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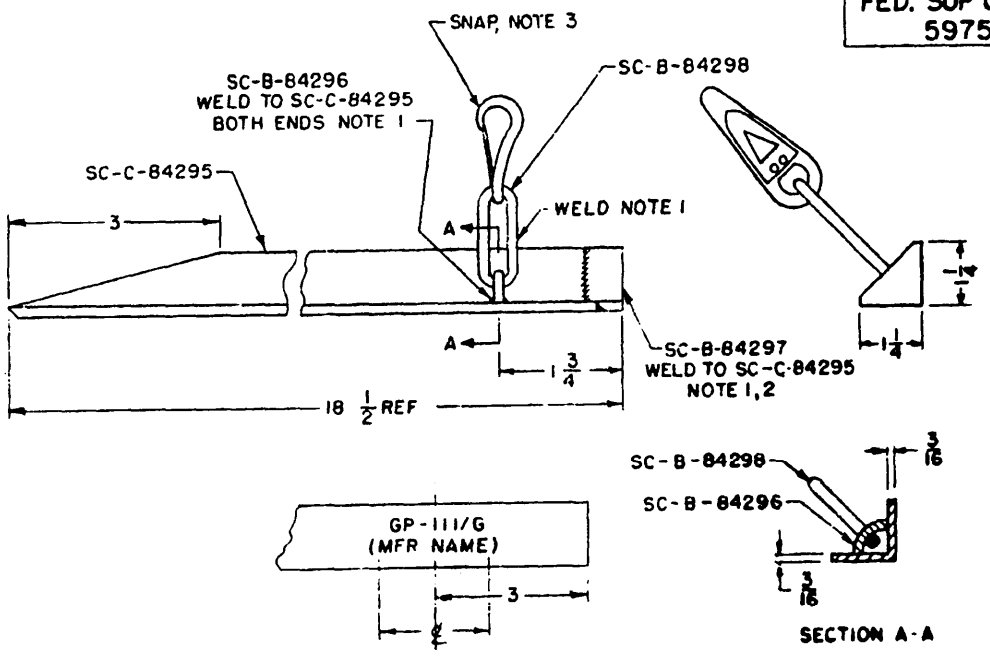

DASH NO.	REQD	DESCRIPTION	MATERIAL	SIGNAL CORPS DWG NO./REF	FIDN
-1	1	ANGLE	STEEL	SC-C-84295	
	1	LOOP		SC-B-84296	
	1	CAP		SC-B-84297	
	1	RING		SC-B-84298	
	1	SNAP		NOTE-3	

NOTES:

1. ALL WELDS SHALL BE OF AMPLE SIZE WITH THOROUGH PENETRATION AND GOOD FUSION, FREE FROM ALL SURFACE DEFECTS, AND SHALL BE STRONGER THAN THE MATERIALS WHICH THEY JOIN.
2. AFTER WELDING SC-B-84296 AND SC-B-84297 TO SC-C-84295, ASSEMBLY SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH SPEC MIL-Z-17871 AND THEN GIVEN AN OLIVE DRAB CHROMATE TREATMENT IN ACCORDANCE WITH SPECIFICATION MIL-T- 704
3. SNAP SHALL BE CATALOG NO. 5308. MANGANESE BRONZE MATERIAL WITH A 5/8 EYE, SUPPLIED BY NORTH AND JUDD MANUFACTURING CO., NEW BRITAIN, CONNECTICUT, OR EQUAL.
4. REFERENCED DOCUMENT SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS.
5. THIS STANDARD TAKES PRECEDENCE OVER DOCUMENT REFERENCED HEREIN.
6. THIS DOCUMENT HAS BEEN PROMULGATED BY THE DEPARTMENT OF DEFENSE AS THE MILITARY STANDARD TO LIMIT THE SELECTION OF THE ITEM, PRODUCT, OR DESIGN COVERED HEREIN IN ENGINEERING, DESIGN, AND PROCUREMENT. THIS STANDARD SHALL BECOME EFFECTIVE NOT LATER THAN 30 DAYS AFTER THE LATEST DATE OF APPROVAL SHOWN.
7. MARKING IN ACCORDANCE WITH MIL-STD-130; AFTER FINISH IS APPLIED FILL CHARACTERS WITH A PERMANENT WHITE

APPROVED 2 Feb 60 REVISED

ALL DIMENSIONS IN INCHES TOLERANCES ON FRACTION ± 1/64 UNLESS OTHERWISE SPECIFIED.

CUSTODIANS	OTHER INT.	MILITARY STANDARD	MS 75017
SigC	A- EO	STAKE, GUY, ANTENNA	
MC	N-	(GUY STAKE GP-111/G)	
USAF	AF-		
PROCUREMENT SPECIFICATION Mil-S-55098		SUPERSEDES:	SHEET 1 OF 1

DD FORM 1 JUL 55 672-1

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