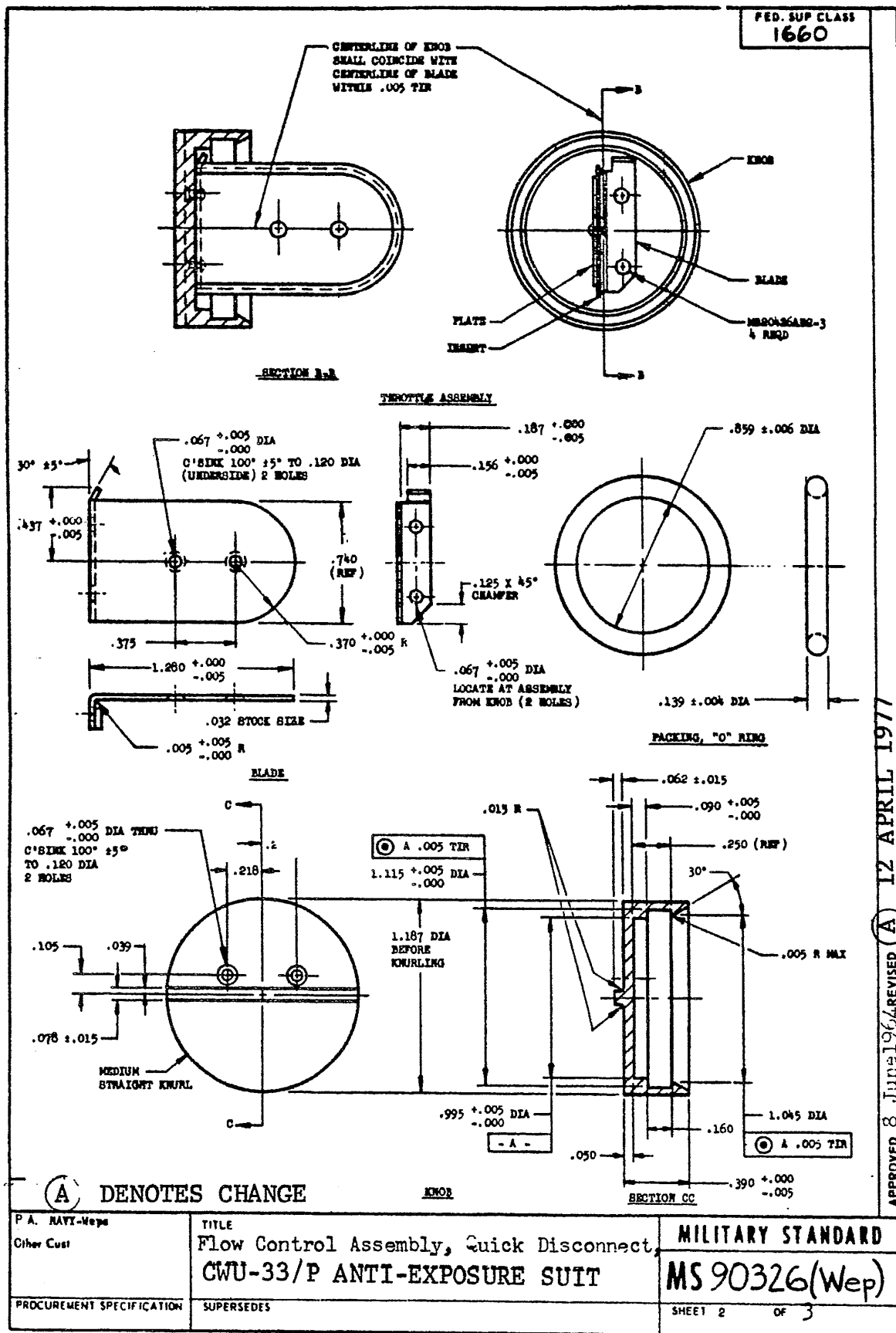


FED. SUP CLASS 1660					
SECTION A-A -1 ASSEMBLY					
<p>NOTES:</p> <ol style="list-style-type: none"> 1. MATERIAL: BODY, ALUMINUM ALLOY CASTING, SPECIFICATION QQ-A-596, CLASS 8. BLADE, PLATE, ALUMINUM ALLOY, SPECIFICATION QQ-A-250/2B, CONDITION HALF HARD. KNOB, ALUMINUM ALLOY, SPECIFICATION QQ-A-267, CONDITION T4 OR SPECIFICATION QQ-A-268 CONDITION T4. SPRING, STEEL, SPECIFICATION MIL-S-7947, CONDITION 1 OR 2. INSERT, RUBBER, SPECIFICATION MIL-R-6855, CLASS II, GRADE 40. PACKING, RUBBER, SPECIFICATION MIL-R-6855, CLASS II, GRADE 70. 2. FINISH: BODY, PLATE, BLADE, KNOB, ANODIZE IN ACCORDANCE WITH SPECIFICATION MIL-A-8625, DYED SAGE GREEN. PRIOR TO ANODIZING, ALL EXTERNAL SURFACES OF THE BODY SHALL BE FINISHED 125/ AND ALL MACHINED SURFACES SHALL BE FINISHED 63/ SPRING, CHROMIUM PLATE, SPECIFICATION QQ-C-320, CLASS 1, TYPE I. 3. INTERPRET DRAWING IN ACCORDANCE WITH STANDARDS PRESCRIBED BY SPECIFICATION MIL-D-70327. 4. THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN. 5. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID. 6. HEAT TREATMENT: SPRING, HARDEN AND DRAW AT 750° F. 7. REMOVE ALL BURRS AND SHARP EDGES. 8. PRESS THROTTLE ASSEMBLY OVER MOUNTED "O" RING. GREASE "O" RING SLIGHTLY. THIS SHALL BE THE LAST STEP. (DISASSEMBLY IS ONLY POSSIBLE BY DESTROYING "O" RING). 9. DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS ±.005, ANGLES ±1°. 					
(A) DENOTES CHANGE					
P.A. NAVY-Wepa Other Cost	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; padding: 5px;"> TITLE Flow Control Assembly, Quick Disconnect CWU-33/P ANTI-EXPOSURE SUIT </td> <td style="width: 50%; padding: 5px;"> MILITARY STANDARD MS90326(Wep) </td> </tr> <tr> <td style="padding: 5px;"> PROCUREMENT SPECIFICATION </td> <td style="padding: 5px;"> SHEET 1 OF 3 </td> </tr> </table>	TITLE Flow Control Assembly, Quick Disconnect CWU-33/P ANTI-EXPOSURE SUIT	MILITARY STANDARD MS90326(Wep)	PROCUREMENT SPECIFICATION	SHEET 1 OF 3
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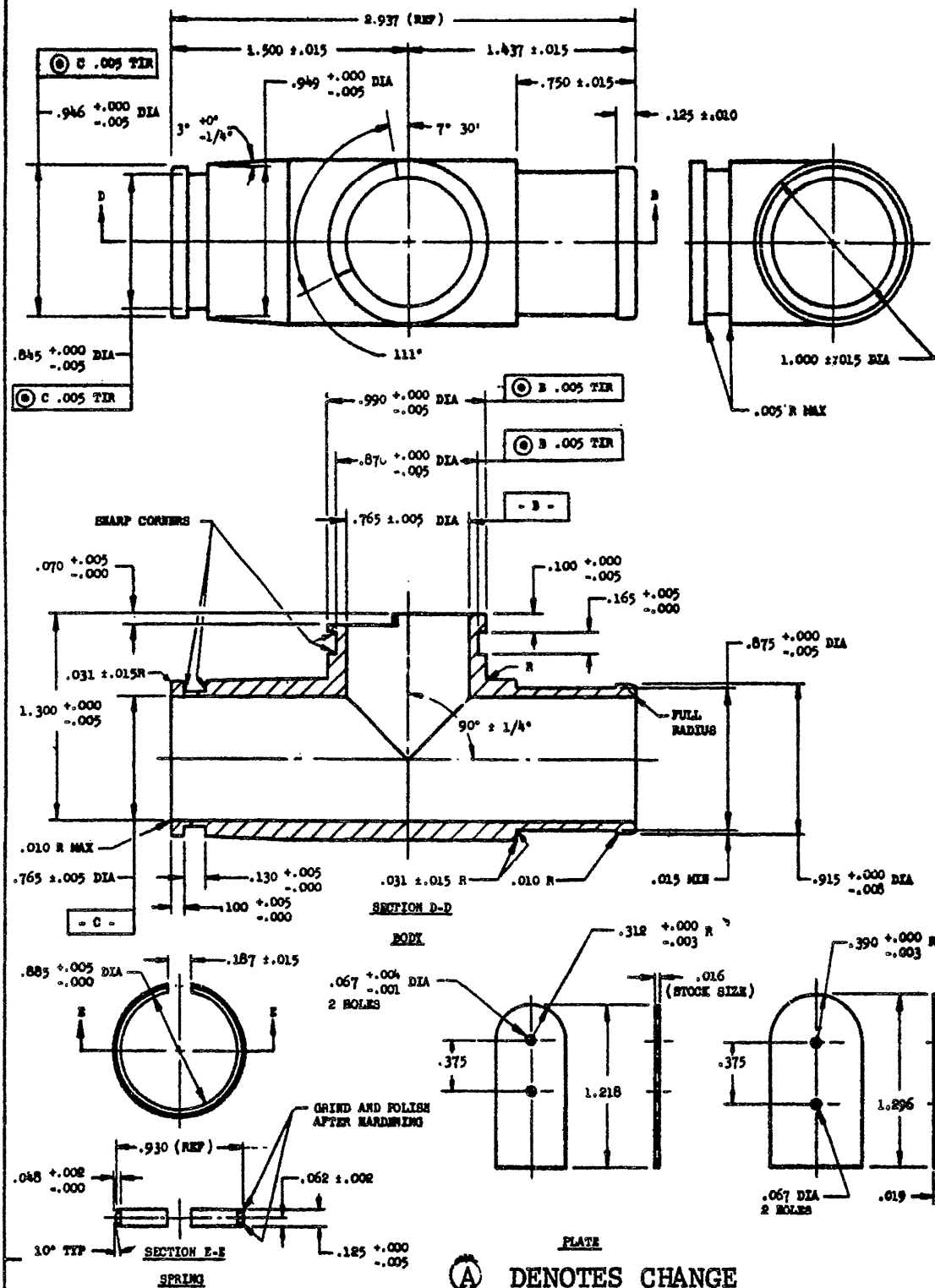
This standard has been approved by the BUREAU OF NAVAL WEAPONS
 Department of the NAVY and is mandatory for use by
 that activity. All other military activities are required
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APPROVED 8 June 1964 REVISED (A) 12 APRIL 1977



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FED. SUP CLASS
1660

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P.A. NAVY-Meps Other Cust	TITLE Flow Control Assembly, Quick Disconnect, CWU-33/P ANTI-EXPOSURE SUIT	MILITARY STANDARD MS 90326(Wep)
PROCUREMENT SPECIFICATION	SUPERSEDES:	SHEET 3 OF 3

DD FORM 672-1 (limited circulation)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

PLATE 111 14111

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