

INCH-POUND

**MS9287A
AMENDMENT 1
8 JULY 2003**

MILITARY STANDARD

**BOLT, MACHINE-STEEL AMS 6322,
BLACK OXIDE, HEXAGON HEAD, .4375-20 UNJF-3A**

**This amendment forms a part of MS9287A, dated 26 OCTOBER 1972,
and is approved for use by all Departments and Agencies of the
Department of Defense.**

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Bolt illustration view at the right: Delete "MIL-S-8879" from ".4375-20 UNJF-3A SPEC MIL-S-8879" and substitute "AS8879".

For view A enlarged view: Add "(SEE NOTE 15)" after ".648 DIA MIN BEARING SURFACE".

Add the word "NOTES:" above note 1.

Note 9: Delete "AMS 7452" and substitute "AS7452".

Note 11: Delete "AS291" and substitute "ASME B46.1".

Add new note: "15. BEARING SURFACE: BEARING SURFACE SHALL BE FLAT AND WASHER FACED. DIAMETER OF BEARING SURFACE SHALL BE EQUAL TO THE MAXIMUM WIDTH ACROSS FLATS WITHIN A TOLERANCE OF MINUS 10% IN ACCORDANCE WITH ASME B18.2.1."

**Custodians:
Navy - AS
DLA - IS**

**Preparing Activity:
DLA-IS**

(Project 5306-2709)

**AMSC N/A
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