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AF II, 85, 17 @ 19, 14 Army I, EL, AR

This military standard is approved by the Department of Defense and is mandatory on all activities. Selection for all new engineering and design applications and for repetitive use shall be made from this document

FED. SUP CLASS
5950

CASE, MOUNTING, TERMINAL ARRANGEMENT, AND MARKING

CIRCUIT DIAGRAM AND MARKING READABLE WITH INDUCTOR IN THIS POSITION. (SEE NOTE 6)

MINIMUM CHASSIS CUTOUT

GRAM AND MARKING

MAX WORKING VOLTAGE 1,000V

120 CPS

SERIES - 16H
250 V RMS
.080 AMP DC
645 OHMS

PARALLEL - 4H
125 V RMS
.160 AMP DC
160 OHMS

MAX ALTITUDE - 10,000 FT

THIS MILITARY STANDARD INACTIVE FOR DESIGN AFTER 28 DECEMBER 1977. USE MIL-T-27/209.

INCHES	MM
.173	4.39
.188	
.250	
.65	
.719	
.844	.4
1.031	26.19
1.438	36.53
1.688	42.88
2.062	52.37
2.312	58.72
3.125	79.38
3/8	9.53

(B) DENOTES CHANGES

MS PART NO. MS90009-2

NOTES:

1. All dimensions in inches.
2. Metric equivalents (to the nearest .01 mm) are given for general information only and are based upon 1 inch = 25.4 mm.
3. Unless otherwise specified, tolerance on case dimensions is +.000 (.00 mm), -.125 (3.18 mm).
4. Tolerance on mounting dimensions is ±.016 (.41 mm). Mounting studs are symmetrically located.
5. Tolerance on terminal positioning dimensions is ±.125 (3.18 mm). Terminals fit within minimum chassis cutout.
6. Type designation, MS part no. and manufacturer's name or symbol to be marked on side opposite terminals.
7. Referenced document shall be of the issue in effect on date of invitation for bids.
8. This standard takes precedence over document referenced herein.

P.A. Army - EL Other Cust Navy - EC Air Force - 85	TITLE (B) INDUCTOR, POWER, TYPE TF4R04FA	MILITARY STANDARD MS90009
Procurement Specification MIL-T-27	SUPERSEDES:	PAGE 1 OF 2

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ELECTRICAL RATING

Inductance:	DC resistance:
(1-4) 16 h min	(1-2) 295 ohms, $\pm 10\%$
(1-3) and (2-4) 4 h min	(3-4) 350 ohms, $\pm 10\%$
Current:	Duty cycle Continuous
(1-4)080 amp dc	Life expectancy 10,000 hr min
(1-3) and (2-4)160 amp dc	Max working voltage:
Voltage:	(1-4) 1,000 v
(1-4) 250 v rms	(1-3) and (2-4) 1,000 v
(1-3) and (2-4) 125 v rms	Altitude 10,000 ft max
Frequency 120 cps, $\pm 10\%$	Operating temperature 105° C max

Note: When numbers in parentheses, eg (1-2), are used, they indicate the winding and the extreme terminals of the winding. When the extreme terminals of both windings are used, eg (1-4), the windings are connected in series, ie, terminals 2 and 3 are connected. When the extreme terminal of one winding and the extreme terminal of another winding are used, eg (1-3) and (2-4), the windings are connected in parallel.

PHYSICAL CHARACTERISTICS

Case size FA
Weight 2 lb max
Terminals Solder lug, No. 18 AWG
Terminal height563 (14.30 mm) ^{+0.000} -.188 (4.78 mm)
Shock Method I, test condition C (50 G)

TEST	ELECTRICAL PROPERTIES				LIMITS
	Windings	(1-4)	(1-3)	(2-4)	
Dielectric withstanding voltage: At sea level	Volts rms	2,400	2,400	2,400	...
DC resistance and resistive unbalance	(1-2): 295 ohms (3-4): 350 ohms Resistive unbalance not applicable				$\pm 10\%$ $\pm 10\%$
Inductance and inductive unbalance	With 50 v, 120 cps, and .080 amp dc applied to (1-4): 16 h With 50 v, 120 cps, and .160 amp dc applied to (1-3) and (2-4): 4 h Inductive unbalance not applicable				Min Min
Polarity	Additive, with terminals 2 and 3 connected				...
Temperature rise	40° C with 250 v, 108 cps, and .080 amp dc applied to (1-4) at an ambient temperature of 65° C				Max

P.A. Army - EL	TITLE	MILITARY STANDARD
Other Cust Navy - EC Air Force - 85	INDUCTOR, POWER, TYPE TF4R04FA	MS90009
Procurement Specification MIL-T-27	SUPERSEDES:	PAGE 2 OF 2

DD FORM 672 (Coordinated) PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.
25 OCT 63

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AF II, 85, 17 @ 19, 14 Navy YWP, SH@MC Army H EL, AR

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APPROVED 9 JUNE 1958 REVISE (B) FOR CHANGES SEE PAGE