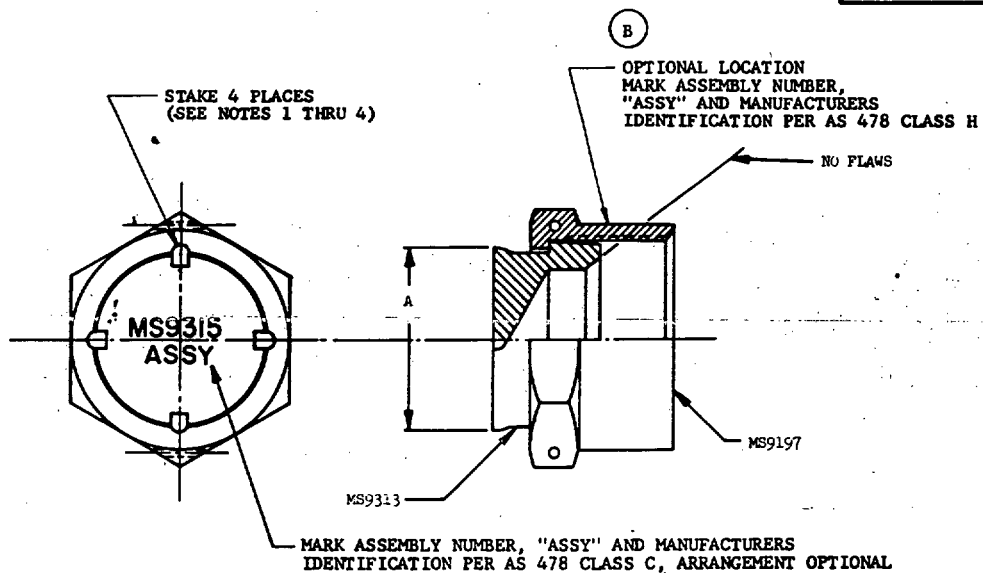


**MS9315 (ASG)**FED. SUP CLASS  
4730

ASSEMBLY NO.	NOM TUBE OD (REF)	NUT	CAP	A MIN	APPROX WEIGHT LB/100
MS9315-02	.125	MS9197-02	MS9313-02	.200	1.58
MS9315-03	.188	MS9197-03	MS9313-03	.250	2.11
MS9315-04	.250	MS9197-04	MS9313-04	.325	2.93
MS9315-05	.312	MS9197-05	MS9313-05	.395	4.04
MS9315-06	.375	MS9197-06	MS9313-06	.460	4.59
MS9315-07	.438	MS9197-07	MS9313-07	.520	5.60
MS9315-08	.500	MS9197-08	MS9313-08	.590	7.95
MS9315-09	.562	MS9197-09	MS9313-09	.655	9.13
MS9315-10	.625	MS9197-10	MS9313-10	.720	10.67
MS9315-11	.688	MS9197-11	MS9313-11	.790	13.53
MS9315-12	.750	MS9197-12	MS9313-12	.855	16.30
MS9315-14	.875	MS9197-14	MS9313-14	.980	20.25
MS9315-16	1.000	MS9197-16	MS9313-16	1.110	23.56
MS9315-18	1.125	MS9197-18	MS9313-18	1.235	33.74
MS9315-20	1.250	MS9197-20	MS9313-20	1.365	37.02
MS9315-24	1.500	MS9197-24	MS9313-24	1.635	51.51
MS9315-28	1.750	MS9197-28	MS9313-28	1.910	76.61
MS9315-32	2.000	MS9197-32	MS9313-32	2.185	91.65
MS9315-40	2.500	MS9197-40	MS9313-40	2.685	118.37
MS9315-48	3.000	MS9197-48	MS9313-48	3.200	153.98

- DO NOT SUPPORT CAP ON SEAT DURING STAKING OR MARKING OF NUMBER.
- CAP MUST BE FREE FROM DEFECTS (CRACKS, ETC.) AS A RESULT OF STAKING.
- NUT MUST SPIN FREELY ON CAP AFTER STAKING.
- MINIMUM PUSH-OUT FORCE 10 POUNDS.
- DIMENSIONS IN INCHES.
- DO NOT USE UNASSIGNED PART NUMBERS.

AS & AMS ARE SOCIETY OF AUTOMOTIVE ENGINEERS, INC. PUBLICATIONS.  
THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE.

P.A. USAF - 11	TITLE	MILITARY STANDARD
Other Cust Navy - AS	CAP ASSEMBLY, TUBE - AMS 5646, SILVER PLATED NUT	<b>MS9315 (ASG)</b>
PROCUREMENT SPECIFICATION NOTE	SUPERSEDES:	SHEET 1 OF 1

Reviewers and Users:  
USAF - 11  
Navy - AS

This standard has been approved by the USAF (11) and the Department of the Navy and is mandatory for use by their activity. All other military activities are required to employ this standard where suitable.

REVISED A 12 Aug 64 B 20 Dec 66

APPROVED 21 DEC 62