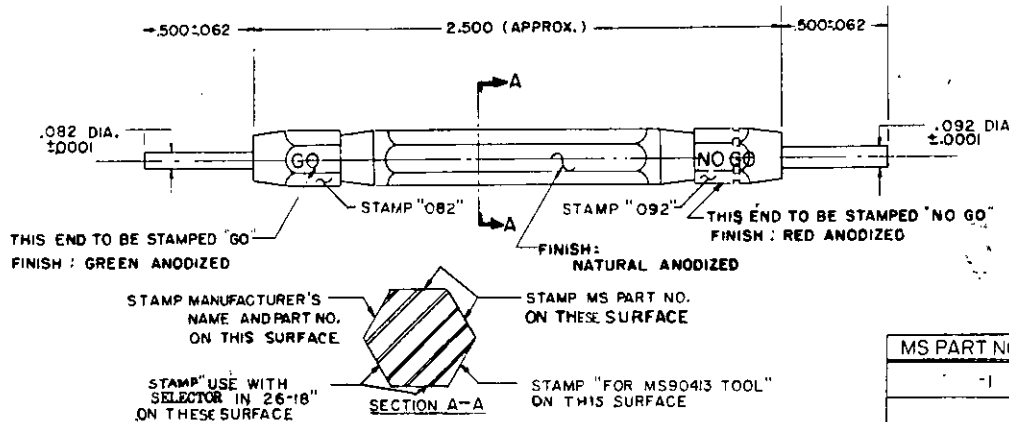


FED. SUP CLASS
5220

USER SYMBOLS:
NAVY - MC

REVIEWER SYMBOLS:
ARMY - GL
AF - 85
NAVY - SH, OS



(a) GAGES SHALL BE FABRICATED IN ACCORDANCE WITH DEPT. OF COMMERCE COMMERCIAL STANDARD CS8.

MATERIAL:

GAGE PINS: ALLOY TOOL STEEL, MIL-S-5696, GRADE IV, HARDEN TO ROCKWELL C55 MINIMUM.
GAGE HANDLE: ALUMINUM ALLOY.

FINISH:

GAGE PINS: HARD CHROME FLASH, .0002 TO .0003 THICK, QQ-C-320.

NOTES:

1. GAGE PIN DIMENSIONS ARE AFTER CHROME FLASHING.
2. DIMENSIONS IN INCHES, UNLESS OTHERWISE SPECIFIED.
3. ALL STAMPING TO BE .062 HIGH AND INDENTED.
4. THESE GAGES ARE FOR IN-SERVICE INSPECTION OF MS90413 CRIMPING TOOLS. THEY ARE TO BE USED WITH THE HANDLES OF THE TOOL IN THE MAXIMUM CLOSED POSITION, AND WITH THE SELECTOR SET AT THE 26-18 POSITION.
5. GAGES SHALL BE FURNISHED WITH SUITABLE CONTAINER AND INSTRUCTIONS FOR USE.

© CANCELLED AFTER 2 JAN. 1981
NO SUPERSEDING DOCUMENT

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

P.A. NAVY - A6 Other Cust ARMY - EL AIR FORCE - 84	TITLE GAGE, IN-SERVICE INSPECTION, FOR MS90413 - TERMINAL CRIMPING TOOL	MILITARY STANDARD MS90414
PROCUREMENT SPECIFICATION DEPT. OF COMM. CS8	SUPERSEDES: MS90414(A5) (B)	SHEET 1 OF 1

DD FORM 672-1

(Coordinate & d)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

☆ U.S. GOVERNMENT PRINTING OFFICE: 1981 - 703-023/435

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"Review/user information is current as of the date of this document.
For future coordination of changes to this document, draft circulation
should be based on the information in the current DODISS."

This military standard is approved by the Department of Defense
and is mandatory for use by all Departments & Agencies of the
Department of Defense. Selection for all new engineering and
design applications and for repetitive use shall be made from
this document.