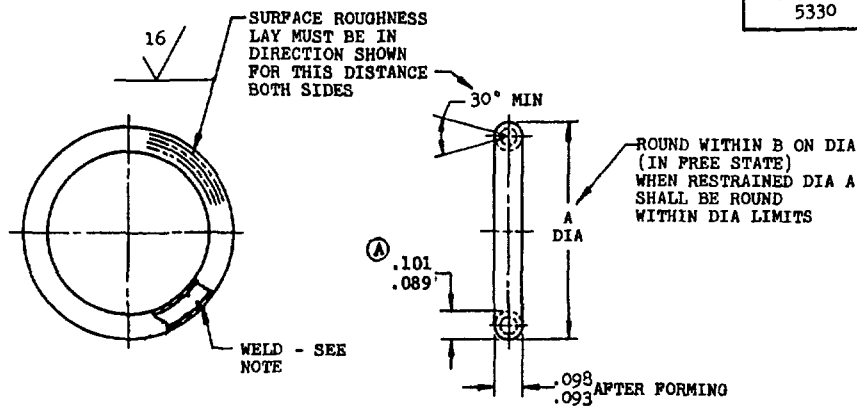


MS9204 (ASG)FED. SUP CLASS.
5330

PART NO.	FIIN	A +.005 -.000	B	APPROX WEIGHT LB/100	PART NO.	FIIN	A +.005 -.000	B	APPROX WEIGHT LB/100
*MS9204-010		1.000	.030	.230	MS9204-053		3.125	.060	.719
MS9204-012		1.031	.030	.237	MS9204-054		3.188	.060	.733
MS9204-013		1.062	.030	.244	MS9204-055		3.250	.060	.747
MS9204-014		1.094	.030	.252	MS9204-056		3.312	.060	.762
*MS9204-015		1.125	.030	.259	MS9204-057		3.375	.060	.776
MS9204-016		1.156	.030	.266	MS9204-058		3.438	.060	.791
MS9204-017		1.188	.030	.273	*MS9204-059		3.500	.060	.805
MS9204-018		1.219	.030	.280	MS9204-060		3.562	.060	.819
*MS9204-019		1.250	.030	.287	MS9204-061		3.625	.060	.834
MS9204-020		1.281	.030	.295	MS9204-062		3.688	.060	.848
MS9204-021		1.312	.030	.302	MS9204-063		3.750	.060	.862
MS9204-022		1.344	.030	.309	MS9204-064		3.812	.060	.877
*MS9204-023		1.375	.030	.316	MS9204-065		3.875	.060	.891
MS9204-024		1.406	.030	.323	MS9204-066		3.938	.060	.906
MS9204-025		1.438	.030	.331	*MS9204-067		4.000	.060	.920
MS9204-026		1.469	.030	.338	MS9204-068		4.125	.060	.949
*MS9204-027		1.500	.030	.345	MS9204-071		4.250	.060	.977
MS9204-028		1.562	.030	.359	MS9204-073		4.375	.060	1.006
MS9204-029		1.625	.030	.374	*MS9204-075		4.500	.060	1.035
MS9204-030		1.688	.030	.388	MS9204-077		4.625	.060	1.064
*MS9204-031		1.750	.030	.402	MS9204-079		4.750	.060	1.092
MS9204-032		1.812	.030	.417	MS9204-081		4.875	.060	1.121
MS9204-033		1.875	.030	.431	*MS9204-083		5.000	.060	1.150
MS9204-034		1.938	.030	.446	MS9204-085		5.125	.090	1.179
*MS9204-035		2.000	.030	.460	MS9204-087		5.250	.090	1.207
MS9204-036		2.062	.030	.474	MS9204-089		5.375	.090	1.236
MS9204-037		2.125	.030	.489	*MS9204-091		5.500	.090	1.265
MS9204-038		2.188	.030	.503	MS9204-095		5.750	.090	1.322
*MS9204-039		2.250	.030	.517	*MS9204-099		6.000	.090	1.380
MS9204-040		2.312	.030	.532	MS9204-103		6.250	.090	1.437
MS9204-041		2.375	.030	.546	MS9204-107		6.500	.090	1.495
MS9204-042		2.438	.030	.561	MS9204-111		6.750	.090	1.552
*MS9204-043		2.500	.030	.575	*MS9204-115		7.000	.090	1.610
MS9204-044		2.562	.060	.589	MS9204-119		7.250	.090	1.667
MS9204-045		2.625	.060	.604	MS9204-123		7.500	.090	1.725
MS9204-046		2.688	.060	.618	MS9204-127		7.750	.090	1.782
*MS9204-047		2.750	.060	.632	*MS9204-131		8.000	.090	1.840
MS9204-048		2.812	.060	.647	MS9204-135		8.250	.090	1.897
MS9204-049		2.875	.060	.661	MS9204-139		8.500	.090	1.955
MS9204-050		2.938	.060	.676	MS9204-143		8.750	.090	2.012
*MS9204-051		3.000	.060	.690	*MS9204-147		9.000	.090	2.070
MS9204-052		3.062	.060	.704	MS9204-151		9.250	.090	2.127

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE.

P.A. NAVY-AS I

Other Code

USAF-68 B

PROCUREMENT SPECIFICATION

None

GASKET - METAL O-RING, .094 TUBE X .010 WALL, CRES

MILITARY STANDARD**MS9204 (ASG)**

SHEET 1 OF 2

MS FORM 233
1 NOV 59

01 26179

Review activities:
Navy - AS
USAF - II - 69

This military standard is approved by the Department of the Air Force and the Naval Air Systems Command and is mandatory for use by these activities. All other military activities are required to employ this standard where suitable.

APPROVED 16 Nov 59
REVISED 23 Jan 1967

MS9204 (ASG)FED. SUP CLASS.
5330

PART NO.	FIIN	A +.005 -.000	B	APPROX WEIGHT LB/100
MS9204-155		9.500	.090	2.185
MS9204-159		9.750	.090	2.242
*MS9204-163		10.000	.090	2.300
MS9204-167		10.250	.125	2.357
MS9204-171		10.500	.125	2.415
MS9204-175		10.750	.125	2.472
*MS9204-179		11.000	.125	2.530
MS9204-183		11.250	.125	2.587
MS9204-187		11.500	.125	2.645
MS9204-191		11.750	.125	2.702
*MS9204-195		12.000	.125	2.760
MS9204-203		12.500	.190	2.875
MS9204-211		13.000	.190	2.990
MS9204-219		13.500	.190	3.105
MS9204-227		14.000	.190	3.220

RING SHALL BE FLAT WITHIN B.

*PREFERRED SIZES

MATERIAL: CORROSION AND HEAT RESISTANT STEEL TUBING AMS 5570 OR AMS 5576. TUBE SIZE .093-.097 DIA, WALL THICKNESS .009-.011.

- (A) FINISH WELD FLUSH WITH TUBE OD. SMOOTH BLEND WITHIN .125 OF WELD. DIMENSIONS AT BLEND SHALL NOT BE MORE THAN .004 BELOW ADJACENT SURFACES.
- MANUFACTURING SPECIFICATION: AMS 7325
- SURFACE ROUGHNESS: AS 291
- DIMENSIONS IN INCHES.
- DO NOT USE UNASSIGNED PART NUMBERS.

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE.

P.A. NAVY - AS

Other Comd
USAF - 69PROCUREMENT SPECIFICATION
None**MILITARY STANDARD**

GASKET - METAL O-RING, .094 TUBE X .010 WALL, CRES

MS9204 (ASG)

SHEET 2 OF 2

APPROVED 16 Nov 59 REVISED (1) FOR CHANGES SEE SHEETS 1 & 2.

Review activities:
NAVY - AS
USAF - 11 - 69

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NS FORM 233
1 NOV 59

U.S. GOVERNMENT PRINTING OFFICE: 1957-251-314/425

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