

FED SUP CLASS
5315

USER ACTIVITIES:
ARMY - AV, CE, ME, MI
NAVY - AS, MC, SH
GSA - FSS

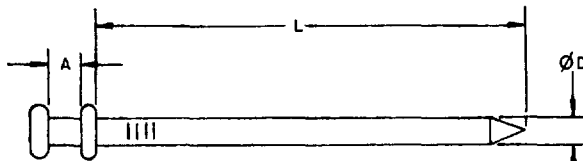


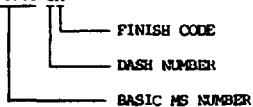
TABLE I DASH NUMBERS AND DIMENSIONS.

DASH NUMBER	COMMERCIAL SIZE	L LENGTH UNDER BOTTOM HEAD	ØD	A	NUMBER PER LB (APPROX)
1	6d	1 3/4	.113	1/4	156
2	8d	2 1/4	.131	1/4	90
3	10d	2 3/4	.140	5/16	59
4	16d	3	.162	3/8	45
5	20d	3 1/2	.192	3/8	28
6	30d	4 1/2	.207	7/16	22

REQUIREMENTS:

1. **MATERIAL.** DOUBLE-HEADED NAIL SHALL BE MANUFACTURED FROM STEEL WIRE WITH BRIGHT FINISH (SEE NOTE 2) WITH A DUPLEX HEAD, DIAMOND POINT AND ROUND SMOOTH SHANK IN ACCORDANCE WITH TYPE II, STYLE 12 OF PROCUREMENT SPECIFICATION.
2. **PROTECTIVE COATING AND SURFACE TREATMENT** DOUBLE-HEADED NAIL SHALL BE UNCOATED IN ACCORDANCE WITH PROCUREMENT SPECIFICATION OR ZINC COATED IN ACCORDANCE WITH ASTM B633, TYPE II, CLASS FE/ZN13, LUSTRE BRIGHT, AND AS CODED IN REQUIREMENT 3.
3. **PART NUMBER:** THE PART NUMBER SHALL CONSIST OF THE BASIC MS NUMBER, FOLLOWED BY A DASH NUMBER FROM TABLE I AND THE FINISH CODE LETTER "A" FOR ZINC COAT WHEN SPECIFIED.

EXAMPLE MS90715-3A



MS90715-3A INDICATES - NAIL, DOUBLE HEADED, 10d COMMERCIAL SIZE, .148 DIAMETER, ZINC COAT

NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. BRIGHT FINISH IS A TERM APPLIED TO NAILS WITH NATURAL BARE FINISH RESULTING FROM CLEANING OF NAILS WHICH HAVE NOT UNDERGONE TREATMENTS AFFECTING FINISH, SUCH AS HARDENING, BLUING, COATING, PLATING, DITCHING OR PAINTING.
3. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
4. REFERENCED GOVERNMENT (OR NONGOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN

A ENTIRE STANDARD REVISED

P A Other Cost	AR	INTERNATIONAL INTEREST	TITLE	MILITARY STANDARD
	YD 99		NAIL, DOUBLE-HEADED	MS 90715
PROCUREMENT SPECIFICATION FF-N-105			SUPERSEDES:	PAGE OF

REVIEWER ACTIVITIES:
ARMY - GL
NAVY - SA