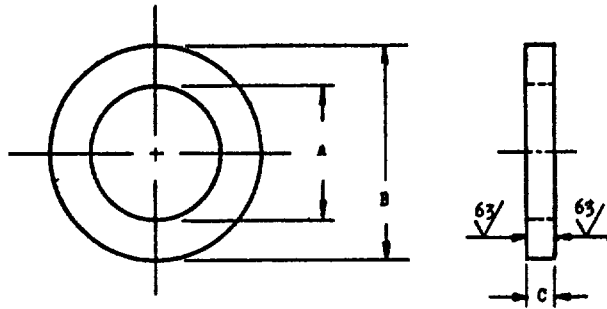


FED. SUP CLASS
5310

MS9321 (ASB)



PART NUMBER	NOMINAL SIZE	A + .010 - .005	B ± .010	C ± .005	APPROX WEIGHT LB/100
MS9321-04	.099	.119	.250	.031	.04
MS9321-05	.112	.135	.312	.031	.05
MS9321-06	.125	.150	.312	.043	.06
MS9321-07	.138	.159	.375	.043	.11
MS9321-08	.164	.184	.375	.050	.15
MS9321-09	.190	.213	.438	.062	.20
MS9321-10	.250	.276	.500	.062	.24
MS9321-11	.312	.338	.625	.062	.40
MS9321-12	.375	.401	.750	.078	.70
MS9321-13	.438	.463	.875	.094	1.20
MS9321-14	.500	.526	1.000	.109	1.80
MS9321-15	.562	.588	1.125	.125	2.60
MS9321-16	.625	.651	1.250	.141	3.60
MS9321-17	.750	.776	1.500	.172	6.30
MS9321-18	.875	.901	1.750	.203	10.20
MS9321-19	1.000	1.026	2.000	.234	15.40

1. MATERIAL: CORROSION RESISTANT STEEL AMS 5510
2. WASHER FACES SHALL BE FLAT WITHIN .003 AND PARALLEL WITHIN .002 FIR.
3. REMOVE BURRS AND SHARP EDGES.
4. SURFACE ROUGHNESS: AS 291.
5. DIA A AND B TO BE CONCENTRIC WITHIN .010 FIR.
6. DIMENSIONS IN INCHES.
7. MARK PART NO. AND MANUFACTURERS IDENTIFICATION PER AS 478-37.
8. DO NOT USE UNASSIGNED PART NUMBERS.

AS & AMS ARE SOCIETY OF AUTOMOTIVE ENGINEERS, INC. PUBLICATIONS.
THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE.

P.A. USAF - AFSC	TITLE	MILITARY STANDARD
Other Cust Navy - Wep	WASHER, FLAT - AMS 5510	MS9321 (ASB)
PROCUREMENT SPECIFICATION INDEX	SUPERSEDES	SHEET 1 OF 1

NOTICE—When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility, nor any obligation whatsoever, and the fact that the Government may have furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner endorsing the product or any other person or corporation, or conveying any rights or permission to manufacturer, use, or sell any patented invention that may in any way be related thereto.

This standard has been approved by the BuAer (Department of the Navy) and the Department of the USAF and is mandatory for use by their activity. All other military activities are requested to employ this standard where suitable.

APPROVED 6 Feb 63 REVISED