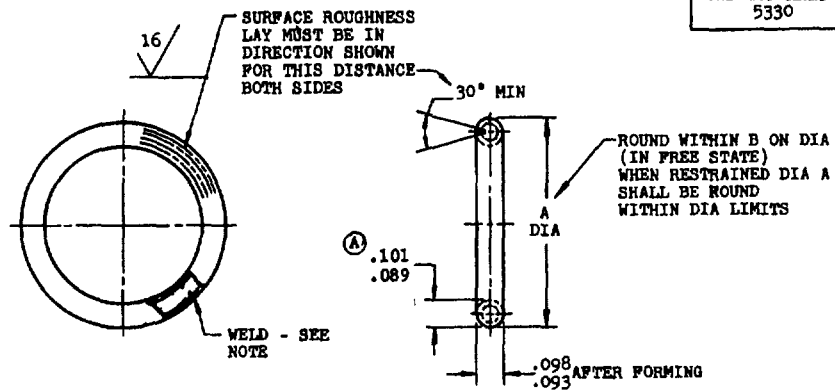


MS9203 (ASG)FRD SUP CLASS
5330

PART NO.	FIIN	A +.005 -.000	B	APPROX WEIGHT LB/100	PART NO.	FIIN	A +.005 -.000	B	APPROX WEIGHT LB/100
*MS9203-010		1.000	.030	.140	MS9203-053		3.125	.060	.437
MS9203-012		1.031	.030	.144	MS9203-054		3.188	.060	.446
MS9203-013		1.062	.030	.149	MS9203-055		3.250	.060	.455
MS9203-014		1.094	.030	.153	MS9203-056		3.312	.060	.464
*MS9203-015		1.125	.030	.157	MS9203-057		3.375	.060	.472
MS9203-016		1.156	.030	.162	MS9203-058		3.438	.060	.481
MS9203-017		1.188	.030	.166	*MS9203-059		3.500	.060	.490
MS9203-018		1.219	.030	.171	MS9203-060		3.562	.060	.499
*MS9203-019		1.250	.030	.175	MS9203-061		3.625	.060	.507
MS9203-020		1.281	.030	.179	MS9203-062		3.688	.060	.516
MS9203-021		1.312	.030	.184	MS9203-063		3.750	.060	.525
MS9203-022		1.344	.030	.188	MS9203-064		3.812	.060	.534
*MS9203-023		1.375	.030	.192	MS9203-065		3.875	.060	.542
MS9203-024		1.406	.030	.197	MS9203-066		3.938	.060	.551
MS9203-025		1.438	.030	.201	*MS9203-067		4.000	.060	.560
MS9203-026		1.469	.030	.206	MS9203-069		4.125	.060	.577
*MS9203-027		1.500	.030	.210	MS9203-071		4.250	.060	.595
MS9203-028		1.562	.030	.219	MS9203-073		4.375	.060	.612
MS9203-029		1.625	.030	.227	*MS9203-075		4.500	.060	.630
MS9203-030		1.688	.030	.236	MS9203-076		4.625	.060	.647
*MS9203-031		1.750	.030	.245	MS9203-079		4.750	.060	.665
MS9203-032		1.812	.030	.254	MS9203-081		4.875	.060	.682
MS9203-033		1.875	.030	.262	*MS9203-083		5.000	.060	.700
MS9203-034		1.938	.030	.271	MS9203-085		5.125	.060	.717
*MS9203-035		2.000	.030	.280	MS9203-087		5.250	.090	.735
MS9203-036		2.062	.030	.289	MS9203-089		5.375	.090	.752
MS9203-037		2.125	.030	.297	*MS9203-091		5.500	.090	.770
MS9203-038		2.188	.030	.306	MS9203-095		5.750	.090	.805
*MS9203-039		2.250	.030	.315	*MS9203-099		6.000	.090	.840
MS9203-040		2.312	.030	.324	MS9203-103		6.250	.090	.875
MS9203-041		2.375	.030	.332	MS9203-107		6.500	.090	.910
MS9203-042		2.438	.030	.341	MS9203-111		6.750	.090	.945
*MS9203-043		2.500	.030	.350	*MS9203-115		7.000	.090	.980
MS9203-044		2.562	.060	.359	MS9203-119		7.250	.090	1.015
MS9203-045		2.625	.060	.367	MS9203-123		7.500	.090	1.050
MS9203-046		2.688	.060	.376	MS9203-127		7.750	.090	1.085
*MS9203-047		2.750	.060	.385	*MS9203-131		8.000	.090	1.120
MS9203-048		2.812	.060	.394	MS9203-135		8.250	.090	1.155
MS9203-049		2.875	.060	.402	MS9203-139		8.500	.090	1.190
MS9203-050		2.938	.060	.411	MS9203-143		8.750	.090	1.225
*MS9203-051		3.000	.060	.420	*MS9203-147		9.000	.090	1.260
MS9203-052		3.062	.060	.429	MS9203-151		9.250	.090	1.295

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE.

P.A. NAVY-AS

Other Cost

USAF-69

MILITARY STANDARD

GASKET - METAL O-RING, .094 TUBE X .006 WALL, CRES

MS9203 (ASG)

PROCUREMENT SPECIFICATION

None

SUPERSEDES:

SHEET 1 OF 2

APPROVED 16 Nov 59 REVISED (A) 23 Jan 1967

This military standard is approved by the Department of the Air Force and the Naval Air Systems Command and is mandatory for use by these activities. All other military activities are required to employ this standard where suitable.

Review activities:

Navy - AS

USAF - 11.69

MS9203 (ASG)FED SUP CLASS
5330

PART NO.	FIIN	A +.005 -.000	B	APPROX WEIGHT LB/100
MS9203-155		9.500	.090	1.330
MS9203-159		9.750	.090	1.365
*MS9203-163		10.000	.090	1.400
MS9203-167		10.250	.125	1.435
MS9203-171		10.500	.125	1.470
MS9203-175		10.750	.125	1.505
*MS9203-179		11.000	.125	1.540
MS9203-183		11.250	.125	1.575
MS9203-187		11.500	.125	1.610
MS9203-191		11.750	.125	1.645
*MS9203-195		12.000	.125	1.680
MS9203-203		12.500	.150	1.750
MS9203-211		13.000	.150	1.820
MS9203-219		13.500	.150	1.890
MS9203-227		14.000	.150	1.960

RING SHALL BE FLAT WITHIN B

*PREFERRED SIZES

MATERIAL: CORROSION AND WEAR RESISTANT STEEL TUBING AMS 5570 OR AMS 5576. TUBE SIZE .093-.097 DIA, WALL THICKNESS .005-.007.

④ FINISH WELD FLUSH WITH TUBE OD. SMOOTH BLEND WITHIN .125 OF WELD. DIMENSIONS

AT BLEND SHALL NOT BE MORE THAN .004 BELOW ADJACENT SURFACES.

MANUFACTURING SPECIFICATION: AMS 7325.

SURFACE ROUGHNESS. AS 291.

DIMENSIONS IN INCHES

DO NOT USE UNASSIGNED PART NUMBERS.

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE.

P.A. NAVY - AS	MILITARY STANDARD	MS9203 (ASG)
Other Code USAF - 60		
PROCUREMENT SPECIFICATION NONE	SUPPLEMENTS:	SHEET 2 OF 2

DD FORM 672-1
1 OCT 82

APPROVED 16 Nov 59 REVISED ④ FOR CHANGES SEE SHEETS 1, & 2.

DATE