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This standard has been approved by the Naval Air Systems Command Department of the Navy and is mandatory for use by that activity. All other military activities are required to employ this standard where suitable.

FED. SUP CLASS

Misc

ALL INTERNAL THREADS, OTHERWISE CONFORMING TO SPECIFICATION MIL-S-8879, SHALL INCORPORATE AN ALLOWANCE OBTAINED AS FOLLOWS:

1. THE INTERNAL THREAD PITCH DIAMETER, MAJOR DIAMETER AND MINOR DIAMETER FOR ALL THREADS .190 INCH IN DIAMETER AND LARGER, THAT HAVE PITCHES 32 AND COARSER, WILL BE INCREASED BY 0.003 INCH.
2. THE INTERNAL THREAD PITCH DIAMETER, MAJOR DIAMETER AND MINOR DIAMETER FOR ALL THREADS SMALLER THAN .190 INCH, OR FOR PITCHES FINER THAN 32, WILL BE INCREASED BY 0.001 INCH.

Ⓐ INACTIVE FOR DESIGN AFTER
15 NOV 1966

Ⓑ CANCELED AFTER 9 MAY 1979 NO SUPERSEDING STANDARD

Ⓑ DENOTES CHANGE

P.A. NAVY - AS	TITLE INTERNAL THREAD ALLOWANCE DIMENSIONS, DESIGN STANDARD FOR	MILITARY STANDARD
Other Cust		MS 90372(AS)
Procurement Specification	SUPERSEDES:	SHEET 1 OF 1

DD FORM 672 (Limited coordination)
1 SEP 67

W145

APPROVED 3 March 1965 REVISED Ⓐ 15 NOV 1966 Ⓑ 9 MAY 1979