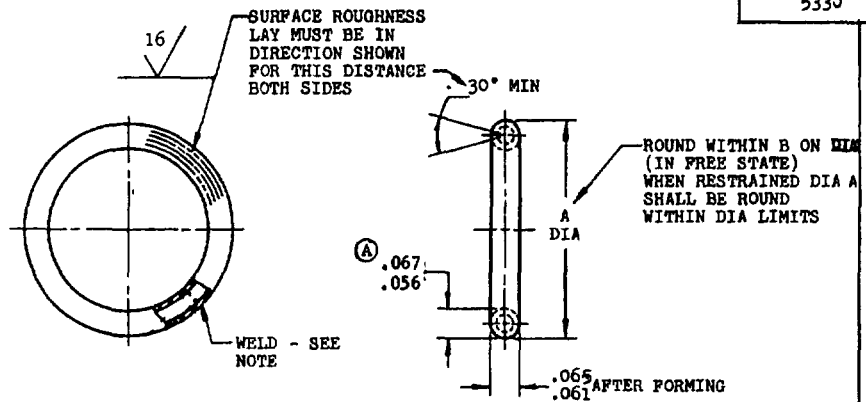


MS9202 (ASG)FED. SUP CLASS.
5330

PART NO.	FIIN	A +.005 -.000	B	APPROX WEIGHT LB/100	PART NO.	FIIN	A +.005 -.000	B	APPROX WEIGHT LB/100
*MS9202-013		.438	.030	.061	*MS9202-055		2.250	.030	.315
MS9202-014		.469	.030	.066	MS9202-056		2.312	.030	.324
*MS9202-015		.500	.030	.070	MS9202-057		2.375	.030	.332
MS9202-016		.531	.030	.074	MS9202-058		2.438	.030	.341
*MS9202-017		.562	.030	.079	*MS9202-059		2.500	.030	.350
MS9202-018		.594	.030	.083	MS9202-060		2.562	.060	.359
*MS9202-019		.625	.030	.087	MS9202-061		2.625	.060	.367
MS9202-020		.656	.030	.092	MS9202-062		2.688	.060	.376
*MS9202-021		.688	.030	.096	*MS9202-063		2.750	.060	.385
MS9202-022		.719	.030	.101	MS9202-064		2.812	.060	.394
*MS9202-023		.750	.030	.105	MS9202-065		2.975	.060	.402
MS9202-024		.781	.030	.109	MS9202-066		2.938	.060	.411
MS9202-025		.812	.030	.114	*MS9202-067		3.000	.060	.420
MS9202-026		.844	.030	.118	MS9202-069		3.125	.060	.437
*MS9202-027		.875	.030	.122	MS9202-071		3.250	.060	.455
MS9202-028		.906	.030	.127	MS9202-073		3.375	.060	.472
MS9202-029		.938	.030	.131	*MS9202-075		3.500	.060	.490
MS9202-030		.969	.030	.136	MS9202-077		3.625	.060	.507
*MS9202-031		1.000	.030	.140	MS9202-079		3.750	.060	.525
MS9202-032		1.031	.030	.144	MS9202-081		3.875	.060	.542
MS9202-033		1.062	.030	.149	*MS9202-083		4.000	.060	.560
MS9202-034		1.094	.030	.153	MS9202-035		4.125	.060	.577
*MS9202-035		1.125	.030	.157	MS9202-087		4.250	.060	.595
MS9202-036		1.156	.030	.162	MS9202-089		4.375	.060	.612
MS9202-037		1.188	.030	.166	*MS9202-091		4.500	.060	.630
MS9202-038		1.219	.030	.171	MS9202-093		4.625	.060	.647
*MS9202-039		1.250	.030	.175	MS9202-095		4.750	.060	.665
MS9202-040		1.312	.030	.184	MS9202-097		4.875	.060	.682
*MS9202-041		1.375	.030	.192	*MS9202-099		5.000	.060	.700
MS9202-042		1.438	.030	.201	MS9202-101		5.125	.090	.717
*MS9202-043		1.500	.030	.210	MS9202-103		5.250	.090	.735
MS9202-044		1.562	.030	.219	MS9202-105		5.375	.090	.752
*MS9202-045		1.625	.030	.227	MS9202-107		5.500	.090	.770
MS9202-046		1.688	.030	.236	MS9202-109		5.625	.090	.787
*MS9202-047		1.750	.030	.245	MS9202-111		5.750	.090	.805
MS9202-048		1.812	.030	.254	MS9202-113		5.875	.090	.822
MS9202-049		1.875	.030	.262	*MS9202-115		6.000	.090	.840
MS9202-050		1.938	.030	.271	MS9202-117		6.125	.090	.857
*MS9202-051		2.000	.030	.280	MS9202-119		6.250	.090	.875
MS9202-052		2.062	.030	.289	MS9202-121		6.375	.090	.892
MS9202-053		2.125	.030	.297	MS9202-123		6.500	.090	.910
MS9202-054		2.188	.030	.306	MS9202-125		6.625	.090	.927

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE.

P.A. NAVY-AS

Other Cost
USAF-62PROCUREMENT SPECIFICATION
None**MILITARY STANDARD**

GASKET - METAL O-RING, .062 TUBE X .010 WALL, CRES

MS9202 (ASG)

SHEET 1 OF 2

MS FORM
1 NOV 59 233

01 00170

DATE

Review activities:
Navy - AS
USAF - 11 - 69

This military standard is approved by the Department of the Air Force and the Naval Air Systems Command and is mandatory for use by these activities. All other military activities are required to employ this standard where suitable.

APPROVED 16 Nov 59 REVISED 1 23 Jan 1967

MS9202 (ASG)FED. SUP CLASS.
5330

PART NO.	FIIN	A +.005 -.000	B	APPROX WEIGHT LBS/100
MS9202-127		6.750	.090	.945
MS9202-129		6.875	.090	.962
*MS9202-131		7.000	.090	.980
MS9202-133		7.125	.090	.997
MS9202-135		7.250	.090	1.015
MS9202-137		7.375	.090	1.032
MS9202-139		7.500	.090	1.050
MS9202-141		7.625	.090	1.067
MS9202-143		7.750	.090	1.085
MS9202-145		7.875	.090	1.102
*MS9202-147		8.000	.090	1.120

RING SHALL BE FLAT WITHIN B.

*PREFERRED SIZES

MATERIAL: CORROSION AND HEAT RESISTANT STEEL TUBING AMS 5570 OR AMS 5576. TUBE SIZE .061-.064 DIA,
WALL THICKNESS .009-.011

- ② FINISH WELD FLUSH WITH TUBE OD. SMOOTH BLEND WITHIN .125 OF WELD. DIMENSIONS
AT BLEND SHALL NOT BE MORE THAN .004 BELOW ADJACENT SURFACES.
MANUFACTURING SPECIFICATION: AMS 7325.
SURFACE ROUGHNESS: AS 291
DIMENSIONS IN INCHES.
DO NOT USE UNASSIGNED PART NUMBERS.

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE.

P.A. NAVY-AS 1

Other Com

USAF-89

FEDERATION OF ENGINEERS
AND TECHNICIANS**MILITARY STANDARD**

OASIST - METAL O-RING, .062 TUBE X .010 WALL, CRES

MS9202 (ASG)

SHEET 2 OF 2

NO FORM 228
1 NOV 54

*U.S. GOVERNMENT PRINTING OFFICE: 1967-251-412/4241

62 48576

Review activities:
Navy - AS
Air Force - 11 - 89

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APPROVED 16 Nov 59 REVISED ② FOR CHANGES SEE SHEETS 1, & 2.