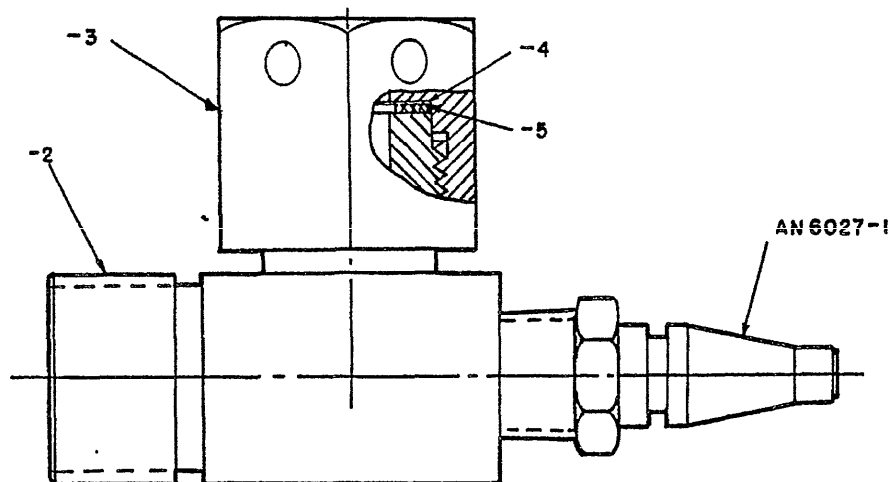


FED. SUP CLASS

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## LIST OF MATERIAL - QUANTITIES FOR ONE UNIT

DASH NO.	NAME	QTY.	MATERIAL	SPECIFICATION	REQUIREMENTS
-1	ADAPTER ASSY	1			
-2	ADAPTER BODY	1	NAVAL BRASS	QQ-B-637	
-3	ADAPTER CAP	1	NAVAL BRASS	QQ-B-637	
-4	SAFETY DISC	1	(SEE NOTE 1)		
-5	SAFETY WASHER	1	PHENOLIC	MIL-P-15037, TYPE GMG	

DIMENSIONS ARE IN INCHES

TOLERANCES UNLESS NOTED

DECIMAL DIMENSIONS  $\pm .005$ FRACTIONAL DIMENSIONS  $\pm \frac{1}{64}$ ANGULAR DIMENSIONS  $\pm 0^{\circ}15'$ 

## NOTES

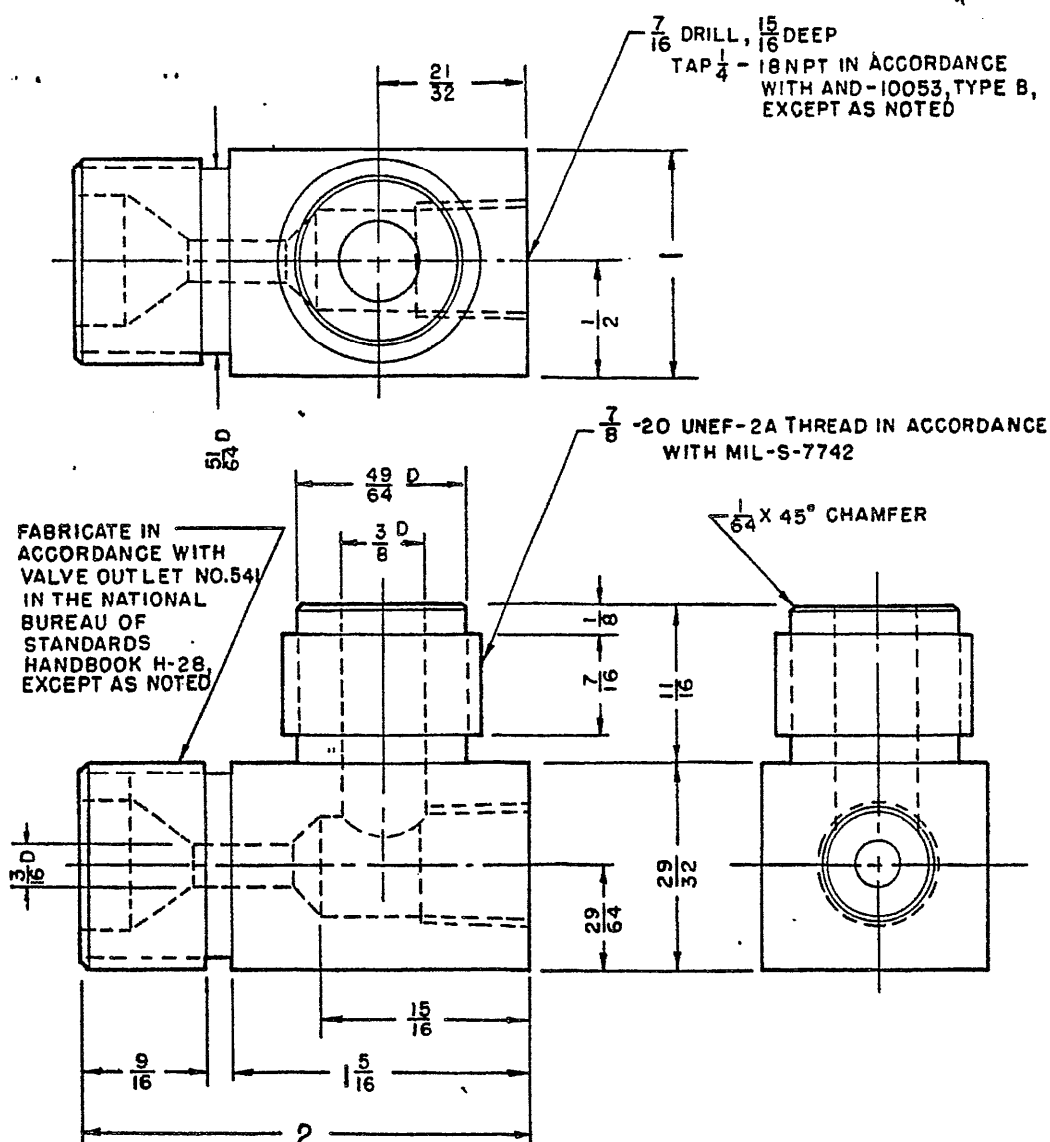
1. Safety Disc, -4, to burst at 476 p.s.i.  $\pm 5\%$  when installed as shown with a  $.404 \pm .001$  dia. hole in Adapter Cap, -3, and at 2150 p.s.i.  $\pm 5\%$  when the hole in the Adapter Cap is  $.116 \pm .001$  diameter. Material shall be noncorrodible, and otherwise suitable, when used for the purpose intended under all service conditions.
2. All parts shall be clean, dry and free from oil, grease, and other foreign substances.
3. Break all sharp edges, except as noted.
4. All fillet radii to be  $1/64$ , except as noted.

This standard has been approved by the Department of the Army and is mandatory for use by that activity. All other military activities are required to employ this standard where suitable.

P.A. WP Other Cust	TITLE <b>SERVICING ADAPTER LOW PRESSURE OXYGEN</b>	<b>MILITARY STANDARD</b> <b>MS-90330 WEP</b>
PROCUREMENT SPECIFICATION	SUPERSEDES:	SHEET 1 OF 3

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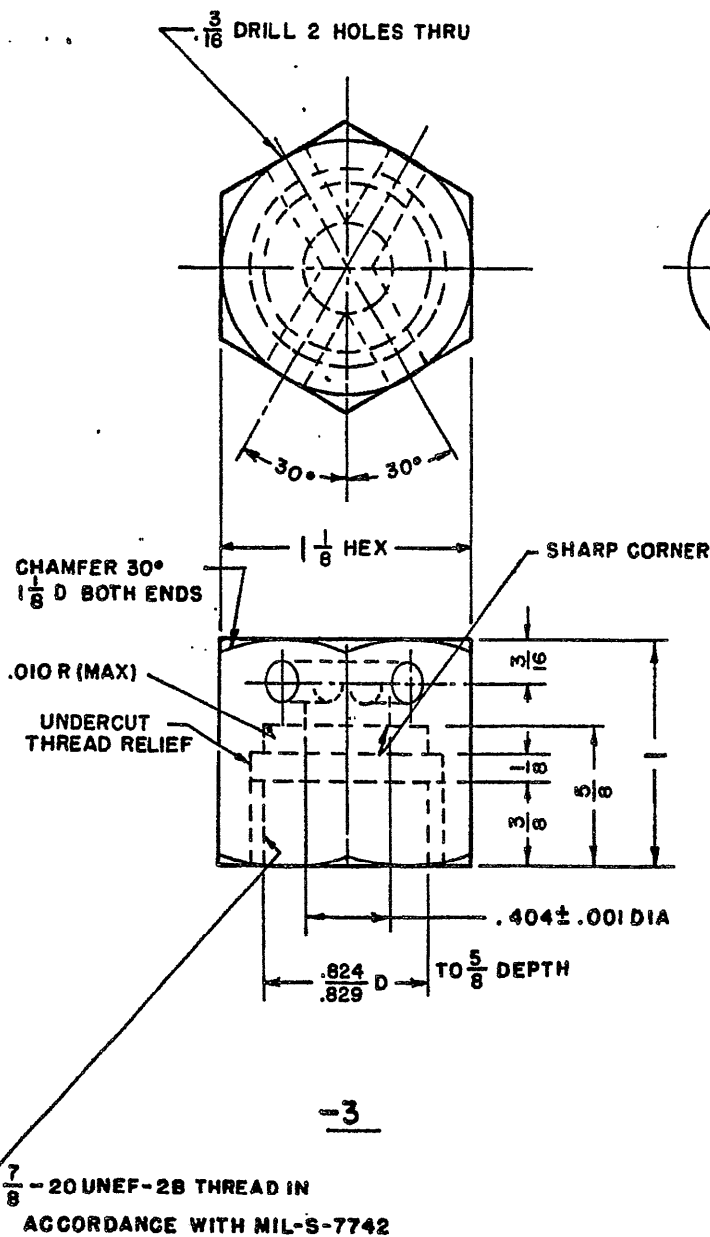
-2

P.A. WP Other Cust	TITLE  SERVICING ADAPTER LOW PRESSURE OXYGEN	MILITARY STANDARD
		MS-90330 WEP
PROCUREMENT SPECIFICATION	SUPERSEDES:	SHEET 2 OF 3

FED. SUP CLASS

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P.A. WP  
Other Cust

TITLE

SERVICING ADAPTER  
LOW PRESSURE OXYGEN

MILITARY STANDARD

MS-90330WEP

PROCUREMENT SPECIFICATION

SUPERSEDES:

SHEET 3 OF 3

DD FORM 672-1 (Limited coordination)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

APPROVED 2 Feb 1965 REVISED