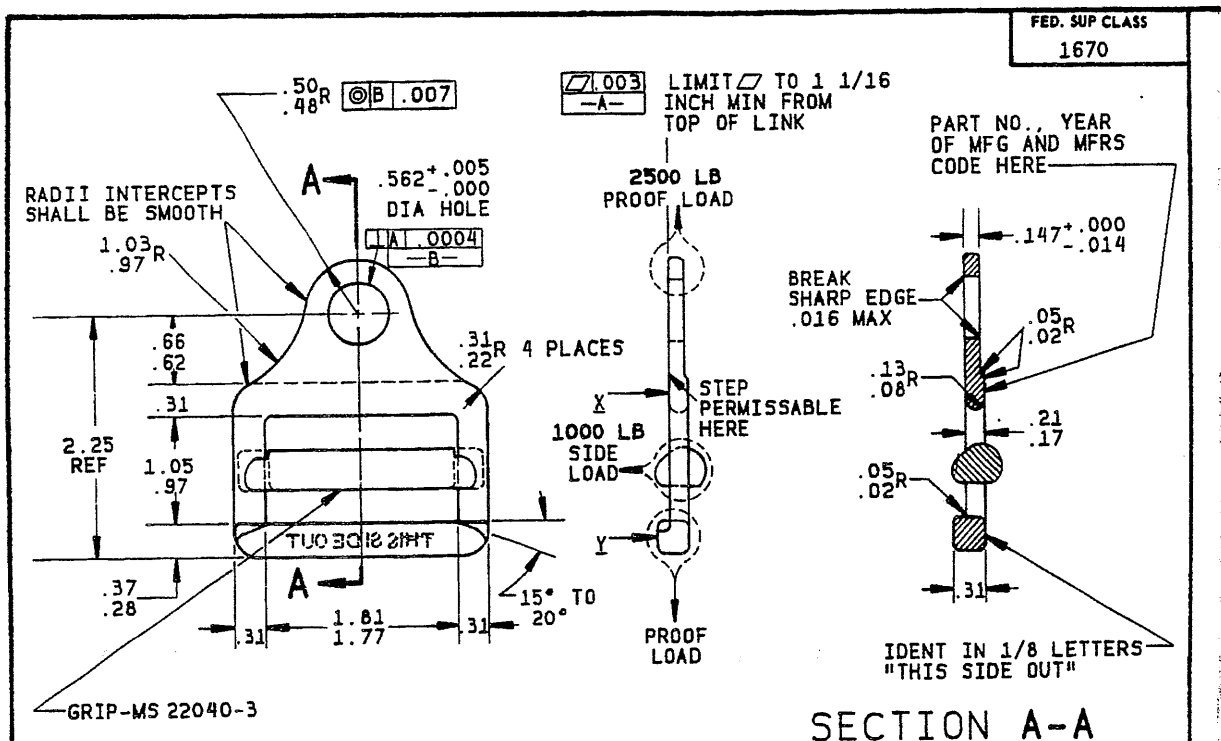


AMSC N/A
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NOTES:

MATERIAL: STEEL, MIL-S-5626 OR MIL-S-6049.

SURFACE ROUGHNESS: UNLESS OTHERWISE SPECIFIED SURFACE ROUGHNESS SHALL BE $\sqrt{125}$ MAX IN ACCORDANCE WITH ANSI B46.1.

FINISH: CADMIUM PLATE, QQ-P-416, CLASS 1, TYPE I, OR IMMERSION ZINC FLAKE/CHROMATE
DISPERSION COATING PER MIL-C-87115, CLASS 3.

METHOD OF FORMING: HOT FORGE.

HEAT TREATMENT: 170,000 LBS/SQ IN. TENSILE STRENGTH AFTER ASSEMBLY IN ACCORDANCE WITH MIL-H-6875.

LINK SHALL BE SUBJECTED TO A 2500 POUND PROOF LOAD AND 1000 POUND SIDE LOAD AS INDICATED BY ARROWS. LINK TO BE SUPPORTED AT POINTS X AND Y FOR SIDE LOAD.

DIMENSIONS IN INCHES: EXCEPT AS OTHERWISE SPECIFIED HEREIN, TOLERANCES: $\pm .03$.

ALL PERPENDICULAR SURFACES SHALL INTERSECT WITH A .04-.11 RADIUS UNLESS OTHERWISE SPECIFIED.

BREAK SHARP EDGES AND REMOVE BURRS.

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

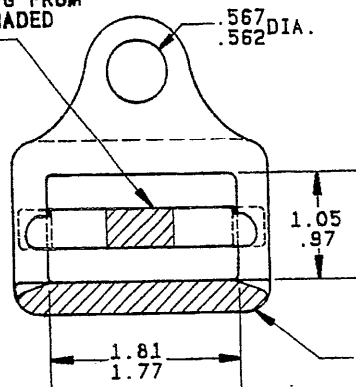
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P. A. ARMY-GL Other Cust NAVY-AS USAF-11	INTERNATIONAL INTEREST	TITLE LINK, CONNECTING, QUICK RELEASE	MILITARY STANDARD	
			MS 70116	
PROCUREMENT SPECIFICATION MIL-H-7195	SUPERSEDES: USAF DWG 49B6553		SHEET 1	OF 2

FED. SUP CLASS
1670

END ITEM EXAMINATION DIMENSION - FUNCTION TEST

HARDNESS READING FROM
CORE SECTION SHADED
AREA (ON PIN).



HARDNESS TEST TO BE
PERFORMED IN SHADED
AREA (ON FRAME).

NOTES:

CRITICAL DIMENSIONS: AS SHOWN.

CRITICAL FUNCTIONAL TEST: GRIP BAR SHALL MOVE FREELY.

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USER ACTIVITIES: ARMY-AV
NAVY-JMC

REVIEWER ACTIVITIES: USAF-82, 99

REVISED (C) 30 APRIL 1986

APPROVED

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PROCUREMENT SPECIFICATION MIL-H-7195	SUPERSEDES: USAF DWG 49B6553	SHEET 2 OF 2	