

NOTICE: When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility, and no warranty, expressed or implied, for the use of such data. It is the responsibility of the individual or organization using such data to protect its own interests, and the Government shall not be liable in any way for damages, claims, or expenses, or for any loss or destruction of property, or for any other matter, arising out of the use of such data.

FED. SUP CLASS 5975																																	
<table border="1" style="margin: auto; border-collapse: collapse;"> <thead> <tr> <th>DASH NO.</th> <th>REQD</th> <th>DESCRIPTION</th> <th>MATERIAL</th> <th>SIGNAL CORPS DWG NO./REF</th> <th>FIDM</th> </tr> </thead> <tbody> <tr> <td rowspan="5" style="text-align: center;">-1</td> <td style="text-align: center;">1</td> <td>ANGLE</td> <td rowspan="5" style="text-align: center;">STEEL</td> <td>SC-C-84295</td> <td></td> </tr> <tr> <td style="text-align: center;">1</td> <td>LOOP</td> <td>SC-B-84296</td> <td></td> </tr> <tr> <td style="text-align: center;">1</td> <td>CAP</td> <td>SC-B-84297</td> <td></td> </tr> <tr> <td style="text-align: center;">1</td> <td>RING</td> <td>SC-B-84298</td> <td></td> </tr> <tr> <td style="text-align: center;">1</td> <td>SNAP</td> <td>NOTE-3</td> <td></td> </tr> </tbody> </table>						DASH NO.	REQD	DESCRIPTION	MATERIAL	SIGNAL CORPS DWG NO./REF	FIDM	-1	1	ANGLE	STEEL	SC-C-84295		1	LOOP	SC-B-84296		1	CAP	SC-B-84297		1	RING	SC-B-84298		1	SNAP	NOTE-3	
DASH NO.	REQD	DESCRIPTION	MATERIAL	SIGNAL CORPS DWG NO./REF	FIDM																												
-1	1	ANGLE	STEEL	SC-C-84295																													
	1	LOOP		SC-B-84296																													
	1	CAP		SC-B-84297																													
	1	RING		SC-B-84298																													
	1	SNAP		NOTE-3																													
<p>NOTES:</p> <ol style="list-style-type: none"> 1. ALL WELDS SHALL BE OF AMPLE SIZE WITH THOROUGH PENETRATION AND GOOD FUSION, FREE FROM ALL SURFACE DEFECTS, AND SHALL BE STRONGER THAN THE MATERIALS WHICH THEY JOIN. 2. AFTER WELDING SC-B-84296 AND SC-B-84297 TO SC-C-84295, ASSEMBLY SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH SPEC MIL-Z-178-1 AND THEN GIVEN AN OLIVE DRAB CHROMATE TREATMENT IN ACCORDANCE WITH SPECIFICATION MIL-T-704 3. SNAP SHALL BE CATALOG NO. 5306. MANGANESE BRONZE MATERIAL WITH A 5/8 RYZ, SUPPLIED BY NORTH AND JUDD MANUFACTURING CO., NEW BRITAIN, CONNECTICUT, OR EQUAL. 4. REFERENCED DOCUMENT SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS. 5. THIS STANDARD TAKES PRECEDENCE OVER DOCUMENT REFERENCED HEREIN. 6. THIS DOCUMENT HAS BEEN PROMULGATED BY THE DEPARTMENT OF DEFENSE AS THE MILITARY STANDARD TO LIMIT THE SELECTION OF THE ITEM, PRODUCT, OR DESIGN COVERED HEREIN IN ENGINEERING, DESIGN, AND PROCUREMENT. THIS STANDARD SHALL BECOME EFFECTIVE NOT LATER THAN 30 DAYS AFTER THE LATEST DATE OF APPROVAL SHOWN. 7. MARKING IN ACCORDANCE WITH MIL-STD-130; AFTER FINISH IS APPLIED FILL CHARACTERS WITH A PERMANENT WHITE 																																	
<p style="text-align: center;">ALL DIMENSIONS IN INCHES TOLERANCES ON FRACTION $\pm 1/64$ UNLESS OTHERWISE SPECIFIED.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 20%; padding: 5px;"> CUSTODIANS SigC MC USAF </td> <td style="width: 20%; padding: 5px;"> OTHER INT. A-EO N- AF- </td> <td style="width: 60%; text-align: center; padding: 10px;"> MILITARY STANDARD STAKE, GUY, ANTENNA (GUY STAKE GP-111/G) </td> <td style="width: 20%; text-align: center; padding: 10px; font-size: 2em;"> MS 75017 </td> </tr> <tr> <td colspan="2" style="padding: 5px;"> PROCUREMENT SPECIFICATION MIL-S-35099 </td> <td colspan="2" style="padding: 5px;"> SUPERSEDES: </td> </tr> </table>						CUSTODIANS SigC MC USAF	OTHER INT. A-EO N- AF-	MILITARY STANDARD STAKE, GUY, ANTENNA (GUY STAKE GP-111/G)	MS 75017	PROCUREMENT SPECIFICATION MIL-S-35099		SUPERSEDES:																					
CUSTODIANS SigC MC USAF	OTHER INT. A-EO N- AF-	MILITARY STANDARD STAKE, GUY, ANTENNA (GUY STAKE GP-111/G)	MS 75017																														
PROCUREMENT SPECIFICATION MIL-S-35099		SUPERSEDES:																															
DD FORM 101-5: 672-1																																	

APPROVED 2 Feb 60 REVISED