

FIGURE 1

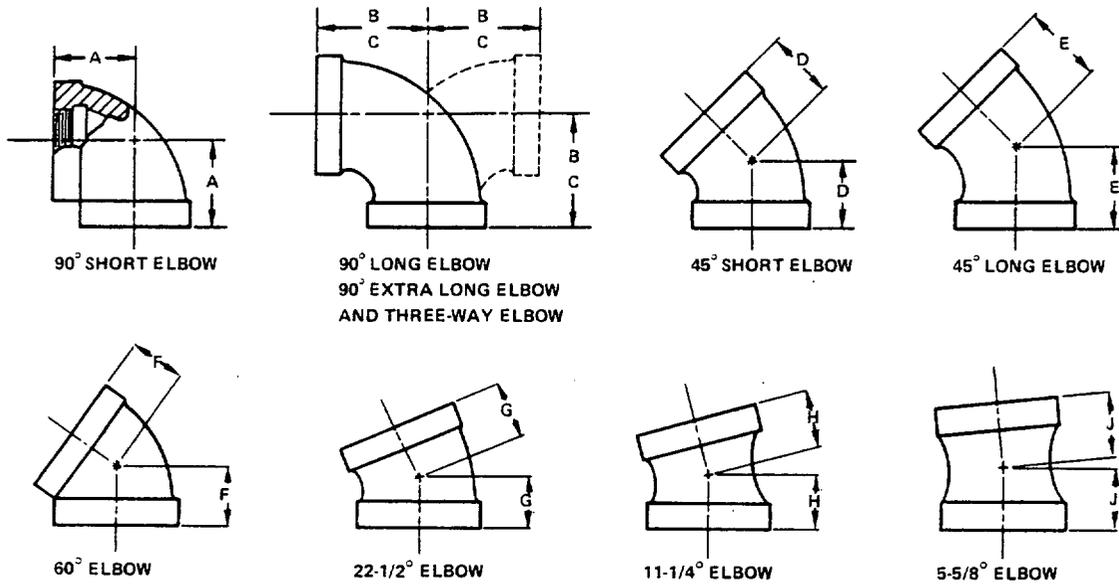


TABLE I. Center To End Dimensions.

| Nominal Pipe Size | 90 Deg. Elbow | | | 45 Deg. Elbow | | 60 Deg Elbow F | 22-1/2 Deg Elbow G | 11-1/4 Deg Elbow H | 5-5/8 Deg Elbow J |
|-------------------|---------------|---------------------------|-----------------|---------------|-----------|-------------------|-----------------------|-----------------------|----------------------|
| | Short A | Long and 3-Way Elbow B | Extra Long C | Short D | Long E | | | | |
| 1-1/4 | 1-3/4 | 2-1/4 | 3 | 1-5/16 | 1-3/4 | 1-9/16 | 1-1/8 | 1-1/16 | 1-3/16 |
| 1-1/2 | 1-15/16 | 2-1/2 | 3-1/2 | 1-7/16 | 1-7/8 | 1-3/4 | 1-1/4 | 1-1/4 | 1-5/16 |
| 2 | 2-1/4 | 3-1/16 | 4 | 1-11/16 | 2-1/4 | 2-1/16 | 1-7/16 | 1-3/8 | 1-1/2 |
| 2-1/2 | 2-11/16 | 3-11/16 | 4-1/2 | 1-15/16 | 2-5/8 | 2-1/2 | 1-3/4 | 1-5/8 | 1-5/8 |
| 3 | 3-1/16 | 4-1/4 | 5-1/4 | 2-3/16 | 2-15/16 | 2-7/8 | 2 | 1-13/16 | 1-3/4 |
| 4 | 3-13/16 | 5-3/16 | 6-1/4 | 2-5/8 | 3-1/2 | 3-3/8 | 2-5/16 | 2 | 1-7/8 |
| 5 | 4-1/2 | 6-1/8 | ... | 3-1/16 | 4-1/8 | 4-1/8 | 2-5/8 | 2-1/4 | 2 |
| 6 | 5-1/8 | 7-1/8 | ... | 3-7/16 | 4-7/8 | 4-1/4 | 2-15/16 | 2-3/8 | 2-1/4 |
| 8 | 6-9/16 | 9 | ... | 4-1/4 | ... | ... | ... | ... | ... |

NOTES:

- MATERIAL:** Material shall be in accordance with ANSI B16.12.
- COATINGS:** Coatings shall be in accordance with ANSI B16.12 and shall be uncoated, coated with a bituminous composition or zinc coated as specified by the MS part number.
- DIMENSIONS:** All dimensions are in inches and shall be in accordance with ANSI B16.12. Three-way elbows have the same dimensions as 90 degree long radius elbows.
- THREADED ENDS:** The threaded ends shall be in accordance with ANSI B16.12. All drainage fittings having openings at 90 degree nominal angle shall be tapped with a pitch of 1/4 inch in one foot and with the pitch in the direction shown in ANSI B16.12.
- GENERAL:**
 - Referenced documents shall be of the issue in effect on date of invitations for bid or requests for proposal.
 - For design feature purposes, this standard takes precedence over procurement documents referenced herein.

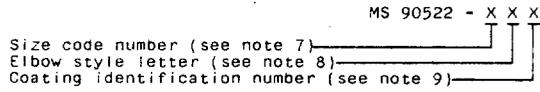
Ⓐ DENOTES CHANGES

| | | | |
|--|------------------------|--|-------------------|
| P.A. NAVY-YD Other Cust ARMY-ME Ⓐ | International Interest | TITLE ELBOWS, CAST-IRON THREADED DRAINAGE | MILITARY STANDARD |
| | | | MS90522 |
| Procurement Specification ANSI B16.12 Ⓐ | | SUPERSEDES: | PAGE 1 OF 2 |

Ⓐ User activities: Army - CE
Navy - MC
Air Force - 99

Ⓐ Review activities: Army -
Navy -
Air Force -
DLACS

6. PART NUMBER: The MS part number is formed by combining the MS numbers with a dash after it, the size code number, the elbow style letter, and the coating identification number.



7. SIZE: The nominal pipe size is designated by a digit (see table II).

TABLE II. Code Number to Size.

| Code Number | Nominal Pipe Size | Code Number | Nominal Pipe Size |
|-------------|-------------------|-------------|-------------------|
| 1 | 1 1/4 inch | 6 | 4 inch |
| 2 | 1 1/2 inch | 7 | 5 inch |
| 3 | 2 inch | 8 | 6 inch |
| 4 | 2 1/2 inch | 9 | 8 inch |
| 5 | 3 inch | | |

8. ELBOW STYLE: The elbow style is designated by a single letter (see table III).

TABLE III. Code Letter to Elbow Style.

| Code Letter | Elbow Style | Code Letter | Elbow Style |
|-------------|----------------------|-------------|----------------|
| K | 90 degree short | R | 45 degree long |
| L | 90 degree long | T | 60 degree |
| M | 90 degree extra long | W | 22 1/2 degree |
| N | three-way | X | 11 1/4 degree |
| P | 45 degree short | Y | 5 5/8 degree |

9. COATING: The type of coating is designated by a digit (see table IV).

TABLE IV. Code Number to Coating.

| Code Number | Coating |
|-------------|------------------------|
| 1 | Uncoated |
| 2 | Bituminous composition |
| 3 | Zinc coated |

Ⓐ User activities: Army - CE
Navy - MC
Air Force - 99

Ⓐ Review activities: Army -
Navy -
Air Force -
DLA-CS

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|--|---------------------------|--|-------------------|
| P.A NAVY-YD Other Cust ARMY-ME Ⓐ | International interest | TITLE ELBOWS, CAST-IRON THREADED DRAINAGE | MILITARY STANDARD |
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