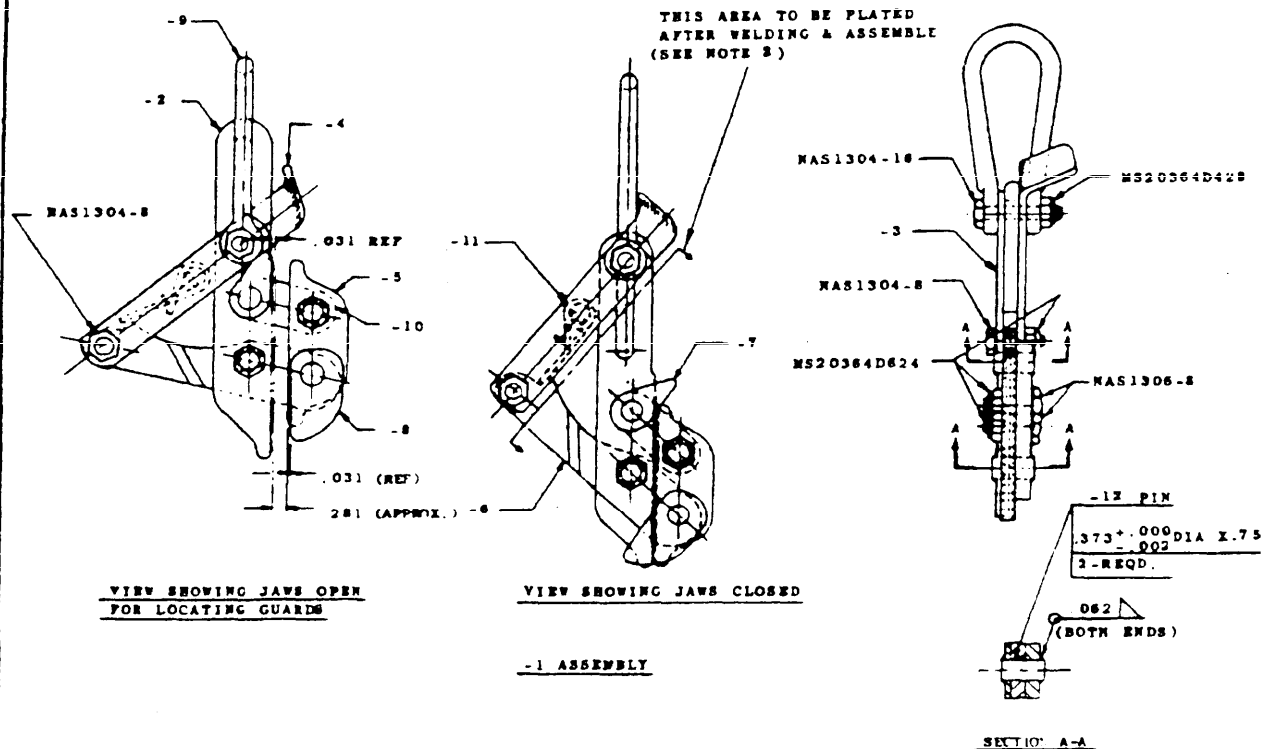


FED. SUP CLASS
4240REVIEWER
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NOTES

1. ASSEMBLY SHALL BE MANUFACTURED IN ACCORDANCE WITH MIL-R-8592/1.
2. ALL PARTS ARE TO BE CADMIUM PLATED PRIOR TO ASSEMBLY. -11 SHALL BE STRESS RELIEVED PRIOR TO PLATING IN ACCORDANCE WITH QQ-P-416. -1 ASSEMBLY SHALL BE PLATED AFTER WELDING AND ASSEMBLY BELOW THE AREA MARKED. CARE SHALL BE EXERCISED TO INSURE THAT -11 IS NOT REPLATED. FINISH SHALL BE IN ACCORDANCE WITH QQ-P-416, TYPE 1, CLASS 1.
3. FINISH ALL OVER $\sqrt{125}$ SURFACE ROUGHNESS SHALL BE IN ACCORDANCE WITH MIL-STD-10.
4. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
5. DIMENSIONS IN INCHES, UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS $\pm .015$, ANGLES $\pm 1^\circ$. DIMENSIONING AND TOLERANCING SHALL BE IN ACCORDANCE WITH MIL-STD-8.
6. CERTAIN PROVISIONS OF THIS STANDARD ARE THE SUBJECT OF INTERNATIONAL STANDARDIZATION AGREEMENT. ARC AIR STD 51/1 "THE USE OF HORSE COLLAR (STROP) TYPE HELICOPTER HOISTING GEAR" AND STANAG 1295 "HORSE COLLAR (STROP) TYPE HELICOPTER HOISTING GEAR". WHEN REVISION OR CANCELLATION OF THIS STANDARD IS PROPOSED THE DEPARTMENTAL CUSTODIANS WILL INFORM THEIR DEPARTMENTAL STANDARDIZATION OFFICE SO THAT APPROPRIATE ACTION MAY BE TAKEN RESPECTING THE INTERNATIONAL AGREEMENT CONCERNED.

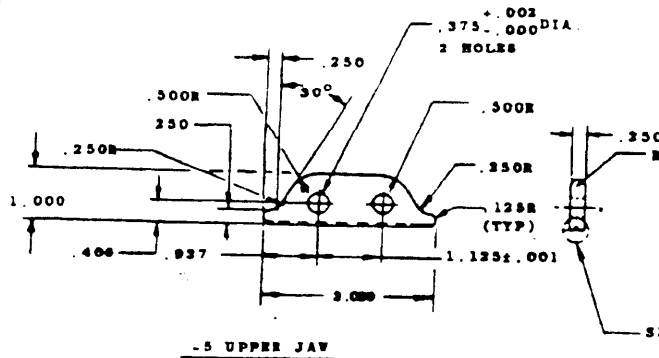
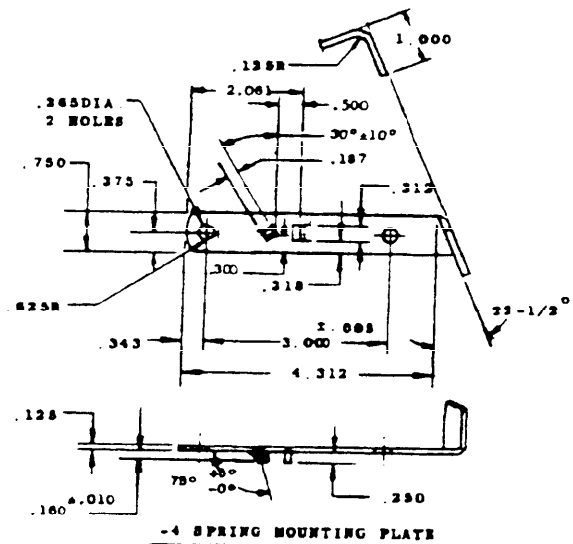
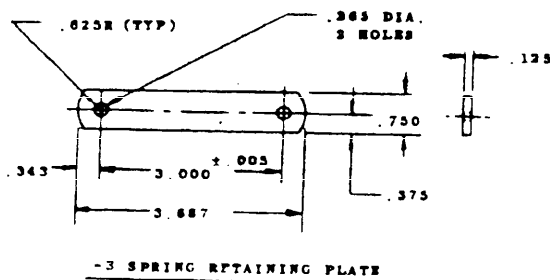
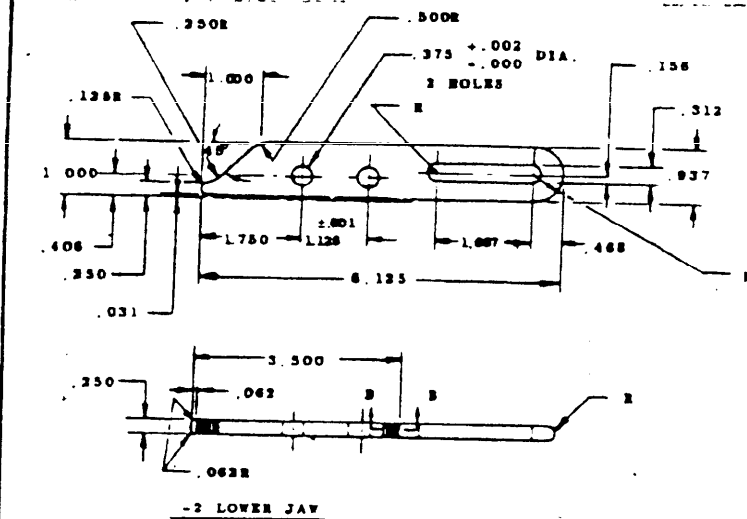
FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

P.A. NAVY VP Other Code AF-84 ARMY-MO	INTERNAT- IONAL INTEREST	TITLE GESP, CABLE, RESCUE	MILITARY STANDARD MS 90382
PROCUREMENT SPECIFICATION MIL-B-8899	SUPERSEDES DDPDS DND 88A138D1	SHEET 1	OF 3

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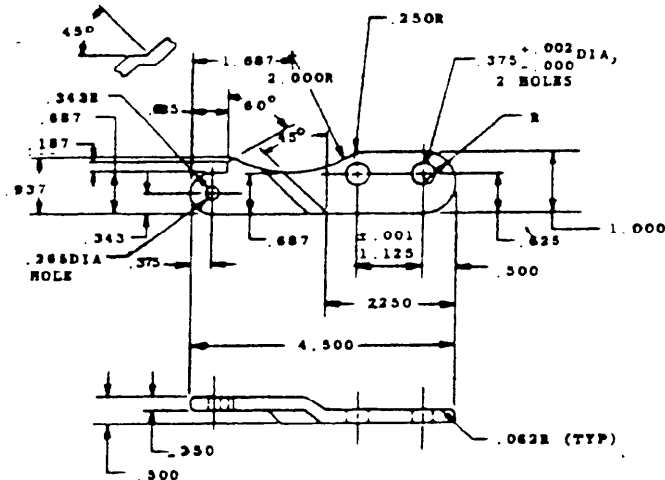
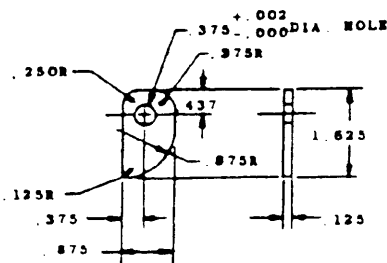
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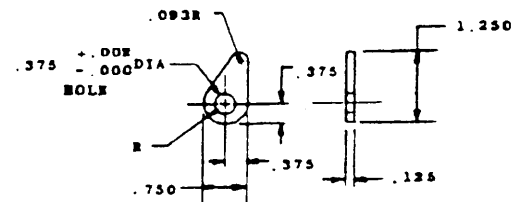


MATERIAL STEEL CONFORMING TO MIL-R-8982 FOR -2, -3, -4 & -5.

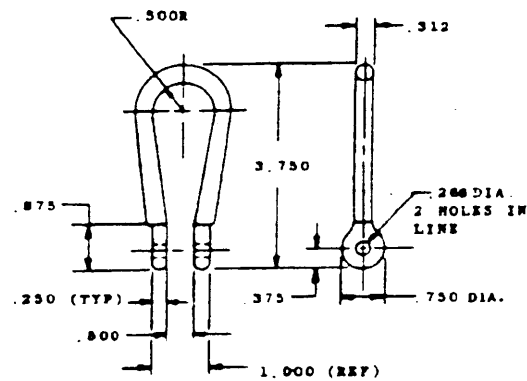
P.A. NAVY-WP Other Code AF-84 ARMY-MO	INTERNATIONAL INTEREST	TITLE GRIP CABLE, RESCUE	MILITARY STANDARD MS90382
PROCUREMENT SPECIFICATION MIL-R-8982	SUPERSEDES: SUPERSEDES DWG 60A138D1	SHEET 3 OF	

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and for repetitive use shall be made from this document.-6 ARM
1/4 X 1 X 4-3/4

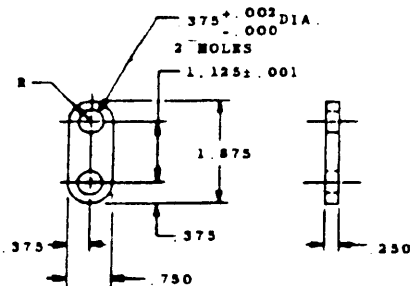
-8 UPPER GUARD



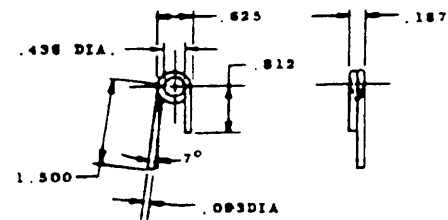
-7 LOWER GUARD



-9 SHACKLE



-10 LINE

1-1/2 ACTIVE COILS
ALL SPRING
(SEE NOTE 2)

MATERIAL: FOR -6, -7, -8, -10 & -12 STEEL CONFORMING TO MIL-B-7982.
FOR -9, STEEL CONFORMING TO MIL-B-8675.
FOR -11, STEEL CONFORMING TO QQ-B-422, TYPE 1.

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NAVY-WP
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IONAL
INTEREST

TITLE

GRIP, CABLE, RESCUE

MILITARY STANDARD

MS90382

PROCUREMENT SPECIFICATION
MIL-B-8893

SUPERSEDES

DOWNS DDC 60A138D1

SHEET 3 OF

