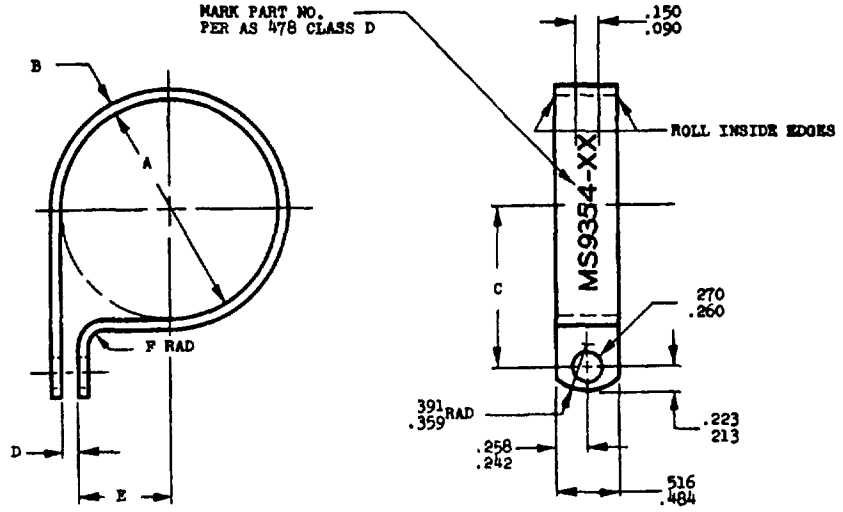
MS9354(ASG)

FSC CLASS 5340



PART NO.		NOM TUBE OD	A DIA BASIC	B ±.005	C (A) ±.010	D	E REF	F RAD ±.016	APPROX WEIGHT LB/EA
MS9354-01		.125	125	031	360	.062-.078	000	.062	.002
MS9354-02		.188	188	031	423	062- 078	031	062	002
MS9354-03		250	250	031	457	.062- 078	062	.062	.003
MS9354-04		.312	312	031	498	.062- 078	094	062	.003
MS9354-05		.375	.375	.031	.529	.062-.078	.125	.062	.003
MS9354-06		.438	.438	031	560	.062- 078	156	062	004
MS9354-07		500	500	.031	592	.062-.078	188	062	.004
MS9354-08		.562	.562	.031	623	.062-.078	219	062	.004
MS9354-09		625	625	031	654	.062- 078	250	.062	005
MS9354-10		688	688	051	.752	062-.078	.281	109	.008
MS9354-11		.750	.750	.051	783	062- 078	.312	109	.009
MS9354-12		.812	.812	.051	.814	062- 078	344	109	.011
MS9354-13		.875	875	051	.845	062-.078	375	.109	.011
MS9354-14		.938	938	.051	877	.062- 078	406	109	011
MS9354-15		1 000	1.000	051	908	062- 078	438	109	011
MS9354-16		1.062	1 062	.051	.939	.062- 078	.469	109	012
MS9354-17		1.125	1.125	051	.970	.062- 078	500	109	.012
MS9354-18		1.188	1 188	051	1 002	062- 078	531	109	013
MS9354-19		1 250	1 250	064	1.062	.094-.110	531	125	017
MS9354-20		1.312	1.312	.064	1 093	094- 110	562	125	.018
MS9354-21		1 375	1.375	064	1 125	.094- 110	594	125	.018
MS9354-22		1.438	1.438	064	1.156	.094- 110	625	.125	.019
MS9354-23		1.500	1 500	064	1.188	.094-.110	.656	.125	.019
MS9354-24		1.562	1 562	.064	1 219	094- 110	688	.125	.020
MS9354-25		1.625	1.625	.064	1 250	094- 110	719	125	.021
MS9354-26		1.688	1.688	064	1 281	.094-.125	750	125	.021
MS9354-27		1 750	1.750	064	1.312	.094-.125	.781	125	.022
MS9354-28		1.812	1.812	064	1.344	.094-.125	812	125	.023
MS9354-29		1 875	1.875	064	1 375	.094- 125	844	125	.023
MS9354-30		1.938	1 938	.064	1 406	094-.125	875	125	.024
MS9354-31		2.000	2 000	.064	1.438	.094-.125	906	125	.024

MATERIAL: ALUMINUM AMS 4041
REMOVE BURRS AND SHARP EDGES
DIMENSIONS IN INCHES
CLAMP SHALL BE FORMED AS SHOWN. DIMENSION "D" SHALL FALL WITHIN THE SPECIFIED LIMITS WHEN CLAMP IS ASSEMBLED ON A BAR THE DIAMETER OF WHICH IS EQUAL TO THE NOMINAL TUBE OD WITHIN ± 001
HOLES SHALL BE IN ALIGNMENT WITHIN .010 AND CLAMP SHALL BE FLAT WITHIN .010 THRU CLAMP WIDTH WHEN ASSEMBLED ON TEST BAR. IN THE FREE POSITION CLAMP MAY SPRING OPEN PROVIDED THE ABOVE CONDITIONS ARE MET.
DO NOT USE UNASSIGNED PART NUMBERS.

AS & AMS ARE SOCIETY OF AUTOMOTIVE ENGINEERS, INC. PUBLICATIONS. (A)
THIS MILITARY STANDARD WAS DEVELOPED COOPERATIVELY WITH THE MILITARY SERVICES BY THE SAE AEROSPACE PROPULSION DIVISION. (A)

APPROVED 11 Aug 61 REVISED (A) 3 Mar 69

P.A. USAF - 82
Other Cust
Navy - AS

MILITARY STANDARD

CLAMP, LOOP-ALUMINUM, .265 HOLE

MS9354(ASG)

PROCUREMENT SPECIFICATION: NONE
SUPERSEDING:
SHEET 1 OF 1

DD FORM 1673-1
1 OCT 62

5340 - P006

This military standard is approved by the Department of the Air Force and the Naval Air Systems Command and is mandatory for use by these activities. All other military activities are required to employ this standard where suitable.

Review activities: USAF - 11, 85

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