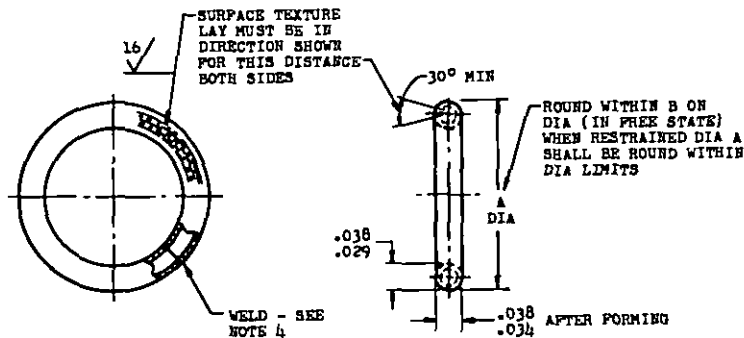


MS9141 (ASG)FED. SUP CLASS
5330

PART NO.	A +.005 -.000	B	APPROX WEIGHT LB/100	PART NO.	A +.005 -.000	B	APPROX WEIGHT LB/100
*MS9141-03	.250	.020	.012	*MS9141-15	.750	.020	.038
MS9141-04	.281	.020	.014	MS9141-16	.812	.020	.042
MS9141-05	.312	.020	.017	*MS9141-17	.875	.020	.045
MS9141-06	.344	.020	.018	MS9141-18	.938	.020	.048
*MS9141-07	.375	.020	.019	*MS9141-19	1.000	.020	.052
MS9141-08	.406	.020	.020	MS9141-20	1.125	.020	.058
MS9141-09	.438	.020	.023	*MS9141-21	1.250	.020	.064
MS9141-10	.469	.020	.024	MS9141-22	1.375	.020	.071
*MS9141-11	.500	.020	.026	*MS9141-23	1.500	.020	.077
MS9141-12	.562	.020	.029	MS9141-24	1.625	.020	.083
*MS9141-13	.625	.020	.032	*MS9141-25	1.750	.020	.089
MS9141-14	.688	.020	.035	MS9141-26	1.875	.020	.096
				*MS9141-27	2.000	.020	.103

1. RING SHALL BE FLAT WITHIN B.
2. *PREFERRED SIZES.
3. MATERIAL: CORROSION AND HEAT RESISTANT STEEL TUBING AMS 5570 OR AMS 5576.
TUBE SIZE .034-.037 DIA, WALL THICKNESS .005-.007.
4. FINISH WELD FLUSH WITH TUBE OD. SMOOTH BLEND WITHIN .125 OF WELD. DIMENSIONS AT BLEND SHALL NOT BE MORE THAN .003 BELOW ADJACENT SURFACES.
5. SURFACE TEXTURE: ASA B46.1-1962.
6. MANUFACTURING SPECIFICATION: AMS 7325.
7. IDENTIFICATION: MARK PART NUMBER & MANUFACTURER'S IDENTIFICATION ON CONTAINER.
8. DIMENSIONS IN INCHES.
9. DO NOT USE UNASSIGNED PART NUMBERS.

AMS IS A SOCIETY OF AUTOMOTIVE ENGINEERS, INC. PUBLICATION.
REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.
THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE MILITARY SERVICES BY THE SAE AEROSPACE PROPULSION DIVISION.

P.A. USAF - 11	TITLE	MILITARY STANDARD
Other Cust NAVY - AS	GASKET - METAL O-RING, .035 TUBE X .006 WALL, CHES	MS9141 (ASG)
PROCUREMENT SPECIFICATION NONE	SUPERSEDES.	SHEET 1 OF 1

DD FORM 672-1 (Limited circulation)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

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Review activities:
USAF - 82, D5
NAVY

This military standard is approved by the Department of the Air Force and the Naval Air Systems Command and is mandatory for use by these activities. All other military activities are required to employ this standard where suitable.

REVISED
APPROVED 29 Feb 68