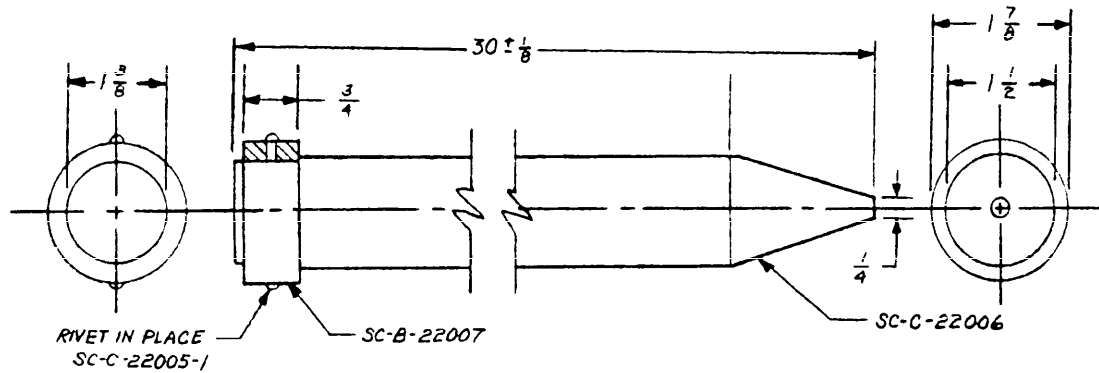


FED. SUP CLASS
5510User activities:
Army - ER
Navy - MC
Air Force -Review activities:
Army -
Navy -
Air Force - 84
DLA-CS

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(A) TABLE I. DIMENSIONS OF STAKE, WOOD, ANTENNA

DASH No.	REQUIRED	DESCRIPTION	MATERIAL	SIGNAL CORPS DRAWING NUMBER
-1	1	RING	STEEL, CARBON	SC-B-22007
	1	STAKE	WOOD	SC-C-22006
	1	RIVET, RD HD	STEEL, CARBON	SC-C-22005

NOTES:

- (A) 1. WOOD SHALL BE STRAIGHT GRAINED AND SHALL BE FREE FROM PITH, DECAY, WARP, SHAKES, SPLITS AND KNOTS.
- (A) 2. MACHINING AND DRILLING SHALL BE ACCOMPLISHED PRIOR TO DESCRIBED TREATMENT.
- (A) 3. WOOD FINISH: BASIC PAINT FINISH NUMBER P911, TABLE I PER MILITARY SPECIFICATION MIL-F-14072.
- (A) 4. RING FINISH: BASIC PAINT FINISH NUMBER P371.1, TABLE I PER MILITARY SPECIFICATION MIL-F-14072.
- (A) 5. FINAL PAINT FILM: AFTER ASSEMBLY, APPLY FINAL PAINT FILM, DESIGNATION M, TABLE II PER MILITARY SPECIFICATION MIL-F-14072.
6. MARKING: PER MIL-STD-130. AFTER FINISH IS APPLIED, FILL CHARACTERS WITH PERMANENT WHITE.
7. DIMENSIONS: ALL DIMENSIONS ARE GIVEN IN INCHES.
8. TOLERANCES: SHALL BE $\pm 1/64$ UNLESS OTHERWISE SPECIFIED.
9. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER ACQUISITION DOCUMENTS REFERENCED HEREIN.
10. REFERENCE DOCUMENTS SHALL BE OF THE ISSUES IN EFFECT ON THE DATE OF INVITATION OF BID.

(A) DENOTES CHANGES

P.A. ARMY - ER Other Cust ARMY - ER	International Interest	TITLE STAKE, WOOD, ANTENNA	MILITARY STANDARD MS75018
Procurement Specification MIL-S-55094		SUPERSEDES:	PAGE 1 OF 1