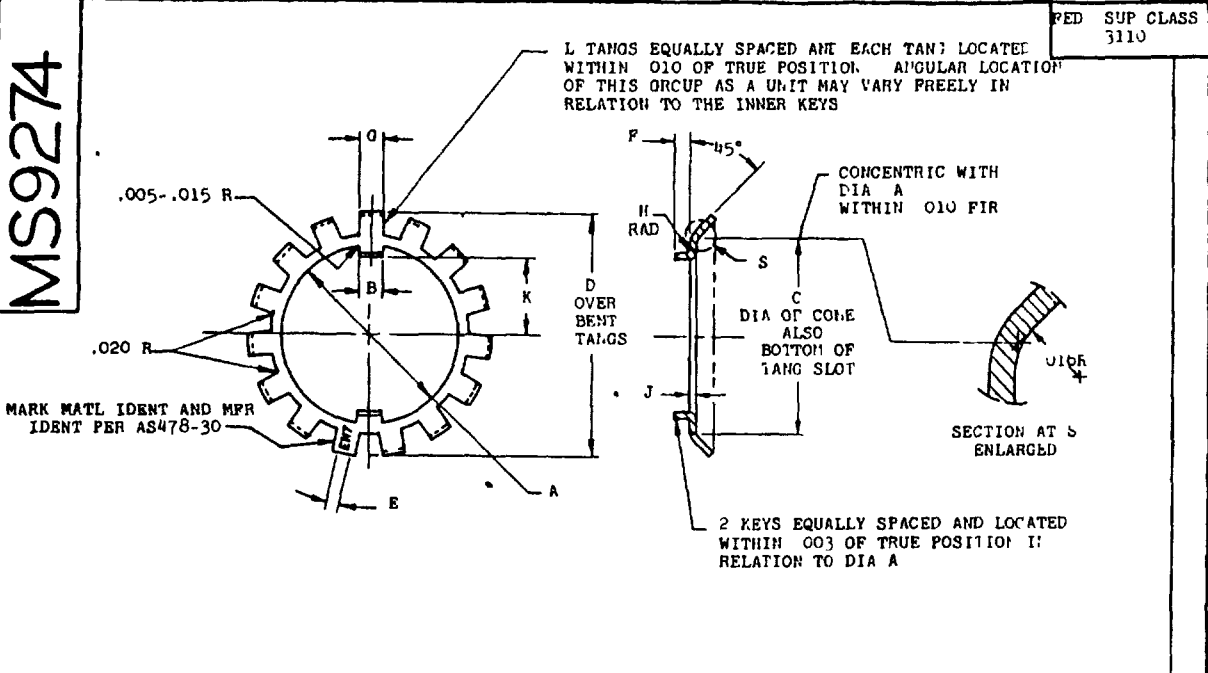


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MS9274



FED SUP CLASS
3110

PART NUMBER	NOMINAL BEARING BORE DIA	A + 0.10 - 0.00	B	C + 0.20 - 0.00	D + 0.00 - 0.30	E ± 0.30	F + 0.00 - 0.20	G	H ± 0.05	J	K + 0.00 - .30	L	APPROX WEIGHT LP
MS9274-10	.97	.427	.105-.115	.531	.828	.060	.094	.064-.094	.010	.029-.035	.100	.000	.002
MS9274-11	.4724	.507	.105-.115	.625	.922	.060	.094	.084-.094	.020	.029-.035	.100	.000	.003
MS9274-12	.5906	.616	.105-.115	.750	1.094	.060	.094	.084-.091	.030	.029-.035	.211	.111	.004
MS9274-13	.6693	.694	.105-.115	.875	1.203	.060	.094	.084-.094	.030	.029-.035	.250	.111	.005
MS9274-14	.7874	.820	.156-.176	1.000	1.375	.080	.094	.140-.156	.030	.036-.044	.304	.111	.010
MS9274-15	.9843	1.010	.156-.176	1.188	1.562	.080	.125	.140-.156	.040	.036-.044	.300	.111	.012
MS9274-16	1.1811	1.207	.156-.176	1.438	1.859	.080	.125	.146-.156	.040	.036-.044	.490	.111	.015
MS9274-17	1.3780	1.420	.156-.176	1.656	2.078	.120	.125	.146-.156	.040	.040-.044	.510	.111	.021
MS9274-18	1.5748	1.620	.280-.300	1.844	2.250	.120	.125	.204-.220	.040	.040-.044	.780	.111	.026
MS9274-19	1.7717	1.835	.280-.300	2.062	2.500	.120	.150	.204-.220	.040	.040-.044	.730	.111	.030
MS9274-20	1.9685	2.020	.280-.300	2.250	2.888	.120	.156	.204-.220	.040	.040-.044	.880	.111	.032
MS9274-21	2.1654	2.230	.280-.300	2.500	2.953	.120	.156	.204-.220	.050	.058-.064	.950	.111	.046
MS9274-22	2.3622	2.420	.280-.300	2.688	3.188	.120	.150	.204-.220	.050	.058-.064	1.000	.111	.050
MS9274-23	2.5591	2.605	.280-.300	2.875	3.375	.120	.156	.204-.220	.050	.058-.064	1.152	.111	.054
MS9274-24	2.7559	2.800	.280-.300	3.094	3.594	.120	.250	.204-.220	.060	.058-.064	1.242	.111	.060
MS9274-25	2.9528	2.990	.280-.300	3.375	3.922	.120	.250	.297-.312	.070	.058-.064	1.370	.111	.080
MS9274-26	3.1496	3.200	.340-.360	3.594	4.141	.120	.250	.297-.312	.070	.058-.064	1.428	.111	.091
MS9274-27	3.3465	3.410	.340-.360	3.812	4.359	.120	.250	.297-.312	.080	.058-.064	1.525	.111	.094
MS9274-28	3.5433	3.580	.340-.360	4.000	4.547	.120	.250	.297-.312	.080	.058-.064	1.610	.111	.098
MS9274-29	3.7402	3.800	.340-.360	4.219	4.812	.120	.250	.297-.312	.080	.058-.064	1.720	.111	.104
MS9274-30	3.9370	3.990	.340-.360	4.406	5.000	.120	.312	.297-.312	.080	.058-.064	1.815	.111	.107
MS9274-31	4.1339	4.190	.340-.360	4.594	5.183	.120	.312	.360-.375	.080	.058-.064	1.915	.111	.117
MS9274-32	4.3307	4.400	.340-.360	4.812	5.406	.120	.312	.360-.375	.080	.058-.064	2.020	.111	.121

MATERIAL CORROSION AND HEAT RESISTANT STEEL AMS 5510

BREAK SHARP EDGES .003-.015 UNLESS OTHERWISE SPECIFIED.
 DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED TOLERANCES, LINEAR DIMENSIONS ±.010,
 ANGULAR DIMENSIONS ±2°
 DO NOT USE UNASSIGNED PART NUMBERS
 TRUE POSITION TOLERANCE SPECIFIED IS FOR MAXIMUM MATERIAL CONDITION

INACTIVE FOR DESIGN AFTER 26 OCTOBER 1972.
NO SUPERSEDING STANDARD.

AS & AMS ARE SAE PUBLICATIONS.
 THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE

CUSTODIANS Navy - AS P.A. USAF - II	MILITARY STANDARD		MS9274
	WASHER, KEY-DOUBLE, BEARING RETAINING, AMS5510		
PROCUREMENT SPECIFICATION None			SHEET 1 OF 1

APPROVED 10 Feb 60
 REVISED 7 Sep 52
 26 Oct 72