

**INCH-POUND**

**MS9287A  
AMENDMENT 1  
8 JULY 2003**

**MILITARY STANDARD**

**BOLT, MACHINE-STEEL AMS 6322,  
BLACK OXIDE, HEXAGON HEAD, .4375-20 UNJF-3A**

**This amendment forms a part of MS9287A, dated 26 OCTOBER 1972,  
and is approved for use by all Departments and Agencies of the  
Department of Defense.**

**PAGE 1**

**Bolt illustration view at the right: Delete "MIL-S-8879" from ".4375-20 UNJF-3A SPEC MIL-S-8879" and  
substitute "AS8879".**

**For view A enlarged view: Add "(SEE NOTE 15)" after ".648 DIA MIN BEARING SURFACE".**

**Add the word "NOTES:" above note 1.**

**Note 9: Delete "AMS 7452" and substitute "'AS7452".**

**Note 11: Delete "AS291" and substitute "ASME B46.1".**

**Add new note: "15. BEARING SURFACE: BEARING SURFACE SHALL BE FLAT AND WASHER  
FACED. DIAMETER OF BEARING SURFACE SHALL BE EQUAL TO THE MAXIMUM WIDTH  
ACROSS FLATS WITHIN A TOLERANCE OF MINUS 10% IN ACCORDANCE WITH ASME B18.2.1."**

**Custodians:  
Navy - AS  
DLA - IS**

**Preparing Activity:  
DLA-IS**

**(Project 5306-2709)**

**AMSC N/A  
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**FSC 5306**