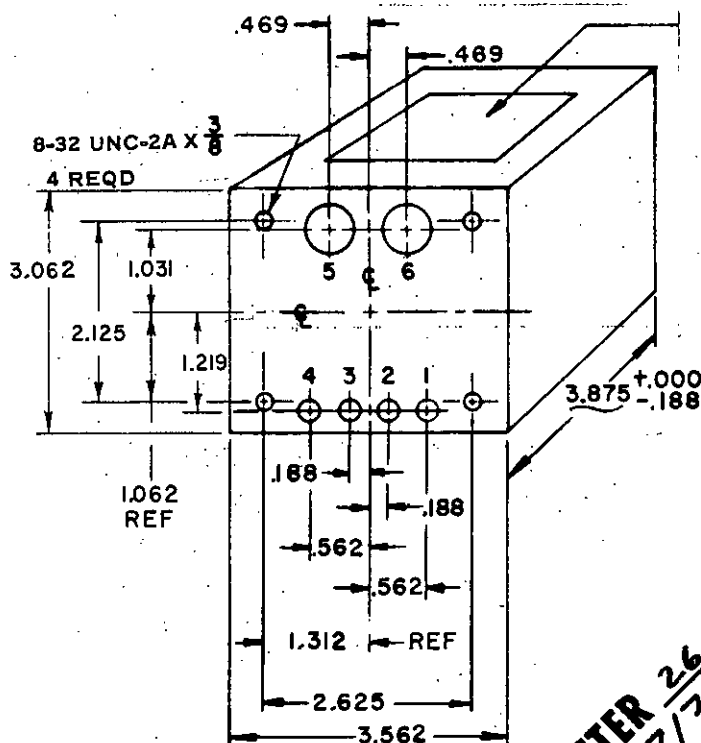
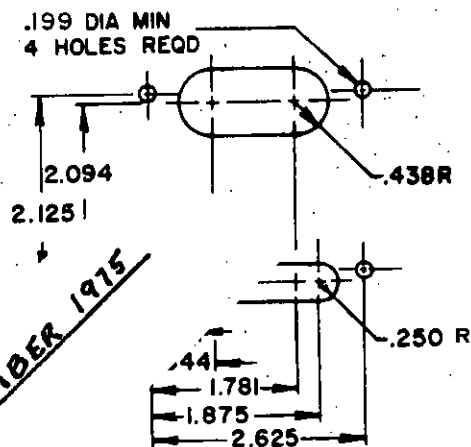
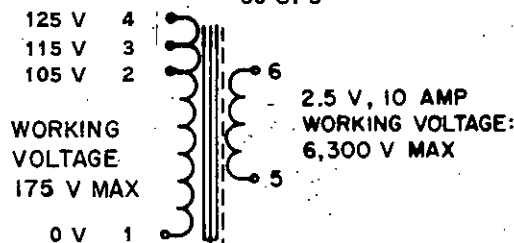


CASE, MOUNTING, TERMINAL ARRANGEMENT, AND MARKING

CIRCUIT DIAGRAM AND MARKING
READABLE WITH TRANSFORMER
IN THIS POSITION (SEE NOTE 5)

MINIMUM CHASSIS CUTOUT

CIRCUIT DIAGRAM AND MARKING
60 CPS

MAX ALTITUDE: 10,000 FT

INCHES	MM	INCHES	MM
.156	3.96	1.2	30.48
.188	4.78		
.199	5.05		
.250	6.35		
.438	11.13		
.469	11.91		
.562	14.27	2.0	50.80
.750	19.05	3.0	76.20
.844	21.44	3.562	90.47
1.031	26.19	3.875	98.43
1.062	26.97	3/8	9.53

NOTES:

1. All dimensions in inches.
2. Unless otherwise specified, tolerance on overall case dimensions is $\pm .000$ (.00 mm), $-.125$ (3.18 mm):
3. Tolerance on mounting dimensions is $\pm .016$ (.41 mm). Mounting studs are symmetrically located with respect to the centerlines of the case.
4. Tolerance on terminal positioning dimensions is $\pm .125$ (3.18 mm). Terminals fit within minimum chassis cutout.
5. Type designation, MS part no. and manufacturer's name or code symbol to be marked on side opposite terminals.
6. Referenced document shall be of the issue in effect on date of invitations for bid.
7. For design feature purposes, this standard takes precedence over procurement document referenced herein.
8. Metric equivalents (to the nearest .01 millimeter) are shown for general information only and are based upon 1 inch = 25.4 mm.

MS PART NO. MS90024-2

F ENTIRE STANDARD REVISED

P.A. EL	TITLE TRANSFORMER, POWER, STEP-DOWN, TYPE TF4RX01JB012	MILITARY STANDARD
Other Cust. SH AF-II		MS 90024
Procurement Specification MIL-T-27	SUPERSEDES:	SHEET 1 OF 2

APPROVED 2 OCT 1952 REVISED A 16 NOV 1953 B 9 DEC 1955 C 17 DEC 1956 D 19 FEB 1960 E 21 Sep 65 F 26 NOV 1975

ELECTRICAL RATING

Primary (1-2-3-4) - - - - - 105/115/125 v; 60 cps, $\pm 10\%$ Duty cycle - - - - - Continuous
 Secondary (5-6) - - - - - 2.5 v, 10 amp Life expectancy - - - - - 10,000 hr min
 Working voltage (1-4) - - - - - 175 v max Altitude - - - - - 10,000 ft max
 Working voltage (5-6) - - - - - 6300 v max Operating temperature - 105°C max

NOTE: When numbers in parentheses, eg (1-4), are used, they indicate the winding and the extreme terminals of the winding.

PHYSICAL CHARACTERISTICS

Case size - - - - - JB
 Weight - - - - - 4-3/4 lb max
 Terminals - - - - - Solder lug, No. 16 AWG
 Terminal height:
 Terminals 1, 2, 3, 4 - - - - - .438(11.13 mm)⁺.000(.00 mm)
 Terminals 5, 6 - - - - - 1.250(31.75 mm)⁺.000(.00 mm)
 Shock - - - - - Method 1, test condition C (50 G)

TEST		ELECTRICAL PROPERTIES			LIMITS
Dielectric withstand- ing voltage: At sea level	Windings	(1-4)	(5-6)	---	
	Volts rms	1,500	10,000		
No load	With 115 v, 60 cps across (1-3): Current in (1-3): 0.110 amp rms Power in (1-3): 3.6 w Voltage across (5-6): 2.95 v Voltage across (1-2): 105 v Voltage across (1-4): 125 v			Max Max Max ±1% ±1%	
Rated load	Voltage across (5-6): 2.5 v with 115 v, 60 cps across (1-3) and 10.0 amp in (5-6), resistive load			±2%	
Electrostatic shielding	Voltage ratio: 5 to 1 at 20 kc			Min	
Polarity	Additive, with terminals 4 and 5 connected			---	
Temperature rise	40°C with 105 v, 54 cps across (1-2) at an ambient temperature of 65°C			Max	
P.A. EL Other.Cust. SH		TITLE TRANSFORMER, POWER, STEP-DOWN, TYPE TF4RX01JB012		MILITARY STANDARD MS 90024	
Procurement Specification MIL-T-27		SUPERSEDES:		SHEET 2 OF 2	

APPROVED 2 OCT 1952 REVISED (A) 16 NOV 1953 (B) 9 DEC 1955 (C) 17 DEC 1956 (D) 19 FEB 1960 (E) SEE SH. I. FOR CHANGES

Reviewer/user information is current as of the date of this document. For future coordination of changes to this document, draft circulation should be based on the information in the current DODISS (FSC listing).
 AF 11, 85, 17 @ 19, 14 Army I EL, MU Navy I W P, SH @ MC

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.