

SECTION THRU THREAD PROFILE

USER ACTIVITIES:

REVIEWER ACTIVITIES:

DLA-13

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AMSC N/A

APPROVED 3 AUG 57 REVISID 22 JUN 87

FED SUP CLASS
5306

9. TOLERANCES: UNLESS OTHERWISE SPECIFIED, TOLERANCES SHALL BE FOR LINEAR DIMENSIONS $\pm .010$, ANGULAR DIMENSIONS $\pm 5^\circ$.
10. EDGES: BREAK SHARP EDGES .003-.015 UNLESS OTHERWISE SPECIFIED.
11. PART NUMBER: THE PART NUMBER SHALL CONSIST OF THE BASIC MS NUMBER FOLLOWED BY A DASH NUMBER FROM TABLE I.

EXAMPLE: MS9163-06

DASH NUMBER

BASIC MS NUMBER

MS9163-06 INDICATES: BOLT-MACHINE, STEEL, 12 POINT HEAD, .5625-18,
BLACK OXIDE, 1.000 LONG

NOTES:

1. ALL DIMENSIONS ARE IN INCHES
2. DO NOT USE UNASSIGNED PART NUMBER
3. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
4. REFERENCED GOVERNMENT (OR NON-GOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.
5. THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE SAE AEROSPACE PROPULSION DIVISION
6. AS AND AMS ARE SAE PUBLICATIONS

P.A. NAVY-AS Other Cust	INTERNATIONAL INTEREST	TITLE BOLT-MACHINE, STEEL, 12 POINT HEAD, .5625-18, BLACK OXIDE	MILITARY STANDARD MS9163(AS)
PROCUREMENT SPECIFICATION AMS 7452	SUPERSEDES:	PAGE 2	OF 2

APPROVED 5 AUG 57 REVISED ⑥ FOR CHANGES SEE PAGES 1 AND 2

DD FORM 1 MAY 73 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

5306-N159

USER ACTIVITIES:

REVIEWER ACTIVITIES:
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