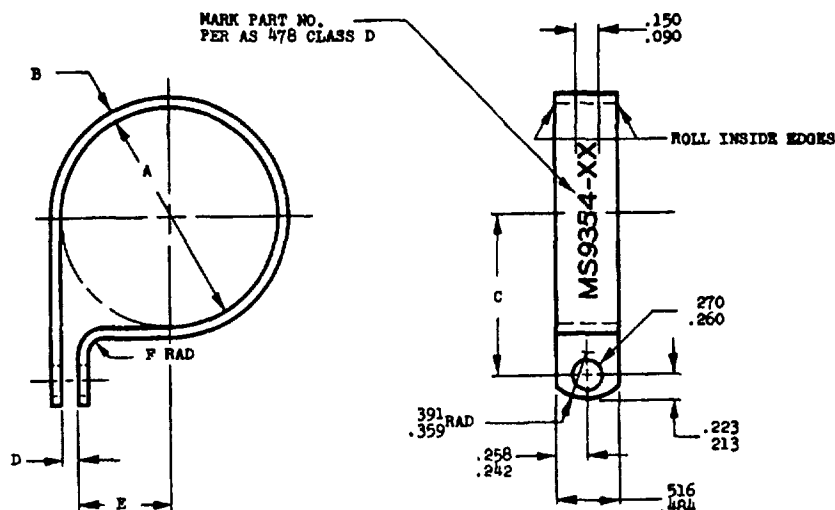


MS9354(ASG)

FED. SUP. CLASS.
5340

PART NO.	NOM TUBE OD	A DIA BASIC	B $\pm .005$	C $\pm .010$	D	E REF	F RAD $\pm .016$	APPROX WEIGHT LB/IN
MS9354-01	.125	.125	.031	.360	.062-.078	.000	.062	.002
MS9354-02	.188	.188	.031	.423	.062-.078	.031	.062	.002
MS9354-03	.250	.250	.031	.457	.062-.078	.062	.062	.003
MS9354-04	.312	.312	.031	.498	.062-.078	.094	.062	.003
MS9354-05	.375	.375	.031	.529	.062-.078	.125	.062	.003
MS9354-06	.438	.438	.031	.560	.062-.078	.156	.062	.004
MS9354-07	.500	.500	.031	.592	.062-.078	.188	.062	.004
MS9354-08	.562	.562	.031	.623	.062-.078	.219	.062	.004
MS9354-09	.625	.625	.031	.654	.062-.078	.250	.062	.005
MS9354-10	.688	.688	.051	.752	.062-.078	.281	.109	.008
MS9354-11	.750	.750	.051	.783	.062-.078	.312	.109	.009
MS9354-12	.812	.812	.051	.814	.062-.078	.344	.109	.011
MS9354-13	.875	.875	.051	.845	.062-.078	.375	.109	.011
MS9354-14	.938	.938	.051	.877	.062-.078	.406	.109	.011
MS9354-15	1.000	1.000	.051	.908	.062-.078	.438	.109	.011
MS9354-16	1.062	1.062	.051	.939	.062-.078	.469	.109	.012
MS9354-17	1.125	1.125	.051	.970	.062-.078	.500	.109	.012
MS9354-18	1.188	1.188	.051	1.002	.062-.078	.531	.109	.013
MS9354-19	1.250	1.250	.064	1.062	.094-.110	.531	.125	.017
MS9354-20	1.312	1.312	.064	1.093	.094-.110	.562	.125	.018
MS9354-21	1.375	1.375	.064	1.125	.094-.110	.594	.125	.018
MS9354-22	1.438	1.438	.064	1.156	.094-.110	.625	.125	.019
MS9354-23	1.500	1.500	.064	1.188	.094-.110	.656	.125	.019
MS9354-24	1.562	1.562	.064	1.219	.094-.110	.688	.125	.020
MS9354-25	1.625	1.625	.064	1.250	.094-.110	.719	.125	.021
MS9354-26	1.688	1.688	.064	1.281	.094-.125	.750	.125	.021
MS9354-27	1.750	1.750	.064	1.312	.094-.125	.781	.125	.022
MS9354-28	1.812	1.812	.064	1.344	.094-.125	.812	.125	.023
MS9354-29	1.875	1.875	.064	1.375	.094-.125	.844	.125	.023
MS9354-30	1.938	1.938	.064	1.406	.094-.125	.875	.125	.024
MS9354-31	2.000	2.000	.064	1.438	.094-.125	.906	.125	.024

MATERIAL: ALUMINUM AMS 4041

REMOVE BURRS AND SHARP EDGES

DIMENSIONS IN INCHES

CLAMP SHALL BE FORMED AS SHOWN. DIMENSION "D" SHALL FALL WITHIN THE SPECIFIED LIMITS WHEN CLAMP

IS ASSEMBLED ON A BAR THE DIAMETER OF WHICH IS EQUAL TO THE NOMINAL TUBE OD WITHIN $\pm .001$

HOLES SHALL BE IN ALIGNMENT WITHIN .010 AND CLAMP SHALL BE FLAT WITHIN .010 THRU CLAMP WIDTH WHEN

ASSEMBLED ON TEST BAR. IN THE FREE POSITION CLAMP MAY SPRING OPEN PROVIDED THE ABOVE CONDITIONS

ARE MET.

DO NOT USE UNASSIGNED PART NUMBERS.

AS & AMS ARE SOCIETY OF AUTOMOTIVE ENGINEERS, INC. PUBLICATIONS.

THIS MILITARY STANDARD WAS DEVELOPED COOPERATIVELY WITH THE MILITARY SERVICES BY THE SAE AEROSPACE PROPULSION DIVISION.

P.A. USAF - 82
Other Cost
Navy - AS**MILITARY STANDARD****MS9354(ASG)**

CLAMP, LOOP-ALUMINUM, .265 HOLE

PROCUREMENT SPECIFICATION

SUPERSEDES:

SHEET 1 OF 1

90 FORM 878-1
1 OCT 82

5340 - P006

Review activities: USAF - 11, 85

This military standard is approved by the Department of the Air Force and the Naval Air Systems Command and is mandatory for use by these activities. All other military activities are required to employ this standard where suitable.

APPROVED 11 Aug 61 REVISED 3 Mar 69