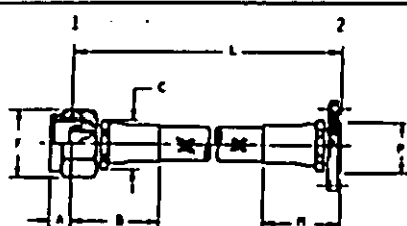
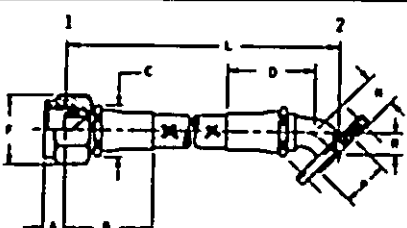
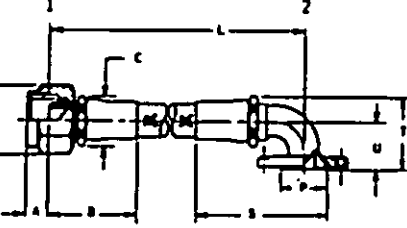
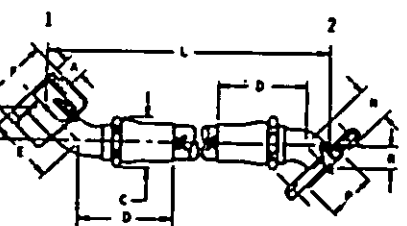


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Review  
Activities: Army -  
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DIA - CI

Use  
Activities: Army -  
Navy -  
Air Force -  
DIA -

CONFIGURATION AND MATERIAL CORROSION RESISTANT MATERIAL (4580P)				FED. SUP. CLASS 4720												
 STYLE "A"				FITTING ENDS		HOSE SIZE	"A" MIN.	"B" MAX.	"C" MAX.	"D" MAX.	"E" MAX.	"F" MAX.	"G" MAX.			
				1	2											
				STRAIGHT	STRAIGHT											
				-8C	.318	1.448	.888	1.814	1.568	.875						
				-10C	.354	1.948	.967	1.150	1.878	1.888						
				-12C	.393	1.913	1.122	1.447	1.648	1.250						
				-16C	.429	2.298	1.488	1.736	1.758	1.588						
				-20C	.393	2.577	1.758	2.328	1.998	1.844						
				-24C	.398	2.888	2.158	2.621	2.268	2.125						
 STYLE "B"				FITTING ENDS		HOSE SIZE	"A" MIN.	"B" MAX.	"C" MAX.	"D" MAX.	"E" MAX.	"F" MAX.	"G" MAX.	"H" MAX.	"I" MAX.	"J" MAX.
				1	2											
				STRAIGHT	45 DEG.											
				-8C	.318	1.448	.888	1.722	1.814	.686	.875	.383	.428			
				-10C	.354	1.948	.967	2.037	1.150	.650	1.888	.368	.465			
				-12C	.393	1.913	1.122	2.368	1.447	.789	1.758	.423	.558			
				-16C	.429	2.298	1.488	2.583	1.736	.929	1.588	.478	.657			
				-20C	.393	2.577	1.758	2.968	2.328	1.828	1.844	.524	.721			
				-24C	.398	2.888	2.158	3.218	2.621	2.188	2.125	.589	.839			
 STYLE "C"				FITTING ENDS		HOSE SIZE	"A" MIN.	"B" MAX.	"C" MAX.	"D" MAX.	"E" MAX.	"F" MAX.	"G" MAX.	"H" MAX.	"I" MAX.	"J" MAX.
				1	2											
				STRAIGHT	90 DEG.											
				-8C	.318	1.448	.888	1.814	.875	2.328	1.422	.857	.983			
				-10C	.354	1.948	.967	1.150	1.888	2.875	1.488	.861	1.815			
				-12C	.393	1.913	1.122	1.447	1.758	3.686	1.887	1.032	1.246			
				-16C	.429	2.298	1.488	1.736	1.588	3.981	2.176	1.136	1.438			
				-20C	.393	2.577	1.758	2.328	1.844	4.435	3.588	1.344	1.715			
				-24C	.398	2.888	2.158	3.621	2.125	5.075	3.183	1.516	2.628			
 STYLE "D"				FITTING ENDS		HOSE SIZE	"A" MIN.	"C" MAX.	"D" MAX.	"E" MAX.	"F" MAX.	"G" MAX.	"H" MAX.	"I" MAX.	"J" MAX.	"K" MAX.
				1	2											
				45 DEG.	45 DEG.											
				-8C	.318	.888	1.722	1.426	1.814	.567						
				-10C	.354	.967	2.037	1.596	1.150	.631						
				-12C	.393	1.122	2.368	1.729	1.447	.631						
				-16C	.429	1.488	2.583	1.831	1.736	.741						
				-20C	.393	1.758	2.968	2.884	2.328	.863						
				-24C	.398	2.158	3.218	2.376	2.621	1.012						
HOSE		"G" MAX.	"H" MAX.	"I" MAX.	"J" MIN.	"K" MAX.										
-8C	.789	.686	.875	.383	.428											
-10C	.877	.650	1.888	.368	.465											
-12C	.953	.789	1.758	.423	.558											
-16C	1.069	.929	1.588	.478	.657											
-20C	1.196	1.028	1.844	.524	.721											
-24C	1.376	1.188	2.125	.589	.839											
P.A. AIR FORCE-11		INTERNATIONAL INTEREST		TITLE				MILITARY STANDARD								
OTHER CUST ARMY-AV NAVY-AS				HOSE ASSEMBLY, PERMANENTLY ATTACHED FITTINGS, TETRAFLUOROETHYLENE, HIGH TEMPERATURE, MEDIUM PRESSURE, FLARELESS TO FLANGE				MS 8008								
PROCUREMENT SPECIFICATION NIL-B-25579		SUPERSEDES:						SHEET 1 of 10 FSC 4720								

APPROVED 16 AUG 71  
REVISED 15 DEC 76  
30 June 1983

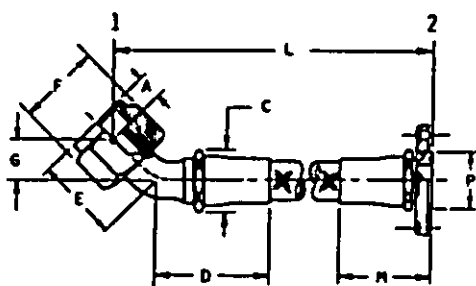
APPROVED 16 AUG 71 REVISED 15 DEC 76 30 JUNE 1985

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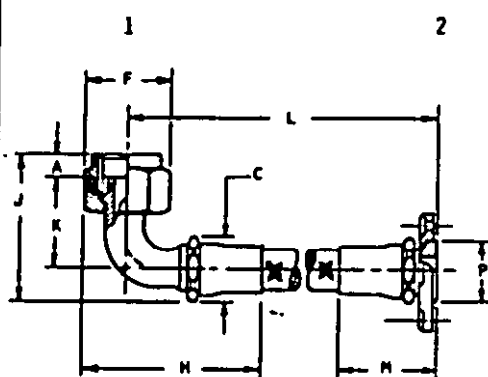
Army -  
Navy -  
Air Force -  
DA -  
User:  
Activities:

Army -  
Navy -  
Air Force -  
DA -  
User:  
Activities:

CONFIGURATION AND MATERIAL  
CORROSION RESISTANT MATERIAL (4500p)



STYLE "G"



STYLE "H"

FED. SUP. CLASS  
4720

FITTING ENDS		HOSE SIZE	"A" MIN.	"C" MAX.	"D" MAX.	"E" MAX.	"F" MAX.	"G" MIN.
1	2							
45 DEG.	STRAIGHT							
		-8C	.310	.488	1.722	1.426	1.014	.542
		-10C	.356	.967	2.037	1.596	1.150	.631
		-12C	.393	1.122	2.368	1.739	1.447	.631
		-16C	.429	1.480	2.583	1.931	1.736	.741
		-20C	.393	1.750	2.946	2.484	2.328	.863
		-24C	.398	2.158	3.210	2.376	2.621	1.012
HOSE SIZE	"G" MAX.	"H" MAX.	"P" MAX.					
-8C	.789	1.360	.875					
-10C	.877	1.570	1.000					
-12C	.952	1.640	1.250					
-16C	1.069	1.750	1.500					
-20C	1.196	1.990	1.844					
-24C	1.376	2.260	2.125					

FITTING ENDS		HOSE SIZE	"A" MIN.	"C" MAX.	"P" MAX.	"H" MAX.	"J" MAX.
1	2						
90 DEG.	STRAIGHT						
		-8C	.310	.888	1.014	2.495	2.032
		-10C	.356	.967	1.150	2.955	2.437
		-12C	.393	1.122	1.447	3.785	2.795
		-16C	.429	1.480	1.736	4.100	3.236
		-20C	.393	1.750	2.320	4.835	3.752
		-24C	.398	2.158	2.621	5.488	4.251
HOSE SIZE	"K" MIN.	"K" MAX.	"H" MAX.	"P" MAX.			
-8C	.938	1.282	1.360	.875			
-10C	1.172	1.687	1.570	1.000			
-12C	1.591	1.841	1.640	1.250			
-16C	1.741	2.114	1.750	1.500			
-20C	2.021	2.405	1.990	1.844			
-24C	2.403	2.778	2.260	2.125			

P.A.  
AIR FORCE-11

INTERNATIONAL  
INTEREST

TITLE

HOSE ASSEMBLY, PERMANENTLY ATTACHED FITTINGS,  
TETRAFLUOROETHYLENE, HIGH TEMPERATURE, MEDIUM  
PRESSURE, FLARELESS TO FLANGE

MILITARY STANDARD

MS 8008

PROCUREMENT SPECIFICATION  
NIL-8-25579

SUPERSEDES

SHEET 3 of 10 .FSC 4720

DD FORM 672

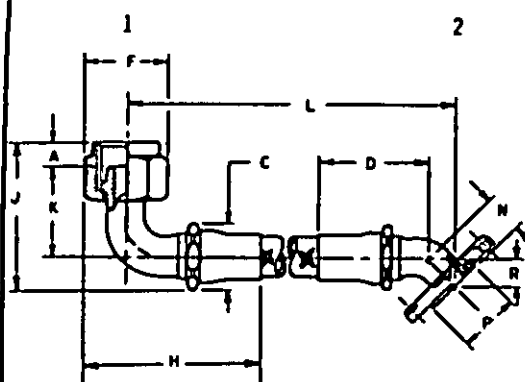
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Project No. 4720-8539

APPROVED 16 AUG 71 REVISED 15 DEC 76 30 June 1985

CONFIGURATION AND MATERIAL  
CORROSION RESISTANT MATERIAL (4500P)

FED. SUP. CLASS  
4720



STYLE "J"

FITTING ENDS		HOSE SIZE	"A" HOLE	"C" MAX.	"D" MAX.	"P" MAX.	"H" MAX.	"J" MAX.
1	2							
90 DEG.	45 DEG.							
		-8C	.310	.880	1.722	1.814	2.493	2.832
		-10C	.356	.967	2.037	1.150	2.953	2.437
		-12C	.393	1.122	2.368	1.447	3.793	2.795
		-16C	.429	1.480	2.503	1.736	4.180	3.236
		-20C	.393	1.750	2.946	2.320	4.835	3.752
		-24C	.390	2.150	3.210	2.621	5.480	4.251
HOSE SIZE	"E" MIN.	"E" MAX.	"H" MAX.	"P" MAX.	"R" MIN.	"R" MAX.		
-8C	.930	1.282	.686	.875	.303	.420		
-10C	1.172	1.607	.650	1.000	.340	.465		
-12C	1.591	1.841	.789	1.250	.431	.550		
-16C	1.741	2.114	.929	1.500	.470	.657		
-20C	2.821	2.485	1.020	1.844	.534	.721		
-24C	2.403	2.770	1.106	2.125	.589	.839		

User - Army -  
Activities - Navy -  
Air Force -  
DLA -

Review - Army -  
Activities - Navy -  
Air Force -  
DLA -

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APPROVED 16 AUG 71 REVISED 15 DEC 76 30 June 1985

P.A.  
AIR FORCE-11

INTERNATIONAL  
INTEREST

TITLE

HOSE ASSEMBLY, PERMANENTLY ATTACHED FITTINGS,  
TETRAFLUOROETHYLENE, HIGH TEMPERATURE,  
MEDIUM PRESSURE, FLARELESS TO FLANGE

MILITARY STANDARD

MS 8008

PROCUREMENT SPECIFICATION  
MIL-B-25579

SUPERSEDES

SHEET 4 of 10 FSC 4720

DD FORM 672

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Project No. 4720-8539

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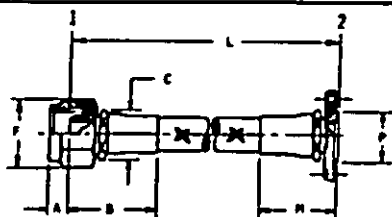
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Army -  
Navy -  
Air Force -  
DLA -

Activities:  
Army -  
Navy -  
Air Force -  
DLA -

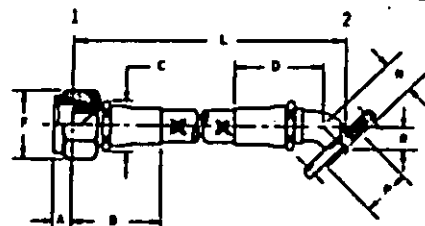
Review  
Activities:  
Army -  
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**CONFIGURATION AND MATERIAL  
COMBINATION ALUMINUM AND  
CORROSION RESISTANT STEEL (275°F)**

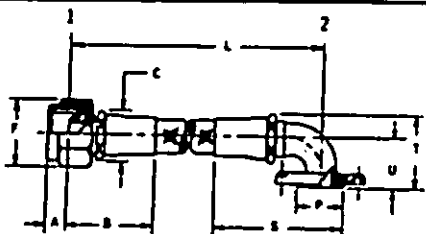
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4720**



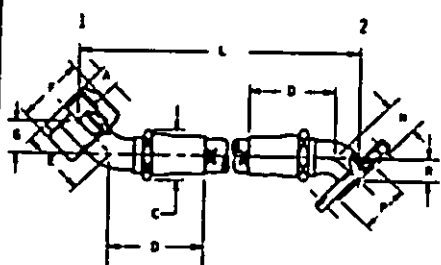
STYLE "a"



STYLE "h"



STYLE "n"



STYLE "p"

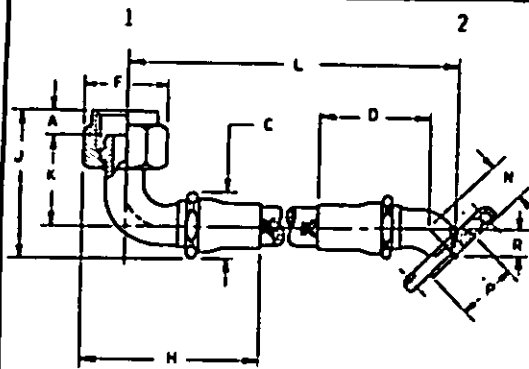
FITTING ENDS		BOSS SIZE	"A" MIN.	"B" MAX.	"C" MAX.	"D" MAX.	"E" MAX.	"F" MAX.	"G" MAX.	"H" MAX.	"I" MAX.									
1	2																			
STRAIGHT	STRAIGHT																			
			-8	.310	1.640	.880	1.014	1.560	.875											
			-10	.356	1.940	.967	1.150	1.570	1.000											
			-12	.393	1.933	1.122	1.447	1.640	1.250											
			-16	.429	2.290	1.400	1.736	1.736	1.500											
			-20	.393	2.577	1.750	2.320	1.930	1.844											
			-24	.390	2.000	2.150	2.621	2.240	2.125											
FITTING ENDS		BOSS SIZE	"A" MAX.	"B" MAX.	"C" MAX.	"D" MAX.	"E" MAX.	"F" MAX.	"G" MAX.	"H" MAX.	"I" MAX.	"J" MAX.	"K" MAX.	"L" MAX.	"M" MAX.	"N" MAX.	"O" MAX.	"P" MAX.	"Q" MAX.	"R" MAX.
1	2																			
STRAIGHT	45 DEG.		-8	.310	1.640	.880	1.722	1.014	.686	.075	.303	.420								
			-10	.356	1.940	.967	2.037	1.150	.650	1.000	.340	.465								
			-12	.393	1.933	1.122	2.360	1.447	.709	1.250	.433	.550								
			-16	.429	2.290	1.400	2.503	1.736	.929	1.500	.470	.657								
			-20	.393	2.577	1.750	2.946	2.320	1.920	1.844	.534	.721								
			-24	.390	2.000	2.150	3.219	2.621	2.106	2.125	.509	.639								
FITTING ENDS		BOSS SIZE	"A" MIN.	"B" MAX.	"C" MAX.	"D" MAX.	"E" MAX.	"F" MAX.	"G" MAX.	"H" MAX.	"I" MAX.	"J" MAX.	"K" MAX.	"L" MAX.	"M" MAX.	"N" MAX.	"O" MAX.	"P" MAX.	"Q" MAX.	"R" MAX.
1	2																			
STRAIGHT	90 DEG.		-8	.310	1.640	.880	1.014	.075	2.320	1.422	.057	.902								
			-10	.356	1.940	.967	1.150	1.000	2.075	1.499	.061	1.019								
			-12	.393	1.933	1.122	1.447	1.250	2.606	1.007	1.032	1.266								
			-16	.429	2.290	1.400	1.736	1.500	2.983	2.176	1.186	1.430								
			-20	.393	2.577	1.750	2.320	1.930	3.435	2.590	1.344	1.719								
			-24	.390	2.000	2.150	2.621	2.125	5.075	3.103	1.516	2.020								
FITTING ENDS		BOSS SIZE	"A" MIN.	"C" MAX.	"D" MAX.	"E" MAX.	"F" MAX.	"G" MAX.	"H" MAX.											
1	2																			
45 DEG.	45 DEG.		-8	.310	.880	1.722	1.426	1.014	.543											
			-10	.356	.967	2.037	1.596	1.150	.631											
			-12	.393	1.122	2.360	1.739	1.447	.611											
			-16	.429	1.400	2.503	2.031	1.736	.741											
			-20	.393	1.750	2.946	2.084	2.320	.843											
			-24	.390	2.150	3.210	2.376	2.621	1.012											
BOSS	"C" MAX.	"B" MAX.	"F" MAX.	"E" MIN.	"B" MAX.															
8	.709	.686	.075	.303	.420															
10	.077	.650	1.000	.340	.465															
12	.932	.709	1.250	.433	.550															
16	1.069	.929	1.500	.470	.657															
20	1.196	1.020	1.844	.534	.721															
24	1.376	1.186	2.125	.509	.639															

APPROVED 16 AUG 71 REVISED (A) 15 DEC 76 (B) 20 JUN 1983



CONFIGURATION AND MATERIAL  
COMBINATION ALUMINUM AND  
CORROSION RESISTANT STEEL (2750P)

FED. SPEC. CLASS  
4720



STYLE "V"

FITTING ENDS		HOSE SIZE	"A" MIN.	"C" MAX.	"D" MAX.	"P" MAX.	"M" MAX.	"J" MIN.
1	2							
90 DEG.	45 DEG.							
		-8	.310	.688	1.722	1.014	2.495	2.032
		-10	.356	.967	2.037	1.150	2.955	2.437
		-12	.393	1.122	2.368	1.447	3.705	2.795
		-16	.429	1.400	2.583	1.736	4.100	3.236
		-20	.393	1.750	2.946	2.320	4.035	3.752
		-24	.390	2.150	3.210	2.621	5.480	4.251
HOSE SIZE	"E" MIN.	"E" MAX.	"N" MAX.	"P" MAX.	"B" MIN.	"B" MAX.		
-8	.930	1.202	.686	.875	.303	.420		
-10	1.172	1.607	.650	1.000	.340	.465		
-12	1.591	1.841	.789	1.250	.433	.550		
-16	1.741	2.114	.929	1.500	.470	.657		
-20	2.021	2.405	1.020	1.044	.534	.721		
-24	2.403	2.776	1.106	2.125	.589	.839		

User  
Activities:  
Army -  
Navy -  
Air Force -  
DLA -

Review  
Activities:  
Army -  
Navy -  
Air Force -  
DLA -

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P.A.  
AIR FORCE-11

INTERNATIONAL  
INTEREST

TITLE

HOSE ASSEMBLY, PERMANENTLY ATTACHED FITTINGS,  
TETRAFLUOROETHYLENE, SIGS TEMPERATURE,  
MEDIUM PRESSURE, FLARELESS TO FLANGE

MILITARY STANDARD

MS 8008

Other Cust  
ARMY - AV  
NAVY - AS

SUPERSEDED

SHEET 8 of 10 FSC 4720

APPROVED 16 AUG 71 REVISED 15 DEC 76 30 June 1983

DD FORM 672

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

Project No. 4720-8539

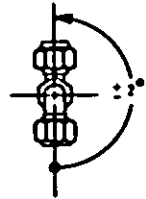


FED. SUP CLASS  
4720

## NOTES:

## 1. CONFIGURATION:

HOSE SIZE IN HOSE ASSEMBLIES IS DESIGNATED BY LETTER INSTEAD OF NUMBER (SEE TABLE BELOW). FOR DOUBLE ELBOW HOSE ASSEMBLIES, ANGULAR ORIENTATION BETWEEN THE ELBOWS IS EXPRESSED IN THREE DIGITS. THE ANGLE IS MEASURED IN DEGREES COUNTERCLOCKWISE FROM THE CENTERLINE OF THE NEAREST FITTING WHEN THIS FITTING IS POSITIONED AT 6 O'CLOCK TO THE CENTERLINE OF THE OTHER FITTING AS SHOWN IN THE FIGURE. IF THE DESIRED ORIENTATION IS ZERO DEGREES, SPECIFY AS 000.



## LETTER DESIGNATION FOR HOSE SIZE GASH NUMBERS

HOSE ASSEMBLY SIZE	-8	-10	-12	-16	-20	-24
LETTER DESIGNATION	H	J	K	M	N	P

2. N MAX AND T MAX ARE INSTALLATION DIMENSIONS AND NOT DESIGN DIMENSIONS.

3. STYLES G, H, J, K, M, AND N HAVE COMBINATION CRES AND ALUMINUM FITTINGS.

4. FOR "IDENTIFICATION OF PRODUCT", SEE PROCUREMENT SPECIFICATION.

LENGTH "L" TO BE MEASURED BETWEEN CENTER OF FLANGE SEALING SURFACES ALONG A STRAIGHT LINE PARALLEL TO HOSE LENGTH WITH HOSE LAID OUT HORIZONTALLY AND STRAIGHT.

HOSE IN ACCORDANCE WITH MIL-H-27267.

HOSE ASSEMBLY TO BE SPECIFIED IN INCHES AND IN THE FOLLOWING LENGTH INCREMENTS ONLY:

UNDER 12 INCHES LONG, NOT LESS THAN 1/8 INCH. TOLERANCE  $\pm$  1/8.  
 12 TO 18 INCHES LONG, NOT LESS THAN 1/4 INCH. TOLERANCE  $\pm$  1/8.  
 OVER 18 INCHES LONG, NOT LESS THAN 1/2 INCH.  
 TOLERANCE FOR LENGTHS FROM 18 TO 36 INCHES  $\pm$  1/4.  
 TOLERANCE FOR LENGTHS FROM 36 TO 50 INCHES  $\pm$  1/2.  
 TOLERANCE FOR LENGTHS OVER 50 INCHES  $\pm$  1.

5. THE PART NUMBER SHALL BE FORMULATED TO REFLECT THE HOSE ASSEMBLY TUBE O.D., LENGTH, STYLE AND ANGLE BETWEEN ELBOWS, AS APPLICABLE.

## EXAMPLES OF PART NUMBER:

MS8008H1807-030

HOSE ASSEMBLY FOR 1/2 INCH TUBE O.D.,  
 18 INCHES IN LENGTH, 30° BETWEEN ELBOWS.  
 \* ANGLE BETWEEN ELBOWS IN DEGREES (NOT  
 REQUIRED FOR STYLES A, B, C, G, H, AND J)  
 \* CODE LETTER SEE BELOW  
 STYLE AND MATERIAL OF FITTING ASSEMBLY  
 (SEE SHEET 1 THRU 8)  
 LENGTH IN EIGHTHS (1/8) OF AN INCH  
 LENGTH IN INCHES (FOR LENGTHS UNDER 18  
 INCHES, USE 89, 88, 87, ETC.)  
 SIZE H - -8 OR 1/2 INCH TUBE O.D.

MS8008J2220

HOSE ASSEMBLY FOR 5/8 INCH TUBE O.D.,  
 9-1/4 INCHES IN LENGTH.  
 \* CODE LETTER SEE BELOW  
 STYLE AND MATERIAL OF FITTING ASSEMBLY  
 (SEE SHEETS 1 THRU 8)  
 LENGTH IN EIGHTHS (1/8) OF AN INCH  
 LENGTH IN INCHES  
 SIZE J - -10 OR 5/8 INCH TUBE O.D.

\* ADD CODE LETTER AS FOLLOWS FOR ADDITIONAL FEATURES (IF REQUIRED)

User -  
 Activities: Army -  
 Navy -  
 Air Force -  
 DIA -

Review -  
 Activities: Army -  
 Navy -  
 Air Force -  
 DIA -

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P.A. AIR FORCE-11	INTERNATIONAL INTEREST	TITLE HOSE ASSEMBLY, PERMANENTLY ATTACHED FITTINGS, TETRAFLUOROETHYLENE, HIGH TEMPERATURE, MEDIUM PRESSURE, FLARELESS TO FLANGE	MILITARY STANDARD
Other Cust ARMY - AV NAVY - AS			MS 8008
PROCUREMENT SPECIFICATION MIL-B-25579	SUPERSEDES:		SHEET 9 of 10 PSC 4720

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Project No. 4720-8539

APPROVED 16 AUG 71 REVISED 15 DEC 76 30 June 1983

FED. SUP CLASS  
4720

- "A" AS1072 SLEEVE, FIRE PROTECTION, SILICONE COVERED, -65°F (-34°C) THRU +300 (+260°C) SECURED WITH CRES BANDS AS REQUIRED.  
 "B" AS1073 - CODE B SLEEVE, ABRASION PROTECTION, HEAT SHRINKABLE, BLACK POLYOLEFIN, -65°F (-34°C) THRU +250°F (+121°C).  
 "C" AS1291 - CODE A SLEEVE, CHAFE GUARD, EXTRUDED SEAMLESS WHITE TFE, -65°F (-34°C) THRU +450°F (+232°C) SECURED WITH CRES BANDS AS REQUIRED.  
 "D" AS1291 - CODE C SLEEVE, CHAFE GUARD, EXTRUDED SEAMLESS TRANSPARENT TEP, -65°F (-34°C) THRU +350°F (+177°C) SECURED WITH CRES BANDS AS REQUIRED.  
 "E" AS1298 SLEEVE, HEAVY WALL CHAFE GUARD, EXTRUDED SEAMLESS BLACK TFE, -65°F (-34°C) THRU +450°F (+232°C) SECURED WITH CRES BANDS AS REQUIRED.  
 "F" LOCKWIRE HOLE  
 "G" CODE A + L  
 "H" CODE B + L  
 "I" CODE C + L  
 "J" CODE D + L  
 "K" CODE E + L

6. A TRUE CIRCULAR CROSS SECTION IS NOT REQUIRED WITHIN THE ANGLE OF THE BEND OF THE END FITTING ELBOW. HOWEVER, OVALITY SHALL NOT EXCEED 7-1/2 PERCENT OF THE NOMINAL TUBING O.D. DIMENSIONS FOR THE BALL WHICH MUST PASS THROUGH THE ENTIRE LENGTH OF THE ELBOW ARE LISTED BELOW FOR THE VARIOUS SIZES IS INDICATED.

HOSE SIZE TUBE	-8	-10	-12	-16	-20	-24
BALL SIZE IN INCH	.313	.391	.515	.750	.969	1.180

7. DIMENSIONS IN INCHES.

8. THE CUT ENDS OF THE FIRE PROTECTION SLEEVE (CODE A) SHALL BE COATED WITH RTV SILICONE RUBBER, PRIOR TO INSTALLATION TO PREVENT WICKING OF FLUIDS. AFTER INSTALLATION, CRACKS OR VOIDS IN THE FIRE PROTECTION SLEEVE, WHICH EXPOSE THE ASBESTOS/FIBERGLASS, SHALL BE COATED WITH RTV RUBBER.

REFERENCE DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

P.A. AIR FORCE-11	INTERNATIONAL INTEREST	TITLE HOSE ASSEMBLY, PERMANENTLY ATTACHED FITTINGS, TETRAFLUOROETHYLENE, HIGH TEMPERATURE, MEDIUM PRESSURE, FLARELESS TO FLANGE	MILITARY STANDARD MS 8008
Other Cust ARMY - AV NAVY - AS			
PROCUREMENT SPECIFICATION NIL-B-25579	SUPERSEDES		SHEET 10 of 10 PSC 4720

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Project No. 4728-8539

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