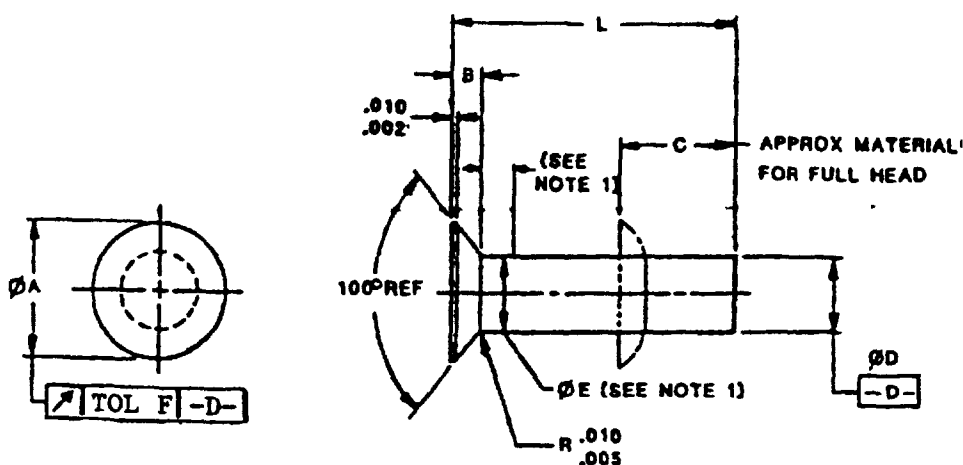


THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION
 BY THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DOCS
 IT ATTENTION: NONE



Form Approved
 OMB No. 0704-0188

TABLE I

NOMINAL SIZE	ØA	B $\begin{smallmatrix} +.001 \\ -.003 \end{smallmatrix}$	C	ØD	ØE	F
.062	.099 - .107	.022	.094	.061 - .063	.061 - .064	.005
.094	.164 - .172	.036	.141	.093 - .095	.093 - .096	.005
.125	.210 - .218	.042	.188	.123 - .126	.123 - .128	.005
.156	.272 - .280	.055	.234	.154 - .157	.154 - .159	.010
.188	.337 - .347	.070	.281	.186 - .189	.186 - .191	.010
.250	.460 - .470	.095	.375	.248 - .252	.248 - .254	.015
.312	.548 - .558	.106	.469	.310 - .314	.310 - .316	.015
.375	.678 - .688	.134	.562	.373 - .377	.373 - .379	.015

REQUIREMENTS:

1. MATERIAL. NICKEL-COPPER ALLOY (NICKEL UNS N04400) IN ACCORDANCE WITH AMS 7233.
2. REMOVE BURRS AND BREAK SHARP EDGES .000-015.
3. PART NUMBER. THE PART NUMBER SHALL CONSIST OF THE BASIC SPECIFICATION SHEET NUMBER FOLLOWED BY A DASH NUMBER TAKEN FROM TABLE II.

EXAMPLE: MS9318-002 - RIVET, SOLID - 100° FL. HD., .062 DIA., .125 LENGTH.
 MS9318-098 - RIVET, SOLID - 100° FL. HD., .125 DIA., .250 LENGTH.

NOTES:

1. DISTANCE .060 FOR LENGTHS .188 AND SHORTER AND .100 FOR LENGTHS LONGER THAN .188.
2. DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ANSI Y14.5M.
3. IDENTIFICATION: MARK MS9318-XXX AND MANUFACTURER'S IDENTIFICATION ON CONTAINER.
4. DO NOT USE UNASSIGNED PART NUMBERS.

AS AND AMS ARE SAE PUBLICATIONS.

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE SAE E25 COMMITTEE, GENERAL STANDARDS FOR AEROSPACE PROPULSION SYSTEMS.

(B) ENTIRE STANDARD REVISED

INCH - POUND

PREPARING ACTIVITY AIR FORCE-82
 CUSTODIANS ARMY- AV NAVY- AS
 AIR FORCE- 99 DIA-
 REVIEW 11JS
 USER ME
 PROJECT NUMBER 5320-0773

MILITARY SPECIFICATION SHEET
 TITLE
 RIVET, SOLID-100°
 FLUSH HEAD, AMS 7233

SPECIFICATION SHEET NUMBER
MS9318B 19 June 1991
 SUPERSEDING
 MS9318A 24 JUNE 74
 AMSC- N/A FSC - 5320

DISTRIBUTION STATEMENT

A Approved for public release; distribution is unlimited

Page 1 of 2

THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DOORS SPECIFIED IN THE SOLICITATION: NONE

THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE

TABLE 11

FOR SIZE	.062	.094	.125	.156	.188	.250	.312	.375
	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.
.125	MS9318-002	MS9318-020	MS9318-096	MS9318-146	MS9318-194	MS9318-244	MS9318-294	MS9318-344
.156	MS9318-003	MS9318-021	MS9318-097	MS9318-147	MS9318-195	MS9318-245	MS9318-295	MS9318-345
.188	MS9318-004	MS9318-022	MS9318-098	MS9318-148	MS9318-196	MS9318-246	MS9318-296	MS9318-346
.219	MS9318-005	MS9318-023	MS9318-099	MS9318-149	MS9318-197	MS9318-247	MS9318-297	MS9318-347
.250	MS9318-006	MS9318-024	MS9318-100	MS9318-150	MS9318-198	MS9318-248	MS9318-298	MS9318-348
.281	MS9318-007	MS9318-025	MS9318-101	MS9318-151	MS9318-199	MS9318-249	MS9318-299	MS9318-349
.312	MS9318-008	MS9318-026	MS9318-102	MS9318-152	MS9318-200	MS9318-250	MS9318-300	MS9318-350
.344	MS9318-009	MS9318-027	MS9318-103	MS9318-153	MS9318-201	MS9318-251	MS9318-301	MS9318-351
.375	MS9318-010	MS9318-028	MS9318-104	MS9318-154	MS9318-202	MS9318-252	MS9318-302	MS9318-352
.406	MS9318-011	MS9318-029	MS9318-105	MS9318-155	MS9318-203	MS9318-253	MS9318-303	MS9318-353
.438	MS9318-012	MS9318-030	MS9318-106	MS9318-156	MS9318-204	MS9318-254	MS9318-304	MS9318-354
.469	MS9318-013	MS9318-031	MS9318-107	MS9318-157	MS9318-205	MS9318-255	MS9318-305	MS9318-355
.500	MS9318-014	MS9318-032	MS9318-108	MS9318-158	MS9318-206	MS9318-256	MS9318-306	MS9318-356
.531	MS9318-015	MS9318-033	MS9318-109	MS9318-159	MS9318-207	MS9318-257	MS9318-307	MS9318-357
.562	MS9318-016	MS9318-034	MS9318-110	MS9318-160	MS9318-208	MS9318-258	MS9318-308	MS9318-358
.594	MS9318-017	MS9318-035	MS9318-111	MS9318-161	MS9318-209	MS9318-259	MS9318-309	MS9318-359
.625	MS9318-018	MS9318-036	MS9318-112	MS9318-162	MS9318-210	MS9318-260	MS9318-310	MS9318-360
.656		MS9318-037	MS9318-113	MS9318-163	MS9318-211	MS9318-261	MS9318-311	MS9318-361
.688		MS9318-038	MS9318-114	MS9318-164	MS9318-212	MS9318-262	MS9318-312	MS9318-362
.719		MS9318-039	MS9318-115	MS9318-165	MS9318-213	MS9318-263	MS9318-313	MS9318-363
.750		MS9318-040	MS9318-116	MS9318-166	MS9318-214	MS9318-264	MS9318-314	MS9318-364
.781		MS9318-041	MS9318-117	MS9318-167	MS9318-215	MS9318-265	MS9318-315	MS9318-365
.812		MS9318-042	MS9318-118	MS9318-168	MS9318-216	MS9318-266	MS9318-316	MS9318-366
.844		MS9318-043	MS9318-119	MS9318-169	MS9318-217	MS9318-267	MS9318-317	MS9318-367
.875		MS9318-044	MS9318-120	MS9318-170	MS9318-218	MS9318-268	MS9318-318	MS9318-368
.906		MS9318-045	MS9318-121	MS9318-171	MS9318-219	MS9318-269	MS9318-319	MS9318-369
.938		MS9318-046	MS9318-122	MS9318-172	MS9318-220	MS9318-270	MS9318-320	MS9318-370
1.000		MS9318-047	MS9318-123	MS9318-173	MS9318-221	MS9318-271	MS9318-321	MS9318-371
1.062		MS9318-048	MS9318-124	MS9318-174	MS9318-222	MS9318-272	MS9318-322	MS9318-372
1.125		MS9318-049	MS9318-125	MS9318-175	MS9318-223	MS9318-273	MS9318-323	MS9318-373
1.188		MS9318-050	MS9318-126	MS9318-176	MS9318-224	MS9318-274	MS9318-324	MS9318-374
1.250		MS9318-051	MS9318-127	MS9318-177	MS9318-225	MS9318-275	MS9318-325	MS9318-375
1.312		MS9318-052	MS9318-128	MS9318-178	MS9318-226	MS9318-276	MS9318-326	MS9318-376
1.375		MS9318-053	MS9318-129	MS9318-179	MS9318-227	MS9318-277	MS9318-327	MS9318-377
1.438		MS9318-054	MS9318-130	MS9318-180	MS9318-228	MS9318-278	MS9318-328	MS9318-378
1.500		MS9318-055	MS9318-131	MS9318-181	MS9318-229	MS9318-279	MS9318-329	MS9318-379

Form Approved
OMB No 0704-0188

PREPARING ACTIVITY AIR FORCE-82
CUSTODIANS ARMY- AV NAVY- AS
AIR FORCE- 99 DLA-
REVIEW 11/JS
USER ME
PROJECT NUMBER 5320-0773
DISTRIBUTION STATEMENT

MILITARY SPECIFICATION SHEET
TITLE RIVET,SOLID-100°
FLUSH HEAD, AMS 7233

SPECIFICATION SHEET NUMBER
MS9318B 19 June 1991
SUPERSEDING
MS9318A 24 JUNE 74
AMSC- N/A FSC - 5320

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