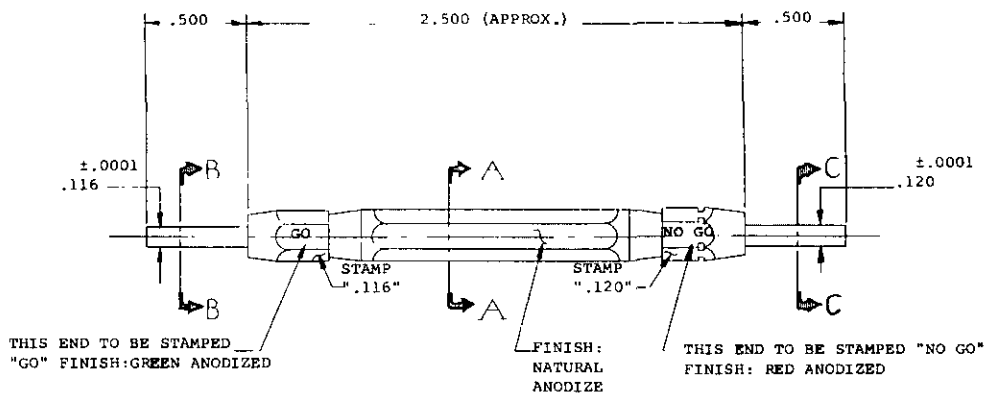


FED. SUP CLASS  
5220USER SYMBOLS:  
ARMY ME  
NAVY YD, SHREVIEWER SYMBOLS:  
ARMY AV, GL, MU, MI  
NAVY EC, OS

"Review/user information is current as of the date of this document, for future coordination of changes to this document, draft circulation should be based on the information in the current 000155."

This military standard is approved by the Department of Defense and is mandatory for use by all Departments & Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

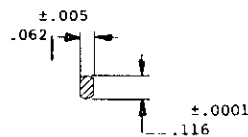


STAMP MANUFACTURER'S  
NAME AND PART NO. ON  
THIS SURFACE

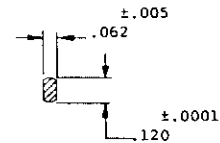
STAMP MS PART NO.  
ON THIS SURFACE

STAMP "FOR MS90487 TOOL"  
ON THIS SURFACE

## SECTION A-A



## SECTION B-B



## SECTION C-C

1. GAGES SHALL BE MADE IN ACCORDANCE WITH DEPT. OF COMMERCE COMMERCIAL STANDARD CS8.
2. MATERIAL: GAGE PINS: HIGH SPEED STEEL HARDEN TO ROCKWELL "C" 55 MINIMUM.  
GAGE HANDLE: ALUMINUM ALLOY
3. FINISH: GAGE PINS: CHROME FLASH, .0002 TO .0003 THICK, PER SPECIFICATION QQ-C-320.
4. .116 ±.0001 AND .120 ±.0001 DIMENSIONS ARE AFTER CHROME FLASH.
5. DIMENSIONS IN INCHES, UNLESS OTHERWISE SPECIFIED. TOLERANCE; DECIMALS ±.060.
6. ALL STAMPING TO BE .062 HIGH UNLESS OTHERWISE INDICATED, AND SHALL BE INDENTED.
7. THIS GAGE SHALL BE USED WITH CRIMPING TOOL MS90467.
8. GAGE SHALL BE FURNISHED WITH SUITABLE CONTAINER AND INSTRUCTIONS FOR USE.

**(B) INACTIVE FOR DESIGN AFTER 9 JULY 1973  
NO SUPERSEDING DOCUMENT.**

MS 90488 GAGES SHALL BE PROCURED FOR INSPECTION OF EXISTING MS90487 CRIMPING TOOLS ONLY.

**(C) CANCELLED AFTER 26 JUNE 1979  
NO SUPERSEDING DOCUMENT**

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

P.A. NAVY - AS Other Cust ARMY - <input checked="" type="checkbox"/>	TITLE GAGE, IN-SERVICE INSPECTION: FOR MS90487 SHIELDED CONTACT CRIMPING TOOL	MILITARY STANDARD <b>MS90488</b>
PROCUREMENT SPECIFICATION DEPT. OF COMMERCE CS8	SUPERSEDES:	
SHEET 1 OF 1		

DD FORM 1 SEP 57 672-1

(coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

PROJECT NO. 5220-0143