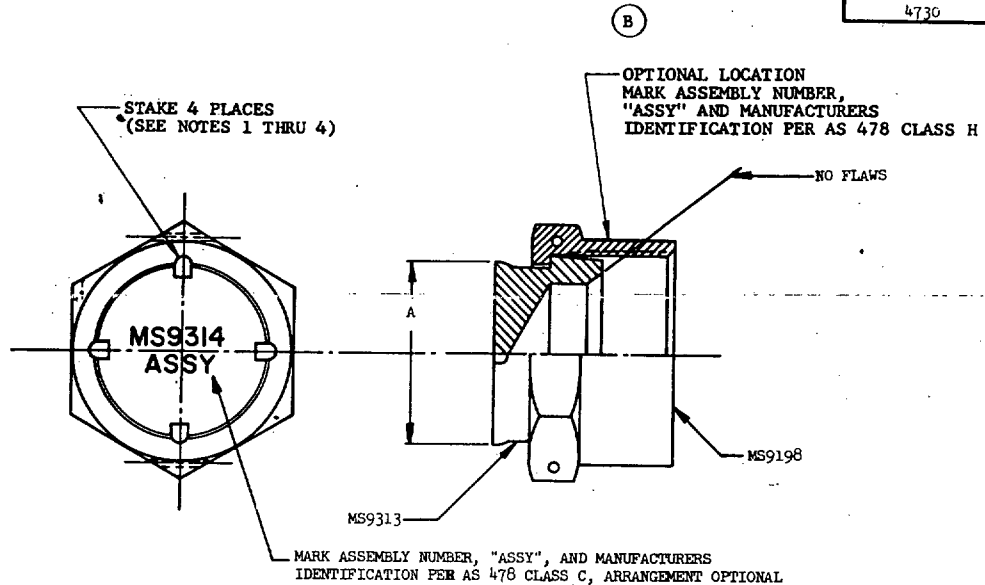


MS9314 (ASG)FED. SUP CLASS
4730

ASSEMBLY NO.	NOM TUBE OD (REF)	NUT	CAP	A MIN	APPROX WEIGHT LB/100
MS9314-02	.125	MS9198-02	MS9313-02	.200	1.58
MS9314-03	.188	MS9198-03	MS9313-03	.260	2.11
MS9314-04	.250	MS9198-04	MS9313-04	.325	2.83
MS9314-05	.312	MS9198-05	MS9313-05	.395	4.04
MS9314-06	.375	MS9198-06	MS9313-06	.460	4.59
MS9314-07	.438	MS9198-07	MS9313-07	.520	5.60
MS9314-08	.500	MS9198-08	MS9313-08	.590	7.95
MS9314-09	.562	MS9198-09	MS9313-09	.655	9.13
MS9314-10	.625	MS9198-10	MS9313-10	.720	10.67
MS9314-11	.688	MS9198-11	MS9313-11	.790	13.53
MS9314-12	.750	MS9198-12	MS9313-12	.855	16.30
MS9314-14	.875	MS9198-14	MS9313-14	.980	20.25
MS9314-16	1.000	MS9198-16	MS9313-16	1.110	23.56
MS9314-18	1.125	MS9198-18	MS9313-18	1.235	33.74
MS9314-20	1.250	MS9198-20	MS9313-20	1.365	37.02
MS9314-24	1.500	MS9198-24	MS9313-24	1.635	51.51
MS9314-28	1.750	MS9198-28	MS9313-28	1.910	76.61
MS9314-32	2.000	MS9198-32	MS9313-32	2.185	91.65
MS9314-40	2.500	MS9198-40	MS9313-40	2.685	118.37
MS9314-48	3.000	MS9198-48	MS9313-48	3.200	153.98

- DO NOT SUPPORT CAP ON SEAT DURING STAKING OR MARKING OF NUMBER.
- CAP MUST BE FREE FROM DEFECTS (CRACKS, ETC.) AS A RESULT OF STAKING.
- NUT MUST SPIN FREELY ON CAP AFTER STAKING.
- MINIMUM PUSH-OUT FORCE 10 POUNDS.
- DIMENSIONS IN INCHES.
- DO NOT USE UNASSIGNED PART NUMBERS.

AS & AMS ARE SOCIETY OF AUTOMOTIVE ENGINEERS, INC. PUBLICATIONS.
THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE.

P.A. USAP - 11	TITLE CAP ASSEMBLY, TUBE - AMS 5646	MILITARY STANDARD MS9314 (ASG)
Other Cust Navy - AS		
PROCUREMENT SPECIFICATION NONE	SUPERSEDES	SHEET 1 OF 1

Reviewers and Users:
USAF - 11
Navy - AS

This standard has been approved by the Department of the Navy and is mandatory for use by that activity. All other military activities are required to employ this standard where suitable.

APPROVED 21 Dec 62
REVISED A 12 Aug 64 B 20 Dec 66