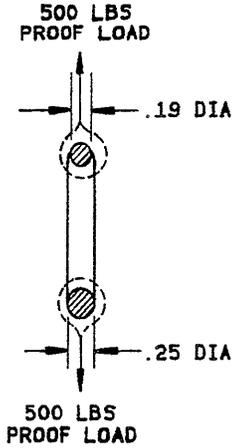
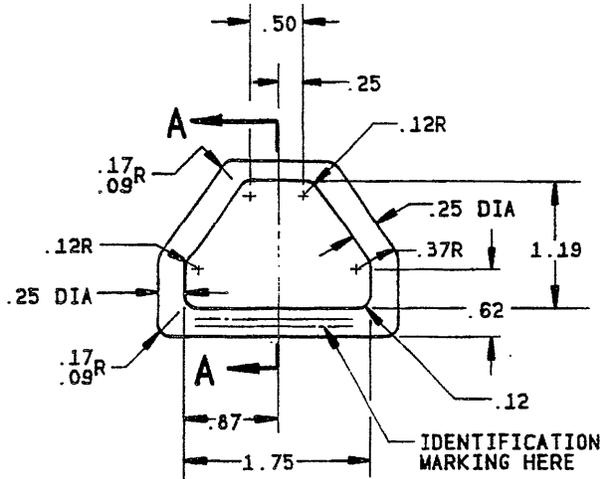


FED. SUP CLASS
1670

USER ACTIVITIES: ARMY-AV
NAVY-MC

REVIEWER ACTIVITIES: USAF-82, 99

AMSC N/A
DISTRIBUTION STATEMENT A: Approved for public release; distribution is unlimited.
This military standard is approved for use by all Departments and Agencies of the Department of Defense.
Selection for all new engineering and design applications and for repetitive use shall be made from this document.



SECTION A-A

NOTES:

MATERIAL: STEEL, MIL-S-5626, MIL-S-6049 OR MIL-S-6050.

METHOD OF FORMING: HOT FORGE.

HEAT TREATMENT: 170,000 TO 190,000 LBS/SQ IN. TENSILE STRENGTH IN ACCORDANCE WITH MIL-H-6875.

SURFACE ROUGHNESS: $\sqrt{125}$ MAX. IN ACCORDANCE WITH ANSI B46.1.

FINISH: CADMIUM PLATE IN ACCORDANCE WITH QQ-P-416, CLASS 1, TYPE 1, OR IMMERSION ZINC FLAKE/CHROMATE DISPERSION COATING PER MIL-C-87115, CLASS 3.

DIMENSIONS IN INCHES: EXCEPT AS OTHERWISE SPECIFIED HEREIN, TOLERANCES $\pm .03$.

PROOF LOAD: RING SHALL BE SUBJECTED TO THE PROOF LOAD SPECIFIED AND AS INDICATED BY ARROWS IN ACCORDANCE WITH THE PROCUREMENT SPECIFICATION.

REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS.

FOR DESIGN FEATURE PURPOSES THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

(B) REDRAWN; REVISED: FINISH NOTE. ADDED SHEET 2.

P. A. ARMY-GL Other Cust NAVY-AS USAF-11	INTERNATIONAL INTEREST	TITLE RING, PARACHUTE HARNESS ACCESSORY ATTACHING	MILITARY STANDARD	
			MS 70123	
PROCUREMENT SPECIFICATION MIL-H-7195	SUPERSEDES:	USAF44A9361	SHEET	OF
			1	2

APPROVED
REVISED (B) 30 APRIL 1986

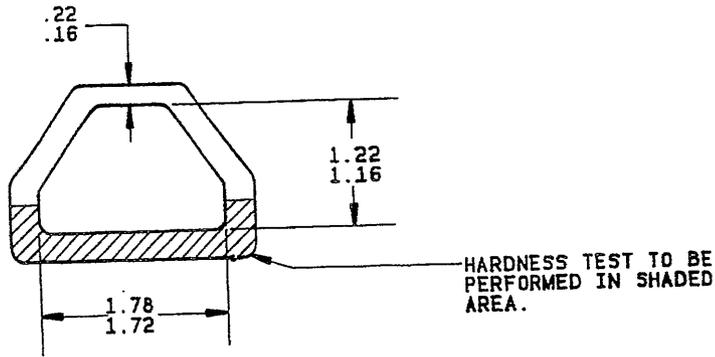
FED. SUP CLASS
1670

END ITEM EXAMINATION
DIMENSION - FUNCTION TEST

ARMY-AV
NAVY-MC
USER ACTIVITIES:

USAF-82.99
REVIEWER ACTIVITIES:

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NOTES:

CRITICAL DIMENSIONS: IN DIRECTION AS SHOWN ONLY.
CRITICAL FUNCTIONAL TEST: NONE.

APPROVED
REVISED (B) 30 APRIL 1986

(B) THIS SHEET ADDED.

P. A. ARMY-GL Other Cust NAVY-AS USAF-11	INTERNATIONAL INTEREST	TITLE RING, PARACHUTE HARNESS ACCESSORY ATTACHING	MILITARY STANDARD MS 70123
PROCUREMENT SPECIFICATION MIL-H-7195	SUPERSEDES: USAF44A9361	SHEET 2 OF 2	