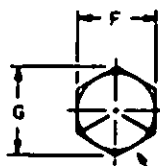
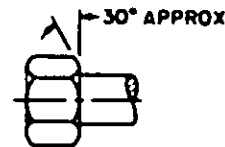
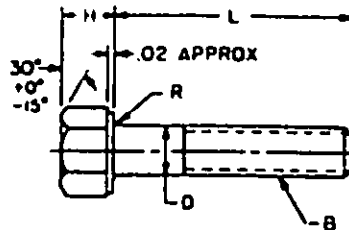


REVISION: AV, JS, AT, MJ, ML, NSA, OS, OS  
SERIES: ME, CL, MC, YD, AS

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.



SEE NOTE 6



OPTIONAL DESIGN

FED. SUP CLASS  
5305

TABLE 1

NOMINAL SIZE	1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4	7/8
B THREAD UNC-2A	20	18	16	14	13	12	11	10	9
D BODY DIAMETER	MAX MIN	.2500 .2450	.3125 .3065	.3750 .3690	.4375 .4305	.5000 .4930	.5625 .5545	.6250 .6170	.6875 .6790
F WIDTH ACROSS FLATS	MAX MIN	.4375 .4290	.5000 .4890	.5625 .5510	.6250 .6120	.7500 .7360	.8125 .7980	.9375 .9220	1.1250 1.1000
G WIDTH ACROSS CORNERS	MAX MIN	.505 .488	.577 .557	.650 .628	.722 .698	.844 .840	.938 .910	1.083 1.051	1.299 1.254
H HEAD HEIGHT	MAX MIN	.163 .150	.211 .195	.243 .228	.291 .272	.323 .302	.371 .348	.403 .378	.483 .455
R RADIUS	MAX MIN	.025 .015	.025 .015	.025 .015	.025 .015	.025 .015	.045 .020	.045 .020	.065 .040
* MIN TENSILE STRENGTH - LBS		1,800	2,300	2,900	3,600	4,400	5,300	6,300	7,500

L LENGTH	TOLERANCE		DASH NO.	DASH NO.	DASH NO.	DASH NO.	DASH NO.	DASH NO.	DASH NO.	DASH NO.	DASH NO.
	SIZE 3/4 AND UNDER	SIZE 7/8									
.375	+.0 -.031	+.0 -.062	1	27	53						
.438			2	28	54						
.500			3	29	55						
.562			4	30	56	79	80	104			
.625			5	31	57	81	82	105	130		
.750			6	32	58	83	84	106	131	155	
.875			7	33	59	85	86	107	132	156	179
1.000			8	34	60			108	133	157	180
						109	134	158	181	202	
1.125	+.0 -.062	+.0 -.125	9	35	61	86	110	135	159		203
1.250			10	36	62	87	111	136	160	182	204
1.375			11	37	63	88	112	137	161	183	205
1.500			12	38	64	89	113	138	162	184	206
1.750			13	39	65	90	114	139	163	185	207
			14	40	66	91	115	140	164	186	208
2.000										187	209
2.250	+.0 -.094	+.0 -.154	15	41	67	92	116	141	165	188	210
2.500			16	42	68	93	117	142	166	189	211
2.750			17	43	69	94	118	143	167	190	212
3.000			18	44	70	95	119	144	168	191	213
3.250			19	45	71	96	120	145	169	192	214
3.500			20	46	72	97	121	146	170	193	215
3.750			21	47	73	98	122	147	171	194	216
4.000			22	48	74	99	123	148	172	195	217
4.250			23	49	75	100	124	149	173	196	218
4.500			24	50	76	101	125	150	174	197	219
4.750			25	51	77	102	126	151	175	198	220
5.000			26	52	78	103	127	152	176	199	221
5.500							128	153	177	200	222
6.000							129	154	178	201	223
7.000	+.0 -.150	---					400				
8.000							401				

(D)

CROSS REFERENCE OF PART NUMBERS

The screws covered by dash numbers given in MS15240, MS15291, MS15293, MS15295, MS15297 and MS15399 are cancelled after the dates indicated on the cancelled documents. Use dash numbers used in this standard. The cancelled screws cannot always replace the new screws and should be used until existing stocks are depleted. Use only the new screws for design and replacement. Dash numbers representing old and new screws are identical, making it unnecessary to prepare an interchangeability table.

(D) For changes see sheet 1.

P.A. VC	TITLE	MILITARY STANDARD
Other Cont. SH 82	SCREW, CAP, HEXAGON HEAD (FINISHED HEXAGON BOLT), STEEL, GRADE 5, CADMIUM PLATED, UNC-2A	MS90725
PROCUREMENT SPECIFICATION FF-34-85	SUPERSEDES See note 11	SHEET 1 OF 2

DD FORM 672-1 (Continued)

APPROVED FOR PRINTING ON 1 JAN 1968 AND CANCELLED 1 FEB 1974

APPROVED 26 APR 63 REVISED 1 AUG 67 14 OCT 68 1 MAY 1969 2 JUL 1974

REVIEWER: AV, 15, AT, MI, MU, NSA, OS, 85  
15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100

TABLE 11										FED. SUP CLASS 5305	
NOMINAL SIZE		1	1-1/8	1-1/4	1-1/2	1-3/4	2	2-1/4	2-1/2		
B	THREAD UNC-2A	6	7	7	6	6	5	4-1/2	4-1/2	4	
D	BODY DIAMETER	MAX MIN	1.0000 .9900	1.1250 1.1140	1.2500 1.2390	1.3750 1.3630	1.5000 1.4880	1.7500 1.7380	2.0000 1.9880	2.2500 2.2380	2.5000 2.4880
F	WIDTH ACROSS FLATS	MAX MIN	1.5000 1.4890	1.6875 1.6710	1.8750 1.8620	2.0625 2.0490	2.2500 2.2370	2.6250 2.6120	3.0000 2.9870	3.3750 3.3620	3.7500 3.7370
G	WIDTH ACROSS CORNERS	MAX MIN	1.732 1.675	1.949 1.899	2.165 2.066	2.382 2.273	2.598 2.480	3.031 2.893	3.464 3.306	3.897 3.719	4.330 4.133
H	HEAD HEIGHT	MAX MIN	.627 .591	.714 .656	.813 .749	.878 .810	.974 .902	1.134 1.054	1.263 1.175	1.423 1.327	1.583 1.479
R	RADIUS	MAX MIN	.095 .060	.095 .060	.095 .060	.095 .060	.095 .060	.095 .060	.095 .060	.095 .060	.095 .060
MIN TENSILE STRENGTH - LBS			72,700	80,100	101,700	121,300	147,500	171,000	225,000	292,500	360,000
L	TOLERANCE	DASH NO.	DASH NO.	DASH NO.	DASH NO.	DASH NO.	DASH NO.	DASH NO.	DASH NO.	DASH NO.	DASH NO.
1.000	+0, -.002	224									
1.125		225	245	265							
1.250		226	246	266							
1.375	+0	227	247	266	284						
1.500	-.125	228	248	267	285	302					
1.750		229	249	268	286	303	319				
2.000		230	250	269	287	304	320				
2.250		231	251	270	288	305	321	335			
2.500		232	252	271	289	306	322	336			
2.750		233	253	272	290	307	323	337	349	361	
3.000		234	254	273	291	308	324	338	350	362	
3.250		235	255	274	292	309	325	339	351	363	
3.500		236	256	275	293	310	326	340	352	364	
3.750	+0	237	257	276	294	311	327	341	353	365	
4.000	-.188	238	258	277	295	312	328	342	354	366	
4.250		239	259	278	296	313	329	343	355	367	
4.500		240	260	279	297	314	330	344	356	368	
4.750		241	261	280	298	315	331	345	357	369	
5.000		242	262	281	299	316	332	346	358	370	
5.500		243	263	282	300	317	333	347	359	371	
6.000		244	264	283	301	318	334	348	360	372	

## NOTES:

1. **MATERIAL:** Medium carbon steel, Grade 5, in accordance with procurement specification.
2. **PROTECTIVE COATING:** Cadmium plating in accordance with procurement specification.
3. **THREADS:** The threads shall be in accordance with Screw-Thread Standards for Federal Services, Handbook H28.
4. **THREAD LENGTH:** Minimum thread length shall be twice the diameter plus 1/4 inch. The tolerance shall be plus 1/16 inch or 2-1/2 threads, whichever is greater. On screws that are too short for minimum thread lengths, the distance from the bearing surface of the head to the first complete thread shall not exceed the length of 2-1/2 threads for sizes up to and including 1 inch and 3-1/2 threads for sizes larger than 1 inch.
5. **DIMENSIONS:** All dimensions are in inches, unless otherwise specified.
6. **HEAD MARKING:** Heads shall be marked in accordance with MIL-HDBK-131. Raised markings are preferred, stampings are acceptable.
7. **PART NUMBER:** The MS part number consists of the MS number, plus the dash number.  
Example: MS90725-1.
8. Based on minimum ultimate tensile strength of 120,000 p.s.i. for diameters thru 1 inch; 105,000 p.s.i. for 1-1/8 inch thru 1-1/2 inch diameters; 90,000 p.s.i. for diameters over 1-1/2 inches. Tensile strengths are calculated by the stress areas indicated in Screw-Thread Standards for Federal Services, Handbook H28.
9. Referenced documents shall be of the issue in effect on date of invitations for bid.
10. For design feature purposes, this standard takes precedence over procurement documents referenced herein.
11. Supersedes: MS15289, MS15291, MS15293, MS15295 in part, MS15297 and MS15299; (BCA12, 2.1, 3.1, 3.2, 3.3, 4.2) in part; BCV12, 2.1, 4, 4.1, 4.2, 4.3, 4.8, 4.9, 10; (BCV12, 2.1, 2.2, 2.3, 10.2, 10.3) in part; BQL12, 1 in part, 4QL12, 1; 9UR12, 2.1, 2.2, 3, 3.1, 4, 4.1, 8, 8.1, 9, 9.1, 10, 10.1.

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P.A. LC	TITLE	MILITARY STANDARD
Other Case SH 92	SCREW, CAP, HEXAGON HEAD (FINISHED HEXAGON BOLT), STEEL, GRADE 5, CADMIUM PLATED, UNC-2A	MS 90725
PROCUREMENT SPECIFICATION FF-3-d5	SUPERSEDES: See note 11	SHEET 2 OF