

USER ACTIVITIES:
ARMY - AV, CE, ME, MI
NAVY - AS, MC, SH
GSA - FSS

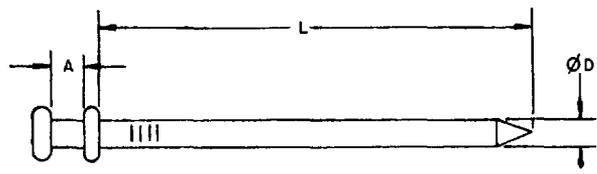
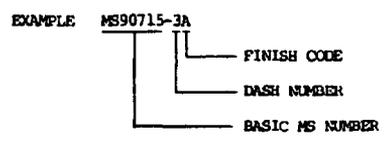


TABLE I DASH NUMBERS AND DIMENSIONS.

DASH NUMBER	COMMERCIAL SIZE	L LENGTH UNDER BOTTOM HEAD	ØD	A	NUMBER PER LB (APPROX)
1	6d	1 3/4	.113	1/4	156
2	8d	2 1/4	.131	1/4	90
3	10d	2 3/4	.140	5/16	59
4	16d	3	.162	3/8	45
5	20d	3 1/2	.192	3/8	28
6	30d	4 1/2	.207	7/16	22

REQUIREMENTS:

- MATERIAL.** DOUBLE-HEADED NAIL SHALL BE MANUFACTURED FROM STEEL WIRE WITH BRIGHT FINISH (SEE NOTE 2) WITH A DUPLEX HEAD, DIAMOND POINT AND ROUND SMOOTH SHANK IN ACCORDANCE WITH TYPE 11, STYLE 12 OF PROCUREMENT SPECIFICATION.
- PROTECTIVE COATING AND SURFACE TREATMENT** DOUBLE-HEADED NAIL SHALL BE UNCOATED IN ACCORDANCE WITH PROCUREMENT SPECIFICATION OR ZINC COATED IN ACCORDANCE WITH ASTM B633, TYPE II, CLASS FE/ZN13, LUSTRE BRIGHT, AND AS CODED IN REQUIREMENT 3.
- PART NUMBER:** THE PART NUMBER SHALL CONSIST OF THE BASIC MS NUMBER, FOLLOWED BY A DASH NUMBER FROM TABLE I AND THE FINISH CODE LETTER "A" FOR ZINC COAT WHEN SPECIFIED.



MS90715-3A INDICATES - NAIL, DOUBLE HEADED, 10d COMMERCIAL SIZE, .148 DIAMETER, ZINC COAT

NOTES:

- ALL DIMENSIONS ARE IN INCHES.
- BRIGHT FINISH IS A TERM APPLIED TO NAILS WITH NATURAL BARE FINISH RESULTING FROM CLEANING OF NAILS WHICH HAVE NOT UNDERGONE TREATMENTS AFFECTING FINISH, SUCH AS HARDENING, BLUING, COATING, PLATING, DITCHING OR PAINTING.
- IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
- REFERENCED GOVERNMENT (OR NONGOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN

Ⓐ ENTIRE STANDARD REVISED

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REVISOR ACTIVITIES:
ARMY - GL
NAVY - SA

P A	AR	INTERNATIONAL INTEREST	TITLE	MILITARY STANDARD
Other Cust	YD		NAIL, DOUBLE-HEADED	
	99			MS 90715
PROCUREMENT SPECIFICATION		SUPERSEDES:		PAGE OF
FF-N-105				

APPROVED 18 DEC 62 REVISED Ⓐ 8 OCT 85